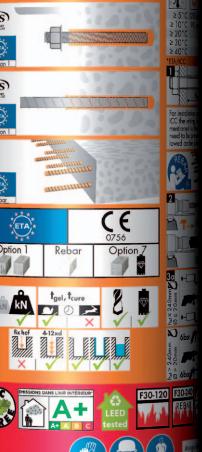
MIT600RE Pure Epoxy





Pure epoxy resin ésine pure epoxy Resina Epossidica







European Technical Approval European Technical Approval Option 1 for cracked and noncracked concrete with anchor rod and with rebar used as anchor



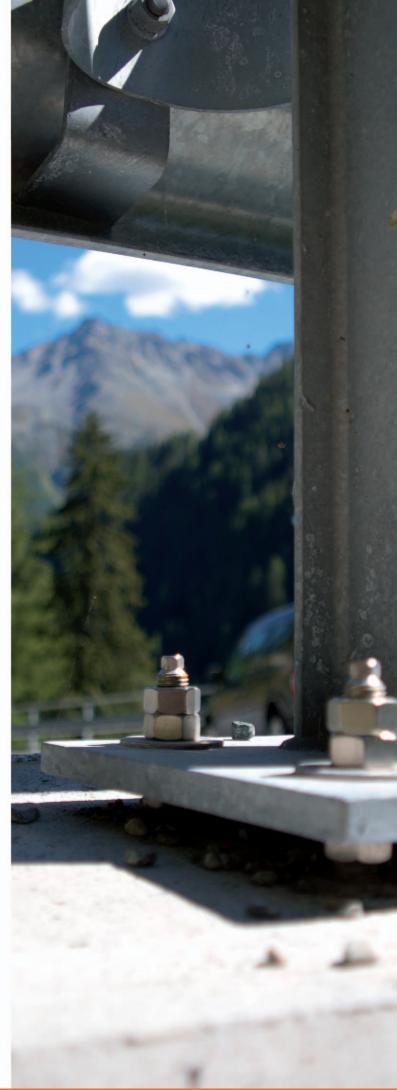
European Technical Approval European Technical Approval Option 7 for diamond drilled holes in non-cracked concrete



European Technical Approval European Technical Approval for post-installed rebar connections



DIBT Approval German National Approval for post-installed rebar connections



MIT600RE Pure Epoxy

Features

- European Technical Approval Option 1 for cracked and non-cracked concrete with anchor rod and with rebar used as anchor
- European Technical Approval Option 7 for diamond drilled holes in non-cracked concrete
- European Technical Approval for post-installed rebar connections
- German National Approval for post-installed rebar connections
- ICC-ES Report ESR-3411
- Fire resistance test certification F30-F120
- Fire resistance test certification F30-F240 (Rebar)
- VOC free according to Swiss legislation and certified A+ according to DEVL 1101903D / DEVL 1104875A
- LEED Test Report
- Certification for drinking water systems
- The anchor may also be used under seismic influence for performance category C1
- Application also in damp and water-filled drill holes
- Variable setting depth
- Long working time for filling of big and deep drill holes
- High loads
- Suitable for overhead fixings
- Shelf life: 24 months
- Colour of mortar: grey
- Indoor (zinc plated) and outdoor (stainless steel) applications



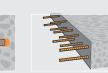




Applications

post-installed rebar connections, steel constructions, profiles, closing of ceilings, repair works





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| Temperatores | | | | | |
|--|--------|---------|---------|--------|---------|
| | ≥ +5°C | ≥ +10°C | ≥ +20°C | ≥+30°C | ≥ +40°C |
| Working time, in minutes (t _{gel}) | 120 | 90 | 30 | 20 | 12 |
| Curing time, dry in hours (t _{cure}) | 50 | 30 | 10 | 6 | 4 |
| Curing time, wet in hours (t _{cure}) | 100 | 60 | 20 | 12 | 8 |

V

8

Installation



| < | | 6bar | 4x |
|---|------------------------------|-----------|----|
| < | 240mm 20mm | | 4x |
| k | h _{ef} > 2 Ø > 2 | 6bar of C | 4x |
| | | | |

| | h _{ef} | 🕗 t _{gel} | ⊘ t _{cur} |
|---------|-----------------|--------------------|--------------------|
| | | - | |
| 6bar 2x | 2/3 | T _{inst} | 1:2 |
| obar 2x | | N | |

Article code Box content Quantity per pallet Description Languages Content 1710001 Cartridge incl. 1 mixer, DE/GB 385 12 480 in two parts

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MITGOORE Pure Epoxy, 385 ml cartridge



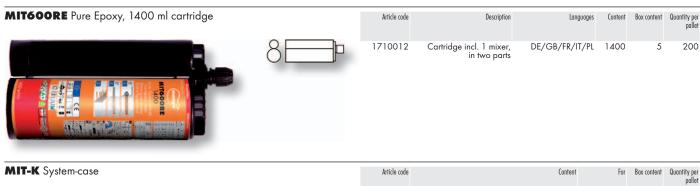
| Article code | Description | Languages | Content | Box content | Quantity per pallet |
|--------------|--|-----------|---------|-------------|------------------------|
| 1710010 | Cartridge incl. 1 mixer, in two parts | DE/GB | 585 | 12 | 480 |

MITGOORE Pure Epoxy, 585 ml cartridge











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| | | | | pallet |
|---------|--|------------------------------------|---|--------|
| 1710110 | Drilling aid Piston plugs Infrared thermometer Brushes Brush measure Cleaning accessories | MIT-SE Plus MIT600RE (REBAR) | 1 | 20 |

MITGOORE with MIT-S(r) and MIT-G(r) according to European Technical Approval 09/0340

| Option 1 | 1 | | | | | | | | | |
|----------------------|---------------------------|---------------------|---------------------|----------------|------------------|--------------------------|---------|---------------------|--------------------|-----------------------|
| | | | | | | | | | | |
| | Drilling hole $arnothing$ | Effective anchorage | Effective anchorage | Drilling depth | Usable length C | learance hole in fixture | Brush Ø | Min. distance betw. | Min. edge distance | Installation torque |
| | mm | depth | depth | mm | mm | mm | mm | anchors | mm | (Nm) |
| | | min. mm | max. mm | | | | | mm | | |
| | d _o | h _{ef} min | h _{ef} max | h _o | t _{fix} | d _f | db | S _{min} | C _{min} | T _{inst} max |
| Hammer drilling, M8 | 10 | 60 | 96 | = hef | 0 - 1500 | 9 | 12 | 40 | 40 | 10 |
| Hammer drilling, M10 | 12 | 60 | 120 | = hef | 0 - 1500 | 12 | 14 | 50 | 50 | 20 |
| Hammer drilling, M12 | 14 | 70 | 144 | = hef | 0 - 1500 | 14 | 16 | 60 | 60 | 40 |
| Hammer drilling, M16 | 18 | 80 | 192 | = hef | 0 - 1500 | 18 | 20 | 80 | 80 | 80 |
| Hammer drilling, M20 | 24 | 90 | 240 | = hef | 0 - 1500 | 22 | 26 | 100 | 100 | 120 |
| Hammer drilling, M24 | 28 | 96 | 288 | = hef | 0 - 1500 | 26 | 30 | 120 | 120 | 160 |
| Hammer drilling, M27 | 32 | 108 | 324 | = hef | 0 - 1500 | 30 | 34 | 135 | 135 | 180 |
| Hammer drilling, M30 | 35 | 120 | 360 | = hef | 0 - 1500 | 33 | 37 | 150 | 150 | 200 |

MITGOORE with rebar used as anchor according to European Technical Approval 09/0340



| | Drilling hole \varnothing | Effective anchorage depth | Effective anchorage depth | Drilling depth | Brush Ø | Min. distance betw. anchors | Min. edge distance |
|-----------------------|-----------------------------|---------------------------|---------------------------|----------------|----------------|-----------------------------|--------------------|
| | mm | min. mm | max. mm | mm | mm | mm | mm |
| | d ₀ | h _{ef} min | h _{ef} max | ho | d _b | S _{min} | C _{min} |
| Hammer drilling, Ø 8 | 12 | 60 | 96 | = hef | 14 | 40 | 40 |
| Hammer drilling, Ø 10 | 14 | 60 | 120 | = hef | 16 | 50 | 50 |
| Hammer drilling, Ø 12 | 16 | 70 | 144 | = hef | 18 | 60 | 60 |
| Hammer drilling, Ø 14 | 18 | 75 | 168 | = hef | 20 | 70 | 70 |
| Hammer drilling, Ø 16 | 20 | 80 | 192 | = hef | 22 | 80 | 80 |
| Hammer drilling, Ø 20 | 24 | 90 | 240 | = hef | 26 | 100 | 100 |
| Hammer drilling, Ø 25 | 32 | 100 | 300 | = hef | 34 | 125 | 125 |
| Hammer drilling, Ø 28 | 35 | 112 | 336 | = hef | 37 | 140 | 140 |
| Hammer drilling, Ø 32 | 40 | 128 | 384 | = hef | 41.5 | 160 | 160 |

