



Dipesh Engineering Works



Unique Chemoplant Equipments

* Corporate Office *

Sej Plaza, 1-3, 3rd Floor,

Junction of S V Road & Marve Road, Near Nutan High School,

Malad (W), Mumbai – 400064. INDIA.

Tel. No.: 91-22-4073 6736 Fax: 91-22-4073 6737 E - mail: sales@dipeshengg.net



CERTIFICATE OF APPROVAL

This is to certify that the Quality Management System of:

Dipesh Engineering Works
Sej Plaza, 1-3, 3rd Floor,
Junction of S.V. Road & Marve Road,
Near Nutan High School,
Malad -West, Mumbai – 400 064,
INDIA

has been approved by Lloyd's Register Quality Assurance to the following Quality Management System Standards:

ISO 9001:2008

The Quality Management System is applicable to:

The design, fabrication and after sales service of process equipment including pressure vessels, reactors, columns, heat exchangers, storage tanks, mixer blenders dryers and pressure piping.

This certificate is valid only in association with the certificate schedule bearing the same number on which the locations applicable to this approval are listed.

Approval

Original Approval: 11 May 2006

Certificate No: MUM0061230

Current Certificate: 11 May 2012

Certificate Expiry:

10 May 2015

Issued by: Lloyd's Register Quality Assurance Limited

"Certification covered by accreditation demonstrates that compliance with the requirements of BS EN ISO 9001 has been independently assessed. This does not imply compliance with ISO 17025 or that UKAS laboratory accreditation is held"





CERTIFICATE SCHEDULE

Dipesh Engineering Works Sej Plaza, 1-3, 3rd Floor, Junction of S.V. Road & Marve Road, Near Nutan High School, Malad -West, Mumbai - 400 064, INDIA

Head Office

Dipesh Engineering Works Sej Plaza, 1-3, 3rd Floor, Junction of S.V. Road & Marve Road, Near Nutan High School, Malad -West, Mumbai - 400 064, INDIA

Activities

Marketing including after sales service, design, planning, purchase, MR's Office.

Other Locations

Factory: W-44/43, Additional Ambernath, MIDC, Anand Nagar, Ambernath, Dist. Thane - 421 506, India.

Factory: Unit - 2 B70/71, Additional Ambernath, MIDC, Anand Nagar, Ambernath, Dist. Thane - 421 506, India.

Factory: Unit -3 Survey No. 38/1-B, At Velgaon, Post Kodan, Boisar - Chillar Road, Manor, Tal – Palghar, District – Thane,

Maharashtra - 401 403, India.

Approval Certificate No: MUM0061230 **Activities**

QA/QC, inspection, calibration, production, maintenance, stores.

QA/QC, inspection, calibration, production, maintenance, stores.

QA/QC, inspection, calibration, production, maintenance, stores.

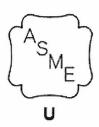
Original Approval: 11 May 2006

Current Certificate: 11 May 2012

Certificate Expiry: 10 May 2015

Page 1 of 1





CERTIFICATE OF AUTHORIZATION

The named company is authorized by the American Society of Mechanical Engineers (ASME) for the scope of activity shown below in accordance with the applicable rules of the ASME Boiler and Pressure Vessel Code. The use of the certification mark and the authority granted by this Certificate of Authorization are subject to the provisions of the agreement set forth in the application. Any construction stamped with this certification mark shall have been built strictly in accordance with the provisions of the ASME Boiler and Pressure Vessel Code.

COMPANY:

Dipesh Engineering Works
Survey No. 38/1-B, At Velgaon, Post-Kodan
Boisar-Chillar Road, Manor, Tal-Palghar
District-Thane, Maharashtra 401403
India

SCOPE:

Manufacture of pressure vessels at the above location and field sites controlled by the above location (This authorization does not cover impregnated graphite)

AUTHORIZED: October 15, 2012

EXPIRES: December 16, 2015

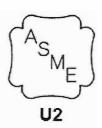
CERTIFICATE NUMBER: 39,146

Vice President, Conformity Assessment

Director, Conformity Assessment

Bugar a. Erler





CERTIFICATE OF AUTHORIZATION

The named company is authorized by the American Society of Mechanical Engineers (ASME) for the scope of activity shown below in accordance with the applicable rules of the ASME Boiler and Pressure Vessel Code. The use of the certification mark and the authority granted by this Certificate of Authorization are subject to the provisions of the agreement set forth in the application. Any construction stamped with this certification mark shall have been built strictly in accordance with the provisions of the ASME Boiler and Pressure Vessel Code.

COMPANY:

Dipesh Engineering Works
Survey No. 38/1-B, At Velgaon, Post-Kodan
Boisar-Chillar Road, Manor, Tal-Palghar
District-Thane, Maharashtra 401403
India

SCOPE:

Manufacture of pressure vessels at the above location and field sites controlled by the above location

AUTHORIZED:

October 15, 2012

EXPIRES:

December 16, 2015

CERTIFICATE NUMBER:

39,147

Vice President, Conformity Assessment

Director, Conformity Assessment

Bugar a. Erler





THE NATIONAL BOARD

O F

BOILER & PRESSURE VESSEL INSPECTORS

Certificate of Authorization



This is to certify that

DIPESH ENGINEERING WORKS
SURVEY NO. 38/1-B, AT VELGAON,
POST-KODAN, BOISAR-CHILLAR ROAD,
MANOR, TAL-PALGHAR
DISTRICT-THANE, MAHARASHTRA, 401 403
INDIA

is authorized to use the "R" SYMBOL in accordance with the provisions of the National Board.

The scope of Authorization is limited as follows:

METALLIC REPAIRS AND/OR ALTERATIONS AT THE ABOVE LOCATION AND EXTENDED FOR FIELD REPAIRS AND/OR ALTERATIONS CONTROLLED BY THIS LOCATION

CERTIFICATE NUMBER: R-7967

CIVIDEAC. IC-1907

ISSUE DATE: OCTOBER 22, 2012

EXPIRATION DATE: DECEMBER 16, 2015

Executive Director



Dipesh Engineering Works

is a member of

Heat Transfer Research, Inc.

the world's premier source of technology, information, services, and software in the field of process heat transfer.

Membership Period: July 1, 2007 – June 30, 2011







CERTIFICATE OF APPROVAL

This is to certify that the Quality Management System of:

Unique Chemoplant Equipments Sei Plaza, 1-3, 3rd Floor, Junction of S.V. Road & Marve Road, Near Nutan High School, Malad -West, Mumbai - 400 064, INDIA

has been approved by Lloyd's Register Quality Assurance to the following Quality Management System Standards:

ISO 9001:2008

The Quality Management System is applicable to:

The design, fabrication and after sales services of process equipment including pressure vessels, reactors, columns, heat exchangers, storage tanks, mixer blenders and dryers.

This certificate is valid only in association with the certificate schedule bearing the same number on which the locations applicable to this approval are listed.

Approval

Certificate No: MUM0061231

Original Approval: 11 May 2006

Current Certificate: 11 May 2012

Certificate Expiry: 10 May 2015

Issued by: Lloyd's Register Quality Assurance Limited

Certification covered by accreditation demonstrates that compliance with the requirements of BS EN ISO 9001 has been independently assessed. This does not imply compliance with ISO 17025 or that UKAS laboratory accreditation held.



This certificate replaces and supersedes certificate no.MUM0061231, issue dated 11 May 2009 This document is subject to the provision on the reverse 71 Fenchurch Street, London EC3M 4BS United Kingdom. Registration number 1879370

This approval is carried out in accordance with the LRQA assessment and certification procedures and monitored by LRQA The use of the UKAS Accreditation Mark indicates Accreditation in respect of those activities covered by the Accreditation Certificate Number 001



CERTIFICATE SCHEDULE

Unique Chemoplant Equipments Sej Plaza, 1-3, 3rd Floor, Junction of S.V. Road & Marve Road, **Near Nutan High School,** Malad -West, Mumbai - 400 064, INDIA

Head Office:

Activities:

Sej Plaza, 1-3, 3rd Floor, Junction of Marketing including after sales S.V. Road and Marve Road, Near Nutan High School, Malad-West, Mumbai – 400 064, India.

service, design, planning, purchase, MR's office

Locations:

Activities:

Factory B-76, additional Ambernath MIDC, Anand nagar, Ambernath, Dist. Thane - 421 506. India

QA/QC, Inspection, calibration, Production, maintenance, stores

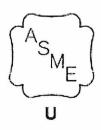
Approval Certificate No: MUM0061231 Original Approval: 11 May 2006

Current Certificate: 11 May 2012

Certificate Expiry: 10 May 2015

Page 1 of 1





CERTIFICATE OF AUTHORIZATION

The named company is authorized by the American Society of Mechanical Engineers (ASME) for the scope of activity shown below in accordance with the applicable rules of the ASME Boiler and Pressure Vessel Code. The use of the certification mark and the authority granted by this Certificate of Authorization are subject to the provisions of the agreement set forth in the application. Any construction stamped with this certification mark shall have been built strictly in accordance with the provisions of the ASME Boiler and Pressure Vessel Code.

COMPANY:

Unique Chemoplant Equipments
B-76, Additional Ambernath, M.I.D.C.
Anand Nagar
Ambernath (E), District - Thane, Maharashtra 421506
India

SCOPE:

Manufacture of pressure vessels at the above location and field sites controlled by the above location (This authorization does not cover impregnated graphite)

AUTHORIZED:

October 15, 2012

EXPIRES:

November 2, 2015

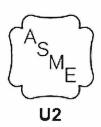
CERTIFICATE NUMBER: 36,179

Vice President, Conformity Assessment

Bugar a. Erler

Director, Conformity Assessment





CERTIFICATE OF AUTHORIZATION

The named company is authorized by the American Society of Mechanical Engineers (ASME) for the scope of activity shown below in accordance with the applicable rules of the ASME Boiler and Pressure Vessel Code. The use of the certification mark and the authority granted by this Certificate of Authorization are subject to the provisions of the agreement set forth in the application. Any construction stamped with this certification mark shall have been built strictly in accordance with the provisions of the ASME Boiler and Pressure Vessel Code.

