

Price-List w.e.f. January 2017



# Systems Gauges & Tools

(Manufacturers of Thread Gauges)

An ISO 9001 : 2008 Company

In the year 2006, **Systems Gauges & Tools** started to manufacture Thread Gauges in India. Since then, we have been endeavouring to offer a comprehensive range of thread gauges to cater to the needs of Engineering Industry.

The manufacturing facilitates wide varieties of thread gauges like METRIC, UNIFIED, WHITWORTH, BSP, BSPT, NPT, NPTF, PTF, IS TAPER THREADS, PG THREADS, B.S Conduit, BS Cycle, ACME, TRAPEZOIDAL as per applicable National & International Standards prepared by ISO, DIN, ANSI & JIS.

We are using Tungsten based Oil Hardening Non Shrinking steel which ensures uniform microstructure, hardness, wear resistance, stability & durability of gauge.

**Systems** has a wide range of thread gauging solutions for various industries like Automotive, Aerospace, Aeronautical, Pumps, Valves, Mining and General Engineering applications.

Stringent Quality Assurance has led to technological excellence which has made us a pioneer in the field of Gauging in India.

## Systems Gauges & Tools

### Works & Office :

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systemsgauges@yahoo.co.in

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## PRODUCT RANGE

1. Thread plug gauges: 3mm to 270mm.
2. Thread ring gauges: 3mm to 250mm.
3. Taper thread plug gauges: 1/8 inch - 10 inch (1:16 to 1:8 Taper).
4. Taper thread ring gauges: 1/8 inch - 10 inch (1:16 to 1:8 Taper).

## TYPES OF THREAD GAUGES

1. ISO Metric Parallel thread gauges.
2. Unified Parallel thread gauges.
3. ISO Parallel pipe thread gauges (BSP).
4. NPT Taper thread gauges.
5. NPTF Taper thread gauges.
6. BSPT Taper thread gauges.
7. ACME, TRAPEZOIDAL, BUTTRESS as per customer's requirement.
8. B.S. Conduit thread gauges.
9. PG thread gauges.
10. B.S. Cycle thread gauges.
11. Squareness checking of face & concentricity with respect to threading as per customer's requirement.

## THREAD GRINDING MACHINES

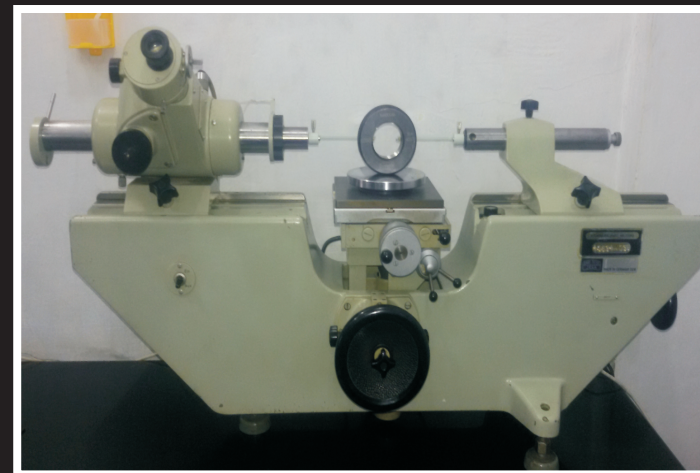
1. **Lindner (German Make-External)** Thread plug gauges  
Range 3 mm - 270 mm & taper 1/8 inch - 10 inch (1:16 Taper).
2. **Reischauer (Switzerland Make-External)** Thread plug gauges  
Range 3 mm - 190 mm.
3. **Matrix 24 (Coventry UK-Internal)** Thread ring gauges  
Range 28 mm - 250 mm and taper 1.1/4 inch - 8 inch (1:16 Taper).
4. **Matrix 39 (Coventry UK-Universal)** Thread plug gauges  
Range 3 mm - 270 mm & Thread ring gauges upto 250 mm and taper 1.1/4 inch - 8 inch (1:16 to 1:8 Taper).
5. **Matrix 16 (Coventry UK-External)** Thread plug gauge  
Range 3 mm - 180 mm.
6. **Matrix 24 (Coventry UK-Internal)** Thread ring gauge,  
Range - 28 mm to 250 mm.

