# Total Solutions One Source



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#### **ROLL COMPACTOR MACHINE**



#### LAB MODEL - Roll Compactor cGMP ( Plain & Water Jacketed Model )

Model	YPM-LAB RC - 25
Roll Speed	2-29 RPM Variable
Output*	2 to 5 kgs./Hr.
Screw Speed	5-86 Rpm Variable
Roller Motor	3 HP / 3 Ph.
Feeder Motor	2 HP / 3 Ph.

\* Output depending upon the material characteristics & Its nature.

#### **Roll Compactor cGMP**

Model	YPM-RC-200/50	YPM-RC- 200/75	YPM-RC- 200/100
Output*	20 to 60 Kgs./Hr.*	75 to 100 Kgs./Hr.*	100 to 250 Kgs./Hr.*
Roll Size	Ø 200 mm x 50 mm	Ø 200 mm x 75 mm	Ø 200 mm x 100 mm
Roll Speed	5 to 25 RPM	5 to 25 RPM	5 to 25 RPM
Feed Screw Speed	10 to 60 RPM	10 to 60 RPM	10 to 60 RPM
Roller Motor	5Hp/960RPM/3 Ph.	5Hp/960RPM/3 Ph.	7.5Hp/960RPM/3 Ph.
Feeder Motor		3 HP / 1440 RPM / 3 Ph.	



\* Output depending upon the material characteristics & Its nature.

- Totally cGMP Compact design availably in plain water jeckted & Flame proof model.
- It's improve the bulk density of material.
- It's improves uniform mixing of material.
- It's achieve better granulation of sieves analysis.
- It's produce uniform particle size range of granules.
- Various types of roll available to achieve maximum bulk density of out put.
- Specially designed feeding system consisting of hopper pre-densifer & variable speed drive unit.
- Feeding unit can hydraulically lift by hydraulic pump for easy cleaning.
- Specially design provide in the roller to prevent powder sticking on the roll.
- Pre-compression chamber guides the powder without any slippage or leakage.
- To prevent major accident the roll is designed to rotate reverse & forward when cleaning.
- Specially limit switch is provided to prevent major accident.
- Main roll drive is design with twin shaft gear box coupled with coupling to protect roll drive unit there fore perfectly synchronizing the roll with a constant torque



#### **Roll Compactor cGMP**

Model	YPM-RC-200/150	YPM-RC- 200/200				
Output*	100 to 350 Kgs./Hr*	150 to 400 Kgs./Hr.*				
Roll Size	Ø 200 mm. x 150 mm.	Ø 200 mm. x 200 mm				
Roll Speed	5 to 20 RPM					
Feed Screw Speed	10 to 6	0 RPM				
Roller Motor	10 Hp. / 960 RPM / 3 Ph.					
Feeder Motor	3 HP / 1440	RPM / 3 Ph.				

\* Output depending upon the material characteristics & Its nature.

#### **GRANULATOR MACHINE**





#### **MULTI MILL cGMP**

#### **TECHNICAL SPECIFICATION**

Model	YPM - MM - 200
Output *	50 to 200 Kgs./Hr.
Rotor Assembly Diameter	250 mm. Approx.
Rotor Speed	750 / 1500 / 2300 / 2800 RPM
Screen dimension	Inner Diameter 265 mm. / Height 140mm
Motor	3HP. / 1440RPM / 3ph.
Starter	"DOL" with reversible Switch
Material Charging Height	1460 + 5 mm.
Material Discharging Height	760 + 5 mm.

Varies according to product characteristic, rotor Speed and Screen type.

- Designed for continuous wet or dry granulation.
- Beaters & scraper blades made of SS 304 (SS 316 Optional)
- Easy to dismantle and Clean
- Beater drive equipped with reversible Switch.
- Castor Wheels Provided for mobility.

**COMMINUTING MILL cGMP** 

Flameproof electrical components can be provided at extra cost.

#### **TECHNICAL SPECIFICATION**

4500 RPM
łr.
RPM / 3 Ph.
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\*Varies according to product characteristic, rotor speed and screen type.