COMPANY:

Unique Chemoplant Equipments
B-76, Additional Ambernath, M.I.D.C.
Anand Nagar
Ambernath (E), District - Thane, Maharashtra 421506
India

SCOPE:

Manufacture of pressure vessels at the above location and field sites controlled by the above location

AUTHORIZED: October 15, 2012

EXPIRES: November 2, 2015

CERTIFICATE NUMBER: 39,148

Vice President, Conformity Assessment

Director, Conformity Assessment

Bugar a. Erler





THE NATIONAL BOARD

OF

BOILER & PRESSURE VESSEL INSPECTORS

Certificate of Authorization



This is to certify that

UNIQUE CHEMOPLANT EQUIPMENTS B-76, ADDITIONAL AMBERNATH, M.I.D.C. ANAND NAGAR DISTRICT-THANE AMBERNATH € MAHARASHTRA, 421506 **INDIA**

is authorized to use the "R" SYMBOL in accordance with the provisions of the National Board.

The scope of Authorization is limited as follows:

METALLIC REPAIRS AND/OR ALTERATIONS AT THE ABOVE LOCATION AND EXTENDED FOR FIELD REPAIRS AND/OR ALTERATIONS CONTROLLED BY THIS LOCATION

CERTIFICATE NUMBER:

R-7977

ISSUE DATE:

OCTOBER 10, 2012

EXPIRATION DATE: NOVEMBER 2, 2015

Executive Director





PNMM/REGN/ P1134

Date: 01.11.2012

ANDHERI (WEST)

प्रोजेक्ट्स एण्ड डेवलपमेंट इण्डिया लिमिटेड

(भारत सरकार का उपक्रम)

PROJECTS & DEVELOPMENT INDIA LIMITED

(A GOVT. OF INDIA UNDERTAKING)
PDIL BHAWAN, A-14, SECTOR-1, NOIDA-201 301
DISTT. GAUTAM BUDH NAGAR, (U.P.) INDIA

Subject: VENDOR REGISTRATION CERTIFICATE

Dear Sirs,

We are pleased to inform you that you have been enlisted with PDIL as an approved vendor for the item(s) described below:

CODE	ITEM DESCRIPTION	MATERIAL/RANGE
110206	VESSELS IN CS/AS/SS PRESSURE 11 TO 60 Kg/cm2g	CS/SS only up to 30 Kg/cm2g
110209	SMALL COLUMNS	
110503	HEAT EXCHANGERS UPTO 30 Kg/cm2g	

This enlistment is valid for your facility at:

UNIQUE CHEMOPLANT EQUIPMENTS

3, SHEROO VILLA, IST FLOOR, 87, J. P. ROAD

MUMBAI (MAHARASHTRA)-400053

B-76, ADDITIONAL AMBERNATH, MIDC, ANAND NAGAR, AMBERNATH DIST THANE (MAHARASHTRA), INDIA

Please refer the above reference number in all your future correspondence related to above subject.

Kindly note that this enlistment is subject to satisfactory execution of orders in delivery and quality of above mentioned items when ordered for our various projects.

Further, it may be noted that any change in the product range, location of Works / Sales office, Management/ Organisation structure etc. shall be intimated to us immediately along with relevant documents for our necessary action. In case, information to any of the above referred changes is not intimated timely, the enlistment with us is liable to be cancelled. Your performance shall be reviewed for continuation of your enlistment with PDIL. Enlistment with PDIL shall not guarrantee any regular flow of enquiries.

This registration is valid till 31.10.2017. You shall contact us at least 180 days in advance for revalidation of your registration with us, failing which, your name may be deleted from our vendors list.

Thanking You.

Yours faithfully,

(R. R. Kumar)

Dy. General Manager(MM)





पंजीकृत कार्यालय : इंजीनियर्स इंडिया भवन, 1, भीकाएजी कामा प्लेस, नई दिल्ली-110066 Regd. Office : Engineers India Bhavan, 1, Bhikaiji Cama Place, New Delhi-110066

Procurement Development Department

Ref: 4994/PDD/I/RE/U111

31st December, 2012

M/s Unique Chemoplant Equipments Sej Plaza, 1-3, 3rd Floor Junction of S.V. Road & Marve Road Near Nutan High School Malad (West), Mumbai - 400 064

Subject: Revalidation of Enlistment with EIL

Dear Sirs,

We refer to your application on subject matter and are pleased to inform that your enlistment with EIL has been revalidated for the items as described below:

	Item Description	Ma	aterial / Range
F	ressure Vessels	Shell Thickness 38mm	<u>Material</u> CS
		Reference weight : 60	TMC

(This enlistment is valid for your works located at B-76, Additional Ambernath, MIDC Anand Nagar, Ambernath, Dist. Thane - 421 506).

Further, it may be noted that any change in the product range, location of Works/Sales Office, Management/ Organisation structure etc. shall be intimated to us immediately along with relevant document for our necessary action. In case, information to any of the above referred changes is not intimated timely, our enquiries may not reach you.

Enlistment with EIL shall not guarantee any regular flow of enquiries.

In the event of direct / indirect orders for EIL associated projects, materials will be supplied strictly as per the material / range / works as stated above including agreed responsibility matrix, if applicable, failing which your enlistment with EIL is liable to be cancelled.

The validity of this ENLISTMENT is upto 31st March, 2015.

You are advised to apply for revalidation "on-line", 6 months before expiry of the enlistment. Detailed procedures for revalidation can be seen on our website www.engineersindia.com.

Thanking you,

Very truly yours,

(Rajeer Kumar)

Dy. General Manager

Procurement Development Department

Visit us at http://www.engineersindia.com

उत्कृष्टता का आधार - हमारे कमी

DELIVERING EXCELLENCE THROUGH PEOPLE

फोन/Phone: +91-11-26762121(EPABX

फैक्स /Fax : +91-11-26187622

E-mail: pdd@eil.co.in

हिन्दी देश की एकता की कड़ी है।



महाराष्ट्र शासन बाष्पके संचालनालय

Kamgar Bhavan, 7th Floor, Plot No.C-20, Block-E, Bandra Kurla Complex, Bandra (East), Mumbai-400051. Tel.No. 022-26571198/26571304/26571352 . Fax No.022-26571283.

Email ID-dsbmumbaiho@gmail.com

क : एसबी-४/MRG/२०१३/ **42.5**5

दिनांक :

6 FEB 2015

प्रति.

मे. युनिक केमोप्लॅन्ट इक्यूपमेंटस, बी-७६, एमआयडीसी ॲडि. अंबरनाथ इंड. इस्टेट, आनंदनगर, अंबरनाथ, नि. ठाणे- ४२१ ५०६

विषय :- "प्रेशर वेसल्स व हिट एक्सचेझर्स "च्या निर्मितीकरिता देण्यात आलेल्या मान्यतेचे नुतनीकरण करण्याबाबत

संदर्भ :- या कार्यालयाचे पत्र कमांक- SB-5/MRG/2011/6857, दिनांक १७.०३.२०११

महोदय,

आपले पत्र कमांक- NIL , दिनांक ०३.१२.२०१२, च्या संदर्भात आपणांस कळविण्यात येते की, या कार्यालयाचे उपरोक्त संदर्भित पत्राद्वारे आपणास या विभागाच्या पर्यवेक्षणाखाली भारतीय बाष्पक विनियम, १९५० <u>" प्रेशर वेसल्स व हिट एक्सचेझर्स " (For Class- I, for</u> Pressure upto ≤125kg/cm²) ची निर्मिती करण्यास विहीत अटीवर मान्यता देण्यांत आली होती. ती आता उपरोक्त नमुद केलेल्या या कार्यालयाच्या पत्रातील अटीवर, दिनांक ३१ डिसेंबर २०१३ पर्यंत वाढविण्यांत येत आहे.

तसेच कळविण्यांत येते की, पुढील नुतनीकरणाबाबतचा अर्ज, वरील समाप्तीच्या किमान ३० दिवस अगोदर सादर करावा.

प्र. संचालक,

बाष्पके, महाराष्ट्र राज्य, मुंबई.

प्रतः-

सह संचालक, बाष्पके, महाराष्ट्र राज्य, पुणे/ नागपूर /अहमदनगर/ नाशिक / कोल्हापुर.

उप संचालक, बाष्पके, महाराष्ट्र राज्य,सोलापूर. .2.

Let us Share With You Our 30 Years Experience

We take this Opportunity to Introduce Our group of Engineering Companies Involved in Design, Fabrication, Testing and Supply of Varied Chemical Process Equipments including Reaction Vessels, Agitators, High Pressure Autoclaves, Hydrogenators, Pressure Vessels, Heat-Exchangers, Tall Vertical Columns etc., Designed & Engineered meeting to the Requirements of the various International Codes and Standards such as ASME, TEMA, PED, DIN, B.S., API etc.

Our Activities are operated in 6 independent Shops with an overall covered area of more than 81,000 Sq.Ft. under the Crane and more than 400 dedicated hardworking craftsmen, Guided, Controlled & Backed by around 100 Professionals in Design, Planning, Purchase, Sales & Estimation, Production Management / Supervision & Quality Assurance & Control. So far our group companies have successfully Fabricated & Supplied Equipments up to 5000 mm Dia & 17 Meters Length, Tall columns up to 40 Meters Height, High Pressure Autoclaves with Pressures ranging from Full Vacuum to 76 Kg/cm²(g) with Thicknesses of shell up to 65 mm.

The Group has already implemented the quality systems to meet ISO Requirements and obtained Certification under ISO 9001- 2008 for two of our units at Ambernath Under LRQA. Also they are ASME "U, U2 & R" Stamp Certified shop. We already executing Jobs for European Market with CE Marking Meeting PED requirements.