## OUR MISSION

"Our mission is to become a market leader by consistently exceeding our customer's expectations by providing them with the best of thread gauging solutions. We will continuously communicate with, and learn from our customers, in order to improve our products and services. We will keep on top of today's and tomorrow's technology, no matter how fast it moves, to ensure our customers always to have the best tools available to them. We want our customers to think of us as partners in their success".

## QUALITY ASSURANCE

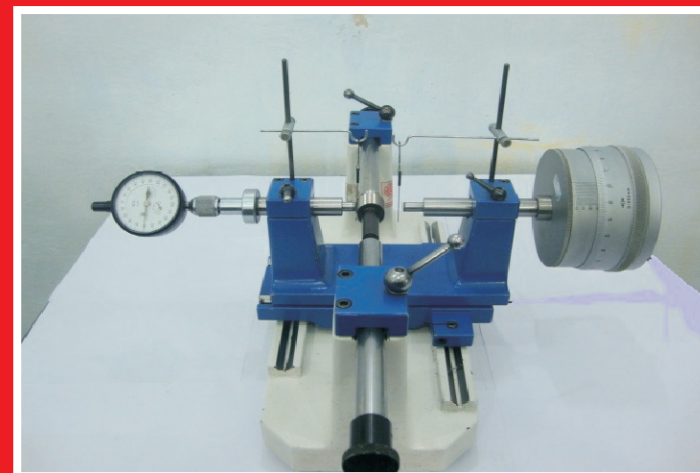
Our Quality Assurance Department is well equipped with the following equipments:  
Profile Projector for angle measurement.



**Carl Zeiss - Length Measuring Machine**  
for internal & external measurement -  
**Range upto 300mm.**



**Octagon - Length Measuring Machine**  
for internal & external measurement -  
**LMM 100T & LMM 300T.**



**Floating Carriage Diameter Measuring Machine (FCDM).**

### NOTES

- 1] THIS PRICE LIST IS IN ₹(INR) & FOR RIGHT HAND GAUGES ONLY.
- 2] PRICE INDICATED FOR PLUGS ARE FOR A DOUBLE END CONSISTING OF GO & NOGO.
- 3] PRICE INDICATED FOR RINGS ARE OF GO OR NOGO.
- 4] PRICES FOR SINGLE ENDED GO OR NOGO THREAD PLUG GAUGE WILL BE AT 60% OF DOUBLE ENDED THREAD PLUG GAUGE.
- 5] PRICES FOR SINGLE ENDED NOGO WEAR CHECK PLUG GAUGES WILL BE THE SAME AS THE PRICE OF THE CORRESPONDING STANDARD DOUBLE ENDED PLUG GAUGE.
- 6] PRICES FOR DOUBLE ENDED CHECK PLUG GAUGES ADD 50% ON THE CORRESPONDING STANDARD PRICES OF THE THREAD PLUG GAUGE.
- 7] FOR ANY CLASS OF FIT OTHER THAN MEDIUM ADD TO THE BASIC LIST PRICE.

FOR	PLUG	25%
	RINGS UPTO 24 MM	40%
	RINGS ABOVE 24 MM	25%

- 8] FOR LEFT HAND GAUGES ADD TO BASIC LIST PRICE.

FOR	PLUG	25%
	RINGS UPTO 24 MM	40%
	RINGS ABOVE 24 MM	25%

- 9] PRICES FOR GAUGES NOT COVERED IN THIS PRICE LIST ARE.....  
WEAR CHECK RING, TRAPEZOIDAL, BUTTRESS, ACME, PG, BS.CONDUIT,  
& SPECIAL GAUGES AS PER YOUR DRAWINGS WHICH WILL BE QUOTED ON REQUEST.