- Designed to suit high speed milling needs with plain, water jacketed and flame proof options.
- Fully S.S. cladding on base & S.S. guards for all moving parts to meet GMP needs.
- Motor rails, screw and guide rods are chrome plated.
- Beater assembly bearings are housed in separate pillow blocks for ease in maintenance.
- Dynamically balanced fixed beater assembly as standard supply. Minimum downtime
- required to change direction.
- Hardened and chrome plated beaters and shaft made of SS 410.
- Fabricated to work long with very low heat, vibration & noise generation.
- Castors provided for mobility. .



#### **OSCILLATING GRANULATOR cGMP**

MODEL AVAILABLE FROM SINGLE STIRRER & DOUBLE STIRRER

- Sturdy and noiseless design.
- Easy to operate & maintain.

- Continuous oscillating stirrer drive.
  Simple screen holding and tensioning device.
- Higher ratio of desired size granules can be obtained

#### **TECHNICAL SPECIFICATION**

Model	YPM - OGR
Hopper capacity	33 Liters
Screen area	388 mm (W) x 762 mm (L)
Stirrer size	Ø 138 mm x 368 mm Length
Oscillation	110 Per Minute.
Output *	30 to 90 Kgs./Hr.
Charging height	1135 + 5 mm
Discharging height	655 + 5 mm
Main Electric Motor	2 HP / 1440 RPM / 3 Ph.
*Varies according to product characteristic rotors	need and screen type

**VIBRO SIFTER cGMP YPM** 

#### VIBRO SIFTER MODEL AVAILABLE FROM 12" TO 72"

- Compact vibratory design for high speed & dust free sieving.
- Noiseless and maintenance free machine.
- All contact parts and screen made of SS 316 (SS 304 optional)
- Low power consumption compared to reciprocating vibratory system. •
- Easy dismantling and cleaning of contact parts.
- Machine available with flame proof and double / triple deck options

#### TECHNICAL SPECIFICATION

Model	YPM - VS 20"	YPM - VS 30"	YPM - VS 36"	YPM - VS 48"	YPM - VS 60"	YPM - VS 72"
Screen Dia.	500mm.	750 mm.	900 mm.	1200 mm.	1500 mm.	1800 mm.
Capacity/Hour *	20 to 200 Kgs.	30 to 300 Kgs.	30 to 325 Kgs.	50 to 1000 Kgs.	100 to 1500 Kgs.	100 to 2000 Kgs.
Charging height	1200 mm without Lid	1050 mm without Lid	1050 mm without Lid	1050 mm without Lid	1050 mm without Lid	1050 mm without Lid
Discharging height	720 mm.	670 mm.	670 mm.	670 mm.	670 mm.	670 mm.
Main Electric Motor	0.50 HP/1440 RPM/3 Ph	1.0 HP/1440 RPM/3 Ph	1.5 HP/1440 RPM/3 Ph	1 HP (Heavy Duty)	2 HP (Heavy Duty)	3 HP (Heavy Duty)



\*Varies according to product characteristic, rotor speed and screen type.



#### **GRANULATION MACHINE**



#### OCTAGONAL BLENDER cGMP

#### Motor Discharge Cap in Cap in Gross **Overall dimensions** kgs ltrs volume valve LXWXH 100 300 375 1.5 150 2165 X 1535 X 2585 500 600 2 200 2250 X 1800 X 2700 165 200 2300 X 1800 X 2800 200 600 725 2 200 250 750 875 3 2300 X 1850 X 2800 265 800 950 3 200 2350 X 1000 X 2800 335 1000 1150 5 250 2700 X 2100 X 3050 1200 1300 5 250 2800 X 2270 X 3050 400 500 1500 1700 5 250 2850 X 2525 X 3120 2000 2200 300 650 7.5 2800 X 2800 X 3350 850 2500 2700 7.5 300 2800 X 2800 X 3450 950 2800 3500 10 300 2800 X 2900 X 3500 1200 3400 4000 10 300 2900 X 3000 X 3700

**TECHNICAL SPECIFICATION** 

#### DOUBLE CONE BLENDER cGMP

Model	Gross Cap. in Liters	Working Cap. in Liters	Discharge Ht. in mm	Discharge Valve	H.P.	Overall Dimensions in Length Width Height		
YPM-50	150	100	450	100	2	1400	800	1500
YPM-100	300	200	450	100	3	1850	900	1900
YPM-150	470	300	450	200	5	2000	1100	2000
YPM-200	615	400	450	200	5	2100	1200	2100
YPM-250	770	600	450	200	7.5	2200	1300	2200
YPM-300	1000	600	450	200	7.5	2300	1400	2300
YPM-500	1500	1000	450	200	10	2350	1450	2350