MITGOORE with MIT-S(r) and MIT-G(r) according to European Technical Approval 12/0178



| | Drilling hole \varnothing mm | Effective anchorage depth min. mm | Effective anchorage depth max. mm | Drilling depth mm | Usable length mm | Clearance hole in fixture mm | Brush Ø mm | Min. distance betw. anchors | Min. edge distance mm | Installation torque (Nm) |
|-----------------------|--------------------------------|---|---|----------------------|---------------------|---------------------------------|---------------|--------------------------------|--------------------------|-----------------------------|
| | do | h _{ef} min | h _{ef} max | h ₀ | t _{fix} | df | db | S _{min} | C _{min} | T _{inst} max |
| Diamond drilling, M10 | 12 | 60 | 200 | = hef | 0 - 1500 | 12 | 14 | 50 | 50 | 20 |
| Diamond drilling, M12 | 14 | 70 | 240 | = hef | 0 - 1500 | 14 | 16 | 60 | 60 | 40 |
| Diamond drilling, M16 | 18 | 80 | 320 | = hef | 0 - 1500 | 18 | 20 | 80 | 80 | 80 |
| Diamond drilling, M20 | 24 | 90 | 400 | = hef | 0 - 1500 | 22 | 26 | 100 | 100 | 120 |
| Diamond drilling, M24 | 28 | 96 | 480 | = hef | 0 - 1500 | 26 | 30 | 120 | 120 | 160 |

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| | Drilling hole \varnothing | Effective anchorage depth | Effective anchorage depth | Drilling depth | Brush Ø | Min. distance betw. anchors | Min. edge distance |
|------------------------|-----------------------------|---------------------------|---------------------------|----------------|---------|-----------------------------|--------------------|
| | mm | min. mm | max. mm | mm | mm | mm | mm |
| | | h _{ef} min | h _{ef} max | h | 4 | | |
| | u ₀ | H _{ef} IIIII | n _{ef} mux | 110 | ub | S _{min} | L _{min} |
| Diamond drilling, Ø 10 | 14 | 60 | 200 | = hef | 16 | 50 | 50 |
| Diamond drilling, Ø 12 | 16 | 70 | 240 | = hef | 18 | 60 | 60 |
| Diamond drilling, Ø 14 | 18 | 75 | 280 | = hef | 20 | 70 | 70 |
| Diamond drilling, Ø 16 | 20 | 80 | 320 | = hef | 22 | 80 | 80 |
| Diamond drilling, Ø 20 | 24 | 90 | 400 | = hef | 26 | 100 | 100 |
| Diamond drilling, Ø 25 | 32 | 100 | 500 | = hef | 34 | 125 | 125 |

MITGOORE for post-installed rebar connections according to European Technical Approval 12/0546



| | Drilling hole \varnothing mm | Brush Ø mm | Minimum embedment depth mm | Minimum lap splice length mm | Maximum installation length mm | Minimum distance between bonded-in rebars mm | Maximum distance between bonded-in and existing rebars |
|------|--------------------------------|---------------|-------------------------------|---------------------------------|-----------------------------------|--|---|
| | do | db | l _{b,min} | I _{0,min} | l _{max} | | |
| Ø 8 | 12 | 14 | 113 | 200 | 1000 | ≥ 5 ds / ≥ 50 mm | ≤ 4 ds |
| Ø 10 | 14 | 16 | 142 | 200 | 1000 | ≥ 5 ds / ≥ 50 mm | ≤ 4 ds |
| Ø 12 | 16 | 18 | 170 | 200 | 1200 | ≥ 5 ds / ≥ 50 mm | ≤ 4 ds |
| Ø 14 | 18 | 20 | 198 | 210 | 1400 | ≥ 5 ds / ≥ 50 mm | ≤ 4 ds |
| Ø 16 | 20 | 22 | 227 | 240 | 1600 | ≥ 5 ds / ≥ 50 mm | ≤ 4 ds |
| Ø 20 | 25 | 27 | 284 | 300 | 2000 | ≥ 5 ds / ≥ 50 mm | ≤ 4 ds |
| Ø 22 | 28 | 30 | 312 | 330 | 2000 | ≥ 5 ds / ≥ 50 mm | ≤ 4 ds |
| Ø 24 | 32 | 34 | 340 | 360 | 2000 | ≥ 5 ds / ≥ 50 mm | ≤ 4 ds |
| Ø 25 | 32 | 34 | 354 | 375 | 2000 | ≥ 5 ds / ≥ 50 mm | ≤ 4 ds |

Drilling process

| | | - |
|--|---|-------|
| | P | |

| | Minimum concrete cover, without drilling aid | Minimum concrete cover, with drilling aid |
|----------------------------------|--|---|
| | | |
| | | |
| Hammer drilling, < 25 mm | 30 mm + 0.06 x lv ≥ 2 ds | 30 mm + 0.02 x lv ≥ 2 ds |
| Hammer drilling, = 25 mm | 40 mm + 0.06 x lv ≥ 2 ds | 40 mm + 0.02 x lv ≥ 2 ds |
| Compressed air drilling, < 25 mm | 50 mm + 0.08 x lv | 50 mm + 0.02 x lv |
| Compressed air drilling, = 25 mm | 60 mm + 0.08 x lv | 60 mm + 0.02 x lv |





| Concrete Strength : C 20/2 | 5 | | | | | | | | | | | |
|----------------------------|-------------------|------|------|------|------|------|-------|-------|-------|-------|-------|-------|
| Rebar Yield Strength : 460 | N/mm ² | | | | | | | | | | | |
| Rebar Diameter | [mm] | 8 | 10 | 12 | 14 | 16 | 20 | 25 | 28 | 32 | 36 | 40 |
| Drill hole diameter | [mm] | 12 | 14 | 16 | 18 | 20 | 24 | 32 | 35 | 37 | 45 | 55 |
| | 60 | 11.7 | 13.0 | | | | | | | | | |
| | 70 | 13.7 | 16.4 | 16.4 | | | | | | | | |
| | 80 | 15.6 | 19.5 | 20.1 | 20.1 | 20.1 | | | | | | |
| | 90 | 17.6 | 22.0 | 24.0 | 24.0 | 24.0 | 24.0 | | | | | |
| | 100 | 19.5 | 24.4 | 27.2 | 28.1 | 28.1 | 28.1 | 28.1 | | | | |
| | 120 | 20.1 | 29.3 | 32.7 | 36.9 | 36.9 | 36.9 | 36.9 | 36.9 | | | |
| | 130 | | 31.4 | 35.4 | 41.3 | 41.6 | 41.6 | 41.6 | 41.6 | 41.6 | | |
| | 140 | | | 38.1 | 44.5 | 46.5 | 46.5 | 46.5 | 46.5 | 46.5 | | |
| | 150 | | | 40.8 | 47.6 | 50.3 | 51.5 | 51.5 | 51.5 | 51.5 | 51.5 | |
| | 160 | | | 43.6 | 50.8 | 53.6 | 56.8 | 56.8 | 56.8 | 56.8 | 56.8 | 56.8 |
| | 170 | | | 45.2 | 54.0 | 57.0 | 61.0 | 62.2 | 62.2 | 62.2 | 62.2 | 62.2 |
| | 180 | | | | 57.2 | 60.3 | 64.6 | 67.8 | 67.8 | 67.8 | 67.8 | 67.8 |
| | 190 | | | | 60.4 | 63.7 | 68.2 | 73.5 | 73.5 | 73.5 | 73.5 | 73.5 |
| | 200 | | | | 61.6 | 67.0 | 71.8 | 79.4 | 79.4 | 79.4 | 79.4 | 79.4 |
| | 210 | | | | | 70.4 | 75.4 | 85.4 | 85.4 | 85.4 | 85.4 | 85.4 |
| | 220 | | | | | 73.7 | 79.0 | 90.5 | 91.5 | 91.5 | 91.5 | 91.5 |
| Έ | 240 | | | | | 80.4 | 86.2 | 98.7 | 104.3 | 104.3 | 104.3 | 104.3 |
| Drilling Depth h ef [mm] | 260 | | | | | | 93.4 | 107.0 | 117.6 | 117.6 | 117.6 | 117.6 |
| hef | 280 | | | | | | 100.5 | 115.2 | 129.0 | 131.4 | 131.4 | 131.4 |
| pth | 300 | | | | | | 107.7 | 123.4 | 138.2 | 145.8 | 145.8 | 145.8 |
| De | 320 | | | | | | 114.9 | 131.6 | 147.4 | 160.6 | 160.6 | 160.6 |
| lling | 340 | | | | | | 122.1 | 139.9 | 156.7 | 175.9 | 175.9 | 175.9 |
| Dui | 360 | | | | | | 125.7 | 148.1 | 165.9 | 189.6 | 191.6 | 191.6 |
| | 400 | | | | | | | 164.6 | 184.3 | 210.6 | 224.4 | 224.4 |
| | 420 | | | | | | | 172.8 | 193.5 | 221.2 | 241.5 | 241.5 |
| | 450 | | | | | | | 185.1 | 207.3 | 237.0 | 266.6 | 267.8 |
| | 480 | | | | | | | 196.3 | 221.2 | 252.8 | 284.4 | 295.0 |
| | 500 | | | | | | | | 230.4 | 263.3 | 296.2 | 313.7 |
| | 520 | | | | | | | | 239.6 | 273.8 | 308.1 | 332.7 |
| | 560 | | | | | | | | 246.3 | 294.9 | 331.8 | 368.6 |
| | 600 | | | | | | | | | 316.0 | 355.4 | 394.9 |
| | 640 | | | | | | | | | 321.7 | 379.1 | 421.3 |
| | 660 | | | | | | | | | | 391.0 | 434.4 |
| | 680 | | | | | | | | | | 402.8 | 447.6 |
| | 700 | | | | | | | | | | 407.2 | 460.8 |
| | 720 | | | | | | | | | | | 473.9 |
| | 740 | | | | | | | | | | | 487.1 |
| | 760 | | | | | | | | | | | 500.3 |
| | 780 | | | | | | | | | | | 502.7 |
| Design strength of rebar | [kN] | 20.1 | 31.4 | 45.2 | 61.6 | 80.4 | 125.7 | 196.3 | 246.3 | 321.7 | 407.2 | 502.7 |

