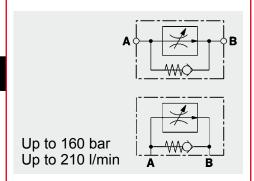
# (DAG) INTERNATIONAL

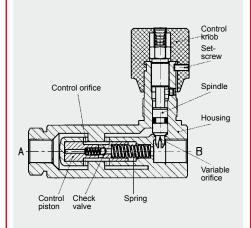


## 2-Way Flow Regulator, **Pressure Compensated, Direct-Acting Inline and Manifold Mounted –** 210 bar SRVR / SRVRP 08 to 20

#### **FEATURES**

- For regulating the speed of loads independently of the pressure
- For limiting the max. speed of lifting gear
- For limiting the flow rate for control oil circuits in the main circuit and offline
- Hardened and ground valve components to ensure minimal wear and extended service
- Choice of five sizes for optimum adaptability to the system
- Space-saving installation
- Optional nickel-plated version available (SRVR-10 to 16, SRVRP-10 and 12)

#### **FUNCTION**



The SRVR / SRVRP is a pressurecompensated flow control valve which maintains a constant outlet flow by means of a control function. The flow rate is largely independent of the pressure and viscosity. The valve has a variable orifice with pressure compensator spool. The variable orifice determines the flow cross section. If oil is flowing from A to B, a pressure drop occurs at the variable orifice. The pressure compensator moves into the control position which corresponds to the force equilibrium. This is created by the pressure drop acting on the control piston area and overcoming the spring force.

As the flow rate increases (increasing pressure drop), the diameter of the control orifice is reduced until the forces are equal again. A constant flow rate from A to B is therefore achieved. In the reverse direction there is free flow via a built-in check valve. Important: if the required control pressure differential is not reached, the valve operates as a non-compensated throttle valve.

#### SPECIFICATIONS

| Operating pressure:                | max. 210 bar   |  |  |  |  |  |  |
|------------------------------------|--|--|--|--|--|--|--|
| Nominal flow:                      | SRVR / SRVRP08 up to max.12 l/min<br>SRVR / SRVRP10 up to max.22 l/min<br>SRVR / SRVRP12 up to max.55 l/min<br>SRVR / SRVRP16 up to max.90 l/min<br>SRVR 20 up to max.160 l/min      |  |  |  |  |  |  |
| Media operating temperature range: | min20 °C to max. +80 °C  |  |  |  |  |  |  |
| Ambient temperature range:         | min20 °C to max. +80 °C  |  |  |  |  |  |  |
| Operating fluid:                   | Hydraulic oil to DIN 51524 Part 1 and 2  |  |  |  |  |  |  |
| Viscosity range:                   | min. 2.8 mm²/s to max. 800 mm²/s   |  |  |  |  |  |  |
| Filtration:                        | Class 21/19/16 according to ISO 4406 or cleaner  |  |  |  |  |  |  |
| MTTF <sub>d</sub> :                | 150 years (see "Conditions and instructions for valves" in brochure 5.300)   |  |  |  |  |  |  |
| Installation:                      | No orientation restrictions, preferably horizontal   |  |  |  |  |  |  |
| Materials:                         | Valve body: steel Piston: hardened and ground steel Seals: FKM   |  |  |  |  |  |  |
| Weight:                            | SRVR-08 = 0.6 kg<br>SRVR-10 = 0.9 kg<br>SRVR-12 = 1.7 kg<br>SRVR-16 = 2.2 kg<br>SRVR-20 = 4.0 kg<br>SRVRP-08 = 0.9 kg<br>SRVRP-10 = 1.4 kg<br>SRVRP-12 = 2.3 kg<br>SRVRP-16 = 3.3 kg |  |  |  |  |  |  |

SRVR - 10 - 01 . X / 0

#### Basic model -

SRVR = flow control valve for inline mounting with bypass check valve

SRVRP = flow control valve for manifold mounting with bypass check valve

#### Nominal size

08, 10, 12, 16, 20 (SRVR only)

## Type

= standard, housing phosphated 01 = housing nickel-plated, seals FKM 12

with protective dome nut – adjustment with tool (only SRVR-10 to 16 and SRVRP-10 and 12)

Other types on request

#### Series

(determined by manufacturer)

#### Threaded connection (SRVR only)

0 = BSP thread.