#### **V-TYPE BLENDER**

#### **TECHNICAL SPECIFICATION**

TECHNICAL SPECIFICATION

Model	Gross Cap	Working	H.P.	Over All Dimensions			
	in ltrs	Cap in Ltrs		Length	Width	Height	
YPM-25	50	30	1.5	1100	760	1375	
YPM-50	100	55	2.0	1400	760	1575	
YPM-100	200	110	2.5	1525	1000	2450	
YPM-250	500	280	7.5	1850	1100	2770	
YPM-500	1000	560	10.0	2000	1250	3800	
YPM-1000	1850	1200	15.0	2300	1400	4200	

#### SALIENT FEATURES:

- Minimal Attrition when blending gragile granules.
   Easy to clean
- Large-Capacity equipment available

MASS MIXER cGMP

- Easy to load and unload
- Lasy to clean
- Minimal maintenance

#### **TECHNICAL SPECIFICATION**

Model	YPM - MM 50	YPM - MM 100	YPM - MM 150	YPM - MM 200
Capacity	50 Kgs.	100 Kgs.	150 Kgs.	200 Kgs.
Over flow capacity	110 Ltrs.	220 Ltrs.	330 Ltrs.	440 Ltrs.
Working capacity	88 Ltrs.	156 Ltrs.	234 Ltrs.	309 Ltrs.
Speed of stirrer	35 RPM	35 RPM	30 RPM	30 RPM
Main Electric Motor	3 HP / 3 Ph.	5 HP / 3 Ph.	7.5 HP / 3 Ph.	7.5 HP / 3 Ph.

R&D Model from 10 to 25 Kg. Available on customers demand.

- All contact parts are made of SS 316
- Thrust bearings are provided to carry rigid and thrust load.

Easy for cleaning and operating.

Interlocked acrylic dust cover for inspecting the mixing process.
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• The tilting device provided for easy unloading of the material.





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**TECHNICAL SPECIFICATION** 

Model

YPM-500

YPM-1000

YPM-1500

YPM-2000

YPM-3000

Useful Module (Liters)

500

1000

1500

2000

3000

#### **GRANULATION MACHINE**

Motor (HP)

20-25

20-25

25-30

30-40

30-40





#### **RIBBON BLENDER cGMP**

tor )	Model	Useful Module (Liters)
.5	 YPM-4000	4000
-10	 YPM-5000	5000
12.5	YPM-6000	6000
15	YPM-8000	8000
20	YPM-10000	10000

#### RAPID MIXER GRANULATOR cGMP

TECHNICAL SPE	TECHNICAL SPECIFICATION										
Model	YPM	YPM	YPM	YPM	YPM	YPM	YPM	YPM	YPM	YPM	YPM
	10	25	50	100	150	250	400	600	800	1000	1200
Gross Volume Liter	10	25	50	100	150	250	400	600	800	1000	1200
Working Volume Liter	8	20	40	80	120	200	320	480	640	800	960
Mixer Motor (HP)	1.5	5-Mar	4/7.5	7.5/10	15-Oct	20/30	30/40	40/50	50/60	60/75	75/100
Chopper Motor (HP)	1	1.5/2	3-Feb	3-Feb	5-Mar	5-Mar	5/7.5	7.5/10	15-Oct	15/25	25/30
Compressed Air Pressure (bar)	6	6									
Power Supply	220V, ±10%, 1 Phase, AC	415 V ± 10%, 3 Phase, AC									



#### SALIENT FEATURES :

- Models available from 15 Ltr to 800 Ltr working capacity
- Fully automatic operation based on PLC control
- Better productivity & lesser mixing time

#### FLUID BED DRYER cGMP

Less handling, more hygienic

Contact parts are SS 316/316L

Uniform mixing & granulation

#### • cGMP with documentation



#### **DRYING MACHINE**

TECHNICAL SPECIFICATION							
Model	YPM-15	YPM-30	YPM-60	YPM-120	YPM-200	YPM-250	YPM-300
Container Volume: Liters	50	100	220	430	590	780	950
Batch Capacity: King	15-20	30-40	60-75	120-140	200-225	250-280	300-300
Drying Temp oC	50-80	50-80	50-80	50-80	50-80	50-80	50-80
Motor H.P.	3	5	10	15	20	25	30
Heating Load: KW for	9	18	36	54	Electrical h	eating	
Electrical Heating					not recom	mended.	
Approximately Steam Consumption	15	25	50	100	160	200	250
Kgs./hr at Steam pressure 3 Kg/cm2							

- Models up to 500 1000 Kgs / batch available. Specifications available on request.
- Note: Dimensions & Technical Details are subject to change as per customers' requirement without any further notice.