Loads apply to non cracked concrete only

The data are valid for single fixings without consideration of edge and anchor distances

M aterial safety factor γ_{m} = 1.15 has been considered

Loads apply to properly cleaned and dry holes and a short term /long term temperature of $40 ^\circ C/24 ^\circ C$



| Concrete Strength : C 25/30 | C | | | | | | | | | | | |
|-----------------------------|-------------------|------|------|------|------|------|-------|-------|-------|-------|-------|-------|
| Rebar Yield Strength : 460 | N/mm ² | | | | | | | | | | | |
| Rebar Diameter | [mm] | 8 | 10 | 12 | 14 | 16 | 20 | 25 | 28 | 32 | 36 | 40 |
| Drill hole diameter | [mm] | 12 | 14 | 16 | 18 | 20 | 24 | 32 | 35 | 37 | 45 | 55 |
| | 60 | 12.0 | 14.3 | | | | | | | | | |
| | 70 | 14.0 | 17.4 | 18.0 | | | | | | | | |
| | 80 | 16.0 | 19.9 | 22.0 | 22.0 | 22.0 | | | | | | |
| | 90 | 17.9 | 22.4 | 25.0 | 26.2 | 26.2 | 26.2 | | | | | |
| | 100 | 19.9 | 24.9 | 27.8 | 30.7 | 30.7 | 30.7 | 30.7 | | | | |
| | 120 | 20.1 | 29.9 | 33.3 | 38.9 | 40.4 | 40.4 | 40.4 | 40.4 | | | |
| | 130 | | 31.4 | 36.1 | 42.1 | 44.4 | 45.6 | 45.6 | 45.6 | 45.6 | | |
| | 140 | | | 38.9 | 45.4 | 47.9 | 50.9 | 50.9 | 50.9 | 50.9 | | |
| | 150 | | | 41.7 | 48.6 | 51.3 | 54.9 | 56.5 | 56.5 | 56.5 | 56.5 | |
| | 160 | | | 44.4 | 51.8 | 54.7 | 58.6 | 62.2 | 62.2 | 62.2 | 62.2 | 62.2 |
| | 170 | | | 45.2 | 55.1 | 58.1 | 62.3 | 68.1 | 68.1 | 68.1 | 68.1 | 68.1 |
| | 180 | | | | 58.3 | 61.5 | 65.9 | 74.2 | 74.2 | 74.2 | 74.2 | 74.2 |
| | 190 | | | | 61.6 | 64.9 | 69.6 | 79.7 | 80.5 | 80.5 | 80.5 | 80.5 |
| | 200 | | | | | 68.4 | 73.2 | 83.9 | 86.9 | 86.9 | 86.9 | 86.9 |
| | 210 | | | | | 71.8 | 76.9 | 88.1 | 93.5 | 93.5 | 93.5 | 93.5 |
| - | 220 | | | | | 75.2 | 80.6 | 92.3 | 100.3 | 100.3 | 100.3 | 100.3 |
| <u>E</u> | 240 | | | | | 80.4 | 87.9 | 100.7 | 112.8 | 114.3 | 114.3 | 114.3 |
| lef | 260 | | | | | | 95.2 | 109.1 | 122.2 | 128.8 | 128.8 | 128.8 |
| th b | 280 | | | | | | 102.5 | 117.5 | 131.6 | 144.0 | 144.0 | 144.0 |
| Drilling Depth h ef [mm] | 300 | | | | | | 109.9 | 125.9 | 141.0 | 159.7 | 159.7 | 159.7 |
| bu | 320 | | | | | | 117.2 | 134.3 | 150.4 | 171.9 | 175.9 | 175.9 |
| Orilli | 340 | | | | | | 124.5 | 142.7 | 159.8 | 182.6 | 192.7 | 192.7 |
| | 360 | | | | | | 125.7 | 151.1 | 169.2 | 193.4 | 209.9 | 209.9 |
| | 400 | | | | | | | 167.9 | 188.0 | 214.8 | 241.7 | 245.9 |
| | 420 | | | | | | | 176.2 | 197.4 | 225.6 | 253.8 | 264.5 |
| | 450 | | | | | | | 188.8 | 211.5 | 241.7 | 271.9 | 293.4 |
| | 480 | | | | | | | 196.3 | 225.6 | 257.8 | 290.0 | 322.3 |
| | 500 | | | | | | | | 235.0 | 268.6 | 302.1 | 335.7 |
| | 520 | | | | | | | | 244.4 | 279.3 | 314.2 | 349.1 |
| | 560 | | | | | | | | 246.3 | 300.8 | 338.4 | 376.0 |
| | 600 | | | | | | | | | 321.7 | 362.6 | 402.8 |
| | 640 | | | | | | | | | | 386.7 | 429.7 |
| | 660 | | | | | | | | | | 398.8 | 443.1 |
| | 680 | | | | | | | | | | 407.2 | 456.6 |
| | 700 | | | | | | | | | | | 470.0 |
| | 720 | | | | | | | | | | | 483.4 |
| | 740 | | | | | | | | | | | 496.8 |
| Design strength of taken | 760 | 00.1 | 04.4 | 45.0 | 04.0 | 00.4 | 405 7 | 402.0 | 040.0 | 004 7 | 407.0 | 502.7 |
| Design strength of rebar | [kN] | 20.1 | 31.4 | 45.2 | 61.6 | 80.4 | 125.7 | 196.3 | 246.3 | 321.7 | 407.2 | 502.7 |

Loads apply to non cracked concrete only

The data are valid for single fixings without consideration of edge and anchor distances

M aterial safety factor γ_{m} = 1.15 has been considered

Loads apply to properly cleaned and dry holes and a short term /long term temperature of $40 \ensuremath{\,^{\circ}\text{C}}/24 \ensuremath{\,^{\circ}\text{C}}$



| Concrete Strength : C 30/37 | 7 | | | | | | | | | | | |
|-----------------------------|-------------------|------|------|------|------|------|-------|-------|-------|-------|-------|----------------|
| Rebar Yield Strength : 460 | N/mm ² | | | | | | | | | | | |
| Rebar Diameter | [mm] | 8 | 10 | 12 | 14 | 16 | 20 | 25 | 28 | 32 | 36 | 40 |
| Drill hole diameter | [mm] | 12 | 14 | 16 | 18 | 20 | 24 | 32 | 35 | 37 | 45 | 55 |
| | 60 | 12.2 | 15.2 | | | | | | | | | |
| | 70 | 14.2 | 17.8 | 19.8 | | | | | | | | |
| | 80 | 16.3 | 20.3 | 22.7 | 24.4 | 24.4 | | | | | | |
| | 90 | 18.3 | 22.9 | 25.5 | 29.1 | 29.1 | 29.1 | | | | | |
| | 100 | 20.1 | 25.4 | 28.3 | 33.0 | 34.1 | 34.1 | 34.1 | | | | |
| | 120 | | 30.5 | 34.0 | 39.6 | 41.8 | 44.8 | 44.9 | 44.9 | | | |
| | 130 | | 31.4 | 36.8 | 42.9 | 45.3 | 48.5 | 50.6 | 50.6 | 50.6 | | |
| | 140 | | | 39.6 | 46.2 | 48.8 | 52.3 | 56.5 | 56.5 | 56.5 | | |
| | 150 | | | 42.5 | 49.6 | 52.3 | 56.0 | 62.7 | 62.7 | 62.7 | 62.7 | |
| | 160 | | | 45.2 | 52.9 | 55.8 | 59.7 | 68.5 | 69.1 | 69.1 | 69.1 | 69.1 |
| | 170 | | | | 56.2 | 59.2 | 63.5 | 72.7 | 75.7 | 75.7 | 75.7 | 75.7 |
| | 180 | | | | 59.5 | 62.7 | 67.2 | 77.0 | 82.4 | 82.4 | 82.4 | 82.4 |
| | 190 | | | | 61.6 | 66.2 | 70.9 | 81.3 | 89.4 | 89.4 | 89.4 | 89.4 |
| | 200 | | | | | 69.7 | 74.7 | 85.6 | 95.8 | 96.5 | 96.5 | 96.5 |
| _ | 210 | | | | | 73.2 | 78.4 | 89.8 | 100.6 | 93.5 | 93.5 | 93.5 |
| Drilling Depth h ef [mm] | 220 | | | | | 76.7 | 82.1 | 94.1 | 105.4 | 111.4 | 111.4 | 111.4 |
| <u>ب</u> | 240 | | | | | 80.4 | 89.6 | 102.7 | 115.0 | 126.9 | 126.9 | 126.9 |
| ů L | 260 | | | | | | 97.1 | 111.2 | 124.6 | 142.4 | 143.1 | 143.1 |
| ept | 280 | | | | | | 104.6 | 119.8 | 134.2 | 153.3 | 159.9 | 159.9 |
| D D | 300 | | | | | | 112.0 | 128.4 | 143.8 | 164.3 | 177.4 | 177.4 |
| Lillie | 320 | | | | | | 119.5 | 136.9 | 153.3 | 175.2 | 195.4 | 195.4 |
| Ō | 340 | | | | | | 125.7 | 145.5 | 162.9 | 186.2 | 209.5 | 214.0 |
| | 360 | | | | | | | 154.0 | 172.5 | 197.2 | 221.8 | 233.1 |
| | 400 | | | | | | | 171.1 | 191.7 | 219.1 | 246.4 | 273.0 |
| | 420 | | | | | | | 179.7 | 201.3 | 230.0 | 258.8 | 287.5 |
| | 450 | | | | | | | 192.5 | 215.6 | 246.4 | 277.3 | 308.1 |
| | 480 | | | | | | | 196.3 | 230.0 | 262.9 | 295.7 | 328.6 |
| | 500 | | | | | | | | 239.6 | 273.8 | 308.1 | 342.3 |
| | 520 | | | | | | | | 246.3 | 284.8 | 320.4 | 356.0 |
| | 560 | | | | | | | | | 306.7 | 345.0 | 383.4 |
| | 600 | | | | | | | | | 321.7 | 369.7 | 410.7 |
| | 640 | | | | | | | | | | 394.3 | 438.1 |
| | 660 | | | | | | | | | | 406.6 | 451.8 |
| | 680 | | | | | | | | | | 407.2 | 465.5 |
| | 700 | | | | | | | | | | | 479.2 492.9 |
| | 720 740 | | | | | | | | | | | 492.9 502.7 |
| Design strength of rebar | [kN] | 20.1 | 31.4 | 45.2 | 61.6 | 80.4 | 125.7 | 196.3 | 246.3 | 321.7 | 407.2 | 502.7 |
| Design strength of rebal | נגואן | 20.1 | 51.4 | 40.2 | 01.0 | 00.4 | 120.7 | 190.5 | 240.3 | 321.7 | 407.2 | 502.7 |