threaded connection Form X to DIN 3852 Part 2

= NPTF thread

#### Standard models

| Model code              | Part No. |
|-------------------------|----------|
| SRVR-08-01.X/0          | 706067   |
| SRVR-10-01.X/0          | 706075   |
| SRVR-12-01.X/0          | 706083   |
| SRVR-16-01.X/0          | 706091   |
| SRVR-20-01.X/0          | 706115   |
| SRVRP-08-01.X           | 706151   |
| SRVRP-10-01.X           | 706153   |
| SRVRP-12-01.X           | 706155   |
| SRVRP-16-01.X           | 706157   |
| Other models on request |          |

Other models on request

#### Seal kits

| Code                                     | Part No. |
|--|----------|
| SEAL KIT 08FKM DV/P DRV/P DVE RVP SRVR/P | 555090   |
| SEAL KIT 10FKM DV/P DRV/P DVE RVP SRVR/P | 555091   |
| SEAL KIT 12FKM DV/P DRV/P DVE RVP SRVR/P | 555092   |
| SEAL KIT 16FKM DV/P DRV/P DVE RVP SRVR/P | 555093   |
| SEAL KIT 20FKM DV/P DRV/P RVP SRVR       | 555094   |

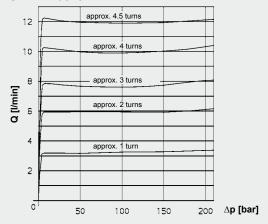
#### **PERFORMANCE**

#### Flow rate, pressure-dependent

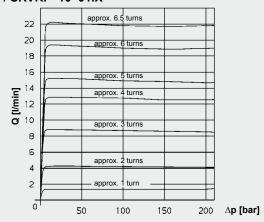
Flow direction A to B

Q- $\Delta$ p curve measured at v = 34 mm²/s and t<sub>oil</sub> = 46 °C

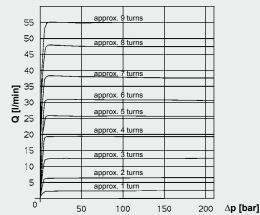
#### SRVR / SRVRP-08-01.X



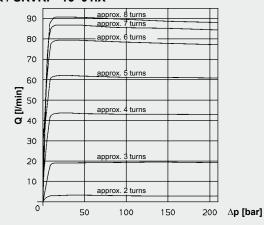
#### SRVR / SRVRP-10-01.X



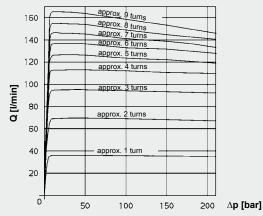
#### SRVR / SRVRP-12-01.X



#### SRVR / SRVRP-16-01.X



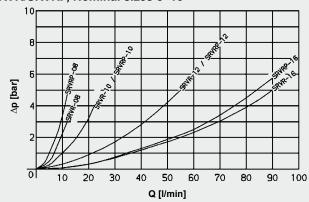
#### SRVR-20-01.X



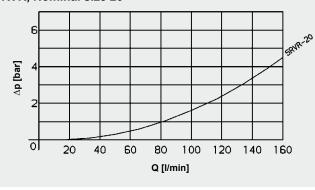
### Pressure drops, dependent on flow rate

Flow direction from B to A Pressure differential  $\Delta p$  dependent on flow rate Q via variable orifice and check valve (SRVR / SRVRP) with fully open spindle measured at v = 34 mm<sup>2</sup>/s and toil = 46 °C