#### **TECHNICAL SPECIFICATION**

Model	YPM - 12	YPM - 24	YPM - 48	YPM - 96	VDM 102
					YPM - 192
Loading capacity	12 Trays	24 Trays	48 Trays	96 Trays	192 Trays
External Dimension W D H in mm	1370X530X940	1370X940X940	1980X1020X1880	3320X1900X1880	3320X1900X1880
Internal Dimension In mm	840X430X840	840X860X840	1020X930X1830	1960X930 X1830	1960X930X1830
No of Doors	One	One	One	Two	Тwo
No of Blowers	One	Тwo	One	Two	Four
No of motors/H.P.3 PHASE	1/0.5 H.P.3 phase	1/0.5 H.P.3 phase	1/1 H.P.3 phase	2/1 H.P.3 phase	Four/1 H.P.each3
415 VOLTS.	415 volts	415 volts	415 volts	415 volts	phase 415 volts
Electrical Heating Load for	3kw/6kw/9kw	6kw/9kw/12kw	9kw/15kw/18kw	15kw/21kw/27kw	36kw/42kw/48kw
100°C/200°C /300°C					
Steam Heater No. of coils.	2	2	2	2	2
Steam Pressure	3.3 kg/cm2	3.3 kg/cm2	3.3 kg/cm2	3.3 kg/cm2	3.3 kg/cm2
Steam consumption	25 LBS/hr	45 LBS/hr	60 LBS/hr	80 LBS/hr	120 LBS/hr
Insulation in mm 100°C/ 200°C/ 300°C	50/75/75	50/75/75	50/75/75	50/75/75	50/75/75
No of Trolleys	Rack System	Rack System	One	Two	Four
Tray Size	812X 406 X 31	812X 406 X 31	812X 406 X 31	812X 406 X 31	812X 406 X 31
Trolley Dimension	Fixed Racks	Fixed Racks	840X960X1780	840X960X1780	840X960X1780

#### TRAY DRYER cGMP( Model 6/12/24/48/96/192 Tray)





### **TABLETING MACHINE**



#### **R&D LAB PRESS cGMI**

TECHNICAL SPECIFICATION

- Imported needle roller bearing provided at the bottom of turret.
- Upper punch penetreation, as a standard features
- Electronic Digital Tablet cum RPM Counter, as a standard features.
- Guards of Acrylic Material.
- Grease Nipples are provided for effective lubrication, where required
- Turret of Special Grade S.G. Iron casting Paint free tablet manufacturing zone
- Aluminum Turret Guards
- Square GMP Table Top Model
  - Anti Vibating mount.

TECHNICAL SPECIFICATION			
Model	YPM-LAB-8 D	YPM-LAB-10 B	YPM-LAB-12 D-B-BB
Number of Stations	8	10	12
Type of Tooling	D	В	D-B-BB
Output - Tablets/Hr.	2000 TO 14,000	2,000 TO 18,000	2,000 TO 7,200
Turet RPM (Min. / Max)	10 - 30.	10 - 30.	10 - 30.
Max. Operating Pressure	6 Tons.	6 Tons.	6 Tons.
Max. Tablet Dia.	23 mm	16 mm	23 mm
Maximum Depth of fill	17.5 mm	17.5 mm	17.5 mm
Power	2.0 HP X 1440 RP		
Overall Dimensions (mm)	840 x 635 x 1200 H 375 kgs		
Net Weight (Approx)			

#### SINGLE ROATRY TABLET PRESS MACHINE cGMP

- Lower Guard of polished Stainless Steel & Upper Guards of Acrylic Material.
   Paint free tablet manufacturing zone.
- Inter lock switches to all Guards.
- Effective Dust Extraction Nozzles.
- Aluminum Turret Guards
- Reverse direction motion protection is provided to avoid accident.
- Imported needle roller bearing provided at the bottom of turret.

