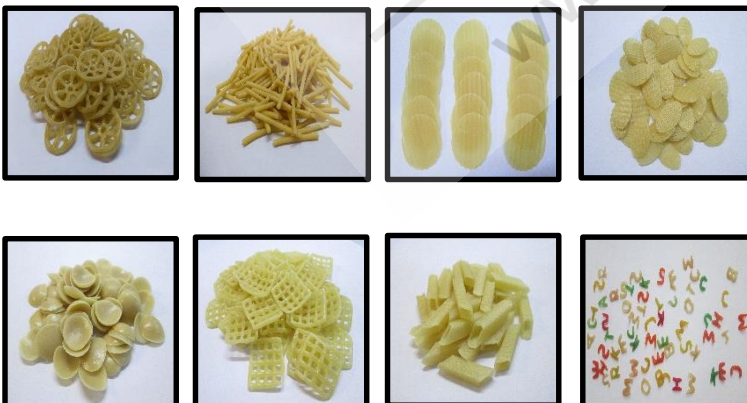
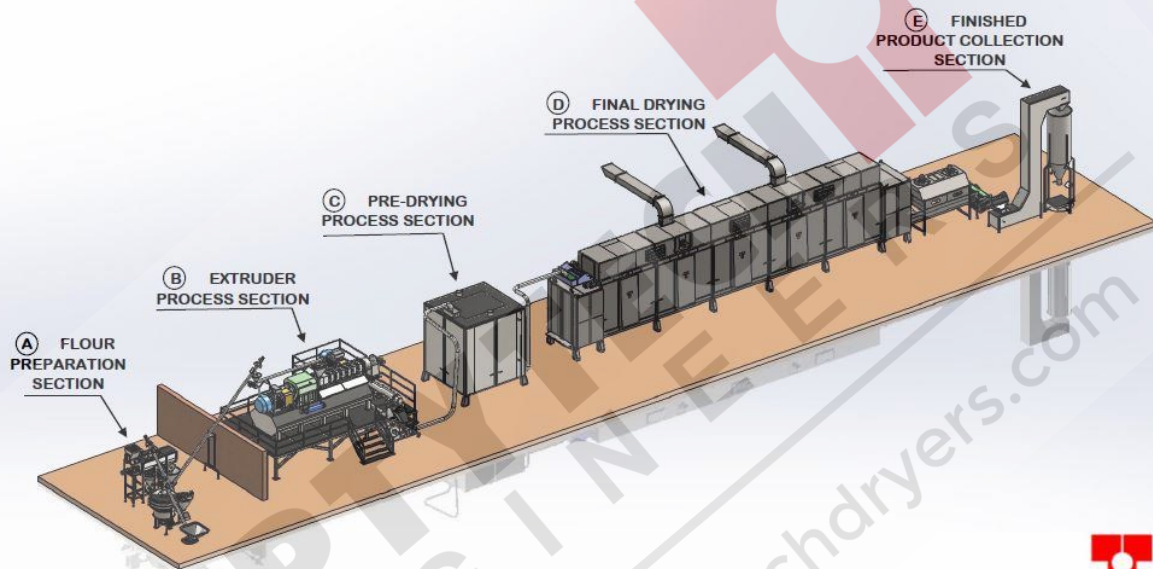


