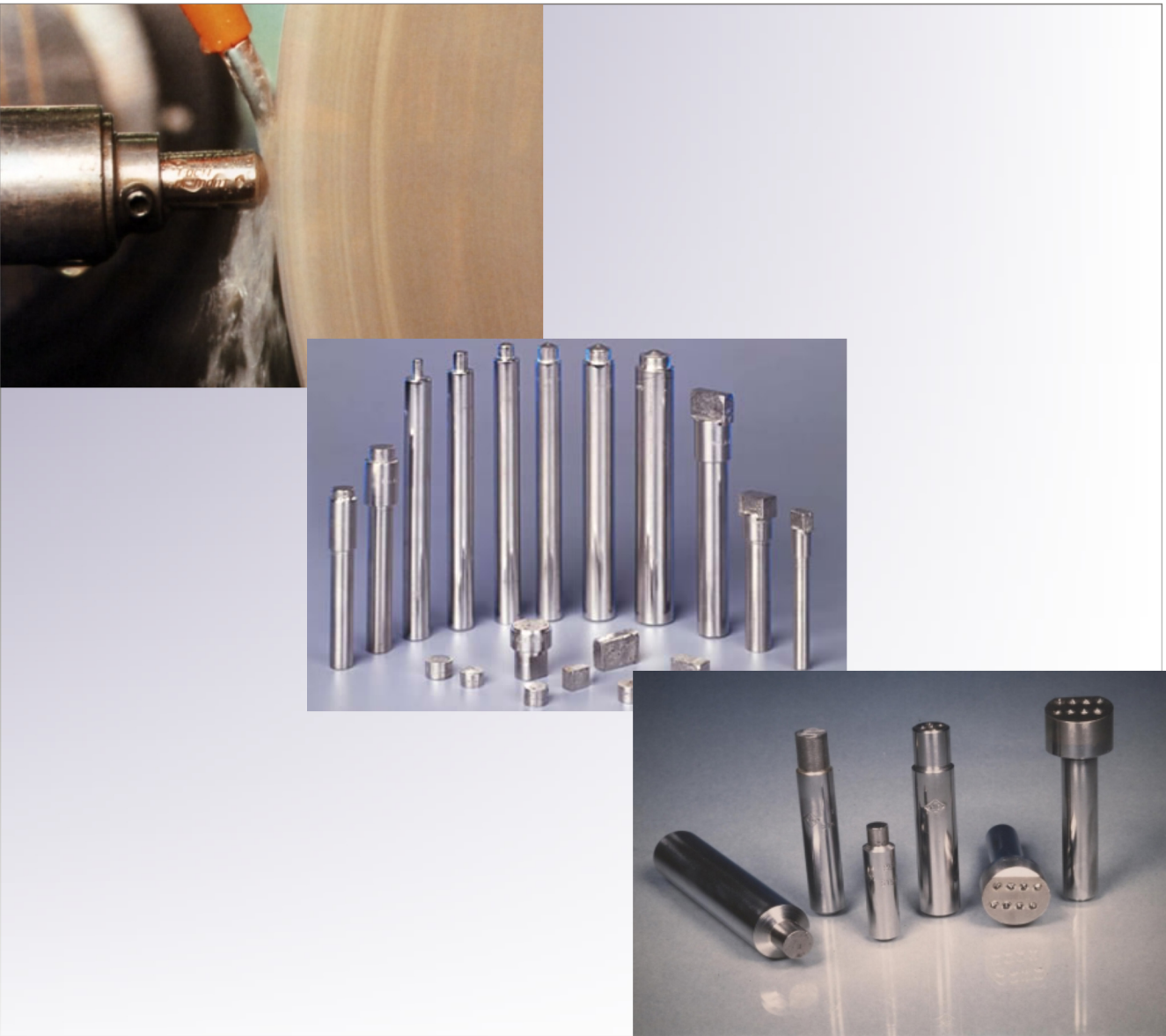


# EZ Grit Impregnated Multi Point Diamond Dressers


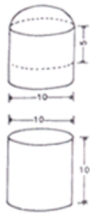



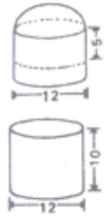

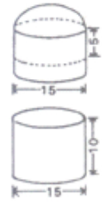

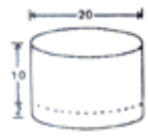

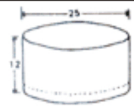
Applications	Parameters	Advantages
1.Cylindrical Wheels 2.Center less Wheels 3. Crank Grinding Wheels 4. Roll Grinding Wheels 5.OD Dressing of Thread & Gears 6.Surface Grinding Wheels	<b>Depth of cut following by</b> Finishing - 0.001 mm Rough -0.02 mm Surface Speed - MAX	1. Long life with reduced Dressing Cost 2. Robust, Can be used completely 3. Fast Dressing, Higher feed Rates 4. Less Grain Pull out Due to Dressing More Part per Dressing / truing 5. These tools are inexpensive and easy to use.


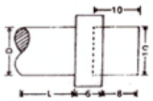

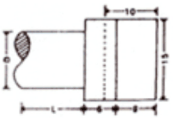

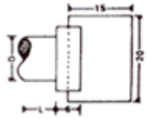

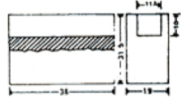
## EZ GRIT IMPREGNATED MULTI POINT DIAMOND DRESSERS- DIAMOND GRAIN SIZE SELECTOR

Diamond Grain Size	Grinding Wheel Grain Size
D 1181	36 to 54
D 711	54 to 60
D 356	60 to 100
D 251	100 to 120
D 181	120 to 180
D 107	180 to 320
D 76	320 to 600



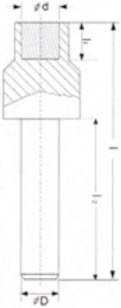
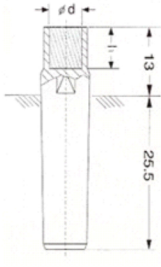
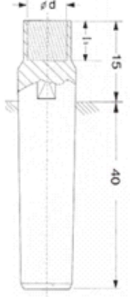
## EZ GRIT IMPREGNATED DIAMOND DRESSER- DIAMOND SECTIONS

Type	DIAMOND SECTION	TYPE	DIAMOND SECTION
