



Siddhapura

Working for perfection . . .



About Company

The corporate story of Siddhapura Industries began in 1989 in Bhavnagar, Gujarat. It's a unit of Siddhapura Group of Industries, which began its journey 25 years back in 1979. The company is one of the leading Manufacturer of drilling machines in India. Though it was a very small beginning, but behind it was a very big own team work. In the years that followed, simple growth philosophy of the company has proved to be a superlative mantra of industrial progress. Today, Siddhapura Industries, whose flagship is in the safe hands of the new generation, has reached to a new height with

rock-solid reputation for quality. The new generation has not only infused new millennium energy, but also dynamism into its strategies and activities.

Siddhapura Industries has now wheeled ahead with a new feather in its cap. It has introduced a new type of drilling-cum-universal milling machine looking to the growing demands of customers. All parts, which are used in making the drilling machines, are produced in-house under the full inspection. This in itself is a new milestone and a beginning towards the road to success.

MODEL SI - 3M

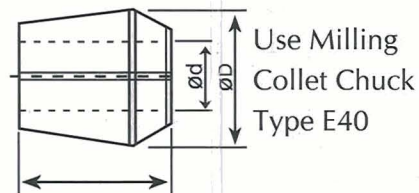
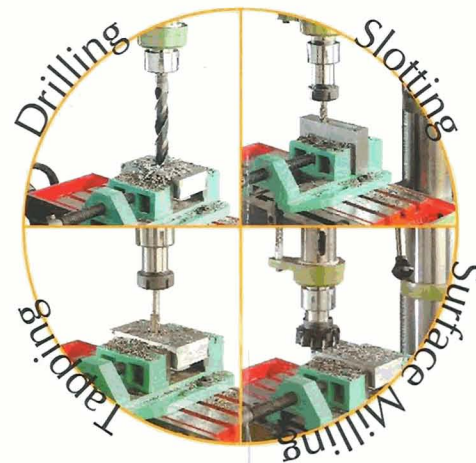


In	: Drilling	40mm
Cast	: Face Mill	100mm
Iron	: End Mill	25mm
	: Tapping	22mm
In mild Steel Drilling		35mm
Column Diameter		130mm
Swing		610Vmm
Working Surface		435 x 200 mm
Longitudinal Travel Manual		325mm
Cross Travel		250mm
Vertical Travel		400mm
Quill Travel		220mm
Spindle Taper		MT-4
Range of Spindle Speed		75 to 2070 RPM
No. of Spindle Speed		8
Distance Spindle To Base		940mm
Base Size (machine Area)		490 x 470 mm
Overall Height with Guard		1830 mm
Main Electrical Motor		1.5 HP
V-belt Section		B-62
Shipping Case (1xWxH)		1140 x 800 x 1950 mm

MODEL SI - 3M/G



In	: Drilling	40mm
Cast	: Face Mill	100mm
Iron	: End Mill	25mm
	: Tapping	22mm
In mild Steel Drilling		35mm
Column Diameter		130mm
Swing		610Vmm
Working Surface		435 x 200 mm
Longitudinal Travel Manual		325mm
Cross Travel		250mm
Vertical Travel		400mm
Quill Travel		220mm
Spindle Taper		MT-4
Range of Spindle Speed		90 to 1000 RPM
No. of Spindle Speed		8
Range of Power feed		(2) 0.08 & 0.04
Distance Spindle To Base		940mm
Base Size (machine Area)		490 x 470 mm
Overall Height with Guard		2130 mm
Main Electrical Motor		2 Speed : 1.75 / 2.5 HP
Shipping Case (LxWxH)		1140 x 800 x 2330 mm



Model No. : D L Bore Size
E-40 Schaublin : 40 45 3 MM to 25 MM



DRILLING

By fixing square working table at the place of cross slide, Drilling function can be had. This facility is the first of its kind.

STANDARD ACCESSORIES

Motor Pulley (SI-3M & SI-6DMU), Electrical Motor & starter (SI-3M/G & SI-6DMU/G) Drift Key, Milling Collect Adapters.