Our Operations are Computerized on Windows Platform and Supported by Design Packages Including Pv-Elite V-2009, Microprotol, Ceaser, CodeCalc, HTRI, AutoCAD 2006, Solid Edge V-18, Mechcal Etc. Our software's are validated for Design Conformance. We have In house Capability for Process Design of the Equipments for the Intended Service.

We have In-house Facilities for Plasma Arc Cutting, Plate Bending, Dish-End Forming, Machining, Mechanical & Electro-Chemical Polishing, E.O.T Cranes For handling and Non-Destructive Testing facilities for Radiography, Liquid Penetrant Testing, Magnetic Particle Inspection, Ultrasonic Thickness Gauging, Paint Thickness Measurements, Surface Roughness Measurement, Etc.

We also Supply the above equipments for Pharmaceutical, Bio - Processing & A.P.I Industry in GMP Design & Construction meeting the stringent regulatory requirements. Our Equipments have been widely used by the leading Pharmaceutical Companies in India with Approvals from Major FDA's.

We have Experience in handling Various Materials including, Stainless Steel, Duplex Steel, Alloy Steel, Carbon Steel, Hastelloy, Inconel, Monel, Nickel, Copper, CuproNickel Etc. in Bare & Explosion Bonded Constructions.

We have also Supplied Turn - Key Plants, System and Skids, including Detailed 3-D Design, Engineering & Supply of Equipments, Structurals, Piping, Instrumentation, Etc. for small and medium plants.

The Group comprises of the following associated companies

- Dipesh Engineering Works . (Unit-1)
- Dipesh Engineering Works . (Unit-II)
- Dipesh Engineering Works . (Unit-III)
- Unique Chemoplant Equipments .

J.B.Parel Group of Companies

Sheet 1 of 1

OUR ASSOCIATES

1.0 Address Corporate Office : Sej Plaza, 1-3, 3rd Floor,

Junction of S V Road & Marve Road,

Near Nutan High School,

Malad (W), Mumbai - 400064. INDIA.

1.1 Telephone Nos. : 91 - 22 - 4073 6736

Fax No. : 91 - 22 - 4073 6737

E - mail : sales@dipeshengg.net

projects@dipeshengq.net

Website : www.dipeshengg.com

1.2 Contact Persons at Corporate Office

<u>Name</u> <u>Designation</u> <u>E - mail Address</u>

Mr.J.B.Patel : Chairman

Mr.Ketan.J.Patel : Chief Executive Officer <u>ketan.patel@dipeshengg.net</u>

Mr.Dipesh.J.Patel : Director

Mr.Piyush R.Patel : Director (Commercial) <u>piyush.patel@dipeshengg.net</u>

Mr.D.F.Jaiswar : Marketing Head <u>deep.jaiswar@dipeshengg.net</u>

2.0 Dipesh Engineering Works (1)

Founded in 1982, the company is involved in Mechanical Design, Fabrication, Testing & Supply of Chemical Process Equipments like Pressure Vessels, Heat Exchangers, Storage Tanks, Distillation Columns etc. as per the various applicable Domestic & International codes. The company has also Manufactured & Supplied Various Specialized & Properietary Equipments Like Silicon Carbide Heat Exchangers, Rotary Vacuum Dryers, Rotocone Vacuum Dryers, Contra Mixers, Ribbon Blenders (Mixers) etc.to the entire Satisfaction of the Clients.

The Company is ISO Certified & Approved by Lloyd's Register Quality Assurance. This unit has initiated a programme to upgrade the In - house facilities with a view to obtain certification under PED 'CE- Marking'.

2.1 Factory Address (UNIT - I)



Dipesh Engineering Works

dipesh.patel@dipeshengg.net

W - 44 (C), MIDC, Anand Nagar, Additional Ambernath

Industrial Estate, Ambernath, Dist. Thane.

Pin - 421506, Maharashtra (INDIA)

Telephone No. : 91 - 251 - 2620474 / 2620817

Fax. No. : 91 - 251 - 2620194
E - mail : dew@dipeshengg.net

2.2 Contact Persons at Factory

NameDesignationMr.Ramesh PatelPlant Manager

Mr. Janardan : Production Manager

A Member of J.B.Parel Coop of Companies Sheet 1 of

OUR ASSOCIATES

3.0 Unique Chemoplant Equipments

This Unit Established in 1997, Specially for Fabrication of Custom Fabricated Equipments of Heavy Carbon Steel / Stainless Steel Equipments. Unique Chemoplant Equipments is well established to handle Equipments with larger dimensions and any type of highly complicated jobs. The Company is ISO Certified & Approved by Lloyd's Register Quality Assurance & Also an ASME U-Stamp (U1) Certified Company & ASME U-2 Certified. It is also an EIL Approved Company.

The company has also Manufactured & Supplied Various Specialized & Properietary Equipments Like Autoclave with Quick Opening Door for carbon curing & Cement Block Industries.

Unique Chemoplant Equipments has introduced comprehensive computerization for automation & Computer Aided Design, Drafting, Planning, Costing & Documentation.

3.1 Factory Address : Unique Chemoplant Equipments

B - 76, M.I.D.C., Additional Ambernath,
Industrial Estate, Anandnagar, Ambernath,

Dist. Thane - 421 506, Maharashtra (INDIA)

Telephone No. : 91 - 251 - 2620 865 / 2620 965 / 5693367

Fax. No. : 91 - 251 - 2680 865
E - mail : uce@dipeshengg.net

3.2 Contact Persons at Factory

NameDesignationMr.Sreekumar G.Nair: Plant Manager

Mr.Rakesh Bhanusali : Production Manager
Mr.Amit Dama : QA / Qc Manager

6.0 Dipesh Engineering Works (II)

This Unit Established in 2005, Specially for Fabrication of Stainless Steel Equipments to meet the requirements of Pharmaceutical, Bio - Processing & A.P.I Industry in GMP Design & Construction meeting the stringent regulatory requirements. Dipesh Engineering Works (II) is well established to handle equipments with larger dimensions and any type of highly complicated jobs.

6.1 Factory Address (UNIT - II)



B - 70 / 71, MIDC, Anand Nagar, Additional Ambernath

Industrial Estate, Ambernath, Dist. Thane.

Pin - 421506, Maharashtra (INDIA)

Telephone No. : 91 - 251 - 2621330 / 2620151

Fax. No. : 91 - 251 - 2621330 E - mail : dew2@dipeshengg.net

6.2 Contact Persons at Factory

NameDesignationMr. Manish Patel: Plant Manager

Mr.Pramod Singare : QA/QC

A Member of J.B.Parel Copup of Companies Sheet 1 of

OUR ASSOCIATES

6.0 Dipesh Engineering Works (III)

This Unit Established in 2009, Specially for Fabrication of Custom Fabricated Equipments of Heavy Carbon Steel / Stainless Steel Equipments. Dipesh Engineering works is well established to handle Equipments with larger dimensions and any type of highly complicated jobs. The company is made in such a way that at a time 50 - 60 Large Diameter & heavy Thk Equipments can be fabricated in the same shop in different bay. This facilities have in house seperate facilities for Blast cleaning & Painting. The Company has ISO Certified & Also an ASME U1 & U-2 Stamp Certification.

6.1 Factory Address (UNIT - III)



PESH Dipesh Engineering Works (III)

Survey No.38 / 1- B at Velgaon , Post:-Kodan Boisar, Chilar Road,

Manor, Tal - Palghar, Dist. Thane. Pin - 401 403, Maharashtra (INDIA)

Telephone No. : 91 - 2525 - 653052

Fax. No. : 91 - 2525 - 287014

E - mail : sales@dipeshengg.net

6.2 Contact Persons at Factory

NameDesignationMr. Shreekumar G. Nair: Plant ManagerMr. Amit Dama: QA / QC Manager

We are also having a two industries called as M/s. Harsiddha Engineering Works & M/s. Smruta Engineering Industries Pvt. Ltd.

* Harsiddha Engineering Works Founded in 1991, established with an aim to cater & serve the growing process industries at Tarapur and subsequently in Gujarat market. Main activities are also Design, Fabrication, Testing & Supply of Chemical Process Equipments Like Pressure Vessels, Heat Exchangers, Storage Tanks, Columns etc, as per the Various Applicable Codes.

* SMRUTA ENGINEERING INDUSTRIES PVT.LTD.

Founded in 2004, established with an aim to cater & serve the growing process industries at Tarapur. Main activities are Design, Fabrication, Testing & Supply of Skids, Structural Items, Storage Tanks, Pre-fabricated Pipings, Pressure Vessels, Heat Exchangers, Columns etc, as per the Various Applicable Codes.

A Member of J.B.Partil Coop of Companies

Organisational Structure & Infrastructural Facilities of Design & Engineering Department.

Our Operations are Computerized on windows Platform & Design Packages Like Pv-Elite V-2009, CodeCalc -2009, Mechcal, Autocad-2006, Solidedge Version -20, Microprotol V-32.8.8.1 are available with us. With the help of these packages as well as certain calculation sheets prepared by us in MS Excel, We Design with respect to ASME / TEMA / EJMA / PD / IS etc.

A. Design & Engineering Department at Corporate Office

The Design & Engineering Department at Corporate Office is Headed by Shri. Sujay Pathre

• The Manpower of Design Department is as under.

•	Design Engineer	:	5
•	Autocad Operators	:	7
•	Solidedge Operators	:	6

B. Design & Engineering Department at Factory. [M/s. Unique Chemoplant Equipments]

The Design & Engineering Department at UCE is Headed by Shri. Himadri De

The Manpower of Design Department is as under.