Loads apply to non cracked concrete only

The data are valid for single fixings without consideration of edge and anchor distances

M aterial safety factor γ_{m} = 1.15 has been considered

Loads apply to properly cleaned and dry holes and a short term /long term temperature of $40 \ensuremath{\,^{\circ}{\rm C}}/24 \ensuremath{\,^{\circ}{\rm C}}$



| Concrete Strength : C 35/45 | 5 | | | | | | | | | | | |
|-------------------------------------|-------------------|------|------|------|------|------|-------|-------|-------|-------|-------|-------|
| Rebar Yield Strength : 460 I | N/mm ² | | | | | | | | | | | |
| Rebar Diameter | [mm] | 8 | 10 | 12 | 14 | 16 | 20 | 25 | 28 | 32 | 36 | 40 |
| Drill hole diameter | [mm] | 12 | 14 | 16 | 18 | 20 | 24 | 32 | 35 | 37 | 45 | 55 |
| | 60 | 12.4 | 15.5 | | | | | | | | | |
| | 70 | 14.5 | 18.1 | 20.2 | | | | | | | | |
| | 80 | 16.6 | 20.7 | 23.1 | 26.9 | 26.9 | | | | | | |
| | 90 | 18.6 | 23.3 | 26.0 | 30.3 | 32.0 | 32.1 | | | | | |
| | 100 | 20.1 | 25.9 | 28.9 | 33.7 | 35.5 | 37.6 | 37.6 | | | | |
| | 120 | | 31.1 | 34.6 | 40.4 | 42.6 | 45.7 | 49.5 | 49.5 | | | |
| | 130 | | 31.4 | 37.5 | 43.8 | 46.2 | 49.5 | 55.8 | 55.8 | 55.8 | | |
| | 140 | | | 40.4 | 47.1 | 49.7 | 53.3 | 61.1 | 62.4 | 62.4 | | |
| | 150 | | | 43.3 | 50.5 | 53.3 | 57.1 | 65.4 | 69.1 | 69.1 | 69.1 | |
| | 160 | | | 45.2 | 53.9 | 56.8 | 60.9 | 69.8 | 76.2 | 76.2 | 76.2 | 76.2 |
| | 170 | | | | 57.2 | 60.4 | 64.7 | 74.1 | 83.0 | 83.4 | 83.4 | 83.4 |
| | 180 | | | | 60.6 | 63.9 | 68.5 | 78.5 | 87.9 | 90.9 | 90.9 | 90.9 |
| | 190 | | | | 61.6 | 67.5 | 72.3 | 82.9 | 92.8 | 98.6 | 98.6 | 98.6 |
| | 200 | | | | | 71.0 | 76.1 | 87.2 | 97.7 | 106.5 | 106.5 | 106.5 |
| | 210 | | | | | 74.6 | 79.9 | 91.6 | 102.6 | 114.5 | 114.5 | 114.5 |
| Drilling Depth h _{ef} [mm] | 220 | | | | | 78.1 | 83.7 | 95.9 | 107.5 | 122.8 | 122.8 | 122.8 |
| Ľ, | 240 | | | | | 80.4 | 91.3 | 104.7 | 117.2 | 134.0 | 139.9 | 139.9 |
| ре С | 260 | | | | | | 99.0 | 113.4 | 127.0 | 145.1 | 157.8 | 157.8 |
| epth | 280 | | | | | | 106.6 | 122.1 | 136.8 | 156.3 | 175.8 | 176.4 |
| ă | 300 | | | | | | 114.2 | 130.8 | 146.5 | 167.5 | 188.4 | 195.6 |
| llin | 320 | | | | | | 121.8 | 139.5 | 156.3 | 178.6 | 200.9 | 215.5 |
| D | 340 | | | | | | 125.7 | 148.3 | 166.1 | 189.8 | 213.5 | 236.0 |
| | 360 | | | | | | | 157.0 | 175.8 | 200.9 | 226.1 | 251.2 |
| | 400 | | | | | | | 174.4 | 195.4 | 223.3 | 251.2 | 279.1 |
| | 420 | | | | | | | 183.2 | 205.1 | 234.4 | 263.7 | 293.0 |
| | 450 | | | | | | | 196.2 | 219.8 | 251.2 | 282.6 | 314.0 |
| | 480 | | | | | | | 196.3 | 234.4 | 267.9 | 301.4 | 334.9 |
| | 500 | | | | | | | | 244.2 | 279.1 | 314.0 | 348.9 |
| | 520 | | | | | | | | 246.3 | 290.3 | 326.5 | 362.8 |
| | 560 | | | | | | | | | 312.6 | 351.7 | 390.7 |
| | 600 | | | | | | | | | 321.7 | 376.8 | 418.6 |
| | 640 | | | | | | | | | | 401.9 | 446.5 |
| | 660 | | | | | | | | | | 407.2 | 460.5 |
| | 680 | | | | | | | | | | | 474.5 |
| | 700 | | | | | | | | | | | 488.4 |
| | 720 | | | | | | | | | | | 502.4 |
| | 740 | | | | | | | | | | | 502.7 |
| Design strength of rebar | [kN] | 20.1 | 31.4 | 45.2 | 61.6 | 80.4 | 125.7 | 196.3 | 246.3 | 321.7 | 407.2 | 502.7 |

Loads apply to non cracked concrete only

The data are valid for single fixings without consideration of edge and anchor distances

M aterial safety factor γ_{m} = 1.15 has been considered

Loads apply to properly cleaned and dry holes and a short term /long term temperature of $40 \ensuremath{\mathbb{C}}/24 \ensuremath{\mathbb{C}}$



| Concrete Strength : C 40/50 | Concrete Strength : C 40/50 | | | | | | | | | | | | |
|-----------------------------|-----------------------------|------|------|------|------|------|-------|-------|-------|-------|-------|-------|--|
| Rebar Yield Strength : 460 | N/mm ² | | | | | | | | | | | | |
| Rebar Diameter | [mm] | 8 | 10 | 12 | 14 | 16 | 20 | 25 | 28 | 32 | 36 | 40 | |
| Drill hole diameter | [mm] | 12 | 14 | 16 | 18 | 20 | 24 | 32 | 35 | 37 | 45 | 55 | |
| | 60 | 12.7 | 15.8 | | | | | | | | | | |
| | 70 | 14.8 | 18.5 | 20.6 | | | | | | | | | |
| | 80 | 16.9 | 21.1 | 23.5 | 27.4 | 28.4 | | | | | | | |
| | 90 | 19.0 | 23.8 | 26.5 | 30.9 | 32.6 | 33.9 | | | | | | |
| | 100 | 20.1 | 26.4 | 29.4 | 34.3 | 36.2 | 38.8 | 39.7 | | | | | |
| | 120 | | 31.4 | 35.3 | 41.2 | 43.4 | 46.5 | 52.2 | 52.2 | | | | |
| | 130 | | | 38.2 | 44.6 | 47.0 | 50.4 | 57.8 | 58.8 | 58.8 | | | |
| | 140 | | | 41.2 | 48.0 | 50.7 | 54.3 | 62.2 | 65.7 | 65.7 | | | |
| | 150 | | | 44.1 | 51.5 | 54.3 | 58.2 | 66.6 | 72.9 | 72.9 | 72.9 | | |
| | 160 | | | 45.2 | 54.9 | 57.9 | 62.0 | 71.1 | 79.6 | 80.3 | 80.3 | 80.3 | |
| | 170 | | | | 58.3 | 61.5 | 65.9 | 75.5 | 84.6 | 87.9 | 87.9 | 87.9 | |
| | 180 | | | | 61.6 | 65.1 | 69.8 | 80.0 | 89.6 | 95.8 | 95.8 | 95.8 | |
| | 190 | | | | | 68.8 | 73.7 | 84.4 | 94.5 | 103.9 | 103.9 | 103.9 | |
| | 200 | | | | | 72.4 | 77.6 | 88.9 | 99.5 | 112.2 | 112.2 | 112.2 | |
| - | 210 | | | | | 76.0 | 81.4 | 93.3 | 104.5 | 119.4 | 120.7 | 120.7 | |
| Drilling Depth h ef [mm] | 220 | | | | | 79.6 | 85.3 | 97.7 | 109.5 | 125.1 | 129.5 | 129.5 | |
| lef | 240 | | | | | 80.4 | 93.1 | 106.6 | 119.4 | 136.5 | 147.5 | 147.5 | |
| ц Ц | 260 | | | | | | 100.8 | 115.5 | 129.4 | 147.9 | 166.3 | 166.3 | |
| Geb | 280 | | | | | | 108.6 | 124.4 | 139.3 | 159.2 | 179.1 | 185.9 | |
|] bu | 300 | | | | | | 116.3 | 133.3 | 149.3 | 170.6 | 191.9 | 206.2 | |
| | 320 | | | | | | 124.1 | 142.2 | 159.2 | 182.0 | 204.7 | 227.1 | |
| | 340 | | | | | | 125.7 | 151.1 | 169.2 | 193.4 | 217.5 | 241.7 | |
| | 360 | | | | | | | 160.0 | 179.1 | 204.7 | 230.3 | 255.9 | |
| | 400 | | | | | | | 177.7 | 199.1 | 227.5 | 255.9 | 284.4 | |
| | 420 | | | | | | | 186.6 | 209.0 | 238.9 | 268.7 | 298.6 | |
| | 450 | | | | | | | 196.3 | 223.9 | 255.9 | 287.9 | 319.9 | |
| | 480 | | | | | | | | 238.9 | 273.0 | 307.1 | 341.2 | |
| | 500 | | | | | | | | 246.3 | 284.4 | 319.9 | 355.4 | |
| | 520 | | | | | | | | | 295.7 | 332.7 | 369.7 | |
| | 560 | | | | | | | | | 318.5 | 358.3 | 398.1 | |
| | 600 | | | | | | | | | 321.7 | 383.9 | 426.5 | |
| | 640 | | | | | | | | | | 407.2 | 455.0 | |
| | 660 | | | | | | | | | | | 469.2 | |
| | 680 | | | | | | | | | | | 483.4 | |
| | 700 | | | | | | | | | | | 497.6 | |
| | 720 | | | | | | | | | | | 502.7 | |
| Design strength of rebar | [kN] | 20.1 | 31.4 | 45.2 | 61.6 | 80.4 | 125.7 | 196.3 | 246.3 | 321.7 | 407.2 | 502.7 | |

