



VASK GROUP

An ISO 9001 : 2015 certified company

Steel Doors, Windows and Modular Clean Room Partitions



ABOUT COMAPNY

ASK GROUP is a customized clean room solutions provider India. ASK GROUP is involved in the market for 9 years as a manufacturer of high-quality doors and having more than 13 years of experience that have been delighting our numerous customers.

We deal in high quality **Fire Rated Metal Doors, Metal Doors, Scientific Doors, Stainless Steel Doors, Acoustic doors, Duct/shaft doors, Cleanroom Wall panels, Lab S.S equipment's** etc. Our creations are known in the market for their high quality and their splendid finishing which gives them an attractive look.

Each door that we provide to our customers offers a supreme sense of security as they are manufactured using premium quality raw material which is sourced from the most reliable vendors of the market hence, it can't be broken down easily and provides excellent protection against potential intruders. We work with the aim of delivering only best quality products to our customers at reasonable prices. And for attaining this aim, we are backed by advanced production technologies and a team of highly skilled professionals who enable us to meet our production targets with minimal wastage of resources.

In an industry that is gradually demanding accuracy, excellence and expertise, Ask group believes it a professional responsibility to live up to the challenge and provide to wide-ranging needs while meeting quality standards. Further, we are a highly customer centric organization, which is dedicated towards achieving complete satisfaction of all the customers.

FACTORY FACILITIES

- › 12000 Sfts Wide Fabrication Area
- › Hydraulic Bending Machine- 3M WIDE
- › Latest CAM techniques with HSM
- › Arc welding, Hand press machine
- › CNC Programming optimization
- › Spark welding machine
- › Tig welding Machine
- › Shearing Machine

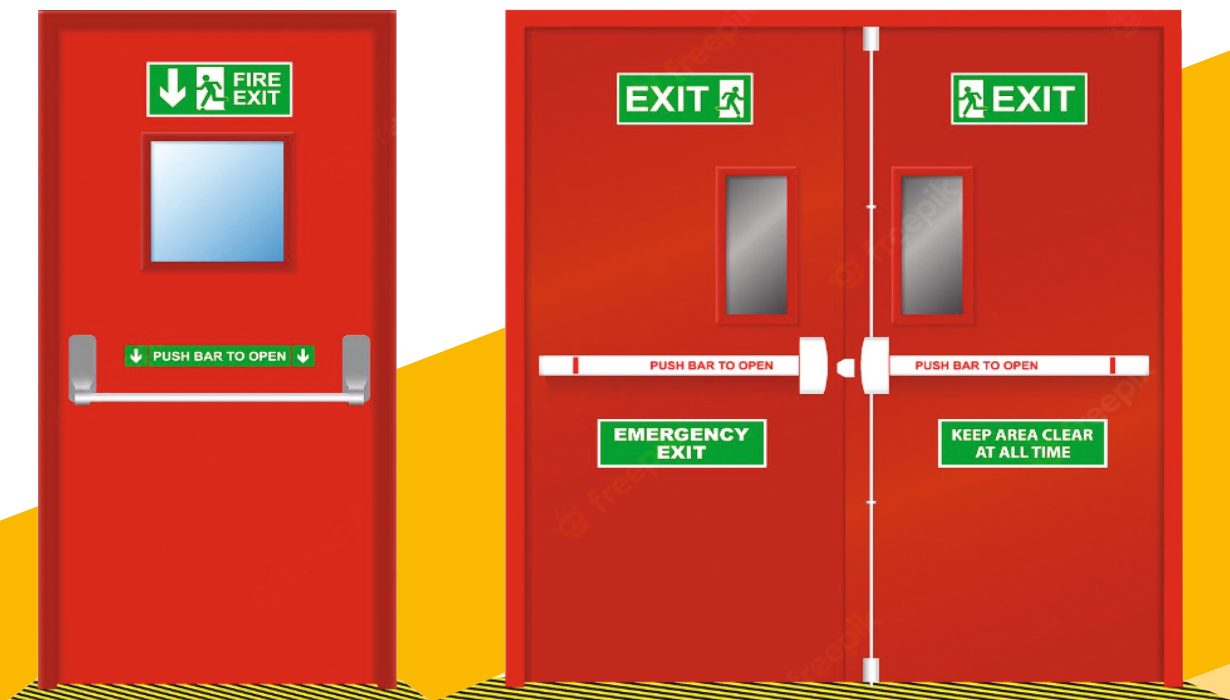


FIRE RATED DOORS

Fire doors are meant to be reliable and of critical importance at both residential and commercial infrastructures. In a fire event the door requires, strength, durability, and maximum fire resistance, and these fire rated steel doors meet the needs.

