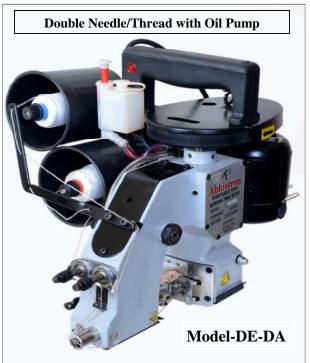


# "Abhistron" Portable Bag Closing Machine's





#### Specifications Body: Pressure D Motor: AC/DC M

Body:	Pressure Die Cast Body (PDC)
Motor:	AC/DC Motor: 1/8 HP 8000 RPM 240Volt
Speed:	1600 - 1800 Stitches/Minute
Stitch Type:	Federal Type, Single/ Double Thread Chain Stitch
Stitch Length:	3.25 to 3.75 Stitches per 2.54 mm
Bag Types:	Suitable for All Kinds of Multi-Wall Paper, Kraft Paper,
	Burlap, Cotton, Hessian, PP/ PE, Woven/Nonwoven
	Polypropylene Bags
Industry:	Bag Closing Applications in Industries engaged in packaging
	Agricultural Products (Rice & Pulses, Coffee, Grains etc),
	Flour, Fertilizers, Sugar, Chemicals, Cattle & Poultry Feed,
	Plastic Granules, Oil Cakes & Flakes, Dolomite/Other
	Mineral Powders Etc.
Needle:	DB x 1—200/25
Thread:	Machines are designed to operate with all kinds of Bag
	Closing Threads (Polyester, Polypropylene, Polyamide,
	Cotton, Blended etc.).
Lubricant:	2T Oil Only
Weight:	6.250 Kgs Approx

## Note:

Specifications May Change Without Notice Due to continuers Improvement.

## Precautions

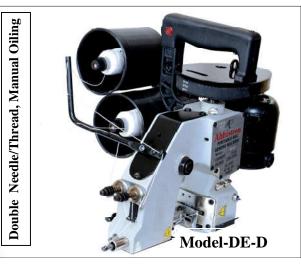
### Do's

- 1. Always keep the machines in vertical upright position.
- 2. Use only 220/230 Volt AC Power Source.
- 3. Use 2T Oil for oiling/Lubrication the machine.
- 4. Clean and oil machines daily, before keeping for overnight.
- 5. Always Oil /Lubrication the machines once before putting it into use in the morning. It is mandatory if the machines has not been in use for a period more than 3 days.
- 6. Lubricate the machines after every 100 Bags Stitching for normal applications. Frequency of lubrication should be increased in case of dusty environment.
- 7. Avoid continuous operation of the machines for a long period of time. The motor is Intermittent Duty Motor, designed for start and stop operations only, as required for bag closing purposes.
- Check and replace the Carbon Brushes, if they are broken or shortened by 1/8<sup>th</sup> size of the original size.

## Don'ts

- 1. Don't try to operate with bent or blunt needle.
- 2. Don't disturb main bearing, or looper cam. They are timed and set at factory.
- 3. Don't pull or hold back the thread, as it may result into bent needle and/or disturb needle-looper synchronization.





Abhistron Packaging And Allied Products Pvt. Ltd. 207A, Pujer Complex, Subhanpura Main Road, Vadodara-390023, Gujarat, India Tel: +91 265 3080800/3080338; Mob: 9375080800 Email: apaappl@gmail.com; apaappl@yahoo.com