Loads apply to non cracked concrete only

The data are valid for single fixings without consideration of edge and anchor distances

M aterial safety factor γ_m = 1.15 has been considered

Loads apply to properly cleaned and dry holes and a short term /long term temperature of $40^\circ\!C/24^\circ\!C$



| Concrete Strength : C 50/60 |) | | | | | | | - | | | | |
|-------------------------------------|-------------------|------|------|------|------|------|-------|-------|-------|-------|-------|-------|
| Rebar Yield Strength : 460 N | N/mm ² | | | | | | | | | | | |
| Rebar Diameter | [mm] | 8 | 10 | 12 | 14 | 16 | 20 | 25 | 28 | 32 | 36 | 40 |
| Drill hole diameter | [mm] | 12 | 14 | 16 | 18 | 20 | 24 | 32 | 35 | 37 | 45 | 55 |
| | 60 | 12.9 | 16.1 | | | | | | | | | |
| | 70 | 15.1 | 18.8 | 21.0 | | | | | | | | |
| | 80 | 17.2 | 21.5 | 24.0 | 28.0 | 29.5 | | | | | | |
| | 90 | 19.4 | 24.2 | 27.0 | 31.4 | 33.2 | 35.5 | | | | | |
| | 100 | 20.1 | 26.9 | 29.9 | 34.9 | 36.9 | 39.5 | 43.5 | | | | |
| | 120 | | 31.4 | 35.9 | 41.9 | 44.2 | 47.4 | 54.3 | 57.1 | | | |
| | 130 | | | 38.9 | 45.4 | 47.9 | 51.3 | 58.8 | 64.4 | 64.4 | | |
| | 140 | | | 41.9 | 48.9 | 51.6 | 55.3 | 63.4 | 71.0 | 72.0 | | |
| | 150 | | | 44.9 | 52.4 | 55.3 | 59.2 | 67.9 | 76.0 | 79.8 | 79.8 | |
| | 160 | | | 45.2 | 55.9 | 59.0 | 63.2 | 72.4 | 81.1 | 88.0 | 88.0 | 88.0 |
| | 170 | | | | 59.4 | 62.7 | 67.1 | 76.9 | 86.2 | 96.3 | 96.3 | 96.3 |
| | 180 | | | | 61.6 | 66.4 | 71.1 | 81.5 | 91.2 | 104.3 | 105.0 | 105.0 |
| | 190 | | | | | 70.0 | 75.0 | 86.0 | 96.3 | 110.1 | 113.8 | 113.8 |
| | 200 | | | | | 73.7 | 79.0 | 90.5 | 101.4 | 115.8 | 122.9 | 122.9 |
| Έ | 210 | | | | | 77.4 | 82.9 | 95.0 | 106.4 | 121.6 | 132.3 | 132.3 |
| Drilling Depth h _{ef} [mm] | 220 | | | | | 80.4 | 86.9 | 99.6 | 111.5 | 127.4 | 141.8 | 141.8 |
| hef | 240 | | | | | | 94.8 | 108.6 | 121.6 | 139.0 | 156.4 | 161.6 |
| pth | 260 | | | | | | 102.7 | 117.7 | 131.8 | 150.6 | 169.4 | 182.2 |
| De | 280 | | | | | | 110.6 | 126.7 | 141.9 | 162.2 | 182.5 | 202.7 |
| lling | 300 | | | | | | 118.5 | 135.8 | 152.1 | 173.8 | 195.5 | 217.2 |
| Dril | 320 | | | | | | 125.7 | 144.8 | 162.2 | 185.4 | 208.5 | 231.7 |
| | 340 | | | | | | | 153.9 | 172.3 | 196.9 | 221.6 | 246.2 |
| | 360 | | | | | | | 162.9 | 182.5 | 208.5 | 234.6 | 260.7 |
| | 400 | | | | | | | 181.0 | 202.7 | 231.7 | 260.7 | 289.6 |
| | 420 | | | | | | | 190.1 | 212.9 | 243.3 | 273.7 | 304.1 |
| | 450 | | | | | | | 196.3 | 228.1 | 260.7 | 293.2 | 325.8 |
| | 480 | | | | | | | | 243.3 | 278.0 | 312.8 | 347.5 |
| | 500 | | | | | | | | 246.3 | 289.6 | 325.8 | 362.0 |
| | 520 | | | | | | | | | 301.2 | 338.9 | 376.5 |
| | 560 | | | | | | | | | 321.7 | 364.9 | 405.5 |
| | 600 | | | | | | | | | | 391.0 | 434.4 |
| | 640 | | | | | | | | | | 407.2 | 463.4 |
| | 660 | | | | | | | | | | | 477.9 |
| | 680 | | | | | | | | | | | 492.4 |
| | 700 | | | | | | | | | | | 502.7 |
| Design strength of rebar | [kN] | 20.1 | 31.4 | 45.2 | 61.6 | 80.4 | 125.7 | 196.3 | 246.3 | 321.7 | 407.2 | 502.7 |
| | | | | | | | | | | | | |

Loads apply to non cracked concrete only

The data are valid for single fixings without consideration of edge and anchor distances

M aterial safety factor γ_{m} = 1.15 has been considered

Loads apply to properly cleaned and dry holes and a short term /long term temperature of $40 \ensuremath{\mathbb{C}}/24 \ensuremath{\mathbb{C}}$



METHOD STATEMENT: INSTALLATION OF THREADED RODS WITH MIT 600RE

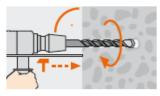
Equipment Needed

Concrete Drilling machine Hammer Drill bit of the correct diameter and working length Injection Gun for the MIT 600RE Steel brush matching the diameter of the drill hole Blow out pump or compressed air nozzle (for deeper holes, ≥ 6 bar) Person Protection Equipment (PPE) including gloves.

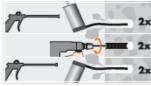
Storing the material

The chemical must be stored at between $+5^{\circ}$ C to $+25^{\circ}$ C away from direct sunlight. Please observe the expiration dates on the cartridge. Unused chemical left in the cartridge can be stored again and reused by removing the nozzle and wiping the openings with a cloth and closing with the cap. If the temperature during installation is too high, the cartridges should be kept cool possibly by immersing in water or storing in a cold box.

Installation:



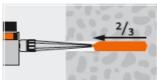
Drill the hole to the required depth



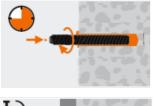
Clean the hole properly using a cycle of blowing out the dust followed by brushing the sides of the drill hole



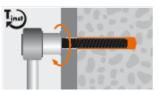
Attach the static mixer to the cartridge and insert into the injection gun, Discard the first few trigger pulls until an even colour of mortar is achieved. This ensures that the injected chemical has been properly mixed.



Starting from the end of the drill hole inject the mortar by pressing the trigger while simultaneously moving the nozzle toward the mouth of the hole. Inject approximately two thirds of the hole depth with mortar



Clean the rod and insert in to the hole with a twisting action until it touches the bottom of the hole. Ensure that some mortar has come out of the hole to indicate enough has been used. You can make any adjustments to the rod during the gelling time.



Once the full cure time has elapsed attach the baseplate and loads can be applied.

Installation procedures should be observed to ensure correct and safe installation. For any site support or additional assistance kindly contact your Mungo representative.