DG 3		DG 10  DG 10P	

DG 4		DG 12 DG 12 P	
DG 5		DG 15 DG 15 P	
DG 6		DG 20	
		DG 25	

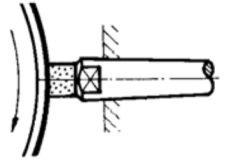
TYPE	DIAMOND SECTION	SHAKE DETAIL
DG - BL - 1 10 x 10 x 6		
DG - BL - 2 15 x 10 x 7		
DG - BL - 3 20 x 15 x 7		
DG - BL - 4 11 x 38 x 8		

## EZ GRIT IMPREGNATED DIAMOND HOLDERS DIN STANDARDS And to PARAS DIAMOND Co. STANDARDS

 <p><b>EZ GI MPDD 1</b></p>	 <p><b>EZ GI MPDD 2</b></p>	 <p><b>EZ GI MPDD 3</b></p>	 <p><b>EZ GI MPDD MK-0A</b></p>	 <p><b>EZ GI MPDD MK-1A</b></p>
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### Guidelines - EZ Grit Impregnated Multi Point Diamond Dressing Tool

1. The Angle of EZ Grit impregnated Multi Point Diamond cutting face of the dresser should be set at :  $90^\circ$  to the grinding wheel to be dressed
2. Cooling improves the dressing results considerably and is mandatory for exacting dressing requirements. A strong and continuous flow of cooling medium must be fed to the contact zone prior to the beginning of the dressing process
3. The mounting must be vibration free, with the clamping length as short as possible
4. Depth of cut should not exceed more than 0.02-0.04 mm



#### Note:

1. Fully Customization options are available for Diamond section, Diamond Grit size, Bonds & Shanks as per your Applications or Request.
2. Please specify Diamond Grit size, Bond & Application of the Tool at the time of Ordering.