

WEICON ST



0,2 kg



0,5 kg



2,0 kg

viscous, can be applied with a spatula
metal-filled
non-corrosive

WEICON ST is suitable for versatile repairs and maintenance jobs performed on stainless steel machine parts and work-pieces such as tanks, pipelines, containers, funnels and flanges.

WEICON ST can be used in the chemicals industry, in the entire marine and inland water navigation sector, in wastewater systems, in the paper industry and in many other applications.

Technical Data

Base	Epoxy resin metal-filled
Specific Properties	thixotropic, can be applied with a spatula
Colour after curing	grey
Mixing ratio by weight resin/hardener	100:50
Density of the mixture (200g preparation)	1,64 g/cm ³
Viscosity of the mixture	450.000 mPa·s
Consumption at a coating thickness of 1,0 mm	1,64 kg/m ²
Maximum layer thickness for each working step	10 mm
Pot life at +20°C (+68°F) 200g preparation	60 min.
Curing time mechanical loads	16 h
Final hardness after	24 h
Mean strength at +25°C (+77°F) acc. to DIN EN 1465/ASTM D 1002:	
Pressure	80 Mpa
Pull	27 Mpa
Bending	38 Mpa
E-Modul	2.000 - 2.500 Mpa
Shore D (ATSM D 1706)	80
Shrinkage	0,02 %
Tg after curing at room temperature	48,4 Tg (°C)
Tg after tempering (at 120 °C)	94,2 Tg (°C)

Note

The specifications and recommendations given in this technical data sheet must not be seen as guaranteed product characteristics. They are based on our laboratory tests and on practical experience. Since individual application conditions are beyond our knowledge, control and responsibility, this information is provided without any obligation. We do guarantee the continuously high quality of our products. However, own adequate laboratory and practical tests to find out if the product in question meets the requested properties are recommended. A claim cannot be derived from them. The user bears the only responsibility for non-appropriate or other than specified applications.

Thermoforming resistance	+50 °C
Temperature resistance	-35 to +120 °C
Resistivity	1,20 * 10 ¹² Ωm
Thermal diffusivity (23°C)	0,478 mm ² /s
Thermal conductivity	0,77 W/m·K
Specific heat capacity	0,957 J/(g·K)
ISSA-Code	75.509.34/35
IMPA-Code	812943/44

Information about surface pre-treatment and processing can be found in the manual.

Storage

Store WEICON Plastic Metal at room temperature (but up to max. +25°C) in a dry place. Unopened containers can be stored for 18 months at temperatures from +18 to +28°C (Epoxy Resin Putty max. 3 years). Opened containers should be used within 6 months.

Safety and health

When using WEICON products, the physical, safety technical, toxicological and ecological data and regulations in our EC safety data sheets (www.weicon.com) must be observed.

Available sizes:

10410002	WEICON ST 0,2 kg
10410005	WEICON ST 0.5 kg
10410020	WEICON ST 2,0 kg

Accessories:

10850005	Glass Fibre Cloth Tape, 50 mm x 1 m
10953001	Processing Spatula, short
10953003	Processing Spatula, long
10953020	Contour Spatula Flexy,

WEICON GmbH & Co. KG
(Headquarters)
Germany
phone +49 (0) 251 9322 0
info@weicon.de

WEICON Middle East L.L.C.
United Arab Emirates
phone +971 4 880 25 05
info@weicon.ae

WEICON Inc.
Canada
phone +1 877 620 8889
info@weicon.ca
www.weicon.ca

WEICON Kimya Sanayi Tic. Ltd. Şti.
Turkey
phone +90 (0) 212 465 33 65
info@weicon.com.tr
www.weicon.com.tr

WEICON Romania SRL
Romania
phone +40 (0) 3 65 730 763
office@weicon.com
www.weicon.com.ro

WEICON SA (Pty) Ltd
South Africa
phone +27 (0) 21 709 0088
info@weicon.co.za

WEICON South East Asia Pte Ltd
Singapore
phone (+65) 6710 7671
info@weicon.com.sg

WEICON Czech Republic s.r.o.
Czech Republic
phone +42 (0) 417 533 013
info@weicon.cz
www.weicon.cz

WEICON Ibérica S.L.
Spain
phone +34 (0) 914 7997 34
info@weicon.es
www.weicon.es

WEICON Italia S.r.l.
Italy
phone (+39) 0102924871
info@weicon.it
www.weicon.it