#### ADDITIONAL INFORMATION :-

- > OUR VAT TIN NO. 27460608855 V w.e.f. 16.05.2007
- > OUR CST TIN NO. 27460608855 C w.e.f. 16.05.2007
- > OUR PAN NO. ABIFS0369R
- > OUR Banker: Bank Of Maharashtra, Dapodi Branch, Pune - 411012.
- > A/C No. 60067160108 (A/C Type - CASH CREDIT)
- > IFSC Code: MAHB0000114
- > MICR: 411014013
- > SSI Reg. No.: 270251106029
- > Our Weekly Off.: Thursday

#### TERMS AND CONDITIONS

**PRICES :** EX-OUR WORKS, PUNE.

**SALES TAX :** EXTRA AS APPLICABLE AT THE TIME OF DISPATCH.

**PACKING AND FORWARDING :** EXTRA @ 3%

**MODE OF DISPATCH :** BY RPP, ROAD TRANSPORT, COURIER.

**FREIGHT :** EXTRA AT ACTUAL.

**PAYMENT :** 100% ADVANCE, DOCUMENT THROUGH BANK, PROFORMA INVOICE

**INSURANCE :** TO BE ARRANGED BY YOU.

## INDIAN STANDARD

Basic Dimensions : IS 4218 Part 3 - 1999, IS 4218 Part 4 - 2001

Gauging Practice : IS 2334 - 2001

## I.S.O. METRIC THREAD GAUGES

ISO 724 - 1993

ISO 1502 - 1996, ISO 965/1 - 2013

## RIGHT HAND THREAD GAUGES

SIZE	PITCH	THREAD PLUG 6H CLASS GO & NOGO	THREAD RING 6g CLASS GO OR NOGO	SIZE	PITCH	THREAD PLUG 6H CLASS GO & NOGO	THREAD RING 6g CLASS GO OR NOGO
3	0.50	770	920	22	2.50	1190	2070
					2.00	1060	1660
					1.50	1060	1390
					1.00	1060	1390
3.5	0.60	770	920	24	3.00	1190	2180
4	0.70	770	920		2.00	1060	1720
	0.50	1100	1190		1.50	1060	1390
4.5	0.75	770	1140		1.00	1060	1390
	0.50	1100	1140	2.00	1190	1765	
5	0.80	710	830	25	1.50	1140	1670
	0.50	1100	1190		1.00	1140	1670
5.5	0.50	1100	1870	26	1.50	1190	1670
6	1.00	690	830	27	3.00	1700	2610
	0.75	1100	1170		2.00	1300	2045
7	1.00	690	830		1.50	1300	1670
	0.75	1100	1270		1.00	1300	1670
8	1.25	690	830	28	2.00	1300	2045
	1.00	690	830		1.50	1300	1670
	0.75	1100	1370		1.00	1300	1670
9	1.25	690	900	30	3.50	2375	2835
	1.00	690	900		3.00	1920	2610
	0.75	1100	1570		2.00	1470	2150
1.50		690	830		1.50	1470	2150
10	1.25	690	830	32	1.00	1820	2610
	1.00	690	830		2.00	1530	2150
	0.75	1100	1570	1.50	1530	2150	
		1.50	690	940	33	3.50	2440
11	1.00	690	940	3.00		1920	2730
	0.75	1100	1570	2.00		1530	2150
12	1.75	690	830	35	1.50	1530	2150
	1.50	690	830		4.00	2375	2835
	1.25	690	830	36	3.00	1920	2610
	1.00	690	830		2.00	1530	2150
14	2.00	860	1140	38	1.50	1530	2150
	1.50	850	910		4.00	2375	2835
	1.25	850	910	39	3.00	1990	2610
	1.00	850	910		2.00	1530	2150
15	1.50	1060	1270	40	1.50	1530	2150
	1.00	1060	1270		3.00	1990	2610
	2.00	860	1140		2.00	1530	2150
16	1.50	850	910	42	3.00	1990	2610
	1.00	850	910		4.50	2940	3630
17	1.50	1060	1390		4.00	2940	3400
	1.00	1060	1390		3.00	2375	3060
18	2.50	1190	1660	45	2.00	1820	2670
	2.00	1060	1590		1.50	1820	2670
	1.50	1060	1140		4.50	2940	3640
	1.00	1060	1140		4.00	2940	3400
20	2.50	1190	2070	45	3.00	2375	3060
	2.00	1060	1660		2.00	1820	2670
	1.50	1060	1270		4.50	2940	3640
	1.00	1060	1270		4.00	2940	3400