•	Design Engineer	:	3
•	Autocad Operators	:	8

C. <u>Design Packages & Softwares Available for Detailing & Designing</u>

•	besign rackages a contitue as Attailable for betaining a besign	<u> </u>							
	Name of Sofware / Package								
•	HTRI	:	1						
•	PV- Elite V-2009	:	1						
•	CodeCalc -2009	:	1						
•	Microprotol V-32.8.8.1-2009	:	10						
•	Mechcal	:	2						
•	Solidedge V -20	:	6						
•	Autocad 2006	:	20						
•	Ceaser -II 5.10	:	1						
	The Total Infrastructure at our Office is as under								
	COMPUTERS								
•	Sony Vaio Notebook Pentium III 600 MHZ	:	3						
•	Network : - Windows NT Server.	:	2						
•	Pentium IV 1.8 GHZ	:	30						

•	Pentium IV 1.8 GHZ	:	30
_	Pontium III 700 MH7		4

•	Intel celeron	550 mhz			:	4

•	Pentium 166 MMX	:	4
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PERIPHERALS

•	Plotter – HP Design Jet 330 Plotter for A1 sizes Sheet Plotting.	:	2

•	Canon	i Digital	Cop	oier	Print	er A3 size	,			:	1	
	_		_		• •						_	

- Canon Analog Copier A3 size : 1
- Printers 132 Col. 24 Pin Dot matrix Epson Printer 1No.
 HP Laserjet 1160
 1
- HP Laserjet 6L gold. : 1
- HP DeskJet 690C Colour Ink Jet Printer.
 : 1
- HP Designjet 500 Mono Plotter for A1 Sizes Sheet Plotting.
 Epson Stylus 220 Ink Jet Printer.
 1

Member of J.B.Patel Group of Companies Sheet 1 of 1

Activities Undertaken by the Group

Our Activities are operated in 5 independent Shops with an overall covered area of more than 81,000 Sq.Ft. under the Crane and more than 400 dedicated hardworking craftsmen, Guided, Controlled & Backed by around 100 Professionals in Design, Planning, Purchase, Sales & Estimation, Production Management / Supervision & Quality Assurance & Control.

We Supply the above equipments for Pharmaceutical, Bio - Processing & A.P.I Industry in GMP Design & Construction meeting the stringent regulatory requirements. Our Equipments have been widely used by the leading Pharmaceutical Companies in India with Approvals from Major FDA's.

We carried out the Mechanical Design, Manufacture, Testing & Supply of Following Chemical Process Equipments as per Various Applicable International / Domestic Codes. (Like ASME /PD-5500/ IS2825 / E.E.U.A. Handbook / EJMA Standards/ API/ IS6533/ IS803/ IS875/ IS1893 / SMPV (U) Rules, etc)

A. Static Process Equipments

- 1.0 Unfired Pressure Vessels
- 2.0 Agitated Vessels / Reactors
- 3.0 Autoclaves / Hydrogenerator
- 4.0 GMP Reactors / GMP Reaction Vessels.
- 5.0 Reactors for Corrosive Applications.
- 6.0 Process Heat Exchangers
- 7.0 Silicon Carbide Heat Exchangers
- 8.0 Custom Designed Agitator / Agitator Components
- 9.0 Storage Bullets / Under ground Vessels
- 10.0 Tall Vertical Distillation Columns (With / Without Packings, Bubble cap Trays, etc.)
- 11.0 Stack & Chimney / Tall Tower
- 12.0 Atmospheric Fixed roof & Floating roof Storage Tank
- 13.0 Low Pressure Storage Tank
- 14.0 Lime stone Sand Filters

B. Rotary Process Equipments

- 1.0 Rotary Vacuum Paddle Dryers
- 2.0 Rotocone Vacuum Dryers
- 3.0 Conical Screw Dryers
- 4.0 Spherical Paddle Chopper Dryers
- 5.0 Ribbon Blenders & Mixers

C. Specialised Plant Equipments

GMP Reaction & Distillation System for Bulk Drugs and Active Pharmaceutical Ingrediants. Turn - Key Plants, System and Skids, including Detailed 3-D Design, Engineering & Supply of Equipments, Structurals, Piping, Instrumentation, etc. for small and medium plants.

We undertake the Fabrication of the above Equipments under following Materials.

- Stainless Steels
- Carbon / Mild Steels
- Low Temperature and Creep Resisting Steel.
- Low Alloy Steels
- Duplex Steel ,
- Hastelloy , Incoloy , Inconel , Nickel
- Monel, Titanium, Tantalum, Aluminium
- Explosion Bonded / Claded Steels etc.,

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Activities Undertaken by the Group

On Site Fabrication of

- Floating Head / Fixed Roof tanks, Hortonspheres,
- Structurals & Mechanical Piping, etc.
- Stack & Chimney (Self Supported or with Guy Ropes)
- Factory Sheds / Trusses, Gantry Girders & Columns & Associated Civil Works
- Plant Piping for all services.
- Pre Commissioning & Commissioning Assistance.
- Developing new concepts and appropriate Technology in Engineering.
- Execution of Complete Projects on Turnkey Basis upto Rs.10 to 15 Crores.

We Supplied Turn - Key Plants, System and Skids, including Detailed 3-D Design, Engineering
& Supply of Equipments, Structurals, Piping, Instrumentation, etc. for small and medium plants.

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		PRODU	CTION RANGE	
Sr. No.	DESCRIPTION	RA	ANGE & SIZES	STANDARDS CODES TO WHICH THE ITEMS IS MANUFACTURED
1		Capacity	: 50 Ltrs to 300000 Ltrs	ASME Sec.VIII Div.I & II
	Pressure Vessels / Reactors	Design Pressure	: upto 700 kg/cm ² g	PD 5500 / IS 2825
	Treadier 5	Design Temperature	: upto 600°C	
	Agitators (Mixers)	Hydrofoil,Propeller, P Turbine, Pitched Pad	Semi - Anchor, Mig / Inter - Mig, litched Blade Turbine, Disc dle Turbine, Curve Blade, on type, Choppers. (Ability to to 50000 cP (mPas))	EEUA Catalogue For Agitator
2	Shell and Tube Heat Exchangers	Capacity	0.5 m ² to 5000 m ² & more as per Clients Requirement.	ASME Sec. VIII Div.I & II
	Exchangers	Design Pressure	: upto 700 kg/cm ² g	TEMA / EJMA
		Design Temperature	: upto 600°C	PD-5500 / IS 2825
3	Receivers & Storage Tanks	Capacity	: 50 Ltrs to 300000 Ltrs	ASME Sec.VIII Div. I &Div. II / IS 2825 / BS 5500 / API 620
4	Tall Vertical Columns	upto 80 Mtrs in Lengt	h	ASME Sec. VIII, Div.I& Div.II / IS 2825 / BS 5500
5	Hydrogenators	Capacity	: 100 Ltrs to 50000 Ltrs	ASME Sec.VIII Div. I &Div. II
		Design Pressure	: upto 700 kg/cm ² g	
		Design Temperature	: upto 400°C	
6	Dryers	Capacity	: 100 Ltrs to 50000 Ltrs	ASME Sec.VIII Div. I &Div. II
7	Custom Fabrication			
	Burners	0.75 - 1.5 Gcal/h (Qty	v.1000)	
	Heat Recovery Casings	Length - 30 m, Width	- 9.5m, Height - 4.5m	
	HDRI Bins	Length - 12.36m, Wid 31 Tons)		

Quality Policy

Our Company is a Quality Oriented Company. Our major Quality Policy is as under.

- Continually improve the Product quality, effectiveness of Quality management system as well as competency of our employees / personnel.
- Improve up on equipment design so as to enhance the process effficency and utility of the equipment for customer.
- Comply with the Applicable Statautory & regulatory Requirements.
- Strive to be the leading & reliable supplier in the field of Process equipment manufacturing.

All the Departments of our company & every individual is motivated to meet the above policy of our company. Accordingly every Department has its own Quality Procedures & system to meet the above requirements.

Our Systems are well validated over a period of years and are appreciated but our customers. We are still Further putting our outmost efforts to meet the ever increasing & challenging demand of Customers.

All our Personnels are well qualified to train & to deliver the delegant roles.

Our Quality Assurance systems are well documented with Quality manual & are certified under ISO 9001 - 2000 by Lloyd's Register Quality Assurance which is the one of the most recognised Quality Organistation in World.

Also to meet the Statutory & regulatory requirements of ASME we have a Quality Assurance System which are certified under LR Insurance Inc. USA for ASME "U" Stamp & appraised & certified by "ASME".

We are hereby enclosing our Quality Control Setup as well as Copy of Our ISO-9001-2000 Certificate along with the ASME "U" Stamp certificate & a Sample Quality Control Plan for your persual.

Quality Control Setup

- Preparation of Quality Assurance plan on receipt of the approved fabrication drawings and forwarding them to the client / Third Party Inspection agency (if applicable) for their approval.
- Ensuring that all the welders to be used on the job are qualified for welding on the job.
- Ensuring that all the applicable welding procedures for the job is available. If not, preparing the same and getting it qualified.
- Ensuring that all the measuring instruments (tapes, vernier callipers, pressure gauges etc.) to be required for the particular job is calibrated.
- Receiving inspection of raw materials and bought out components.
- In process Inspection at all the stages of the fabrication process by Quality Control Engineers as per the approved Quality Assurance plan.
- Carrying out Non destructive testing for metals and welds and witnessing by qualified personnel as and when required.
- Inspection of the job for dimensional compliance and preparation of reports for the same.
- Witnessing the hydro test of the equipment by Quality Control Engineers after ensuring that all the previous inspection stages as per the approved QAPs are cleared.
- Compilation of all the inspection reports and records in the form of a document folder along with copies of As Built Drawings which is retained for ready reference after the job has been dispatched. Sending one copy of the same to the client.

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QC Manager QC Manager

QA Engineer

Material Inspector

Material Inspector

Quality Department Responsibilities

QA Engineer

Quality Assurance Department is based centrally in Unique for all the **5 units** with minimum 3 Quality Control Engineers, 2 Materials officer posted in each unit reporting to Quality Assurance Manager.