#### TECHNICAL SPECIFICATION

Model	YPM-16	YPM-20	YPM-12
Tooling	"D″	"D″	Bolus / Slugging
No. of Station	16 Stn.	20 Stn.	12 Stn.
Operating Pressure	10 Ton	10 Ton	12 Ton
Max. Tablet Diameter	23 mm	23 mm	40 mm
Max. Depth of Fill	20 mm	20 mm	25 mm
Output - Tablets/Hr.	14,400 to 40,300	21,600 to 50,400	10,800 to 15,840
Upper Punch Penetration	1.5 to 8 mm	1.5 to 8 mm	1.5 to 8 mm
Main Electric Motor	3Hp / 1440 RPM / 415 V / 50 Hz / 3 Ph		





#### HIGH SPEED TABLET PRESS cGMP

- Front and easy outside controls.
- High Speed tablet press with outstanding engineering, performance and reliability.
- Auto lubrication with fine tuning valve and timer. • AC invertor variable drive for main and
- feeder motor. TECHNICAL SPECIFICATION
- YPM-Press-45B Model YPM-Press-37D YPM-Press-55BB YPM-Press--61BB No. of stations 37 45 55 61 Type of tooling BB BB D В 10 Ton 6.5 Ton Max. Operating Pressure 6.5 Ton 6.5 Ton Max. Tablet Dia. 23 mm (25.4 mm on demand) 16 mm 11 mm 11 mm Depth of Fill 20.5 mm 17.5 mm 17.5 mm 17.5 mm Output Tablets / Hr.\* 79,920 to 2,80,600 97,200 to 2,70,000 1,18,800 to 3,43,000 1,31,760 to 3,80,600 Upper Punch Penetration 3.2 to 8 mm Main Electric Motor 7.5 Hp / 1440 RPM / 3 Ph Powder Feeder Motor 0.25 Hp / 1440 RPM / 3 Ph

#### **DOUBLE SIDED ROTARY TABLETING MACHINE cGMP**

C.I. Body and C.I. Middle plate

Heavy duty square GMP Model.

Turret of Special Grade S.G. Iron casting Upper punch penetration system.

• Electronic. Digital Tablet cum RPM Counter.

- Disc type mechanical clutch start system.
  - C.I. Body and C.I. Middle plate.
- Paint free tablet manufacturing zone.
- Square GMP Model.
- Turret of Special Grade S.G. Iron casting
- Electronic. Digital Tablet cum RPM Counter. •
- TECHNICAL SPECIFICATION

YPM-D-27	YPM-B-35	YPM-BB-45
D	В	BB
27	35	45
10 Tons	6.5 Tons	6.5 Tons
23 mm (25 mm on demand)	16 mm	11 mm
20 mm	17.5 mm	17.5 mm
58,320 to 1,36,000	75,600 to 1,76,400	57,200 to 2,26,800
1.5 to 8 mm	1.5 to 8 mm	1.5 to 8 mm
5Hp / 1440 RPM / 415 V / 50 Hz / 3 Ph		
	D 27 10 Tons 23 mm (25 mm on demand) 20 mm 58,320 to 1,36,000 1.5 to 8 mm	D         B           27         35           10 Tons         6.5 Tons           23 mm (25 mm on demand)         16 mm           20 mm         17.5 mm           58,320 to 1,36,000         75,600 to 1,76,400           1.5 to 8 mm         1.5 to 8 mm

• Aluminum Turret Guards.

Double Sided lifting cams.

Effective Dust Extraction Nozzles.

Imported needle roller bearing provided at the bottom of turret.

Reverse direction motion protection is provided to avoid accident

Variable Speed pulley, One shot Lubrication System, Anti Vibrating mount.

- Separate control panel safe against electric short Circuit during steam wash.
- Extremely robust quality engineering, house in an easily accessible cabinet. All the tablet parameters can be fine tuned during the operation of the machine from out side the tableting zone.
- Simple and convenient operation, operator protection, cleanliness and ease of maintenance.