## INDIAN STANDARD

Basic Dimensions : IS 4218 Part 3 - 1999, IS 4218 Part 4 - 2001

Gauging Practice : IS 2334 - 2001

## RIGHT HAND THREAD GAUGES

## I.S.O. METRIC THREAD GAUGES

ISO 724 - 1993

ISO 1502 - 1996, ISO 965/1 - 2013

SIZE	PITCH	THREAD PLUG 6H CLASS GO & NOGO	THREAD RING 6g CLASS GO OR NOGO	SIZE	PITCH	THREAD PLUG 6H CLASS GO & NOGO	THREAD RING 6g CLASS GO OR NOGO	
48	5.00	3400	3790	72	6.00	4600	5300	
	4.00	2940	3400		4.00	4200	4490	
	3.00	2375	3050		3.00	3280	4100	
	2.00	1810	2660		2.00	2375	3400	
	1.50	1810	2660		1.50	2375	3400	
50	3.00	2375	3050	75	4.00	4190	4490	
	2.00	1810	2660		3.00	3280	4100	
	1.50	1810	2660		2.00	2375	4100	
52	5.00	3520	4930	76	1.50	2375	4100	
	4.00	3520	4480		6.00	5430	6100	
	3.00	2830	4070		4.00	4530	5400	
	2.00	2150	3400		3.00	3620	4930	
	1.50	2150	3400		2.00	2710	4350	
55	4.00	3620	4480	78	1.50	2710	4350	
	3.00	2830	4070		2.00	2710	4350	
	2.00	2150	3400		6.00	5430	6100	
	1.50	2150	3400		4.00	3620	5400	
56	5.50	3760	4810	80	3.00	2710	4930	
	4.00	3620	4480		2.00	2710	4350	
	3.00	2830	4070		1.50	2710	4350	
	2.00	2150	3400		82	2.00	2710	4350
	1.50	2150	3400		85	6.00	5430	6100
4.00	3620	4480	4.00	4580		5400		
3.00	2830	4070	3.00	3620		4930		
2.00	2150	3400	2.00	2710		4350		
1.50	2150	3400	1.50	2710		4350		
60	5.50	3760	4810	90	6.00	6800	7600	
	4.00	3620	4480		4.00	5670	6800	
	3.00	2830	4070		3.00	4810	6240	
	2.00	2150	3400		2.00	3620	5520	
	1.50	2150	3400		1.50	3620	5520	
62	4.00	3620	4480	95	6.00	6800	7600	
	3.00	2830	4070		4.00	5670	6800	
	2.00	2150	3400		3.00	4810	6240	
	1.50	2150	3400		2.00	3620	5520	
	6.00	4390	5300		1.50	3620	5520	
64	4.00	3620	4480	100	6.00	6800	7600	
	3.00	2830	4070		4.00	5670	6800	
	2.00	2150	4070		3.00	4810	6240	
	1.50	2150	4070		2.00	3620	5550	
	4.00	3620	4480		1.50	3620	5550	
65	3.00	2830	4070	<p style="text-align: center;"><b>NOTE :-</b></p> <p><b>ABOVE 65 MM DIA. PLUG GAUGES</b></p> <p><b>ARE SUPPLIED ONLY AS</b></p> <p><b>GO SINGLE END OR NOGO SINGLE END</b></p>				
	2.00	2150	3400					
	1.50	2150	3400					
	6.00	4590	5300					
68	4.00	4190	4480					
	3.00	3280	4070					
	2.00	2375	3400					
	1.50	2375	3400					
	6.00	4590	5300					
70	4.00	4190	4480					
	3.00	3280	4070					
	2.00	2375	3400					
	1.50	2375	3400					

Basic Dimension BS - 1580 - 2007 & Gauging Practice BS 919 (I) - 2007  
 Basic Dimension & Gauging Practice ANSI / ASME B 1.2 - 1983