METHOD STATEMENT: INSTALLATION OF REBARS WITH MIT 600RE

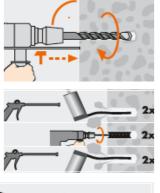
Equipment Needed

Concrete Drilling machine Hammer Drill bit of the correct diameter and working length Injection Gun for the MIT 600 RE Steel brush matching the diameter of the drill hole Blow out pump or compressed air nozzle (for deeper holes, ≥ 6 bar) Person Protection Equipment (PPE) including gloves.

Storing the material

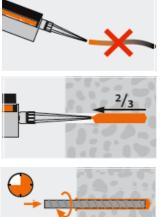
The chemical must be stored at between $+5^{\circ}$ C to $+25^{\circ}$ C away from direct sunlight. Please observe the expiration dates on the cartridge. Unused chemical left in the cartridge can be stored again and reused by removing the nozzle and wiping the openings with a cloth and closing with the cap. If the temperature during installation is too high , the cartridges should be kept cool possibly by immersing in water or storing in a cold box.

Installation:



Drill the hole to the required depth

Clean the hole properly using a cycle of blowing out the dust followed by brushing the sides of the drill hole



Attach the static mixer to the cartridge and insert into the injection gun, Discard the first few trigger pulls until an even colour of mortar is achieved. This ensures that the injected chemical has been properly mixed.

Starting from the end of the drill hole inject the mortar by pressing the trigger while simultaneously moving the nozzle toward the mouth of the hole. Inject approximately two thirds of the hole depth with mortar

Clean the rebar and insert in to the hole with a twisting action until it touches the bottom of the hole. Ensure that some mortar has come out of the hole to indicate enough has been used. You can make any adjustments to the rebar during the gelling time. After this wait until the full cure time has elapsed before applying any loads.

Installation procedures should be observed to ensure correct and safe installation. For any site support or additional assistance kindly contact your Mungo representative.

Safety Data Sheet according to (EC) No 1907/2006 - ISO 11014-1

Page 1 of 7

Mungo MIT 600 RE

sds no.: 226861 V003.0 Revision: 30.11.2009 printing date: 01.12.2009

1. Identification of the substance/preparation and of the company/undertaking

Trade name:

Mungo MIT 600 RE, Comp. A

Intended use:

compound mortar

Company name:

Mungo Befestigungstechnik AG Bornfeldstrasse 2 CH-4603 Olten Phone: 0041 62 206 75 75 E-Mail: Responsible for the safety data sheet: mungo@mungo.ch

2. Hazards identification

The product is classified as hazardous within the meaning of the valid (EU) preparation directive. Xi - Irritant N - Dangerous for the environment R36/38 Irritating to eyes and skin. R43 May cause sensitisation by skin contact. R51/53 Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment. Persons suffering from allergic reactions to epoxides should avoid contact with the product.

3. Composition / information on ingredients

General chemical description: Resin **Base substances of preparation:** Inorganic fillers

Epoxy resin

Declaration of ingredients according to (EC) No 1907/2006:

| Hazardous components | EINECS | content | Classification |
|-------------------------------------|-----------|----------------|---|
| CAS-No. | | | |
| Bisphenol-A epichlorhydrin resin MW | 500-033-5 | >= 25 - < 50 % | Xi - Irritant; R36/38 |
| <= 700 | | | R43 |
| 25068-38-6 | | | N - Dangerous for the environment; R51, R53 |
| Bisphenol-F epichlorhydrin resin; | 500-006-8 | >= 10 - < 20 % | Xi - Irritant; R36/38 |
| MW<700 | | | Xi - Irritant; R43 |
| 9003-36-5 | | | N - Dangerous for the environment; R51/53 |
| 1,6-Bis(2,3-epoxypropoxy)hexane | 240-260-4 | >= 10 - < 20 % | R52/53 |
| 16096-31-4 | | | Xi - Irritant; R36/38, R43 |

For full text of the R-Phrases indicated by codes see section 16 'Other Information'.

Substances without classification may have community workplace exposure limits available.

4. First aid measures

General information:

In case of adverse health effects seek medical advice.

Symptoms of poisoning may occur even after several hours, continue medical observation for at least 48 hours after the accident.

Inhalation:

Move to fresh air.

Skin contact:

Rinse with running water and soap. Skin care. Remove contaminated clothes immediately.

Eye contact:

Rinse immediately with plenty of running water, seek medical advice from a specialist.

Ingestion:

Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

5. Fire fighting measures

Suitable extinguishing media:

carbon dioxide, foam, powder, water spray jet, fine water spray

Extinguishing media which must not be used for safety reasons: High pressure waterjet

Special protection equipment for firefighters:

Wear self-contained breathing apparatus. Wear protective equipment.

Hazardous combustion products:

Carbon dioxide., carbon monoxide

Additional information:

Dispose of combustion residues and contaminated fire-fighting water in accordance with statutory regulations.

6. Accidental release measures

Personal precautions:

Avoid contact with skin and eyes. Keep away from sources of ignition. Ensure adequate ventilation. Danger of slipping on spilled product. Do not breathe solvent vapors. Keep unprotected persons away.

Environmental precautions:

Do not empty into drains / surface water / ground water.

Clean-up methods:

Remove mechanically. Dispose of contaminated material as waste according to item 13.

7. Handling and storage

Handling:

Avoid skin and eye contact.

Ventilate working rooms thoroughly. Avoid naked flames, sparking and sources of ignition. Switch off electrical devices. Do not smoke, do not weld. Do not empty waste into waste water drains.

Storage:

Store in sealed original container protected against moisture. Store in a cool, dry place. Storage at 5 to 25°C is recommended. Keep container in a well ventilated place. Do not store together with food or other consumables (coffee, tea, tobacco, etc.).

8. Exposure controls / personal protection

Components with specific control parameters for workplace:

none

Respiratory protection:

Suitable breathing mask when there is inadequate ventilation. Combination filter : A - P2

Hand protection:

For shorttime contact (e.g. as protection against splashes) protective gloves made from butyl rubber are recommended according to EN 374.

material thickness > 0.7 mm

Perforation time > 60 minutes

In the case of longer and repeated contact please note that in practice the penetration times may be considerably shorter than those determined according to EN 374. The protective gloves must always be checked for their suitability for use at the specific workplace (e.g. mechanical and thermal stress, product compatibility, antistatic effects, etc.). The gloves must be replaced immediately at the first signs of wear and tear. The information provided by the manufacturers and given in the relevant trade association regulations for industrial safety must always be observed. We recommend that a hand care plan is drawn up in cooperation with a glove manufacturer and the trade association in accordance with the local operating conditions.

Eye protection:

Goggles which can be tightly sealed.

Skin protection:

Suitable protective clothing

General protection and hygiene measures:

Wash off any dirt that gets onto the skin with lots of soap and water, skin care. Do not eat, drink or smoke while working. Wash hands before work breaks and after finishing work.

9. Physical and chemical properties

General characteristics:

Appearance

Paste pasty light beige Characteristic

Odor:

Phys./chem. properties:

Density (23 °C (73.4 °F)) Solubility (qualitative) (20 °C (68 °F); Solvent: Water) 1,55 g/cm3

Insoluble

10. Stability and reactivity

Conditions to avoid:

No decomposition if used according to specifications.

Materials to avoid:

Reacts with strong oxidants. Reaction with amines Reaction with alcohols Reaction with strong bases Reaction with strong acids.

Hazardous decomposition products:

None if used for intended purpose.

11. Toxicological information

General toxicological information:

Persons suffering from allergic reactions to epoxides should avoid contact with the product.

Skin irritation:

Primary skin irritation: irritating

Eye irritation:

Primary eye irritation: irritating

Sensitizing:

May cause sensitization by skin contact.

12. Ecological information

Persistence and degradability:

Ultimate biodegradation:

The total of the organic components contained in the product achieve values below 60% BOD/COD or CO2 liberation, or below 70% DOC reduction in tests for ease of degradability. Threshold values for 'readily degradable' (e.g. to OECD method 301) are not reached.

Ecotoxicity:

| Hazardous components | Species | Exposure | Value | Value |
|--|---------------------------|----------|-------|----------|
| CAS-No. | | time | type | |
| Bisphenol-A epichlorhydrin resin MW <= | Trout family (Salmonidae) | 96 h | LC 50 | 3,6 mg/l |
| 700 | | | | |
| 25068-38-6 | | | | |

General ecological information:

Do not empty into drains, soil or bodies of water.

13. Disposal considerations

Product disposal:

Dispose of waste and residues in accordance with local authority requirements.

After curing with component B :

Can be added to household waste in small quantities.

The valid EEC waste code numbers are not product-related but are largely source-related. These can be requested from the manufacturer.

Disposal of uncleaned packages:

Use packages for recycling only when totally empty.

14. Transport information

Road transport ADR:

| Class: Packaging group: Classification code: Hazard ident. number: UN no.: Label: Technical name: | 9 III M7 90 3077 9 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, |
|--|--|
| | N.O.S. |
| Railroad transport RID: | |
| Class: Packaging group: Classification code: Hazard ident. number: UN no.: Label: Technical name: | 9 III M7 90 3077 9 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. |
| Inland water transport ADN: | |
| Class: Packaging group: Classification code: Hazard ident. number: UN no.: Label: Technical name: | 9 III M7 3077 9 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. |
| Marine transport IMDG: | |
| Class: Packaging group: UN no.: Label: EmS: Seawater pollutant: Proper shipping name: | 9 III 3077 9 F-A ,S-F ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. |
| Air transport IATA: | |
| Class: Packaging group: Packaging instructions (passenger) Packaging instructions (cargo) UN no.: Label: Proper shipping name: | 9 III 911 911 3077 9 Environmentally hazardous substance, solid, n.o.s. |

15. Regulations - classification and identification

Indication of danger:

Xi - Irritant

N - Dangerous for the environment





Contains

Bisphenol-A epichlorhydrin resin MW <= 700, Bisphenol-F epichlorhydrin resin; MW<700, 1,6-Bis(2,3-epoxypropoxy)hexane

Risk phrases:

R36/38 Irritating to eyes and skin.