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	PHARMA MACHINERES	:	•

#### **ALLAID MACHINE**



#### **DE-BURRING & DE-DUSTING MACHINE cGMP**



- Components can be easily washed or sterilized.
- Designed for effective De-Burring and De-Dusting
- Noiseless & Maintenance free unit.
- Adjustable height to suit any tableting machine outlet.
- Minimum electric power consumption.
- Suction outlet concentrated on De-Dusting zone ensures maximum flushing of removed dust.

#### **TECHNICAL SPECIFICATION**

Model	YPM - DDM
Output *	5,000 to 2,50,000 tablet / Hr.
Main Electric Motor	0.25 Hp. / 1440 RPM / 3 Ph.
Max. Tablet Diameter	25 mm
Min. Tablet Diameter	5 mm

\* Depending upon tablet shape & size.

#### DUST EXTRACTOR MACHINE cGMP

- Provided with stainless steel 304 contact parts (SS 316 optional).
- Fabricated for effective dust collection.
- Dynamically balanced blower fan ensures minimum noise level.
- Easy to maintain and operate.
- Four inlet manifolds facilitate to connect more dusting zones.
- Castor wheel provided for ease in mobility.

#### **TECHNICAL SPECIFICATION**

Model	YPM - DE-150 / 300 CFM
Electric Motor	1 HP / 2800 RPM / 3 Ph.
Filtration Area	1.343 Sq. Mtr.
Dust Storage Capacity	40 Liters.
Suction Capacity	150/300 CFM (500 Mtr. Cube / Hr.) at 125 mm W.G.





#### **COATING MACHINE cGMP**

- Hot air blowing system is with temperature control probe.
- Coating Pan is engineered to the perfection from SS 304 (SS 316 optional).
- Totally enclosed machine drive and hot air blowing system.
- 12" or 48" Coating Machine has variable speed drive. Hot air blowing system is separate.
- 60" or 72" Coating Machine has two speeds with step pulley without hot air blowing system.

#### **TECHNICAL SPECIFICATION**

Model : YPM-CM	12″	18″	30″	36″	42″	48″
Loading Capacity in Ltrs.	15	25	45	75	125	185
Main Electric Motor	0.5	0.5	1.0	1.0	2.0	2.0
Blower Ph.0.5	0.5	0.5	1.0	1.0	1.0	2.0
Heater Capacity in Kw.	1.0	1.0	3.0	3.0	3.0	3.0

#### TABLET INSPECTION MACHINE cGMP

- Inspection on both sides of Tablet.
- As per cGMP Standard.
- Reversible of Tablet.
- Foot switch provided on both side for stopping the machine.
- Vibration provided for removing of Dust.
- The unit is mounted on caster wheel
- 0.25 HP Three phase motor.

#### **TECHNICAL SPECIFICATION**

Model	YPM - TIM
Motor	0.25 HP / 1440 RPM / 3 Ph.
Belt Width	145 mm
Machine Dimension	540mm(W) x 2000mm(L) x 1270mm(H)







#### COLLOID MILL cGMP (Model Available from 15 Ltr to 35 Ltr)

- R&D Model Available on Customer Demand.
- Totally leak proof design.
- Unique for small volume micronization.
- Modified design of stator-rotor assembly.
- Available in plain, water jacketed & flame proof options.
- Easy to dismantle for cleaning and maintenance.

#### **TECHNICAL SPECIFICATION**

Model	YPM - CM-15			
Output *	150 to 1500 Liters.			
Particle size reduction *	5 to 15 Microns.			
Hopper capacity	15 Liters			
Main Electrical Motor	3 HP / 2850 RPM / 3 Ph.			
* Depending upon material characteristics viscosity, density & micron size.				

#### Paste Kettle is used for paste / binder preparation for RMG Process.

- All the contact parts from SS 316 and non contact SS 304.
- Mounting stand from SS 304.
- Top drive with Standard make Gear box.
- Main Drive With VFD for fine control Impeller speed.
- Discharge via Tilting.
- With inbuilt heating element Jacket.

#### **Capacity Size :**

Available From 10 Ltrs To 2000 Ltrs.



STARCH PASTE KETTLE

- Paste Kettle 10 Ltr
- Paste Kettle 25 Ltr
- Paste Kettle 50 Ltr
- Paste Kettle 100 Ltr
- Paste Kettle 150 Ltr .
- Paste Kettle 200 Ltr .