## UNIFIED THREAD GAUGES

### RIGHT HAND THREAD GAUGES

SIZE	PITCH TPI	THREAD PLUG 2B CLASS GO & NOGO	THREAD RING 2A CLASS GO OR NOGO	SIZE	PITCH	THREAD PLUG 2B CLASS GO & NOGO	THREAD RING 2A CLASS GO OR NOGO
NO.4	40 UNC	950	1390	1.3/4"	5 UNC	7440	5560
	48 UNF	950	1390		8 UN	3180	4800
NO.5	40 UNC	950	1390		12 UN	2250	3230
	44 UNF	950	1390		16 UN	2250	3230
NO.6	32 UNC	950	1390	1.7/8"	8 UN	3180	4800
	40 UNF	950	1390		12 UN	2250	3170
NO.8	32 UNC	950	1390	2"	16 UN	2250	3170
	36UNF	950	1390		4.5 UNC	4080	6390
NO.10	24 UNC	950	1390		8 UN	3180	4800
	32 UNF	950	1390		12 UN	2250	3170
NO.12	24 UNC	950	1390	2.1/4"	16 UN	2250	3170
	28 UNF	950	1390		4.5 UNC	4760	7030
1/4"	32 UNEF	950	1830		8 UN	4020	5330
	20 UNC	870	1290		12 UN	2890	4140
	28 UNF	870	1290	16 UN	2890	4140	
5/16"	32 UNEF	960	1780	2.3/8"	8 UN	4020	5400
	18 UNC	870	1290		12 UN	2890	4140
	24 UNF	870	1290		16 UN	2890	4140
3/8"	16 UNC	870	1290	2.1/2"	4 UNC	4760	6920
	24 UNF	870	1290		8 UN	4020	5390
7/16"	14 UNC	870	1290		12 UN	2890	4140
	20 UNF	870	1290		16 UN	2890	4140
1/2"	13 UNC	870	1290	2.5/8"	8 UN	4410	5390
	20 UNF	870	1610		12 UN	3290	4140
9/16"	12 UNC	960	1300		16 UN	3290	4140
	18 UNF	960	1300	2.3/4"	4 UNC	5220	6920
5/8"	11 UNC	960	1300		8 UN	4410	5390
	18 UNF	960	1300		12 UN	3280	4140
3/4"	10 UNC	1450	2150	16 UN	3280	4140	
	16 UNF	1075	1410	2.7/8"	8 UN	3280	5390
	20 UNEF	1570	2400		12 UN	3280	4140
7/8"	9 UNC	1770	2150		16 UN	3280	4140
	14 UNF	1075	1410	3"	4 UNC	6120	8850
	20 UNEF	1570	2375		8 UN	5050	6580
1"	8 UNC	1750	3430		12 UN	3680	5150
	12 UNF	1075	2075		16 UN	3680	5150
	20 UNEF	1620	2910	4 UNC	6240	8850	
1.1/8"	7 UNC	2860	4300	3.1/4"	8 UN	5050	6580
	12 UNF	1620	2150		12 UN	3680	5150
	16 UN	1620	2150		16 UN	3680	5150
1.1/4"	7 UNC	2830	4300		3.1/2"	4 UNC	7880
	8 UN	2830	4300	8 UN		6310	8800
	12 UNF	1700	2630	12 UN		4650	6580
	16 UN	1700	2630	16 UN		4650	6580
1.3/8"	6 UNC	2860	4300	3.3/4"	4 UNC	7880	11200
	8 UNC	2860	4300		8 UN	6310	8800
	12 UNF	1750	2610		12 UN	4650	6580
	16 UN	1750	2610		16 UN	4650	6580
1.1/2"	6 UNC	2860	4300	4"	4 UNC	7880	11200
	8 UN	2860	4300		8 UN	6310	8800
	12 UNF	1750	2610		12 UN	4650	6580
	16 UN	1750	2610		16 UN	4650	6580
1.5/8"	8 UNC	2850	4760	Above 2.1/2", plug are supplied only as GO single ended & NOGO single ended.			
	12 UN	2240	3170				
	16 UN	2240	3170				

INDIAN STANDARD

Basic Dimension : IS 2643 - 2005

Gauging Practice : IS 10216 - 1988

INTERNATIONAL STANDARD ORGANISATION

ISO - 228 PART (I) - 2000

ISO - 228 PART (II) - 1987

## B.S.P/B.S.P.F. THREAD GAUGES

### RIGHT HAND THREAD GAUGES

SIZE	PITCH TPI	THREAD PLUG 'G' CLASS GO & NOGO	THREAD RING 'B' CLASS GO OR NOGO	SIZE	PITCH	THREAD PLUG 'G' CLASS GO & NOGO	THREAD RING 'B' CLASS GO OR NOGO
G1/8"	28	1140	2020	G1.1/8"	11	2140	3760
G1/4"	19	1140	2020	G1.1/4"	11	2140	3760
G3/8"	19	1140	2020	G1.3/8"	11	2140	3760
G1/2"	14	1140	2970	G1.1/2"	11	2140	3760
G5/8"	14	1350	2970	G2"	11	2590	4550
G3/4"	14	1350	2970	G2.1/2"	11	3250	5100
G7/8"	14	1350	2970	G3"	11	3660	6290
G1"	11	2140	3980	G4"	11	4550	7850