R43 May cause sensitisation by skin contact.

R51/53 Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Safety phrases:

S26 In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.

S36/37/39 Wear suitable protective clothing, gloves and eye/face protection.

S51 Use only in well-ventilated areas.

S61 Avoid release to the environment. Refer to special instructions/Safety data sheets.

Additional labeling:

Contains epoxy constituents. See information supplied by the manufacturer.

16. Other information

The labelling of the product is indicated in Section 15. The full text of the R-phrases indicted by codes in this safety data sheet are as follows:

R36/38 Irritating to eyes and skin.

R43 May cause sensitisation by skin contact.

R51 Toxic to aquatic organisms.

R51/53 Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

R52/53 Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

R53 May cause long-term adverse effects in the aquatic environment.

Further information:

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

The product is intended for industrial use.

Safety Data Sheet according to (EC) No 1907/2006 - ISO 11014-1

Page 1 of 7

Mungo MIT 600 RE

sds no. : 226861 V003.0 Revision: 30.11.2009 printing date: 01.12.2009

1. Identification of the substance/preparation and of the company/undertaking

Trade name:

Mungo MIT 600 RE, Comp. B

Intended use:

compound mortar

Company name:

Mungo Befestigurstechnik AGBornfeldstrasse 2CH-4603OltenPhone:0041 62 206 75 75E-Mail:Responsible for the safety data sheet: mungo@mungo.ch

2. Hazards identification

The product is classified as hazardous within the meaning of the valid (EU) preparation directive. C - Corrosive R20/21/22 Harmful by inhalation, in contact with skin and if swallowed. R34 Causes burns. R43 May cause sensitisation by skin contact. R52/53 Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment. R68 Possible risk of irreversible effects. Persons suffering from allergic reactions to amines should avoid contact with the product.

3. Composition / information on ingredients

General chemical description: Hardener Base substances of preparation:

Inorganic fillers

Declaration of ingredients according to (EC) No 1907/2006:

| Hazardous components CAS-No. | EINECS | content | Classification |
|--|-----------|---------------|--|
| Isophorone diamine 2855-13-2 | 220-666-8 | > 10 - < 25 % | Xn - Harmful; R21/22 C - Corrosive; R34 R43 R52, R53 |
| Benzyl alcohol 100-51-6 | 202-859-9 | > 1-< 10 % | Xn - Harmful; R20/22 |
| Diethylenetriamine 111-40-0 | 203-865-4 | > 1 -< 10 % | C - Corrosive; R34 Xn - Harmful; R21/22 R43 |
| 2,4,6- Tris(dimethylaminomethyl)phenol 90-72-2 | 202-013-9 | > 1 -< 10 % | Xn - Harmful; R22 Xi - Irritant; R36/38 |
| m-Phenylenebis(methylamine) 1477-55-0 | 216-032-5 | > 1-< 5 % | C - Corrosive; R34 Xn - Harmful; R20/22 Xi - Irritant; R43 R52/53 |
| Phenol 108-95-2 | 203-632-7 | > 1-< 5 % | Mutagen category 3.; R68 T - Toxic; R23/24/25 Xn - Harmful; R48/20/21/22 C - Corrosive; R34 |

For full text of the R-Phrases indicated by codes see section 16 'Other Information'.

Substances without classification may have community workplace exposure limits available.

4. First aid measures

General information:

In case of adverse health effects seek medical advice. Remove casualty immediately from danger zone. Take off immediately all contaminated clothing.

Inhalation:

Move to fresh air, consult doctor if complaint persists. If unconscious keep patient in stable recovery position (lying on one side) for transport. Delayed effects possible after inhalation.

Skin contact:

Immediately rinse with copious amounts of running water (for 10 minutes). Remove contaminated clothes. Put on a bandage with sterile gauze, seek medical attention in hospital.

Eye contact:

Rinse immediately with plenty of running water, seek medical advice from a specialist.

Ingestion:

Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

5. Fire fighting measures

Suitable extinguishing media:

carbon dioxide, foam, powder, water spray jet, fine water spray

Extinguishing media which must not be used for safety reasons:

High pressure waterjet

Special protection equipment for firefighters:

Wear self-contained breathing apparatus. Wear protective equipment.

Hazardous combustion products:

Carbon dioxide., carbon monoxide, nitrogen oxides

Additional information:

In case of fire, keep containers cool with water spray.

6. Accidental release measures

Personal precautions:

Avoid contact with skin and eyes. Ensure adequate ventilation. Do not breathe solvent vapors. Keep unprotected persons away.

Environmental precautions:

Do not empty into drains / surface water / ground water.

Clean-up methods:

Remove with liquid-absorbing material. Dispose of contaminated material as waste according to item 13.

7. Handling and storage

Handling:

Avoid skin and eye contact. Ensure that workrooms are adequately ventilated.

Storage:

Store in sealed original container protected against moisture. Store in a cool, dry place. Storage at 5 to 25°C is recommended. Keep container in a well ventilated place. Do not store together with food or other consumables (coffee, tea, tobacco, etc.).

8. Exposure controls / personal protection

Components with specific control parameters for workplace:

Valid for

| Gre | eat | в | rı | ta | ın |
|-----|-----|---|----|----|----|
| | | | | | |

| Ingredient | ppm | mg/m ³ | Туре | Category | Remarks |
|--------------------------|-----|-------------------|-----------------------|-----------------------------|----------|
| 2,2'-IMINODI(ETHYLAMINE) | | | Skin designation: | Can be absorbed through the | EH40 WEL |
| 111-40-0 | | | | skin. | |
| 2,2'-IMINODI(ETHYLAMINE) | 1 | 4,3 | Time Weighted Average | | EH40 WEL |
| 111-40-0 | | | (TWA). | | |
| PHENOL | 2 | | Time Weighted Average | | EH40 WEL |
| 108-95-2 | | | (TWA). | | |
| PHENOL | | | Skin designation: | Can be absorbed through the | EH40 WEL |
| 108-95-2 | | | | skin. | |

Valid for

Great Britain

Basis

UK EH40 WELs

| Ingredient | ppm | mg/m3 | Туре | Category | Remarks |
|--------------------------|-----|-------|-----------------------|-----------------------------|----------|
| PHENOL | 2 | | Time Weighted Average | | EH40 WEL |
| 108-95-2 | | | (TWA). | | |
| PHENOL | | | Skin designation: | Can be absorbed through the | EH40 WEL |
| 108-95-2 | | | | skin. | |
| 2,2'-IMINODI(ETHYLAMINE) | | | Skin designation: | Can be absorbed through the | EH40 WEL |
| 111-40-0 | | | _ | skin. | |
| 2,2'-IMINODI(ETHYLAMINE) | 1 | 4,3 | Time Weighted Average | | EH40 WEL |
| 111-40-0 | | | (TWA). | | |

Engineering controls:

No further information, see section 7.

Respiratory protection:

Suitable breathing mask when there is inadequate ventilation. Combination filter : A - P2

Hand protection:

For shorttime contact (e.g. as protection against splashes) protective gloves made from butyl rubber are recommended according to EN 374.

material thickness > 0.7 mm

Perforation time > 60 minutes

In the case of longer and repeated contact please note that in practice the penetration times may be considerably shorter than those determined according to EN 374. The protective gloves must always be checked for their suitability for use at the specific workplace (e.g. mechanical and thermal stress, product compatibility, antistatic effects, etc.). The gloves must be replaced immediately at the first signs of wear and tear. The information provided by the manufacturers and given in the relevant trade association regulations for industrial safety must always be observed. We recommend that a hand care plan is drawn up in cooperation with a glove manufacturer and the trade association in accordance with the local operating conditions.

Eye protection:

Goggles which can be tightly sealed.

Skin protection:

Suitable protective clothing

General protection and hygiene measures:

Wash off any dirt that gets onto the skin with lots of soap and water, skin care. Do not eat, drink or smoke while working. Wash hands before work breaks and after finishing work. When using the product avoid alcohol consumption.

9. Physical and chemical properties

| General characteristics: Appearance Odor: | Paste pasty Black Amine-like |
|---|---|
| Phys./chem. properties: Density (20 °C (68 °F)) Solubility (qualitative) (20 °C (68 °F); Solvent: Water) Explosion limit lower [vol%] upper [vol%] | 1,09 g/cm3 Partially miscible 1,0 %(V) 13 %(V) |

10. Stability and reactivity

Conditions to avoid:

No decomposition if used according to specifications.

Materials to avoid:

Reacts with strong oxidants. Reaction with strong acids.

Hazardous decomposition products:

None known

11. Toxicological information

General toxicological information:

Danger of serious damage to health by prolonged exposure. Persons suffering from allergic reactions to amines should avoid contact with the product.

Oral toxicity:

Harmful if swallowed.

Inhalative toxicity:

Harmful by inhalation.

Dermal toxicity:

Harmful in contact with skin.

Skin irritation:

Primary skin irritation: corrosive

Eye irritation:

Primary eye irritation: corrosive

Sensitizing:

May cause sensitization by skin contact. Cross-reactions with other amine compounds are possible.

