

**PRIME**<sup>®</sup>

Pipes & Fittings

IS 15328 : 2003



CM/L-6200053689

# uPVC UNDER GROUND DRAIN PIPE



[www.primepipes.com](http://www.primepipes.com)



Prime Pipes & Fittings Pvt Ltd is a member of The DAGA business enterprise which has a saga of customer satisfaction ever since its inception over three decades. The group is Bangalore based and has the supply net work on the national basis.

The Prime UGD pipes are manufactured from the best of the raw material grade and engineered to high degree of precision adhering to IS 15328 ; 2003. The pipes are manufactured on the most sophisticated machines and pass through a series of strict Q C check, which is the very business culture at DAGA Business House. The Prime UGD pipes are available in the dia range of 110mm to 315 mm as per SDR 51, SDR 41, & SDR 34 in standard length of 6 mtr. The pipes are designed with elastomeric ring joint or solvent weld joint socket at the other end which will easily fit to other pipe smoothly.

**Features:**

- Highly Resistant to negative pressure under the ground
- Dependable joints 100% leak proof
- Push fit joints saving on time & man power
- Long trouble free operational life

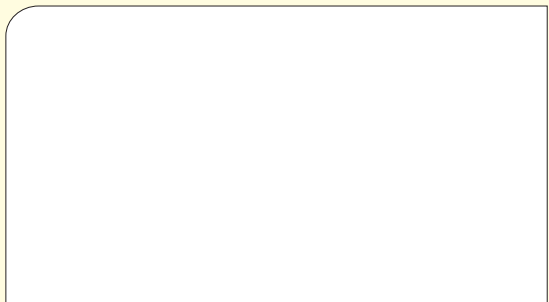
**Application**

- Non-pressurized under ground drainage piping system
- Industrial effluent drain piping
- STP & ETP

PIPE MECHANICAL DETAILS			
Nominal Ring Stiffness, SN kN/m <sup>2</sup>	2	4	8
Diamention Ratio (SDR)	51	41	34
Pipe Series	S 25	S 20	S 16.5
Nominal O D d <sub>2</sub> mm	Wall Thickness mm		
110	---		3.2
125	---	3.2	3.7
160	3.2	4.0	4.7
200	3.9	4.9	5.9
250	4.9	6.2	7.3
315	6.2	7.7	9.2

**PRIME PIPES & FITTINGS PVT. LTD.**

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