**NOTE : PRICE FOR CLASS 'A' RINGS ADD 25% EXTRA ON CLASS 'B' RINGS**

**BASIC DIMENSION: IS 554 - 1999 AND GAUGING PRACTICE : IS 8999 - 2003 OR BS 21 - 1985  
IS TAPER THREAD GAUGES (BSPT)**

### RIGHT HAND THREAD GAUGES

SIZE	PITCH	THREAD PLUG SYSTEM 'B' OR 'A'	THREAD RING SYSTEM 'B' OR 'A'	SIZE	PITCH	THREAD PLUG SYSTEM 'B' OR 'A'	THREAD RING SYSTEM 'B' OR 'A'
G1/8"	28	3210	6240	G1.1/2"	11	3210	6630
G1/4"	19	3210	5000	G2"	11	3210	8750
G3/8"	19	2470	5000	G2.1/2"	11	5150	8750
G1/2"	14	2470	5000	G3"	11	5150	8750
G3/4"	14	2470	5000	G4"	11	7750	13100
G1"	11	2470	6570	G5"	11	9100	14980
G1.1/4"	11	3210	6570	G6"	11	10200	15700

**Basic Dimension BS - 84 - 2007 & Gauging Practice BS 919 (II) - 2007**
**BSW / BSF (M) THREAD GAUGES**
**RIGHT HAND THREAD GAUGES**

SIZE	PITCH TPI	THREAD PLUG 'M' GO & NOGO	THREAD RING 'M' GO OR NOGO	SIZE	PITCH	THREAD PLUG 'M' GO & NOGO	THREAD RING 'M' GO OR NOGO
1/8"	40 BSW	3930	4490	5/8"	11 BSW	2920	4000
3/16"	24 BSW	2240	2690		14 BSF	2920	4000
	32 BSF	2240	2690	3/4"	10 BSW	3930	6290
1/4"	20 BSW	2240	2690		12 BSF	3930	6290
	5/16"	26 BSF	2240	2690	7/8"	9 BSW	3930
18 BSW		2240	2690	11 BSF		3930	6290
22 BSF		2240	2690	1"	8 BSW	3930	6290
3/8"	16 BSW	2240	2690		10 BSF	3930	6290
	7/16"	20 BSF	2240	2690	1.1/8"	7 BSW	7340
14 BSW		2240	2690	9 BSF		7340	8800
18 BSF		2240	2690	1.1/4"	7 BSW	7340	8800
1/2"	12 BSW	2240	2690		9 BSF	7340	8800
	1.1/2"	16 BSF	2240	2690	6 BSW	7340	8800
					8 BSF	7340	8800

**Basic Dimension BS - 811 - 1950 & Gauging Practice BS 919 (II) - 2007**
**B.S. Cycle THREAD GAUGES**
**RIGHT HAND THREAD GAUGES**

SIZE	PITCH	THREAD PLUG 'M' GO & NOGO	THREAD RING 'M' GO OR NOGO	SIZE	PITCH	THREAD PLUG 'M' GO & NOGO	THREAD RING 'M' GO OR NOGO
1/8"	40	2920	3370	7/16"	26	2240	2590
5/32"	32	2920	3370	1/2"	26	2240	2590
3/16"	32	2240	2830	9/16"	26	3260	3710
7/32"	26	2240	2590	5/8"	26	3260	3710
1/4"	26	2240	2590	11/16"	26	3260	3710
9/32"	26	2240	2590	3/4"	26	3590	4490
5/16"	26	2240	2590	1"	24	3590	4490
3/8"	26	2240	2590				

**NOTE : Prices for Non-Standard Diameter TPI combination & SWG series on request**



Basic Dimension And Gauging Practice To  
ANSI / ASME B 1.20.1-2013, H28 Part (II) - 1957