OPTIONAL ACCESSORIES

Coolant pump, Electrical Motor & R & F Switch (SI-3M & SI-6DMU), square working table (SI-3M & SI-3M/G), Fabrication base stand (SI-6DMU & SI-6DMU/G)

MODEL SI - 6DMU



In	: Drilling	40 mm
Cast	: Face Mill	100 mm
Iron	: End Mill	25 mm
	: Tapping	22 mm
In mild Steel Drilling		35 mm
Column Diameter		114 mm
Swing		560 mm
Working Surface		725 x 224 mm
Longitudinal Travel Manual		340 mm
Cross Travel		305 mm
Vertical Travel		830 mm
Quill Travel		170 mm
Spindle Taper		MT-4
Range of Spindle Speed		75 to 2070 RPM
No. of Spindle Speed		8
Distance Spindle To Base		830 mm
Overall Height with Guard		1780 mm
Main Electrical Motor		1.5 HP
V-belt Section		B-58
Shipping Case (1xWxH)		1170 x 915 x 1570 mm

MODEL SI - 6DMU/G



In	: Drilling	40 mm
Cast	: Face Mill	100 mm
Iron	: End Mill	25 mm
	: Tapping	22 mm
In mild Steel Drilling		35 mm
Column Diameter		114 mm
Swing		560 mm
Working Surface		725 x 224 mm
Longitudinal Travel Manual		340 mm
Cross Travel		305 mm
Vertical Travel		830 mm
Quill Travel		220 mm
Spindle Taper		MT-4
Range of Spindle Speed		90 to 1000 RPM
No. of Spindle Speed		8
Range of Power feed		(2) 0.08 & 0.04
Distance Spindle To Base		830 mm
Overall Height with Guard		2130 mm
Main Electrical Motor		2 Speed:1.75 / 2.5 HP
Shipping Case (1 x W x H)		1170 x 915 x 2330 mm

SALIENT FEATURES

- Proportioned column for rigidity of machine.
- Rough & smooth feed available by manual and power feed.
- Provision of window for change of gear on top cover.
- Quill spacer made of mild steel.
- Main spindle made of EN steel with 6 slots. 8 speed in either direction.
- Grounded parts finished on imported grinding machine.
- Major parts castings are of standard grade.
- Head stock is bored on imported boring machine
- Spindle sleeve is properly guided in honed drill head bore on 6 ball & roller bearings for smooth & accurate running.

MODEL SI - 40/1 (All Geared head)

Machine Capacity	40 mm
Column Diameter	130 mm
Centre of Spindle to Column	305 mm
Distance of Spindle to Table	515 mm
Distance Spindle to Base	1040 mm
Spindle Nose	MT - 4
Spindle Travel	220 mm
Range of Spindle Speed	90 / 1000 RPM
No. of Spindle Speed	8
Range of Power Feed	(2) 0.08, 0.04 mm
Table Size	435 x 435 mm
Base Size (Machine area)	490 x 470 mm
Overall Height with guard	2130 mm.
Main Electrical motor	2 Speed : 1.75/2.5 HP
Shipping Case L x W x H	925 x 650 x 2330 mm



MODEL SI - A/2 (Auto Power Feed)

Machine Capacity	40 mm
Column Diameter	130 mm
Center of Spindle to Column	305 mm
Distance of Spindle to Table	515 mm
Distance Spindle to Base	1040 mm
Spindle Nose	MT - 4
Spindle Travel	220 mm
Range of Spindle Speed	75 / 2070 RPM
No. of Spindle Speed	8
Range of Power Feed	(2) 0.08, 0.04 mm
Table Size	435 x 435 mm
Base Size (Machine area)	490 x 470 mm
Overall Height with guard	1830 mm.
Main Electrical motor	1.5 HP
Shipping Case L x W x H	1140 x 650 x 1950 mm



MODEL SI - 3



Hand Fine Feed

* Specification for model no SI - A/2 & SI - 3

STANDARD ACCESSORIES

Motor Pulley (SI-A/2 & SI-3), Electrical Motor & starter (SI-40/1) Drift Key, Oil Can.

OPTIONAL ACCESSORIES

Electrical Motor & R & F Switch (SI-A/2 & SI-3), Drill Chuck, Arbour, Coolant pump with tank & attachment .

Note : All dimensions, details etc. are subject to change as the quality of machine is improved constantly.

Marketed By :

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