SPECIFICATIONS:

- › **Test Standards:** BS476:Part 20 and Part 22
- › **Door leaf:** 46mm thick leaf formed from 0.8/1.2 mm thick skin pass galvanized steel reinforced with internal stiffeners, fully insulated with 98/138 kg/m³ Mineral wool/Rock wool /Honeycomb complete with preparation for lock formed 3mm hinge plates, hardware mounting plates, and lock reinforcement.
- › **Door frame:** 1.2/1.6mm thick skin pass galvanized steel, seamlessly welded or Knockdown constructions complete with 3mm thick hinge plate, fixing straps hardware mounting plates with standard single and double rebate frames
- › **Finish:** primer-based coats only unless otherwise specified. Pure polyester powder coated/zinc coated primer with PU paint surface.
- › **Hardware:** provided as standard hinges, door closer, mortise lockset, panic bar with external trim handle



DUCT/SHAFT/ACCESS DOORS

Access doors also called access panels are useful for providing access to an area that requires so level of protected entry. Access doors are used in various applications, including drywall, plaster, fire-rated, valve boxes, floor hatches, and security access doors. Duct doors are designed to provide convenient, economical access to duct components. Duct access doors can have insulated door panels along with a gasket between the door and frame which can assure a tight seal without obstructing the system These doors are commonly available in either hinged or Pin type Construction



GENERAL DOOR / SCIENTIFIC / CLEAN ROOM DOOR

We are engaged in the manufacturing of Industrial Clean Room Doors/Scientific Doors, These Doors are manufactured using a Zinc Coated sheet making a Hollow box filled in with Honey Comb Kraft Paper which is glued to the Inner Surface of the Door, further the door is hotly Sealed for Acquiring Much Better Strength than a Normal Wooden Door. Industrial Doors are Powder Coated to improve the Elegance, Look and Life of the Door.

General Door /Scientific/Clean Room Door Clean Room Doors are available in Single, Double, Triple and Four-Door Range with a variety of Colors to meet the choice of the customer. As the name indicates, these doors are very rugged and are used mainly where the number of opening and closing of the door is very high, like in Commercial Complexes, Hospitals, Food & Pharmaceutical units, etc. Further, these Doors are fitted with good quality SS hardware to increase the life of the door and to make them a trouble-free unit.



STAINLESS STEEL DOORS

Stainless steel doors are designed to meet harsh environmental exposure to chemicals, water, Steam, laboratories, bottling plants, food processing plants, hospital surgery rooms and all humid Environments. Stainless Steel doors and frames are available in standard and custom designs for non-residential construction. They are ideal when design and desired appearance require an extra touch of class. Stainless steel doors are offered in a complete range of sizes. special sizes can be made upon request



WOOD FINISH / EMBOSSED DOORS

Embossing is a Steel forming process for producing raised or sunken designs or relief in sheet material utilizing male and female dies, theoretically with no change in Steel thickness or bypassing sheet between rolls of the desired pattern. High Definition Embossed Panel Doors make a grand impression and add elegance and sophistication to any room. High Definition Embossed Panel Doors feature a distinct high definition embossed surface and are offered in many architectural designs

STEEL WINDOWS

The clean lines and narrow frames of VistaLuxe Collection windows and doors can mimic the appearance of steel when finished in a dark color. Optional performance divided lites in square or triangular profiles further promote this interior aesthetic. In addition to achieving the look of steel, VistaLuxe Collection products offer three important benefits for your project: Better efficiency Lower cost Shorter lead times



MODULAR OT's

For optimum care of patients and optimum arrangement of task areas in OTs. This system fulfils the high standards for the ergonomics of a surgeon's work area perfectly: A ceiling-mounted support saves on floor space and thus ensures great movability of equipment and personnel. The ceiling-mounted supports can be rotated and adjusted in height to a certain degree. This consequently ensures that the position of medical devices and instruments is flexible and that the cables/hoses to patients are short.