### N.P.T. THREAD GAUGES

#### RIGHT HAND THREAD GAUGES

SIZE	PITCH TPI	THREAD PLUG NPT 'L1'		SIZE	PITCH TPI	THREAD RING NPT 'L1'	
		BASIC	STEP LIMIT			BASIC	STEP LIMIT
1/8"	27	2250	2590	1/8"	27	3710	4500
1/4"	18	1850	2140	1/4"	18	3370	4050
3/8"	18	1850	2140	3/8"	18	3370	4050
1/2"	14	1850	2140	1/2"	14	3930	4710
3/4"	14	1850	2140	3/4"	14	3930	4710
1"	11.5	2410	2750	1"	11.5	4250	5150
1.1/4"	11.5	2410	2750	1.1/4"	11.5	4250	5150
1.1/2"	11.5	2410	2750	1.1/2"	11.5	4250	5150
2"	11.5	3590	4150	2"	11.5	5330	6400
2.1/2"	8	4050	4600	2.1/2"	8	5510	6600
3"	8	4050	4600	3"	8	5510	6600
3.1/2"	8	4050	4600	3.1/2"	8	5510	6600
4"	8	6050	6950	4"	8	8350	10000
4.1/2"	8	6420	7300	4.1/2"	8	8350	10000
5"	8	6620	7600	5"	8	9210	11000
6"	8	6620	7600	6"	8	9210	11000

While placing order, clearly mention your requirement for 'L1' BASIC or STEP LIMIT

Basic Dimension And Gauging Practice To  
ANSI / ASME B 1.20.5-1991, H28 Part (II) - 1957 (Used For Dry Seal Applications)

### N.P.T.F THREAD GAUGES

#### RIGHT HAND THREAD GAUGES

SIZE	PITCH TPI	THREAD PLUG NPTF 'L1'		SIZE	PITCH TPI	THREAD RING NPTF 'L1'	
		BASIC	STEP LIMIT			BASIC	STEP LIMIT
1/8"	27	2470	2810	1/8"	27	4390	5290
1/4"	18	2050	2360	1/4"	18	4050	4830
3/8"	18	2050	2360	3/8"	18	4050	4830
1/2"	14	2050	2360	1/2"	14	4050	4490
3/4"	14	2050	2360	3/4"	14	4050	4490
1"	11.5	2590	3050	1"	11.5	4930	5950
1.1/4"	11.5	2590	3050	1.1/4"	11.5	4930	5950
1.1/2"	11.5	2590	3050	1.1/2"	11.5	4930	5950
2"	11.5	4055	4490	2"	11.5	4930	5950
2.1/2"	8	4390	5000	2.1/2"	8	6520	7750
3"	8	4390	5000	3"	8	6520	7750
3.1/2"	8	4390	5000	3.1/2"	8	6520	7750
4"	8	6520	7530	4"	8	6950	8310

NOTE : FOR NPTF GAUGES, WHILE PLACING ORDER, MENTION CLEARLY YOUR REQUIREMENT FOR L1 OR L3 PLUG AND L1 OR L2 RING, WHETHER BASIC OR STEP LIMIT.

PRICES FOR PTF GAUGES WILL BE GIVEN ON REQUEST.

## CALIBRATION CHARGES FOR THREAD GAUGES

SIZE in Diameter	PARALLEL PLUG (GO & NOGO) Rs.	PARALLEL RING (GO OR NOGO) Rs.	TAPER PLUG Rs.	TAPER RING Rs.
0 - 20 mm	150/-	300/-	200/-	400/-
20 - 40 mm	260/-	375/-	300/-	450/-
40 - 100 mm	300/-	550/-	325/-	650/-
100 - 150 mm	350/-	800/-	375/-	----
150 - 200 mm	400/-	950/-	500/-	----
200 - 250 mm	475/-	1200/-	650/-	----

**NOTE:** CALIBRATION CERTIFICATE TRACEABLE TO NPL WILL BE PROVIDED WITH EACH GAUGE.

Calibration charges for Special Gauges like ACME, Trapezoidal, ET, B.S Conduit etc will be given on request.

### Terms & Conditions

1. Service Tax – As applicable at time of dispatch
2. Payment Terms – 100% against Proforma Invoice
3. P & F -3%
4. Mode of Despatch – Courier.
5. Other Local Taxes: If any(PUNE & YOUR AREA) to your account.
6. Freight (To & Fro) – To your account.
7. Insurance – To be arranged by you.