

# **Techno FibreFlex Ultra**

Ultra Flexible two-component Cementitious Waterproofing System

# **Product Description**

Techno FibreFlex Ultra is a two component elastomeric coating waterproofing system based on cementitious binders reinforced with compatible micro fibres, special additives, fine-grained selected aggregates, high grade acrylic polymers to provide superior water protection which consists of Techno FibreFlex Ultra powder and Techno Bond Ultra.

Techno FibreFlex Ultra can simply be applied by stiff brush, roller or trowel to obtain the desired thickness. Also, it can be spray applied both on horizontal and vertical surface.

The hardened layer of Techno FibreFlex Ultra remains constantly flexible under all environmental conditions.

It has excellent bonding peroperties on all cementitious substrates as long as they are sound and sufficiently clean. Its high resistantce to deterioriating effect of UV Rays, a principle characterstic of the product ensures the structures are protected and waterproofed even in extreme climatic conditions including saline-rich atmosphere and polluted industrial areas.

#### **Standard**

Tested to ASTM 2369, ASTM D4541, ASTM D638, ASTM C836 ASTM D412 BSEN 14891

# Uses

Techno FibreFlex Ultra is an high performance elastomeric cementitious coating used for waterproofing and to protect atmospherically exposed reinforced concrete structures from attack by acid, gases, chloride ions, oxygen & water

Techno FibreFlex Ultra remains constantly flexible under all envornmental conditions and is suitable for all types of concrete structures. The product can be used on concrete, brick and blockwork substrates and is equally suitable for new and existing structures. The product is designed to reface and even out variations in concrete and masonry surfaces and bridge shrinkage cracks. It provides a seamless, flexible waterproof coating suitable for water tanks, reservoirs, swimming pools, drainage culverts basements, terraces and roofs. The product provides a tough durable water resistant coating which can withstand light pedestrian traffic and also has excellent weather resistance for exterior applications.

# **Advantages**

- Flexible and Fibre Reinforced to accommodate thermal movements
- Superior water impermeability
- Excellent barrier to carbon dioxide, chloride and sulphate ions
- Allows water vapour to escape from the structure
- High resistance to the effect of long-term weathering, durable in all climate conditions including UV attack
- Non-toxic ideal for potable water tanks
- Flexible with thermal expansion similar to concrete
- Excellent bond to concrete and masonry
- Excellent crack bridging ability

# **Properties**

		comp A		comp B
Consistency		Powder		Liquid
Color	Grey		White	
Bulk Density (g/cm	3)	1.4		NIL
Density (g/cm <sup>3</sup> )		NIL		1.01
Dry Solids Content	(%)	100		55
Mixing Ratio		comp A : comp B = 1:1		
Application temp.		+ 5 °C to	+ 40 °C	0
Pot Life		30mins @ 30°C		
Performance of cured coating				
Bond strength (N/n	nm <sup>2</sup>	)		> 1.6
Elongation				> 225%
Static Crack bridging ability (mm)				> 2.0

comp A

comp R

Impermeability to water under 7 bar pressure No penetration

Tensile Strength (N/mm<sup>2</sup>) > 6.5

# **Application Instructions**

## **Surface Preparation**

All surfaces which are to receive the coating must be free from oil, laitance, grease, wax, dirt or any other form of foreign matter which might affect adhesion. Typically concrete surfaces can be cleaned using high pressure water jet or grit blasting or by proper wire brushing. Spalled surfaces or those containing large blow holes, cracks and other such defects should be repaired using Techno Greens Products.

#### Primina

To further improve waterproofing and bonding properties on porous substates, we recommend Techno Brush Seal, a penetrating water repelling acrylic primer. Techno Brush Seal which ensures proper adhesion of all brushbable elastomeric memberane when waterproofing is done on porous substrates. It also acts as a bond layer between elastomeric coating and substrate.

The surfaces to be primed must be dried before treating with Techno BrushSeal.

