



Abhistron Portable Bag Closing Machine

Double Needle Double Thread-Model DE-D



Model DE-D

Specifications

Body:	Pressure Die Cast Body (PDC)
Motor:	AC/DC Motor: 1/8 HP 8000 RPM 240Volt
Speed:	1600 - 1800 Stitches/Minute
Stitch Type:	Federal Type, Double Thread Chain Stitch
Stitch Length:	3.25 to 3.75 Stitches per 2.54 mm
Bag Types:	Suitable for All Kinds of Multi-Wall Paper, Kraft Paper, Burlap, Cotton, Hessian, PP/PE, Woven/Nonwoven Polypropylene Bags
Industry:	Bag Closing Applications in Industries engaged in packaging Agricultural Products (Rice & Pulses, Coffee, Grains etc), Flour, Fertilizers, Sugar, Chemicals, Cattle & Poultry Feed, Plastic Granules, Oil Cakes & Flakes, Dolomite/Other Mineral Powders etc.
Needle:	DB x 1—200/25
Thread:	Machine is designed to operate with all kinds of Bag Closing Threads (Polyester, Polypropylene, Polyamide, Cotton, Blended etc.
Lubrication:	Manual Oiling
Lubricant:	2T Oil Only
Weight:	6.450 Kgs Approx
Note:	Shape/Specification May Change Without Notice Due to Continuous Improvement.

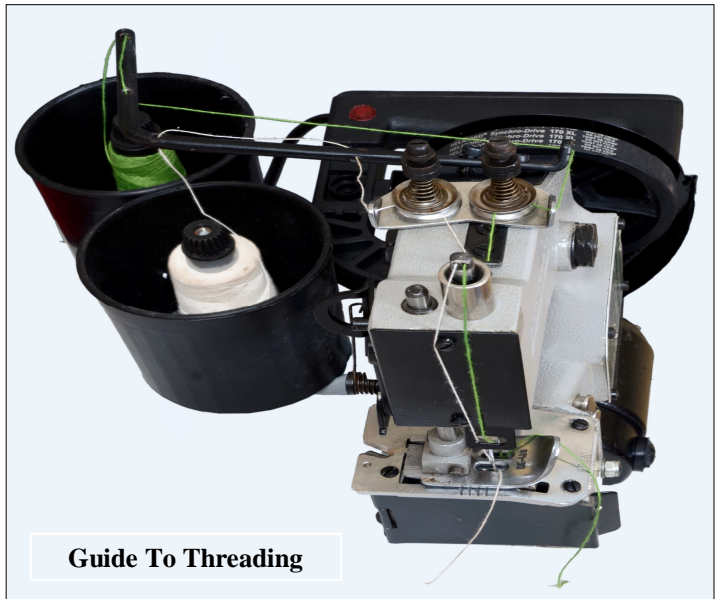
Precautions

Do's

1. Always keep the machine in vertical upright position.
2. Use only 220/230 Volt AC Power Source.
3. Use 2T Oil for Oiling/Lubrication the machine.
4. Clean and oil machines daily, before keeping for over-night.
5. Always Oil /Lubricate the machine once before putting it into use in the morning. It is mandatory if the machine has not been in use for a period more than 3 days.
6. Lubricate the machine after every 100 Bags Stitching for normal applications. Frequency of lubrication should be increased in case of dusty environment.
7. Avoid continuous operation of the machine for a long period of time. The motor is Intermittent Duty Motor, designed for start and stop operations only, as required for bag closing purposes.
8. Check and replace the Carbon Brushes, if they are broken or shortened by 1/8th size of the original size.

Don'ts

1. Don't try to operate with bent or blunt needle.
2. Don't disturb main bearing, or looper cam. They are timed and set at factory.
3. Don't pull or hold back the thread, as it may result into bent needle and disturb needle-looper synchronization.



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