

# R-777 GRADE For Plastics



## Product Overview

### General properties

Excellent release and adhesion strength make it an ideal choice for plastics substrate. No black spots, No glittering, Very good scratch resistance, Moisture resistance, Washing resistance and oil resistance.

### Main Applications

This is mainly used on wall clock frames, U.V coated paper and rough cardboards

### Key features

Easy release and excellent bond strength with plastics make it suitable for wall clock frames.

### Technical information

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|-----------------------|---|
| Shades availability   | - Gold and Silver colour  |
| Operating temperature | - Metal dies - 90 to 135 degree Celsius<br>Silicon rubber dies - 135 to 155 degree Celsius  |
| Resistance property   | - scratch resistance,<br>Moisture resistance,<br>Washing resistance<br>and oil resistance.  |
| Storage conditions    | - Temperature 18 to 35 degree Celsius<br>and 35 to 70% relative humidity  |
| Toxicity              | - R-777 Grade is classed on Non-toxic meeting<br>Stringent legislation of numerous national<br>and international industry standards including<br><br>ICP Ms Method<br>EN 1122 by ICP Ms<br>ASTM - D 3421:75 |

[www.rasikfoils.com](http://www.rasikfoils.com)

141Kms, Delhi-Agra bypass road, Near alwar railway bridge, Krishna nagar, Mathura (U.P), India 281004  
Phone +91-565-2423365 Mobile +91-9927022764