Quality Control Setup Chart

Responsibilities of each of them are listed below:-

A. Quality Assurance Manager

QA Engineer

- Approve the Quality Assurance Plan for all the jobs and ensure that the inspection is carried out as per the Approved Quality Assurance Plan.
- Review the inspection reports prepared by Quality Control Engineers for any discrepancies.
- Review the test certificates for conformance to the required specification/grade.
- Ensure calibration of all the testing and measuring instruments to be used on the job.
- Ensure all the welding procedures and welders are qualified for welding on the job.
- Resolve the Non Conformities identified at the fabrication stage.
- Compile the Document folders

B. Quality Control Engineers

- Carry out in process inspection at all stages of fabrication as per the Approved Quality Assurance plan.
- Prepare inspection reports and offer the Inspection stages to Third party inspection agencies / Client
 if the QAP calls for the same.
- Identify non conformities in the fabrication stage and get it resolved in consultation with the QA Manager and Works Manager.
- Ensure the dimensional compliance of the job with respect to the approved drawings.
- Arrange for Non destructive Testing of metals and welds whenever required.

C. Materials Officer

- Carry out receiving inspection of all the material received in the stores.
- Getting the T.Cs reviewed by QA Manager and releasing the material for production.

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Manufacturing Facilities

Corporate office : Sej Plaza, 1-3, 3rd Floor, Junction of S V Road & Marve Road, Near Nutan High School, Malad (W),

Mumbai - 400064. INDIA.

Telephone Nos. : 91-22-4073 6736 Fax No. : 91-22-4073 6737

E Mail I.D. : sales@dipeshengg.net

: projects@dipeshengg.net

Sr. No	Description / Shop Floors	Unique Chemoplant Equipments	Dipesh Engineering Works	Dipesh Engineering Works	Dipesh Engineering Works
1	Address	B - 76, M.I.D.C., Add. Ambernath, Ind. Estate, Anand Nagar, Ambernath- 421 506, Dist. Thane, Maharashtra	Unit - I W - 44 (C), M.I.D.C., Anand Nagar, Add. Ambernath, Ind. Estate, Ambernath- 421 506, Dist. Thane, Maharashtra	Unit - II B - 70 / 71, M.I.D.C., Additional Ambernath, Ind. Estate, Anandnagar, Ambernath, Dist. Thane - 421 506, Maharashtra	Unit - III Survey No.38/1-B at Velgaon,Post - kodan, Boisar Chillar Road, Manor, Tal - Palghar, District : Thane, Maharastra 401 403. India.
2	Tel Nos.	91-251-2620 965	91-251-2620474	91-251-2621330	91-2525-653052
		91-251- 5693367	91-251- 2620817	91-251- 2620151	91-2525-653121
3	Fax No.	91-251 -2680 865	91-251-2620194	91-251-2621330	91-2525-652912
4	E mail I.D for Shop Co - Ordination	uce@dipeshengg.net	dew@dipeshengg.net	dew2@dipeshengg.net	dew@dipeshengg.net
	Power Supply / Power Connection	400 H.P./ MSEB	99 H.P./ MSEB	<u>107 H.P.</u>	350 H.P./ MSEB
5	Stores				
i	Production & Inspection Office	1540 Sq. Ft	150 Sq. Ft	400 Sq. Ft.	450 Sq.ft
ii	Administrative Office	1540 Sq. Ft	85 Sq. Ft	100 Sq. Ft.	100 Sq.ft
iii	Power Room	121 Sq. Ft	105 Sq. Ft	105 Sq. Ft.	250 Sq.ft
iv	Electric Meter Room	56 Sq. Ft			100 Sq.ft
v	Worker's Cloak Room	160 Sq. Ft	140 Sq. Ft	200 Sq. Ft.	900 Sq.ft
vi	Wash Rooms	30 Sq. Ft	105 Sq. Ft	105 Sq. Ft.	400 Sq.ft
vii	Pump Room	105 Sq. Ft	50 Sq. Ft	50 Sq. Ft.	100 Sq.ft
viii	R.C Water Tank Internal	25000 Ltrs.		15000 Ltr	10000 Ltrs.
	External	10000 Ltrs.	5000 Ltrs.	15000 Ltr	10000 Ltrs.
ix	Watchman's Cabin	106 Sq. Ft			100 Sq. Ft
6	Total Covered Area (m ²)	1800	1600	3000	6000
7	Total No. of Bays	2	3	8	4
8	No.of Installed Cranes	4	3	9	7

Manufacturing Facilities

Sr. No	Description / Shop Floors	Unique Chemoplant Equipments	Dipesh Engineering Works Unit- I	Dipesh Engineering Works Unit- II	Dipesh Engineering Works Unit- III
9	Max. Lift Capacity (Tons)	30	10	25	100
10	Max. Height Below Hook (m)	11 Mtrs	6	7.5	15
11	Annual Capacity (Tonnes)	1200	700	1500	8000
12	Plate Bending Facilities Inhouse	Yes	Yes	Yes	Yes
i	Max.Plate Thickness for Bending (mm)	50	16	25	32
ii	Max.Plate Width for Bending (mm)	2500	2000	2500	2500
13	Hydraulic Press for Cold Forming Facilities Available Inhouse (Qty)	Yes (3)	Yes (1)	No	Yes (1)
i	Span (mm)	6500 / 4000 / 2500	5600	*	*
ii	Tonnage (Mt)	500 / 150 / 650	300	*	*
iii	Max.Capacity for Dishends Thk.(mm)	50 / 20 / 6	32	*	*
iv	Max.Diameter Accomodated (mm)	6000 / 3500 / 2000	5000	5000	5000
14	Welding Facilities	Yes	Yes	Yes	Yes
i	TiG	8	12	20	6
ii	Manual Arc (SMAW)	8	5	1	25
15	Cutting Facilities	Yes	Yes	65 mm for SS/110 mm for CS	Yes
i	Nitrogen Plasma upto 50 thk. SS Plates.	2 No. upto 50 mm Thk	2 No. upto 50 mm Thk	*	2 No. upto 50 mm Thk
ii	Gas Cutting upto 100 thk.	6 No. upto 100 mm Thk	2 No. upto 100 mm Thk	*	10 No. upto 100 mm Thk
16	Machining Facilities	Yes	Yes	Yes	Yes
i	No.of Lathe Machines Available	5	6	3	6
ii	Machining Length Available (mm)	4000 mm for Agiatator Shaft Machining	7000 mm for Agiatator Shaft Machining	2000 mm for Agiatator Shaft Machining	7000 mm for Agiatator Shaft Machining
17	Drilling Machine	Yes	Yes	No	Yes
i	Radial Drilling Machine	1 Nos 65 mm Ø Holes	1 Nos 32 mm Ø Holes	*	1 Nos 32 mm Ø Holes
ii	Pillar Drilling Machine	1 Nos 50 mm Ø Holes	1 Nos.	*	1 Nos.
18	Hacksaw Cutting Machine	1 Nos.	1 Nos.	1 Nos.	1 Nos.

Manufacturing Facilities

Sr.	Unique Chemoplant	Dipesh Engineering Works	Dipesh Engineering Works	Dipesh Engineering Works
No Description / Shop Floors	Equipments	Unit- I	Unit- II	Unit- III
19 Tube Expansion Machine	2 Nos. with Torque Controller	2 Nos. with Torque Controller	2 Nos. with Torque Controller	2 Nos. with Torque Controller
	for Tube Expansion upto 65	for Tube Expansion upto 65	for Tube Expansion upto 65	for Tube Expansion upto 65
	mm Ø Tube	mm Ø Tube	mm Ø Tube	mm Ø Tube
20 Electrode Heating Oven	1 Nos. Stationary with Automatic Temperature Controller	2 Nos. Stationary with Automatic Temperature Controller	2 Nos. Stationary with Automatic Temperature Controller	Automatic Temperature Controller / 8 No Portable
21 Electrode Baking Oven	Yes	Yes	Yes	Yes
i Stationary	2 Nos. with Thermostat	3 Nos. with Thermostat	3 Nos. with Thermostat	2 Nos. with Thermostat
ii Portable	11 Nos. Electric Heating &	12 Nos. Electric Heating &	12 Nos. Electric Heating &	10 Nos. Electric Heating &
	Thermostat	Thermostat	Thermostat	Thermostat

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INSPECTION & TESTING FACILITIES

We have In - House facilities for following Inspection & Testing Activities.

- Dye Penetrant Examination of Welds, Backchips, Dishends Etc. (Approved Brands)
- Ultrasonic Thickness Testing M/C for Verifying Thickness of Formed Heads, Shells etc. (Amruta Electronics)
- Tong Tester / Multimeter for Testing / Verification of Welding Current / Voltage, Operating Current for Drive Motors Etc 2 Nos (MECO + 1 Nos Japanese Imported)
- Dial Gauges for out of Thoroughness (Runout) Measurement for Agitators & Components. (
 Mitutoyo)
- Heat Exchanger hole / Expansion Measurement. (Mitutoyo)

A. List of Sub - Contractors for Metallurgical Testing.

Physical, Chemical, Tensile, Hardness Testing of Raw Materials is done at

- Jewel Mettalochem Laboratories.
- Elca Laboratories.
- Metallurgical Services.

B. <u>List of Sub - Contractors for Non- Destructive Testing, Radiography, Magnetic Particle Inspection, Ultrasonic Testing.</u>

- Indocon Inspection Agency.
- Ind. X Ray & Allied Radiographers.
- C. Helium Testing Subcontract to Independent Testing Bureau.