2D FRYMUS PRODUCTION LINE_DOUBLE PROCESS

2D FRYMUS DOUBLE PROCESS PRODUCTION PLANT – 300 – 500 – 1000 Kg / hr



OPTYTECH ENGINEERS

4356 – PAHSE- 3 ROAD NO – E END DARED

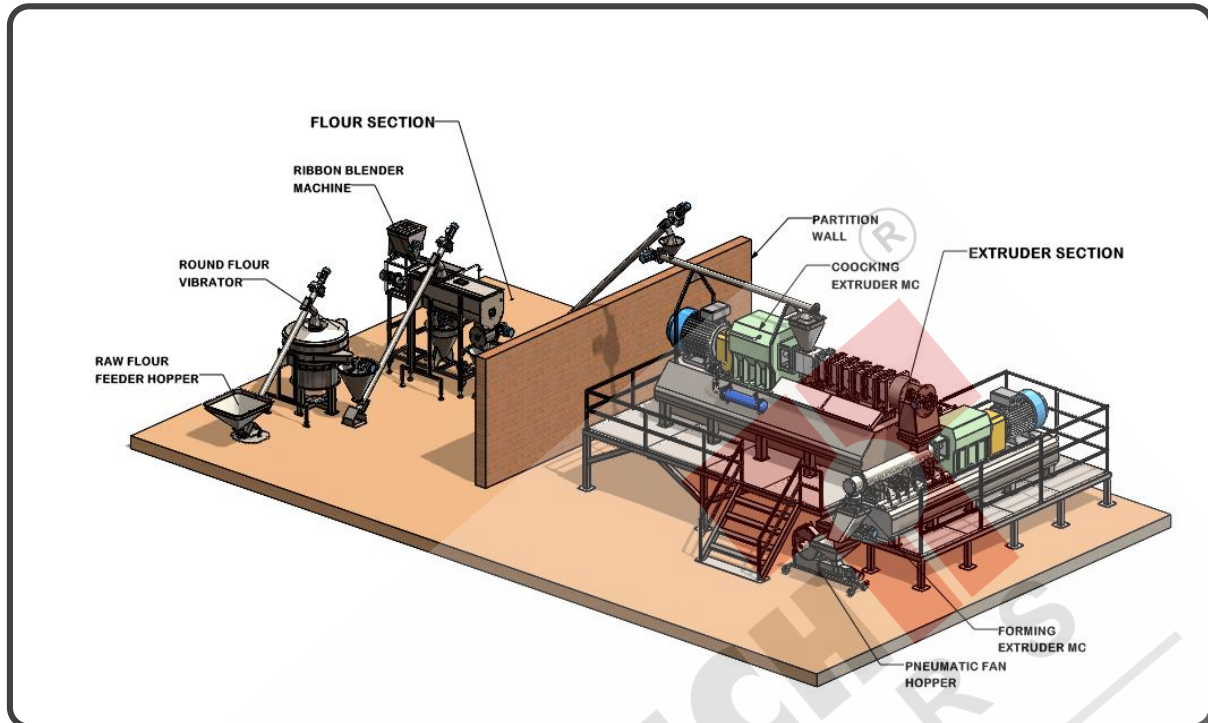
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+91- 9227733535 / +91- 7567869495

A – FLOUR DOUGH PREPARATION SECTION



APPLICATION

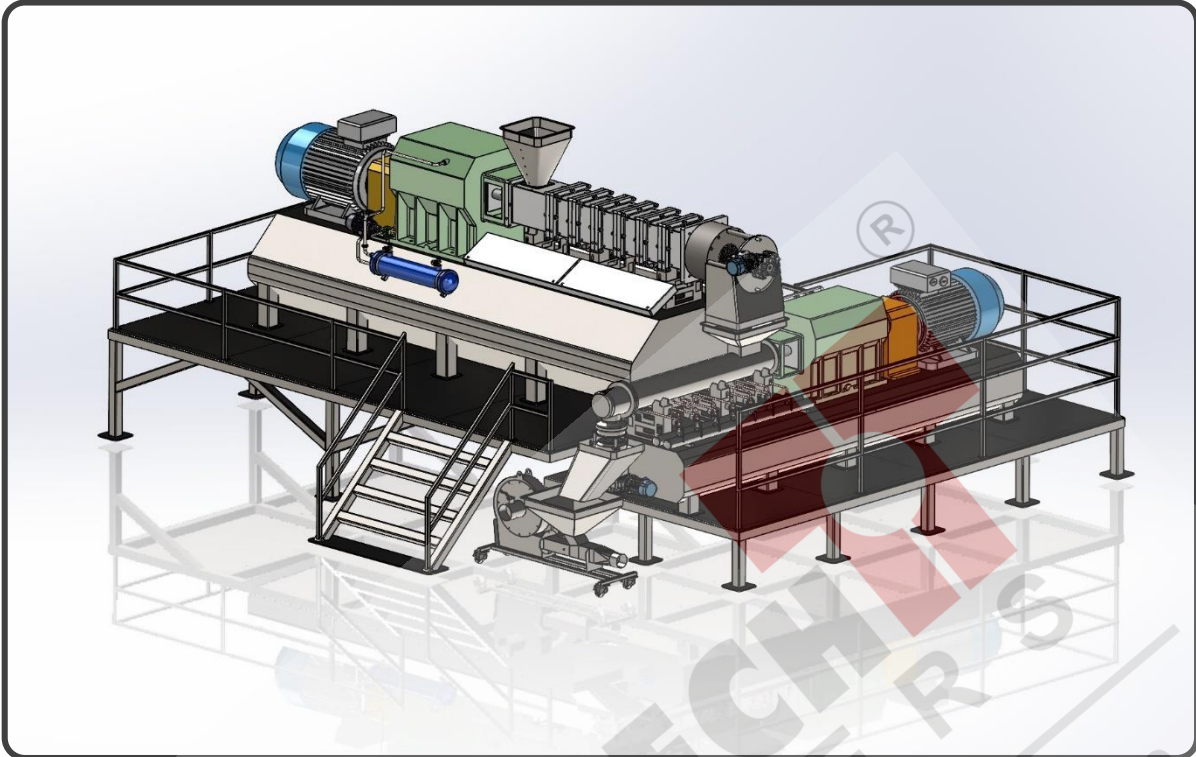
This system use for dough making from flour to final dough continuously supply to frymus extruder section.