12. Ecological information

Persistence and degradability:

Ultimate biodegradation:

The total of the organic components contained in the product achieve values below 60% BOD/COD or CO2 liberation, or below 70% DOC reduction in tests for ease of degradability. Threshold values for 'readily degradable' (e.g. to OECD method 301) are not reached.

Ecotoxicity:

| Hazardous components | Species | Exposure | Value | Value |
|-----------------------------|----------------------------|----------|-------|------------|
| CAS-No. | | time | type | |
| m-Phenylenebis(methylamine) | Trout family (Salmonidae) | 96 h | LC 50 | > 100 mg/l |
| 1477-55-0 | Water flea (Daphnia magna) | 48 h | EC 50 | 16 mg/l |
| m-Phenylenebis(methylamine) | | | | - |
| 1477-55-0 | | | | |

General ecological information:

Do not empty into drains, soil or bodies of water.

13. Disposal considerations

Product disposal:

Dispose of waste and residues in accordance with local authority requirements.

After curing with component A :

Can be added to household waste in small quantities.

The valid EEC waste code numbers are not product-related but are largely source-related. These can be requested from the manufacturer.

Disposal of uncleaned packages:

Only well-emptied containers with dried or cured product residues and without solvent vapors can be recycled.

14. Transport information

Road transport ADR:

| Class: | 8 |
|-----------------------|----------------------------------|
| Packaging group: | III |
| Classification code: | C8 |
| Hazard ident. number: | 80 |
| UN no.: | 3259 |
| Label: | 8 |
| Technical name: | AMINES, SOLID, CORROSIVE, N.O.S. |

Railroad transport RID:

| Class: Packaging group: Classification code: Hazard ident. number: UN no.: Label: Technical name: | 8 III C8 80 3259 8 AMINES, SOLID, CORROSIVE, N.O.S. |
|--|---|
| Inland water transport ADN: | |
| Class: Packaging group: Classification code: Hazard ident. number: UN no.: Label: Technical name: | 8 III C8 3259 8 AMINES, SOLID, CORROSIVE, N.O.S. |
| Marine transport IMDG: | |
| Class: Packaging group: UN no.: Label: EmS: Seawater pollutant: Proper shipping name: | 8 III 3259 8 F-A ,S-B AMINES, SOLID, CORROSIVE, N.O.S. |
| | ,,,,,,,, |
| Air transport IATA: | |
| Class: Packaging group: Packaging instructions (passenger) Packaging instructions (cargo) UN no.: Label: Proper shipping name: | 8 III 822 823 3259 8 Amines, solid, corrosive, n.o.s. |

15. Regulations - classification and identification

Indication of danger:

C - Corrosive



Contains Isophorone diamine, m-Phenylenebis(methylamine), Diethylenetriamine, Phenol

Risk phrases:

R20/21/22 Harmful by inhalation, in contact with skin and if swallowed. R34 Causes burns.

R43 May cause sensitisation by skin contact.

R52/53 Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment. R68 Possible risk of irreversible effects.

Safety phrases:

S23 Do not breathe vapour.

S26 In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.

S36/37/39 Wear suitable protective clothing, gloves and eye/face protection.

- S45 In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible).
- S51 Use only in well-ventilated areas.
- S61 Avoid release to the environment. Refer to special instructions/Safety data sheets.

16. Other information

The labelling of the product is indicated in Section 15. The full text of the R-phrases indicted by codes in this safety data sheet are as follows:

R20/22 Harmful by inhalation and if swallowed.

R21/22 Harmful in contact with skin and if swallowed.

R22 Harmful if swallowed.

R23/24/25 Toxic by inhalation, in contact with skin and if swallowed.

R34 Causes burns.

R36/38 Irritating to eyes and skin.

R43 May cause sensitisation by skin contact.

R48/20/21/22 Harmful: danger of serious damage to health by prolonged exposure through inhalation, in contact with skin and if swallowed.

R52 Harmful to aquatic organisms.

R52/53 Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

R53 May cause long-term adverse effects in the aquatic environment.

R68 Possible risk of irreversible effects.

Further information:

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

The product is intended for industrial use.



English translation prepared by DIBt - Original version in German language

European Technical Approval ETA-09/0340

Handelsbezeichnung Mungo Injektionssystem MIT 600 RE für Beton Trade name Mungo Injection system MIT 600 RE for concrete Zulassungsinhaber Mungo Befestigungstechnik AG Holder of approval Bornfeldstrasse 2 4603 OLTEN SCHWEIZ Zulassungsgegenstand Verbunddübel mit Ankerstange zur Verankerung im Beton und Verwendungszweck Generic type and use Bonded anchor with anchor rod for use in concrete of construction product Geltungsdauer: vom 14 June 2013 Validity: from bis 31 May 2018 to Herstellwerk Mungo 2 Manufacturing plant

| Diese Zulassung umfasst | 33 Seiten einschließlich 24 Anhänge |
|-------------------------|---|
| This Approval contains | 33 pages including 24 annexes |
| Diese Zulassung ersetzt | ETA-09/0340 mit Geltungsdauer vom 23.10.2009 bis 03.02.2014 |
| This Approval replaces | ETA-09/0340 with validity from 23.10.2009 to 03.02.2014 |



Europäische Organisation für Technische Zulassungen European Organisation for Technical Approvals



ICC-ES Evaluation Report

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ESR-3411

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DIVISION: 03 00 00-CONCRETE Section: 03 16 00-Concrete Anchors

DIVISION: 05 00 00—METALS Section: 05 05 19—Post-Installed Concrete Anchors

REPORT HOLDER:

MUNGO BEFESTIGUNGSTECHNIK AG BORNFELDSTRASSE 2 CH-4603 OLTEN SWITZERLAND +41 62 206 75 75 www.mungo.ch

EVALUATION SUBJECT:

MUNGO MIT 600RE

1.0 EVALUATION SCOPE

Compliance with the following codes:

- 2009and 2006 International Building Code[®] (IBC)
- 2009 and 2006 International Residential Code[®] (IRC)

Property evaluated:

Structural

2.0 USES

2.1 General:

The Mungo MIT 600RE epoxy adhesive anchors are used to resist static, wind or earthquake (IBC Seismic Design Categories A through F) tension and shear loads in cracked and uncracked normal-weight concrete with $1_{/2^-}$, $5_{/8^-}$, $3_{/4^-}$, $7_{/8^-}$, 1-, and $1_{/4^-}$ -inch-diameter (12.7, 15.9, 19.1, 22.2, 25.4 and 31.8 mm) threaded steel rods and No. 4 through No. 10 steel reinforcing bars in hammer-drilled holes.

The anchors are used to resist static, wind or earthquake (IBC Seismic Design Categories A and B only) tension and shear loads in uncracked normal-weight concrete only with ${}^{3}/_{8}$ -inch-diameter (9.5 mm) threaded steel rods and No. 3 steel reinforcing bars in hammer-drilled holes and uncracked normal-weight concrete only with ${}^{1}/_{2^{-}}$, ${}^{5}/_{8^{-}}$, ${}^{3}/_{4^{-}}$, ${}^{7}/_{8^{-}}$ and 1-inch-diameter (12.7, 15.9, 19.1, 22.2 and 25.4 mm) threaded steel rods and No. 4 through No. 8 steel reinforcing bars in core drilled holes. Use is limited to normal-weight concrete with a specified compressive strength, $f_{c_{1}}$, of 2,500 psi to 8,500 psi (17.2 MPa to 58.6 MPa).

The anchor system is an alternative to cast-in-place anchors described in Sections 1911 and 1912 of the 2009 and 2006 IBC. The anchor systems may also be used where an engineered design is submitted in accordance with Section R301.1.3 of the IRC.

A Subsidiary of the International Code Council®

3.0 DESCRIPTION

3.1 General:

The Mungo MIT 600RE Epoxy Adhesive Anchor System is comprised of a two-component epoxy adhesive filled in cartridges, static mixing nozzles, dispensing tools, hole cleaning equipment and adhesive injection accessories.

Mungo MIT 600RE epoxy adhesive may be used with continuously threaded steel rods or deformed steel reinforcing bars. The primary components of the Mungo MIT 600RE Epoxy Adhesive Anchor System, including the epoxy adhesive cartridge, static mixing nozzle, the nozzle extension tube, dispensing tool and typical steel anchor elements, are shown in Figure 2 of this report. Manufacturer's printed installation instructions (MPII) and parameters, as included with each adhesive unit package, are replicated in Figure 2 of this report.

3.2 Materials:

3.2.1 Mungo MIT 600RE Epoxy Adhesive: MIT 600RE epoxy adhesive is an injectable two-component epoxy. The two components are separated by means of a labeled dual-cylinder cartridge. The two components combine and react when dispensed through a static mixing nozzle, supplied by Mungo Befestigungstechnik AG, which is attached to the cartridge. A nozzle extension tube is also packaged with the cartridge. The Mungo MIT 600RE epoxy adhesive is available in 13-ounce (385 mL), 20-ounce (585 mL), and 47-ounce (1400 mL) cartridges. Each cartridge label is marked with the adhesive expiration date. The shelf life, as indicated by the expiration date, applies to an unopened cartridge when stored in accordance with the MPII, as illustrated in Figure 2 of this report.

3.2.2 Hole Cleaning Equipment: Hole cleaning equipment is comprised of steel wire brushes and air pump supplied by Mungo Befestigungstechnik AG, and a compressed air nozzle. The equipment is shown in Figure 2 of this report.

3.2.3 Dispensers: Mungo MIT 600RE epoxy adhesive must be dispensed with manual, pneumatic dispensers, or electric powered dispensers supplied by Mungo Befestigungstechnik AG.

3.2.4 Steel Anchor Elements:

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