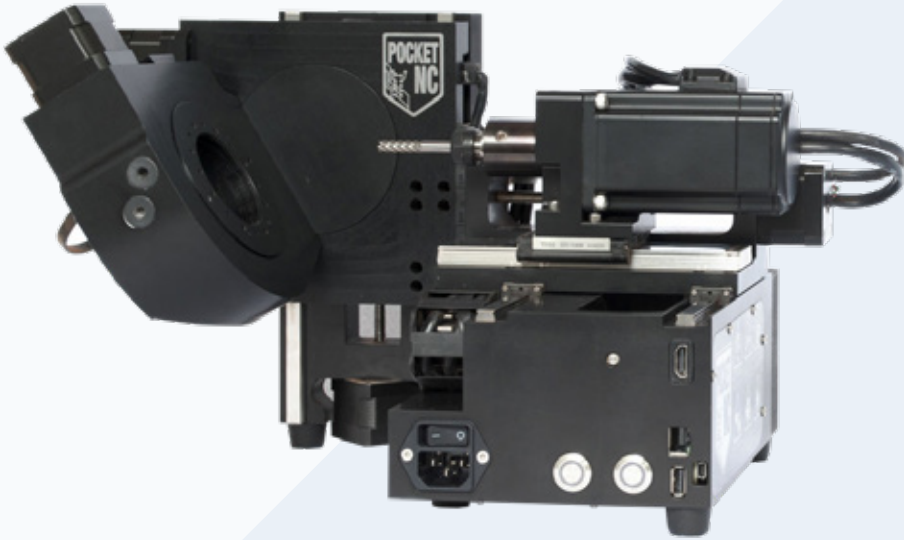


Pocket NC - MODEL - V2-10_V2-50



Max Travel

X: 4.55 in (115.5mm)

Y: 5.05 in (128.3 mm)

Z: 3.55 in (90.1mm)

A: -25° to 135°

B: Continuous Rotation
(-9999° to 9999°)

Tested on G5 titanium,
6061 aluminum, 303
stainless, machinable
wax, acetal

Accepts standard
G Code. Test G Code
at sim.pocketnc.com

Pocket NC - MODEL - V2-10_V2-50

AXIS	MAX TRAVEL	SPEED
X	4.55 in (115.5 mm)	60 in/min (1524 mm/min)
Y	5.05 in (128.3 mm)	60 in/min (1524 mm/min)
Z	3.55 in (90.1 mm)	60 in/min (1524 mm/min)
A	-25° to 135°	40°/second
B	Continuous rotation (-9999° to 9999°)	40°/second

MACHINE CONTROL	
Texas Instruments Arm Cortex A8 running Machinekit/Rockhopper	
Accepts Standard Gcode	
Features	Spindle Override Feed Override Stop, Start, Pause 5 axis simultaneous movement
Connectivity	Ethernet, USB, and mini USB
Power Source	90-264 VAC, 127-370 VDC, 47-63Hz

AXIS	BACKLASH
X & Y	0.0005 in (12.7 μ m) at tool base
Z	Backlash at 18 pound (8.16 kg) load: 0.0005 in (12.7 μ m)
A & B	0.01°

COMPONENTS	
6061 Aluminum Frame, ± 0.001 in ($\pm 25.4 \mu$ m) squareness in all axes	
Machine Footprint: 17.5 in (444.5 mm) x 12.5 in (279.3 mm)	
5 NEMA 17 Motors	3 linear lead screws with preloaded nuts 2 Rotary Worm Drives
Linear Bearings	9 and 42mm, 10% preload
Integrated angular contact rotary bearings	

AXIS	RESOLUTION & REPEATABILITY
XYZ	Resolution: 0.00024 in (6.10 μ m) Homing Repeatability: ± 0.0005 in (12.7 μ m) Repeatability: ± 0.002 in (50.8 μ m) at 0%
A&B	Resolution: 0.01° Homing Repeatability: $\pm 0.05^\circ$ Repeatability: $\pm 0.05^\circ$ at 0% load Runout: < 0.002 in (50.8 μ m)
Recommended part tolerance ± 0.005 in (.127mm)	

PURCHASE INCLUDES:
One extended reach tool holder 1/8 inch ER11 collet and nut 1/8 inch square end mill, single flute Pocket NC vise and hardware Pocket NC limited 1-year warranty

SPINDLE	
Spindle Speed	2,000-10,000 RPM
Power	200 W (Max Power)
Spindle Motor	BLDC 3 Phase with Hall Feedback
Spindle Runout	~ 0.0005 in (12.7 μ m)
Tool Change	3mm Hex Key ER11 Collet

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