ASK Group are designed to fit every requirement and there are stringent Quality Standards that fit in seamlessly with the rest of the room panelling. The Ceiling Panels are fastened to profiles that are placed on a particle-tight extruded aluminium grid matrix with silicone sealant



SPECIFICATIONS

Standard size : 1200 X 3000mm (Other sizes customizable on request)

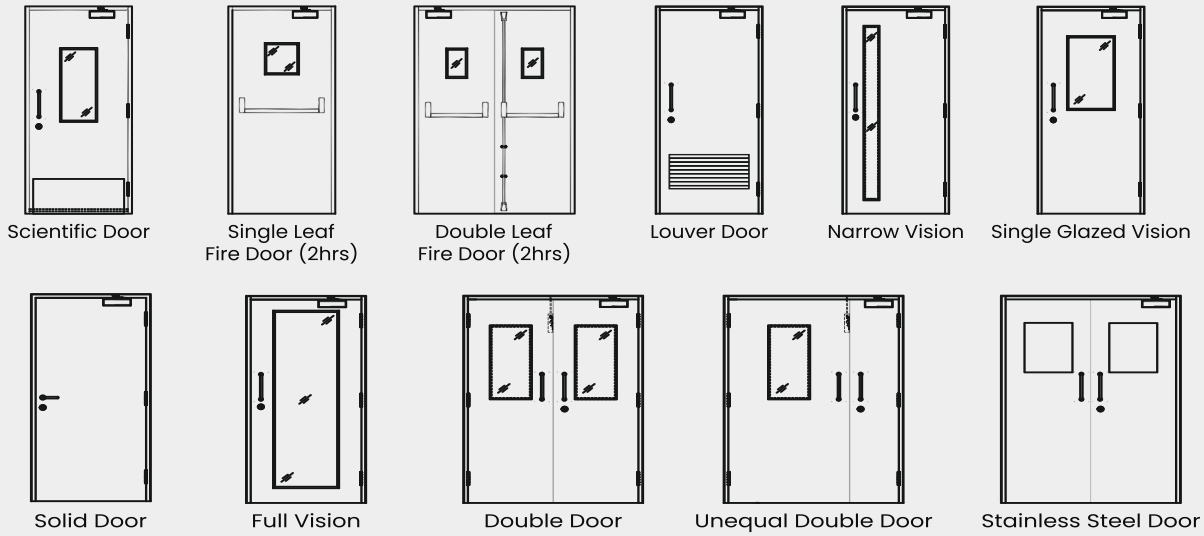
- › MOC : GI Pre-Coated / GI powder-coated / SS -304 › Thickness: 0.6 / 0.8 / 1mm
- › Skin Type: GPSP sheet / Aluminium sheet › Panel Thickness: 50 / 80 / 100mm
- › Factory-made Cut-outs (For Filter & Light Fixtures and other Services)
- › Fire retardant PUF as In-fill (Other In-Fill options available on request) › Ceiling suspension.

CLEAN ROOM MODULAR PARTITIONS WITH PUFF PANELS

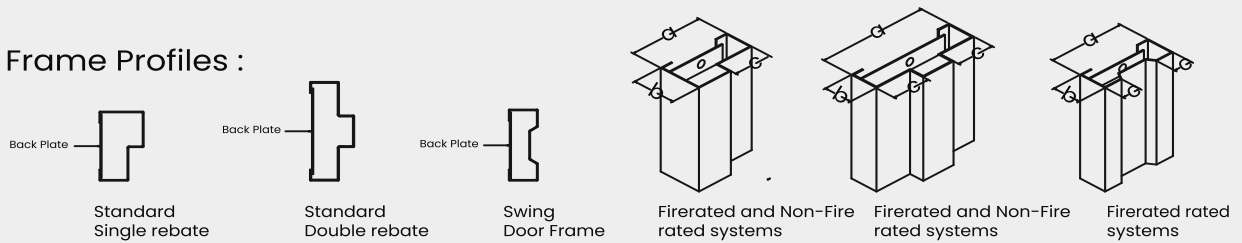
We are the manufactures of Clean rooms, Wall panels and Celing Panels form a substantial part of our product offerings. ASK Group wall panels are manufactured in standard sizes and can also be customized depending on the requirement.



