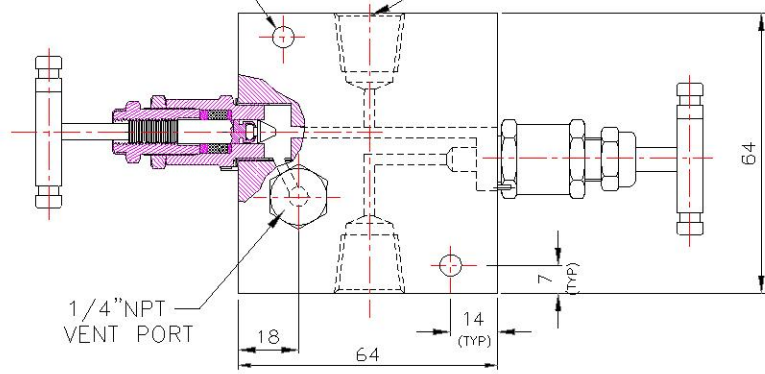


VIEW - 'AA'

2 NOS. 6.75φ(0.26) MOUNTING HOLE. INSTRUMENT SIDE 1/2" NPT (2 PLACES)

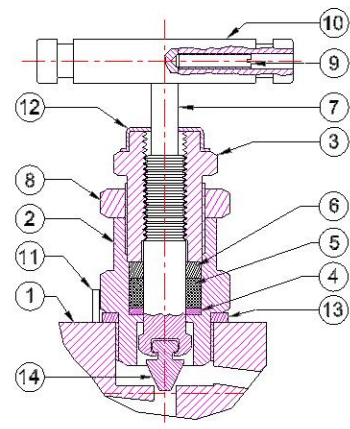


PROCESS SIDE

PLAN

TECHNICAL DATA					
Seat	Pr. Rat.	Temp. Rat.		Cv	Orifice
METAL SEAT	6000 PSI (41300 kpa)	PTFE -20 to 250° F (-29° to 121°C)	GRAFOIL -20 to 600° F (-29° to 315°C)	0.52 max.	4.8 mm.

NOTE:-1) DIMENSIONS ARE IN MM.FOR REFERENCE ONLY,SUBJECT TO CHANGE.
2) APPROXIMATE WEIGHT= 0.95 KG. (2.1 LBS)



BONNET ASSEMBLY

S.NO.	DESCRIPTION	QTY.	MATERIAL
14	NON ROTATING VEE TIP	2	A564-630
13	WASHER	2	A479-316
12	DUST CAP	2	PLASTIC LD.
11	LOCK PIN	2	A479-316
10	HANDLE	2	A479-316
9	GRUB SCREW	2	STEEL
8	LOCK NUT	2	A479-316
7	SPINDLE	2	A479-316
6	PACKING WASHER	2	A479-316
5	PACKING	2	PTFE/GRAFOIL
4	WASHER	2	A479-316
3	GLAND RETAINER	2	A479-316
2	BONNET	2	A479-316
1	BODY	1	A479-316

MATERIAL OF CONSTRUCTIONS

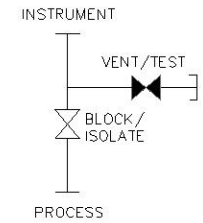
PIONEER INDUSTRIES
2 VALVE MANIFOLD PIPE TO PIPE DESIGN FOR SEPERATE MOUNTING.
CONNECTING SYSTEM IMPULSE LINES & TRANSMITTERS, HAVING SIMPLE TWO VALVE CONFIGURATION WHICH ALLOWS FOR EASY BLOCK, BLEED & CALIBRATION OF A STATIC PRESSURE TRANSMITTER OR GAUGE.

FEATURES :
316 S.S. BODY CONSTRUCTION FOR SUPERIOR CORROSION RESISTANCE.
NON ROTATING VEE TIP PREVENTS GALLING & PROMOTES REPETITIVE SHUT-OFF.
OPTIONAL GRAPHOIL PACKING MATERIAL IS AVAILABLE FOR
HIGH TEMP. RATING 1000° F @6000 PSI

TESTING:
PNEUMATIC TEST:- EACH VALVE IS TESTED WITH NITROGEN AT 1000PSI IN ACCORDANCE WITH MSS-SP-61 FOR SEAT & PACKING LEAKAGE.

HYDRO TEST:- PERFORMED WITH PURE WATER IN ACCORDANCE WITH MSS-SP-61. BODY TESTED AT 1.5 TIMES & SEAT LEAKAGE TESTED AT 1.1 TIMES OF THE WORKING PRESSURE.

DESIGN STANDARD :
PRESSURE & TEMPERATURE RATING ARE SELECTED FROM ANSI B16.34
STANDARD CLASS VALVES BASED ON ANSI B16-CLASS 2500
OPTIONAL SOUR GAS SERVICE CONFIRMS TO NACE STD. MR-01-75



SCHEMATIC

REV.	DESCRIPTION	BY	DATE
REVISION			
TITLE:- 2 VALVE MANIFOLD (PIPE TO PIPE)			
DRN.		SCALE - NTS.	
CHD.	RJS	DATE - 02/01/2010	
APPD.		DRG.NO :- 2VM-SS-8-BM	R0

PIONEER INDUSTRIES