

#### Shandong Baishengyuan Group Co., Ltd.

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## TECHNOLOGY-- MAKE THE SLICED VENEER

Plywood & veneer machine / Sliced veneer machine/equipment manufacturer: Shandong Baishengyuan Group Co., Ltd. (BSY company)

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Sliced veneer has more widely market in the future. It is used in plywood surface, MDF surface, block board surface, chipboard surface, decorating, furniture and industry etc.

How to make the sliced veneer? Follow the 11 steps will help you to know the technology of manufacture.

#### Step 1. The logs cutting

The logs are cut into the size length you need. Then working to square wood. *Machine need: With chain saw to cut off, horizontal band saw work square wood* 

# Step 2. The square wood heating

In order to have best veneer, the square wood need to heat under the water or boiler by steam. The time will be adjust by square wood size.

Machine need: Steam chamber or hot water pool.

# Step 3. Working sliced veneer

Put the square wood (with temperature) on the horizontal veneer slicer. Adjust the veneer thickness and working veneer.

Machine need: veneer slicer













## Step 4. Veneer dryer

Veneer from veneer slicer is wet. It is dried by veneer dryer. Ensure veneer dry and flat

Machine need: veneer dryer

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# Step 5. Veneers guillotine

The veneer edge is irregular. So need to trim veneer edge. Veneer guillotine can cut the veneer and ensure the edge regular.

Machine need: veneer guillotine



## Step 6. Inspection, labeling and storage

Inspection and labeling is a very important part. The veneer will be classified by the standards and packing. At last all veneer will be put in storage and for sale.





This is sliced veneer manufacture process and relative machines. Maybe some steps change because of the purpose of veneer.

Welcome to share on different technology. Please feel free to comment and *contact* me.