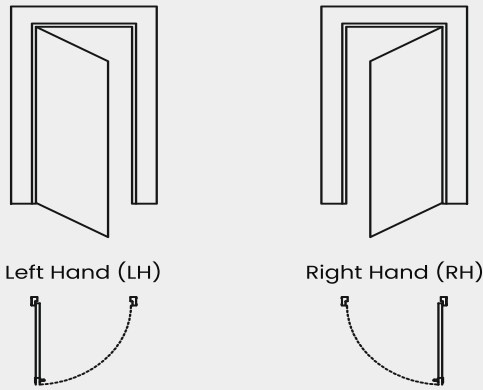
Door Design :



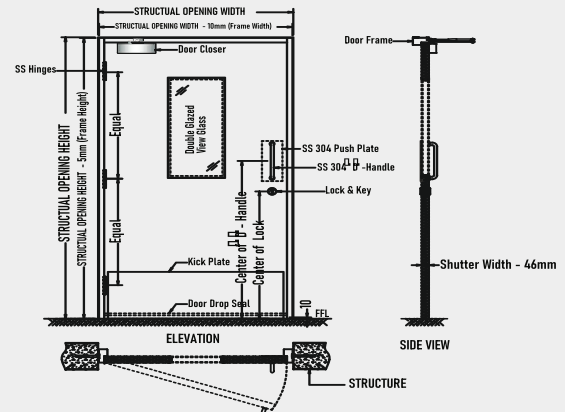
Frame Profiles :



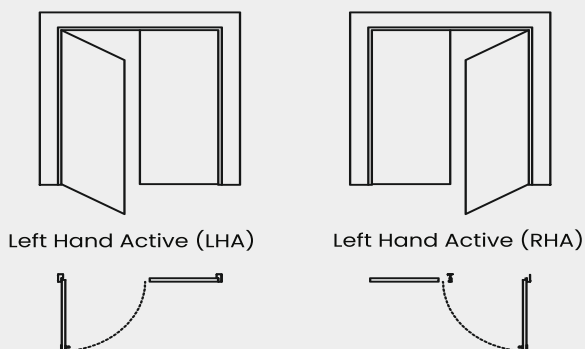
Door Handling Systems :



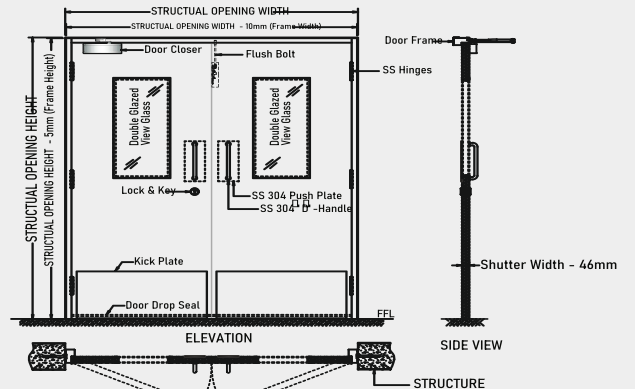
Door Measuring Systems :



Door Handling Systems :



Door Measuring Systems :



COMPANIES WE SERVED



Colors Available



RAL 5012



RAL 5010



RAL 5015



RAL 2010



RAL 2000



RAL 8017



RAL 7015



RAL 3020



RAL 9005



RAL 8004



RAL 7035



RAL 7042



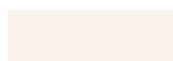
RAL 9016



RAL 3011



RAL 9003



RAL 9001



RAL 9002



RAL 9010

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