#### PACKING MACHINE

#### ALU ALU / BLISTER PACKING MACHINE

#### Available Single Track & Double Track

#### TECHNICAL SPECIFICATION

Discription	Model : 240 Plus			
PVC Base Film Width Max.	210 mm			
PVC Film Thickness Max.	0.2 - 0.4 mm			
Sealing Foil Width Max.	206 mm			
Sealing Foil Thickness Max.	0.02 - 0.04 mm			
Pack Length	200 mm			
Pack Width.	100 mm			
Forming Depth	16 mm			
Max. Output	2400 Bister/Min.			
Machine Dimensions in mm	L:2900   W:1100   H: 1800			

#### **TECHNICAL SPECIFICATION**

Model		YPM P.C.		
Direction of Movement		Left to Right		
Speed		7.5 Mtr./Min upto 12 Feet Long		
		12 Mtr./Min. from 13 Feet to 24 Feet Long		
Power Characteristics		0.25 HP/220 V/50 Hz upto 12 feet long		
		0.5 HP/220 V/50 Hz from 13 feet to 24 feet long		
Height of Conveyor		860mm to 910mm		
Belt width		9" or 12" as per requirement		
Belt Details		PVC, endless 2 ply sandwich, 2mm thickness		
Machine				
Dimensions	9" width belt	As per requirements (L) x 830mm (W) x 910mm (H)		
	12" width belt	As per requirements (L) x 900mm (W) x 910mm (H)		
Case	9" width belt	As per requirements (L) x 1050mm (W) x 1150mm (H		
Dimensions	12" width belt	As per requirements (L) x 1100mm (W) x 1150mm (H		
Net Weight		Depend on Length		
Gross Weight		Depend on Length		

- A/c frequency variable drive.
- belt alignment system for long life and straight running of belt.
- Direct gear drive.
  - Length can be made as per customer requirement.



- S.S. elegantly matt finishing.
  Adjustable height of conveyor belt, to align with other machine of the line.
- Self-alignment bearing for easy maintenance.
- Rigid vibration free construction for trouble free performance.



#### DIES & PUNCHES

#### SPARES FOR TABLETING & OTHER PHARMA MACHINES



## LIQUID SECTION

#### LIQUID MANUFACTURING PLANT cGMP

#### **Characteristics of the Equipments & Piping System :**

- Crevice & Dead leg free design, Contact surfaces to less than 0.5 from inside
- Complete drain ability
- Contact Parts: MOC SS 316L
- Non-Contact MOC SS 304 finished to 0.8 m RA Matt
- Completely suitable for In-line CIP & Sanitization
- Product Sampling devices
- Food Grade Gaskets in compliance with FDA 21 CFR Part 177-2600
- Zero Dead-Leg Flush Bottom Diaphragm Valves

#### **Applications :**

- Cough Syrups
- Drop Solutions
- Expectorants
- Antacid Suspensions

#### Capacity :

• Processing Batch sizes from 100 litres to 10,000 litre



- Sugar Dissolving Vessel
- Pre Mix Vessel
- Manufacturing Vessel
- Storage Vessel
- Bag Filter
- Online Homogenizer
- Colloid Mill
- Sugar / Glucose transfer System
- Filter Press
- Product Piping
- Control Panel





#### LIQUID STORAGE TANK cGMP

#### **Characteristics of the Equipments**

- Capacity up to 50,000 Liter.
- Product Contact AISI 316L.
- Vertical & Horizontal design
- Atmospheric, Vacuum or Pressure Operation.
- Plain, Jacket for heating & cooling.
- Option for Heating by steam, hot water or tharic fluid oil & Electric heater
- Thermal Insulated.
- Mechanicals or Electro polishing of internal surface.
- Welded, flanged or hinged type cover
- Integrated Cleaning in Place-CIP.
- Sterilizing In Place-SIP as an Option.
- Option for mounting on legs or flange.
- Portable execution on request.
- Validation protocols & Instrumentation celebration.