#### SRVR/SRVRP, Nominal sizes 8-16



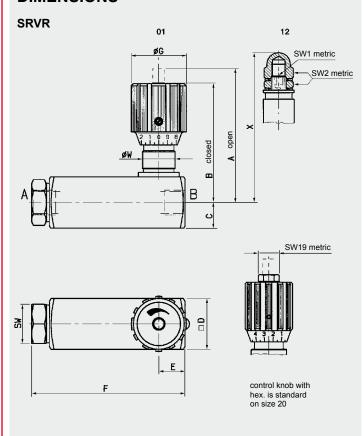
#### SRVR, Nominal size 20



#### Flow rate / Operating pressure ranges

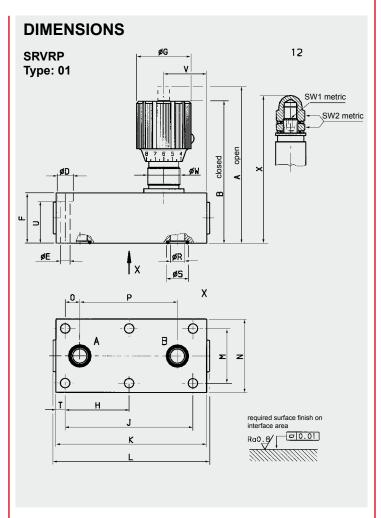
| - ion rate / oper | aum g process o ramg | ,,                                     |
|-------------------|----------------------|--|
| Nominal size      | Flow rate            | Required control pressure differential |
|                   | (l/min)              | $\Delta p = p_1 - p_2 (bar)$           |
| 08                | 12                   | 7                                      |
| 10                | 22                   | 7                                      |
| 12                | 55                   | 7                                      |
| 16                | 90                   | 7                                      |
| 20                | 160                  | 12                                     |

### **DIMENSIONS**



| Size | Threaded connection |       | В    | С    | D  | Е    | F   | G  |
|------|---------------------|-------|------|------|----|------|-----|----|
| 08   | G 1/4               | 76    | 68   | 15   | 30 | 17.5 | 92  | 29 |
| 10   | G 3/8               | 91    | 81.5 | 17.5 | 35 | 18   | 105 | 38 |
| 12   | G 1/2               | 106.5 | 96.5 | 22.5 | 45 | 21   | 125 | 38 |
| 16   | G 3/4               | 109   | 100  | 25   | 50 | 26   | 140 | 38 |
| 20   | G 1                 | 150   | 134  | 30   | 60 | 33   | 175 | 49 |
|      |                     |       |      |      |    |      |     |    |

| W    | SW | SW1 | SW2 | X     | Weight (kg) |
|------|----|-----|-----|-------|-------------|
| PG11 | 24 | -   | -   | -     | 0.60        |
| PG16 | 27 | 5   | 17  | 85.5  | 0.90        |
| PG16 | 32 | 6   | 19  | 104.5 | 1.70        |
| PG16 | 41 | 6   | 19  | 107   | 2.20        |
| PG29 | 50 | -   | _   | -     | 4.00        |



| Size | Α     | В   | D  | Е   | F  | G  | Н  | J   | K   | L     |
|------|-------|-----|----|-----|----|----|----|-----|-----|-------|
| 08   | 91    | 83  | 11 | 6.6 | 30 | 29 | -  | 73  | 86  | 89    |
| 10   | 108.5 | 99  | 11 | 6.6 | 35 | 38 | -  | 89  | 105 | 107.5 |
| 12   | 129   | 119 | 11 | 6.6 | 45 | 38 | -  | 105 | 118 | 121.5 |
| 16   | 134   | 125 | 15 | 9   | 50 | 38 | 62 | 124 | 145 | 145.5 |

| М    | N  | 0    | P  | R   | S    | Т    | U  | V    | W    | SW1 | SW2 | X   | Weight [kg] |
|------|----|------|----|-----|------|------|----|------|------|-----|-----|-----|-------------|
| 33.5 | 45 | 9.5  | 54 | 7.5 | 12.7 | 6.5  | 23 | 22.5 | PG11 | -   | _   | _   | 0.85        |
| 38   | 51 | 10.2 | 68 | 10  | 15.6 | 6.4  | 28 | 30   | PG16 | 5   | 17  | 103 | 1.40        |
| 44.5 | 60 | 12.5 | 79 | 13  | 18.6 | 6.5  | 38 | 29.5 | PG16 | 6   | 19  | 127 | 2.30        |
| 54   | 70 | 16   | 92 | 17  | 24.5 | 10.5 | 41 | 39   | PG16 | _   | _   | _   | 3.30        |

#### NOTE

The information in this brochure relates to the operating conditions and applications described. For applications and operating conditions not described, please contact the relevant technical department. Subject to technical modifications.

> **HYDAC Fluidtechnik GmbH** Justus-von-Liebig-Str.
> D-66280 Sulzbach/Saar Tel: 0 68 97 /509-01 Fax: 0 68 97 /509-598 E-Mail: flutec@hydac.com