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Sheet 1 of 1

	Partial List Of Major Works Carried Out By Our Group In Las	st 3 Years.
Sr. No.	Clients	Value Of Orders Executed In Lakhs
1	M/s.Saudi Formaldehyde Chemical Company Ltd., Saudi Arabia.	2050
2	M/s.Midrex Technologies Inc.	1500
3	M/s.Doshi Ion Exchange & Chemicals Ltd. (In Direct Export to M/s.Fisia Italimpianti)	1300
4	M/s.Oil & Natural Gas Corporation Ltd	850
5	M/s.Grasim Industries Ltd	825
6	M/s.Otsuka Chemical India Limited	787
7	M/s. Rastriya Chemical Fertilizer Ltd.	252
8	M/s.Doshi Ion Exchange & Chemicals Ltd.[In Direct Export to M/s.Fisia Italimpianti]	792
9	M/s.Doshi Ion Exchange & Chemicals Ltd. [In Direct Export to M/s.Sidem]	1250
10	M/s.GEA Process Engineering (India) Pvt.Limited [Indirect Supply to M/s.Nagarjuna Fertilizer & Chemical Ltd.]	118
11	M/s.GEA Process Engineering (India) Pvt.Limited [Indirect Supply to M/s.Indian Oil Corporation Ltd.]	139
12	M/s.Hyderabad Industries Ltd	525
13	M/s.Jubail Chemical Industries Company (Kingdom of Saudi Arabia)	500
14	M/s.Hindustan Petroleum Corporation Ltd.	143
15	M/s.Indian Oil Corporation Ltd. (Gujrat Refinery)	39.8
16	M/s.National Aerospace Ltd.	182
17	M/s.Alstom Projects India Pvt.Ltd.	720
18	M/s.Biocon India Limited	650
19	M/s.Cipla Limited	1100
20	M/s.Solvay Specialities Pvt. Ltd.	437
21	M/s.Shalina Laboratories Pvt.Ltd.	400
22	M/s.Dishman Pharmaceuticals & Chemicals Ltd.	350
23	M/s.Ranbaxy Laboratories Ltd.	545
24	M/s.Aryan Pesticides Ltd.,Roha.	250
25	M/s.Laffans Petro Chemicals Ltd. (Ankleshwar)	250
26	M/s.Libra Agencies Pvt.Ltd.	250
27	M/s.Jubilant Organosys Ltd.	225
28	M/s.Pfizer Pharmaceuticals India Pvt. Ltd.	430
29	M/s.Industrial Development & Promotion Co.Ltd.	200
30	M/s.Orion Remedies Pvt.Ltd.	200
31	M/s.Deepak Nitrite Ltd.	200
32	M/s.Alkyl Amines Chemicals Ltd.	200
33	M/s.Roha Dye Chem Ltd. (Pharma Grade Colour Plant)	150
34	M/s.Metro - Politant Exichem Ltd.	140
35	M/s.S.C.Enviro Agro Pvt.Ltd.(Division of Sumittomo Chemicals Ltd. JAPAN.)	125
36	M/s.IOL Chemicals and Pharmaceuticals Limited.	117
37	M/s.India Glycols Ltd.	109
38	M/s.Albright & Wilson Chemicals Ltd., Ambarnath	100
39	M/s.Oman Formaldehyde Chemical Company Ltd.	150
40	M/s.Aquatech Systems Asia Pvt.Ltd.	110
41	M/s.Teva Regent Drugs Ltd.	250

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Partial List Of Major Works Carried Out By Our Group In Last 3 Years. Value Of Orders Sr. **Clients** No. **Executed In Lakhs** 42 M/s.Sukhjit Starch & Chemicals Ltd. 90 43 M/s. Viswaat Chemicals Ltd. 108 44 M/s.Reliance Petroleum Ltd. 80 45 M/s.Nirma Ltd. 80 46 M/s.Maize Products Ltd. 80 47 M/s. Garware Polyster Ltd. 65 48 M/s.Paramount Minerals & Chemicals Ltd. 60 49 M/s. Aguagel Chemicals Ltd. (Madhu Silica Ltd.) 60 50 M/s. Wockhardt Limited. 51 M/s.Melog Speciality Chemicals Ltd. 56 52 M/s.Atul Limited. 55 53 M/s. Harman Finochem Ltd. 45 54 M/s.Manali Petro-chemicals Ltd. 60 55 M/s.DRT - Anthea Aromatics Pvt. Ltd. 315 56 M/s. Andhra Petro Chemicals Ltd. 81 57 M/s.Matrix Laboratories Ltd. 38 58 M/s.Sidharth Colourchem Ltd. 50 59 M/s.ICI India Ltd. 45 60 M/s.Rohm and Hass India Pvt.Ltd. 58 61 M/s. Hans intermediate Ltd. 40 62 M/s.Zandu Chemicals Ltd. 415 63 M/s.Delkor Technic India Pvt.Ltd. (Winsion Or Delkor Tecknic Ltd , U.K.) 43 64 M/s. Aventis Pharma Ltd. (Ankleshwar) 180 65 M/s.Suhail Chemicals Ltd. Sultanat of OMAN 18 66 M/s. Wacker Metroarks Chemicals Ltd. 63

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LIST OF MAJOR CUSTOMERS FOR HEAT EXCHANGERS

Client	Plant	Unit	Service	P.O. No. & Date	ТЕМА	TEMA	ı	Metallurgy &T	hickness in m	m	Shell Diam.	Tube sheet Thickn	Tube to Tube, Sheet joint, Expanded /	Empty weight (Kg)	Year of supply	Order Value	Inspecti on Authorit y	Contractu al Delivery
					Class R/C/B	Туре	Shell	Tube	Tube sheet	Channel	(mm)	ess (mm)	Welded Grooves/ Welded					Date
		1	528 m2 SA537CI.1 Horizontal Feed Gas Chiller		R	AKL	SA537CI.1	SA334Gr.1	SA350 Gr.LF2	SA537CI.1 Thk -32mm	1490	155	2 Nos. Groove Expand. & Seal Welded	30257	2008		AI / ONGC	
		1	450 m2 SA537CI.1 Horizontal Light End Fractionator		R	BKU	Thk -20mm SA537CI.1	SA179 (Smls)	SA350 Gr.LF3	SA537CI.1	1640	150	2 Nos. Groove Expand. & Seal	24497	2008		AI / ONGC	
			Condenser				Thk -20mm			Thk -25mm			Welded				01100	
		1	708 m2 SA515Gr.70 Horizontal LPG Column		R	AEM	SA515Gr.70	SA179 (Smls)	SA266CL.2	SA515Gr.70	1224	75	2Nos. Groove Expand. & Seal	25737	2008		AI / ONGC	
			Condenser				Thk -12mm			Thk -12mm			Welded				UNGC	
		1	141.4 m2 SA515Gr.70 Horizontal Residue Gas		R	AEM	SA515Gr.70	SA179 (Smls)	SA266CL 2	SA515Gr.70	670	90	2 Nos. Groove Expand. & Seal	9132	2008		AI / ONGC	
M/s. Oil &	LPG - I and	·	Compressor after Cooler	URAN/ MM/ CAP/ 31/ 2006-		712.11	Thk -25mm	G. 1. 7 (G.1.115)	0712000212	Thk -12mm	0,0	,,	Welded	7.02	2000			
Natural Gas	LPG - II Plant of		277 m2 SA515Gr.70	07/	R		SA515Gr.70			SA515Gr.70			2 Nos. Groove			6,46,65000		10.03.08
Corporation Limited.	Uran Plant, ONGC.	1	1 Horizontal Regeneration Gas Cooler	UA4HCO07006 Dated		AEL	Thk - 22 mm	SA179 (Smls)	SA266CL.2	Thk - 12 mm	894	130	Expand. & Seal Welded	16042	2008		ONGC	
	01100.	1132 m2 SA515Gr.70	21.08.2007			SA515Gr.70			SA515Gr.70			2Nos. Groove				Al /	-	
		1	Horizontal Propane Refrigerant Condenser		R	AEM	Thk -18mm	SA179 (Smls)	SA266CL.2	Thk -12mm	1336	72	Expand. & Seal Welded	39986	2008		ONGC	
			159 m2 SA515Gr.70				SA515Gr.70			SA515Gr.70			2 Nos. Groove				Al /	
		1	Horizontal Propane Column Condenser		R	AEM	Thk -12.7mm	SA179 (Smls)	SA266CL.2	Thk -12.7mm	675	55	Expand. & Seal Welded	823138	2008		ONGC	
		4	180 m2 SA515Gr.70		-	4514	SA515Gr.70	0.4470 (0.11)	0.40//01.0	SA515Gr.70	70/		2Nos. Groove	0004	0000		Al /	
		1	Horizontal Residue Gas Compressor after Cooler		R	AEM	Thk -25mm	SA179 (Smls)	SA266CL.2	Thk -12mm	726	55	Expand. & Seal Welded	9931	2008		ONGC	
		757 m2 SA515Gr.70	D.	A = 1.4	SA515Gr.70	CA170 (Carla)	CA2//CL 2	SA515Gr.70	1122		2Nos. Groove	25252	2000		Al /			
		ı	Horizontal Propane Refrigerant Condenser		R	AEM	Thk -16mm	SA179 (Smls)	SA266CL.2	Thk -12mm	1132	60	Expand. & Seal Welded	25253	2008		ONGC	
M/s.Industrial Development &				SF/ HT/ EXP- III/ 022/ 05		DEL	SA516Gr.60	01170 (0 :)	0.154.40	SA516Gr.60	740	- 10	2 Nos. Groove	0000	0001	44,000		16 Weeks
Promotion Co.Ltd.		1	33.8 m ² Oil Vent Condenser	Dated 01.03.2005	С	BEU	Thk - 10 mm	SA179 (Smls)	SA516Gr.60	Thk - 10 mm	748	40	Expand. & Seal Welded	2200	2006	\$16,000	Saipem	from PO Dated

