TechnoKem
tailor made

Techno Barfix

Multi-Purpose Polyester Resin Grout

Product Description

Techno Barfix is a multi-purpose polyester resin grout are all pre-measured, two part, filled polyster resin grouts. After hardening the grout produces anchorages of consistent reproducible values.
Techno Barfix can be used for Large, Small and Pumpable Grade aggregates.
Barfix is used where the difference between the hole diameter and bar diameter is < 25mm. It can also be used in overhead or horizontal holes where bar/hole relationship conforms to Barfix polyester resin grout. The thixotropic nature of Barfix polyester resin grout reduces flow of grout out of the hole.

Uses

Barfix is used for high strength corrosion resistant anchoring of bolts and bars from 12 - 51mm diameter into concrete, rock, masonry or brick work where high speed of installation and early application of load is required. Permanent installation of reinforcement starter bars, foundation bolts, base plates, balustrading, barriers and safety fences, railway tracks, tie-back anchors, reinforcement dowelling abutments, ground anchors for towers, cranes, dock sills.

Advantages

- Rapid strength
- Vibration resistant
- Corrosion resistant
- Non-expansive
- Can be placed under water

Standards and specifications

Materials tested in accordance with

BS 4551
BS 5080
BS 2782

Properties

Specific gravity

Barfix : 1.9g/cc

Design Criteria

The version of Barfix grout to be used will depend upon ambient temperature and anchor conditions.
The high strength of the cured resin permits strong anchors to be created. The ultimate bond strength developed depends upon:

- Strength of host material
- Length of resin bond to bar
- Hole preparation and formation
- Type and dimension of bar

The following formula may be used to determine the minimum depth of installation for Type 1 rebar bolts, to ensure the shear stress within the concrete is kept within the limits set out in BS 8110.

$$\text{Minimum hole Depth (mm)} = \frac{0.6Y.\ d_1^2}{SPd_2} \quad \frac{Pd\ d_1^2}{4} = \frac{0.15Y\ d_1^2}{Sd_2}$$

where Y is characteristic yield strength of steel (460 N/mm^2)

S is permitted shear stress in concrete (N/mm^2)

d_1 is bar diameter (mm)

d_2 is hole diameter (mm)

This formula is used typically as shown in Table 1.

Testing

Table 1

Minimum hole depth

Characteristic concrete strength (N/mm^2):			20	25	30	>40
Permitted concrete shear stress using Type One Bar (N/mm^2):			1.8	2.0	2.2	2.5
Bar diameter (mm)	Yield (tonnes)	Hole dia	Min hole depth (mm)			
12	5.2	20	280	250	225	200
16	9.3	20	490	445	400	355
20	14.5	25	615	555	500	440
25	22.6	32	750	675	615	540
32	37.0	38	1035	930	845	745
40	57.8	45	1365	1225	1115	980

Properties

Gel time Temp(°C)	Gel time (min)	Minimum time required before loading (hours)
20	80	7
30	40	3
40	15	1

Compressive strength: After the minimum time required before loading the grout typically attains a compressive strength in excess of 20N/mm ^{2} and an ultimate compressive strength of 70N/mm ^{2} in 7 days (50mm x 50mm x 50mm) when tested as per BS 6319 Part 2 : 1983.

Chemical resistance: The cured resin is resistant to fresh and salt water, petrol, oils, grease and most acids, alkalis and solvents.

Application instructions: Barfix will be chosen depending on anchor conditions (see description)

Parameters of anchor design
The high strength of the cured resin permits strong anchors to be created. Ultimate strength is determined by:

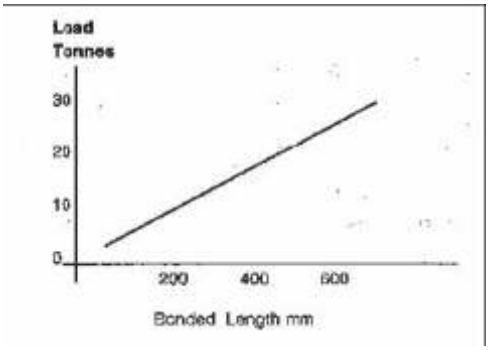
Strength of host material

Length of resin bond to bar

Hole preparation and formation

Type and dimension of bar

Fig.1 Typical loads attained



Concrete : 20N/mm ^{2} unreinforced

Bar : 25mm dia Deformed rebar to IS:1786

32mm dia hole: Air-flushed rotary percussive drilled
Note : The graph illustrates typical failure loads.