#### **Application Area**

- Pharmaceutical Industries •
- **Chemical Industries** •
- Food Processing Industries
- **Cement Industries**
- **Distillation Plants**

#### TECHNICAL SPECIFICATION

Types	Diameter of Plate	No. of Plates	Filtering Area M2	Cake Holding Capacity Ltrs.	Capacity Ltr / Hr
YPMZ86	8″	6	0.198	4.5	400
YPMZ88	8″	8	0.254	5.78	500
YPMZ148	14″	8	0.756	27	1500
YPMZ1410	14″	10	0.924	35	1800
YPMZ188	18" D	8	1.270	51	2500
YPMZ1815	18" S	15	2.270	44	4500
YPMZ1812	18" D	12	1.84	78	3700
YPMZ1823	18" S	23	3.4	65	6800
YPMZ2412	24" D	12	3.43	148	6700
YPMZ2423	24" S	23	6.336	120	12600
YPMZ337	33" D	7	4	175	8000
YPMZ3314	33" S	14	7.5	210	15000

**Oil Industries** 

**Dairy Industries** 

Paint Industries

Beverages

# **OINTMENT/COSMETIC/CREAM SECTION**



- Manufacturing Vessel
- Product Piping
- Working Platform

#### **ZERO HOLD UP FILTER PRESS**



### Ointment/Cosmetic/Cream Manufacturing Plant Capacity Ranges from 50 L to 20,000 L. The Ointment Manufacturing Plants are ideal tools for the pharmaceutical &

- cosmetic industries for the production of Ointment, Cream, Lotions, Tooth Paste & other emulsions & homogenizations.
- It is specially designed to take care of two critical factors which directly affects the quality of the Ointment or Creams.
- Minimum man handling of Ointment.
- Negligible vacuum drop during mixing & blending. •
- Capacity : 50 Kgs To 3000 kgs
- Needless to say, it also provides the benefits of the effective manpower utilization. Yash Pharma Machineries Ointment Plant consist the following equipments & accessories.
  - Storage Vessel
     Vacuum Pump
- Control Panel

**JACKETED TANK** 

Jacketed vessels available in different jacket option i.e simple jacket, limpet jacket, dimpled platejacket. stainless steel mixing vessels and ASME vessels for Pharmaceuticals, Biotech, Cosmetics and other liquid processing industries. We provide highest standard of factory Acceptance Testing with full documentation package with weld inspection report.

#### **Salient Features**

- Available from 100 liters to 20000 liters
- cGMP construction available on demand
- MOC Shall be MS/SS 304/ SS 316 as per Clients' requirement.
- Available in different options of top & bottom end like flat, dished, conical
- Available in plani as well as steam/hotwater jacketed.
- Jacketed vessels available in different jacket option i.e simple jacket, limpet jacket, dimpled plate jacket.
- HOT, COLD or HOT & COLD (dual) insulation can be provided as per clients' requirement.
- Different agitator design to suit process requiement
- Tailor made construction also available.
- Available in LUGS or LEGS mounting position.



# **REACTOR - LIMPET VESSEL**



#### **REACTOR VESSEL**

#### Features :

- Easy in use
- Less maintenance
- Cost effective
- Maintenance & Trouble Free Performance •
- ٠ High accuracy
- Superb tensile strength
- Unsurpassed performance

#### LIMPET COIL REACTION VESSEL

#### **Application :**

- Chemical Industry
- Food & Beverage Industry •
- Bulk Drugs
- Fertilizers
- Pesticides

#### **Types of Blades**

- Anchor
- Gate Paddle
- Flat Blade Turbine

- Dyes
- Cosmetics Industry
- Petroleum
- Refineries

#### Sizes Available :

- 100 liters to 30,000 liters
- Natural Gas Processing
- Refrigeration
- Power Plants
- Space Heating
- Petrochemical Plants Allied Industries

### **Applications :**

- Chemical industry
- Pharmaceutical industry

#### Sizes Available :

• 100 liters to 30,000 liters











# Turn Key Projects

Tablet/ Capsule/Liquid / Ointment/Cosmetic /Ayurvedic / Herbals Chemicals / API –Bulk Drugs /Food & Beverages Machinery & plants etc.



YASH

#### MFG & EXPORTER OF : PHARMACEUTICALS MACHINERIES

16,Abhinandan Ind. Estate, Girnar Scooter Compound, Odhav-Kathvada Ring Road, Odhav, Ahmedabad - 382415. (Gujarat) INDIA. Mo : +91 93761 48872, +91 94260 40661

Email : yashpharmamachinery@gmail.com

Website : www.yashpharmamachinery.com | www.yashpharmamachinery.in