LIST OF MAJOR CUSTOMERS FOR HEAT EXCHANGERS

Client	Plant	Unit	Service	P.O. No. & Date	ТЕМА	ТЕМА	ı	Metallurgy &Ti	hickness in m	m	Shell Diam.	Tube sheet Thickn	Tube to Tube, Sheet joint, Expanded /	Empty weight (Kg)	Year of supply	Order Value	Inspecti on Authorit y	Contractu al Delivery
					Class R/C/B	Туре	Shell	Shell Tube		Channel	(mm)	ess (mm)	Welded Grooves/ Welded					Date
		1	SA516Gr.60 / SS304 Horizontal BEM Type Heat Exchanger with Saddle Support , etc (31.156 m2)		R	BEM	SA516Gr.60 Thk -10mm	SA213TP304	SA213TP304	SA240Gr304 Thk -6mm	- 500	50	2 Nos. Groove Expand. & Seal Welded	2500	2008		TUV / Udhy / GEA	
M/s. GEA	M/s.Indian	1	SA516Gr.60 / SS304 Horizontal BEM Type Heat		R	BEM	SA516Gr.60	SA213TP304	SA213TP304	SA240Gr304	- 860	70	2 Nos. Groove Expand. & Seal	7300	2008		TUV / Udhy /	
Process Engineering	Oil Corporatio n Limited.		Exchanger with Saddle Support , etc. (186.75 m2)	LOI Dated 20.08.2007			Thk -12mm			Thk -8mm			Welded			13,962,150	GEA	15.02.08
(India) Limited.	(Panipat)	1	SS304 Nitogen Heater (Heated by Hexane Vapour) (R	ular	SA240Gr.304	SA213TP304	SA213TP304	SA240Gr.304			2 Nos. Groove Expand. & Seal Welded		2008		TUV / Udhy /	
			32.546 m2 x 3)m2				Thk -10mm		4 SA213TP304	Thk -10mm	1900 W x 2000 L	30		3645			GEA	
			SS304 Nitogen Heater (Heated by Low Low Pressure Steam) (45.44 m2)		R		SA240Gr.304	SA213TP304		SA240Gr.304			weided		2008		TUV / Udhy / GEA	
			Steam (45.44 mz)			Design	Thk -10mm			Thk -10mm							GEA	
		754 m2 SA240Gr.304 / 1 SA516Gr.60 NXN Type Horizontal Heat Exchanger.		С	NXN	SA240Gr.304	SA213TP304	SA213TP304	SA516Gr.60	- 1420 75	75	2 Nos. Groove Expand. & Seal Welded	27000	2009		TUV / GEA		
M/s. GEA	M/s.Nagarj		-				Thk -10mm			Thk -14mm								
Process Engineering (India) Limited.	una Fertlizers & Chemicals Limited.	4.9 m2 SA240Gr.304 / SA516Gr.60 BEM Type Horizontal Heat Exchanger ,	LOI DATED 15.07.08	С	BEM	SA240Gr.304 Thk -12mm	SA213TP304	SA213TP304 -	SA516Gr.60	- 200	32	2 Nos. Groove Expand. & Seal Welded	500	2009	11,803,833	TUV / GEA	2009	
			4.9 m2 SA240Gr.304 /				SA240Gr.304			SA516Gr.60			2 Nos. Groove				TUV /	
		1	SA516Gr.60 BEM Type Horizontal Heat Exchanger.		С	BEM	Thk -10mm	SA213TP304	SA213TP304	Thk -8mm	200	32	Expand. & Seal Welded	500	2009		GEA	
M/s.Oman Formaldehyde Chemical Co.			OFC/ UCE/ 002/	С	BEU	SA516Gr.60 Thk - 10 mm	SA179 (Smls)	SA516Gr.60	SA516Gr.60 Thk - 10 mm	- 748	40	2 Nos. Groove Expand. & Seal Welded	2200	2006	3,466,735			
		1	43 m ² Excess Water Evaporator	06 Dated 13.08.2006	С	BKU	SA240Gr.316 Thk - 8 mm	SA213TP316 (SMLS)	SA240Gr.316	SA516Gr.60 Thk - 10 mm	- 1050	60	2 Nos. Groove Expand. & Seal Welded	2600	2006	1,447,042	By Client	31.03.07

LIST OF MAJOR CUSTOMERS FOR HEAT EXCHANGERS

Client	Plant	Unit	Service	P.O. No. & Date	ТЕМА	TEMA		Metallurgy &T	hickness in mi	m	Shell Diam.	Tube sheet Thickn	Tube to Tube, Sheet joint, Expanded /	Empty weight (Kg)	Year of supply	Order Value	Inspecti on Authorit y	Contractu al Delivery			
					Class R/C/B	Туре	Shell	Shell Tube		Channel	(mm)	ess (mm)	Welded Grooves/ Welded					Date			
			SA516Gr.60 / SA 240 S32750(Super Duplex) Horizontal		R	AEU	SA516Gr.60	SA 789 S32750(Super	SA182Gr.F 53	SA 240 S32750(Super Duplex)	300	55	2 Nos. Groove Expand. & Seal	1800	2009						
			AEU Type Heat Exchanger with Saddle Support, etc				Thk -14mm	Duplex Smls)		Thk -10mm			Welded								
M/s. Hindustan Petroleum	Mumbai	2	SA516Gr.60 / SA 240 S32750(Super Duplex) Horizontal	8000044-OQ-	R	CEU	SA516Gr.60	SA 789	CA102Cr F F2	SA 240 S32750(Super Duplex)	400	95	2 Nos. Groove	2000	2000	16,902,000	Al				
Corporation (India) Limited.	Refinery		CEU Type Heat Exchanger with Saddle Support, etc	10004	К		Thk -22mm	S32750(Super Duplex Smls)	3/1102UI.1 33	Thk -8mm	400	95	Expand. & Seal Welded	3000	2009	16,902,000	AI	2009			
		SA516Gr.60 / SA 240 S32750(Super Duplex) Horizontal CEU Type Heat Exchanger with Saddle Support , etc	SA516Gr.60 / SA 240 S32750(Super Duplex) Horizontal				SA516Gr.60	SA 789		SA 240 S32750(Super Duplex)	400		2 Nos. Groove								
				R	AEU	Thk -12mm	S32750(Super Duplex Smls)		Thk -14mm	- 400	55	Expand. & Seal Welded	2500	2009							
							SA240Gr.304			IS2062Gr.A											
M/s. Mallak		1	160 m2 SS304 / CS BEM Type 1 Horizontal Shell & Tube Heat Exchanger	CAP/ 126	С	BEM		SA213TP304	SA240Gr.304		710	32	2 Nos. Groove Expand. & Seal Welded	30257	2008	1,710,000					
Specialities			_	Dated			Thk -5mm			Thk -8mm							By Client	28.02.08			
Pvt. Ltd.			20 m2 SS304 / CS BEM Type Horizontal Shell & Tube Heat	20.12.2007	С	BEM	SA537CI.1	SA334Gr.1	SA350 Gr.LF2	SA537CI.1	1490	155	2 Nos. Groove	20257	2000	2 40 000					
		ı	Exchanger		C	DEIVI	Thk -20mm	SA334GI.1	SA300 GI.LF2	Thk -32mm	1490	155	Expand. & Seal Welded	30257	2008	2,40,000					
		1	24.3 m ² Distillate Heater	4700000078 Dated	R	BEM	SA106 Gr.B	SA213TP304	SA336Gr.304	SA240Gr.304	300 NB	54	2 Nos. Groove Expand. & Seal	950	2006	6,89,250	LRIS				
M/s.Jubail Chemical			2 no m 2 no maio 11 saio.	19.10.2005			Std.Sch	(Smls)		Sch -10s			Welded								
Industries	Epoxy 60 K	1	236 m ² Resin Reactor Primary		С	BFM	SA516Gr.60	SA213TP316L	SA240Gr.316L	SA240Gr.316L	1150	60	2 Nos. Groove Expand. & Seal	6900	2006		LRIS	15.02.06			
Company	Expansion		Condenser	4700000055 Dated	J	DEIVI	Thk-12 mm	(Smls)	3, 12 TO G1. 0 TO L	Thk - 8 mm	1150	00	Welded	0700	2000	39,65,148	LINIO	15.02.00			
Saudi Arabia		1 3	1 30.				26.09.2005		REM	SA516Gr.60	SA213TP316L	SA240Gr.316L	SA240Gr.316L		35	2 Nos. Groove Expand. & Seal	1070	2006	37,00,170	LRIS	
Saudi Alabia				1 Secondary Condenser		С	BEM	Thk - 8 mm	(SMLS)	J. 124001.310L	Thk - 5 mm	450	33	Welded	1070	2000		LINIO			