Minimum safety factors of 1.5 in non critical and of 2 in critical cases should be considered for design purposes. Wherever relevant, the local code of practice or standard must also be considered in relation to anchorage length.

Hole preparation and formation
Optimum performance of Barfix requires rough sided, dust free holes. Uses of rotary percussive drills with air or water flushing is recommended.

Diamond drilled holes should be under-reamed unless necessary safety factors are incorporated.

Cast holes should preferably be inverse dovetail configuration.If parallel sides holes are cast they should be rough to provide adequate keying.

Bar preparation
All bars should preferably be degreased and all flaky rust removed.

Mixing

A complete pack of resin and catalysed filler should be mixed in one operation. Mixing may be carried out mechanically. When a smooth, even consistency is achieved the grout is ready for use and should be placed well within the gel time of the grout (See properties).
Packs have been designed to produce practical and economic volumes of grout. Do not attempt to mix partial pack components.

Installation

Barfix Polyester Resin Grout
Using the calculated volume of grout based on Table 1, the grout should be poured steadily into the prepared holes. The anchor bar is then pressed into the hole to the required depth. Slight agitation of the bar will assist in achieving a complete bond. The bar should then be left undisturbed in the required position until the resin is set.

Barfix polyester resin grout
The grout should be injected to the rear of the hole to avoid air entrapment. The thixotropic nature of Barfix will prevent significant flow of resin out of the hole.

Cleaning
Any mixing drums, pumps, etc. should be cleaned within the pot life of of the grout.

Table 1
Quantity estimating guide
Table indicates volume of Barfix polyester resin grout in cm ^{3} /100mm bond (Apprx.)

Hole dia mm	Bolt dia mm				
12	16	20	25	32	40
20	25				
25	50	40	25		
32	80	70	60	40	
38		100	100	75	45
45		150	130	100	45
50			180	150	90
62				280	225

These figures allow for a 25% wastage factor.

If the anchor is in very old concrete, masonry or brickwork the wastage factor should be increased.
No of bolts/200 mm deep hole which can be fixed using a 5kgs pack of Barfix (Apprx.)

Hole dia mm	Bolt size mm					
12	12	16	20	25	32	40
20	50					
25	25	31	50			
32	15	17	21	31		
38		12	12	16	27	
45			8	9	12	27
50			6	8	9	13
62			4	4	5	5

These figures allow for a 25% wastage factor.

Estimating

Packaging
Barfix : 1kg and 5kg Packs

Storage
The product should be stored away from high temperature. 6months shelf life when stored below 250C in original unopened containers.

Precautions

Fire resistance and creep
At operating temperatures above 40 ^{0}C, the creep of Barfix polyester resin grout resin under load may become significant. Resin anchors should not be used where structural load bearing performance has to be maintained in anchors subjected to fire conditions.

Health & Safety

Confined areas must be well ventilated and no naked flames allowed. Contact with the skin should be avoided as certain sensitive skins may be affected by contact with the polyester resin. In such cases if contact with the resin occurs, the skin should be washed immediately with soap and water - not solvent. Gloves and barrier creams should be used when handling these products.
Eye contamination must be immediately washed with plenty of water and medical treatment sought.

Fire

Barfix polyester resin grout resin is flammable. Confined areas must be well ventilated and no naked flames allowed.

Do not smoke during use.

Flash point
Barfix 29℃

For Complaints/Suggestions:
Please write to our Customer Care Executive at
TechnoKem Manufactures of Construction Chemicals
#301, Krishna Classic, Road No.17,
Plot No. 51, Sardar Patel Nagar,
Kukatpally, Hyderabad - 500085,
Off: 040 - 29559256

info@technokem.com
www.technokem.com
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