#### **Application**

In order to obtain the protective properties of Tevhno FibreFlex Ultra, it is important that the correct rates of application are observed. Use a short stiff brush preferably 120-150mm width and apply the mixed material like paint.

To further improve elongation at failure and crack-bridging on horizontal surfaces, we recommend sand-wich layer of non-woven macro-holed polypropylene fabric on the first coat of freshly laid La FibreFlex Ultra using flat-bladed trowel to make sure that it is perfectly buttered. Apply second coat of TechnoFibreFlex Ultra to cover the fabric and smooth over the surface using flat-bladed trowel.

The application of Techno FibreFlexUltra should not be done if the temperature of the substrate is below 10  $^{\circ}$ C. When applying Techno FibreFlexUltra on hot substrates i.e., over 30  $^{\circ}$ C surface temperature, saturate the surface with water. ApplyTechno FibreFlex Ultra in 2 coats to achieve 1mm thickness. The second coat of TechnoFibreFlex Ultra shall be applied as soon as the first coat has reached touch dry state. It is recommended that for general surfacing TechnoFibreFlexUltra should be applied at a minimum thickness of 1mm. Areas subjected to moderate and heavy loads/hydrostatic pressure, minimum 2mm thickness coating is recommended with screed above.

Allow the Techno FibreFlex Ultra coating to properly cure and dry before covering with screed. Sprinkle coarse sand on wet surface of coating for better adhesion of screed. Average drying time is 4 to 6 hours at normal temperatures.

### Mixing

Techno Bond Ultra concentrate should be poured into a suitable container. Clean fresh water is added in the proportions shown below and mixing commenced with a mechanical mixer using a slow speed drill (500rpm). The powder component should be added gradually to the liquid to avoid lump formation and mixed for 2-4 minutes. TechnoFibreFlex Ultra should be immediately used after mixing. Do not mix more material than can be used within the pot life. Keep stirringTechno FibreFlex Ultra during the application.

#### **Mixing Ratio**

Techno FibreFlex Ultra

Components Indl Pack Small
Powder 10kgs 5kgs
Techno Bond Ultra 10kgs 5kgs

#### Cleaning

Techno FibreFlex Ultra should be removed from tools and equipment with clean water immediately after use. Hardened material can only be removed mechanically.

#### Coverage

This depends on the required consistency. The approximate coverage per pack at even consistency (1mm thickness) is as follows:

Techno FibreFlex Ulra

Coverage (10kgs + 10kgs pack)  $13 - 15m^2$ Coverage (5kgs + 5kgs pack)  $6 - 7m^2$ 

Techno BrushSeal

Coverage - 10-12sqm/kg after diluting (1:3)

# **Packaging**

Powder component : 10kgs & 5kgs Liquid polymer component : 10kgs & 5kgs Techno BrushSeal : 5kgs & 20kgs

# **Precautions & Limitations**

FibreFlex Ultra system has a limited resistance to water permeability. To provide effective protection to the building, when used on concrete surfaces, this system should be used in conjunction with Technokem range of Waterproofing Systems.

# **Health & Safety**

FibreFlex Ultra system is non-toxic but alkaline in nature. Gloves and goggles should be worn while handling. Any splashes on the skin or eyes should be washed off with clean water. In the event of prolonged irritation, medical advice should be sought.

# Fire

FibreFlex Ultra system is non-flammable

## **Shelf Life**

The Powder component may be stored for upto 12months when contained in its original sealed packing.

The Liquid component may be conserved for upto 18months when contained in its original sealed packing.

Store FibreFlex XL material in a dry place.

Important: Technokem products are guaranteed against defective materials and are sold subject to its standard terms and conditions of sale. It is the Customer's responsibility to satisfy themselves by checking with the Company whether the information is still current at the time of use. The customer must be satisfied that the product is suitable for the use intended. All products comply with the properties shown on current Technical Literatures. However, Technokem does not warranty or guarantee the installation of the products as it does not have any control over installation or end use of the product. All information and particularly the recommendation relating to application and end use are given in good faith.



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