SUPPLY LIST FOR MAXIMUM CAPACITY VESSELS / REACTORS

					Code		N	/letallurgy &	Size			Empty Weight			Contractual
Client	Project	P.O. No. & Date	Item Description	Service	of Construc tion		She	ell		Top Dish End	Bottom Dish End	Tons	Order Value	Inspection Authority	Delivery Date
M/s. National		ACD/ 60/ 06- 07	214,000 Ltrs Capacity SA516Gr.70 Atoclave with Saddle Supports	Nitogon	АСМЕ	MOC	ID mm	Ht. WL to WL	Thk. mm	Thk. mm	Thk. mm	90	1,30,61,000	Llyods / By	
Aerospace Laboratories.			with Body Flange. Design Pressure = 7.85 Kg/cm 2 g,Design Temp. = 260 $^{\rm o}$ C . Corrosion Allwance = 3.2 mm	Nitogen	ASME	SA516Gr.70	4900	10000	20	25	25	90	1,30,61,000	Client	
			101,000 Ltrs Working Capacity SA516Gr.70 Plant Air Reciever with Skirt Support Design Pressure = $28.6 \text{ kg/cm}^2\text{g}$, Design Temp. = $70 ^{\circ}\text{C}$, Corrosion Allwance = 3mm	Nitogen Storage	ASME	SA516Gr.70	3400	9900	45	50	50	60	57,40,840		
		4700000139	143000 Ltrs Working Capacity BQ Plant Air Reciever with Skirt Support Design Pressure = $9.8~kg/cm^2g$, Design Temp. = $70~^{0}C$, Corrosion Allwance = $3~mm$	Instrument Air	ASME	SA516Gr.70	3800	11300	20	20	20	35	20,34,395	By Saipem India Project Services Ltd. Chennai	07.00.06
M/s. Jubail Chemical Industries Company Kingdom of Saudi Arabia	Hassad	Dated 26.01.2006	46000 Ltrs Working Capacity BQ Plant Air Reciever With Skirt Support Design Pressure = $9.8~kg/cm^2g$, Design Temp. = $70~^{O}C$, Corrosion Allwance = $3~mm$	Plant Air	ASME	SA516Gr.70	2600	7700	16	18	18	15	12,69,675		
			14000 Ltrs Working Capacity SA240Gr.316L Acetic Acid Seperator Design Pressure = 11 kg/cm 2 g , Design Temp. = 150 0 C , Corrosion Allwance = 3 mm	Acetic Acid Sepearator	ASME	SA240Gr.316L	1700	5540	14	22	14	17	48,99,580		
		4700000078 Dated 19.10.2005	8500 Ltrs Working Capacity SA240Gr.316L Premix Vessel [Design Pressure = 1.94 kg/cm 2 g / F.V., Design Temp. = 100 0 C, Corrosion Allwance = 0 mm	ECH+BPA (Flab.Expl)	ASME	SA240Gr.316L	2200	3300	12	14	14	4.5	16,06,944	Llyods / Saipem	15.02.06
M/s. Oman Formaldehyde Chemical Co.		OFC/ UCE/ 002/ 06 Dated 19.08.2006	25000 Ltrs Working Capacity BQ Nitrogen Reciever (Horizontal Reciever) Design Pressure = 10 kg/cm 2 g , Design Temp. = 70 0 C , Corrosion Allwance = 1 mm	Instrument Air	ASME	SA516Gr.70	1900	8920	12	12	12	7.5	15,63,775	By Client	29.01.07
M/s. Industrial		SF/ HT/ EXP- III/	20000 Ltrs Working Capacity SA240Gr.321H Catalytic Incinerator with Grating & Wire Mesh ,Leg Support, Design Pressure = 0.1 kg/cm ² g , Design Temp. = 538 °C , Corrosion Allwance = 0 mm		ASME	SA240Gr.321H	2700	2145	8	10	10	5	60.000	Design / Drwaing Approved by	22 Weeks from P.O.
Development & Promotion Co. Ltd.		002/ 05 Dated 01.03.2005	12290 Ltrs Working Capacity SA516Gr.70 Oil Seperator Grating & Wire Mesh,Internals,Skirt Support, Design Pressure = $5 / -1 \text{ kg/cm}^2\text{g}$, Design Temp. = 330 $^{\circ}\text{C}$, Corrosion Allwance = 1.6 mm		ASME	SA516Gr.70	2000	2450	12	10	10	7	00,000	Halder Topse / Inspection By Client	Date

PARTIAL SUPPLY LIST FOR HIGH PRESSURE AUTOCLAVES/HYDROGENERATOR SUPPLIED

Client	P.O. No. & Date	Item Description	Service	Code of Construct ion		Metallurgy & S		Shell, Top & Bottom Dishend Thk	Empty Weight	Order Value	Inspection Authority	Contractu al Delivery Date	
					Shell	Dish End	Nozzle	Flanges	mm	Tons			Duto
	ALP2/ 23/ 2007-	10000 Ltrs Working Capacity SA240Gr.316 Hydrogenerator with with Top & Bottom 2:1 Ellipsoidal Dishend, SA240Gr.304 Limpet			SA240Gr.316	SA240Gr.316	SA312TP316	SA182F316	20 Thk				
M/s.Alpanil Industries	08	Coil, SS316 Internal Coil, Inline Helical Bonfiglioli Make Flange Mounted Gear Box, 4 Nos.CS Lug Support, Crompton / Bharat	Hydrogenation	ASME	2150 I/D	Top - 2:1 Ellipsodal	Smls	SORF	22 Thk	8	4,500,000	By Client	13.06.2008
		Bijlee M			1250 Ht.WL to WL	Bottom 2:1 Ellipsodal			22 Thk				
		5 KL SS316 Jacketed Reactor With 50 NB x Sch80s (Smls) Dual			SA240Gr.316	SA240Gr.316	SA312TP316	SA182F316	65 Thk			LRIS /	
M/s.Jubiliant Organsys Ltd.		Internal Coil, Insulation & SS304 Cladding, With Double Mechanical Seal With Forced Lubrication,Gas Induction & Drive Assembly. [Hydrogenation	ASME	1190 I/D	Top - Hemispherical	Smls	WNRF	36 Thk	18	60,30,000	Client / Jacobs	5 Months from LOI
		Design Pressure = $76 \text{ kg/cm}^2\text{g}$, Design Temp. = $300 ^{\circ}\text{C}$]			1250 Ht.WL to WL	Bottom Hemispherical			36 Thk				
M/s.Maize		22 KL (SA516Gr.70+SS316 Explosion Bonded) Reactor With SS316 80 NB xSch80s (Smls) Internal Coil, With Double	Hydrogenation /		SA516Gr.70+SS304 Explosion Bonded	SA240Gr.316	SA312TP316	SA182F316	(50 + 4) Thk				
Products Ltd.		Mechanical Seal,Gas Induction Agitator & Drive Assembly. [Design	For Sorbitol	ASME	2700 I/D	Top - 2:1 Ellipsodal	Smls	WNRF	(50 + 4) Thk	36	61,00,000	By Client	01.05.06
		Pressure - 43 kg/cm ² g, Design Temp 160 ^o C]			3000 Ht.WL to WL	Bottom 2:1 Ellipsodal			(50 + 4) Thk				
M/s.Dishman	PO/ DPCL/ BVL/	Reactor With Insulation & SS304 Cladding, Double Mechanical Seal With Forced Lubrication, Agitator & Coplete Drive Assembly. [SA240Gr3470+Hastell NO 6022) Exp	*	SB 622 UNS	SA182F304+ Hastelloy C-22	(16+4.76) Thk				
Pharmaceutical & Chemicals	PROJ/ 64/ 2001- 02		Ammoniation	ASME	2040 I/D	Top - 2:1Ellipsodal	NO 6022	Weldoverlay	(20+4.76) Thk	11	74,00,000	By Client	16 Weeks
Limited	Dated 02.06.2001	Design Pressure - 20 kg/cm ² g, Design Temp 160 ^o C]			2400 Ht.WL to WL	Bott. 2:1Ellipsodal		SORF	(20+4.76) Thk				
		4 KL SS316L Limpeted & Jacketed Reactor With Double			SA240Gr.316L	SA240Gr.316L	SA312TP316L	SA182F316	40 Thk				12- 14
M/s.Sajjan India Ltd.	11) atod 15 03 2005	Mechanical Seal With Pitched Blade Agitator & Drive Assembly. [Hydrogenation	ASME	1700 I/D	Top - 2:1 Ellipsodal	Smls	WNRF	40 Thk	10	3,160,000	By Client / Chempro.	Weeks from P.O.
		Design Pressure - 26/ F.V kg/cm ² g, Design Temp 300 ^O C]			1700 Ht.WL to WL	Bott. 2:1Ellipsodal			40 Thk				Date
	GAEL/ PUR/ 0079/	16 KL (SA516Gr.70+SS316 Explosion Bonded) Reactor With			SA240Gr.316	SA240Gr.316	SA312TP316	SA182F316	(38+3.15) Thk				
M/s.Gujrat Ambuja Ltd.	2003	SS316 80 NB xSch80s (Smls) Internal Coil, With Double Mechanical Seal,Gas Induction Agitator & Drive Assembly. [Design	Hydrogenation / For Sorbitol	ASME	2300 I/D	Top -2:1 Ellipsodal	Smls	WNRF	(38+3.15) Thk	20	45,00,000	By Client	Within 14 Weeks
	Dated 22.04.2004	Pressure - 40 kg/cm ² g, Design Temp 160 ^o C]			3000 Ht.WL to WL	Bott. 2:1Ellipsodal			(38+3.15) Thk				
	GAEL/ PUR/ 0079/	19 KL (SA516Gr.70+SS316 Explosion Bonded) Reactor With			SA516Gr.70+SS304 Explosion Bonded	SA240Gr.316	SA312TP316	SA182F316	(38+3.15 Thk				14001
M/s.Gujrat Ambuja Ltd.	2003	SS316 80 NB xSch80s (Smls) Internal Coil, With Double Mechanical Seal,Gas Induction Agitator & Drive Assembly. [Design	Hydrogenation / For Sorbitol	ASME	2500 I/D	Top -2:1 Ellipsodal	Smls	WNRF	(42+3.15) Thk	22	45,00,000	By Client	Within 14 Weeks
	Dated 22.04.2004	Pressure - 40 kg/cm ² g, Design Temp 160 ^O C]			3000 Ht.WL to WL	Bott. 2:1Ellipsodal			(42+3.15) Thk	_			
M/s.Hans	D O N - NII	10 KL SS316 Limpeted Reactor With 80 NB x Sch40s Dual SS316			SA240Gr.316	SA240Gr.316	SA312TP316	SA182F316	16 Thk				12- 14
intermediate Ltd.	Dated 05.03.2005	005 Recirculation / Induction Agitator. [Design Pressure - 17/ F.V Hydrog	Hydrogenation	ASME	2300 I/D	Top - 2:1 Ellipsodal	Smls	WNRF	16 Thk	8	38,00,000	00 Jacobs	Weeks form P.O.
		005 Recirculation / Induction Agitator. Design Pressure - 17/ F.V kg/cm ² g, Design Tempertaure - 150 °C			2500 Ht.WL to WL	Bott. 2:1Ellipsodal			16 Thk				.5