This system consists set of machine as... 1) flour supply screw feeder, 2) vibrating screen, 3) flour supply screw feeder, 4) double action blender machine, 5) moisturizes spray system, 6) raw dough supply screw feeder.

FETURES

- Fully automated process_PLC programmable.
- Complete MOC – SS304.
- Automated moisturizes system.
- Multi flour mixing facility available.
- All machines are movable.

B- 2D DOUBLE PROCESS EXTRUDER SECTION



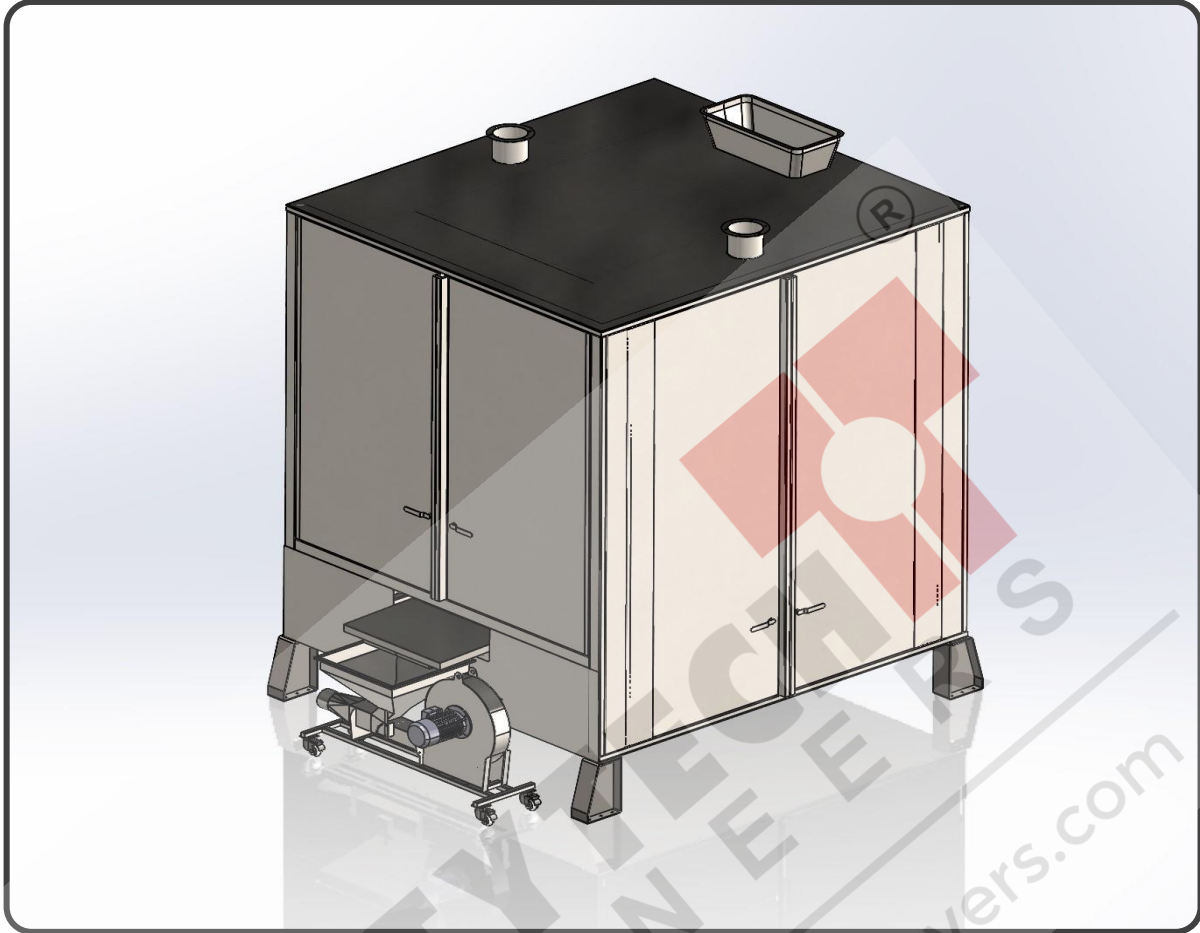
APPLICATION

This is a double process extruder machine used for making raw frymums from dough to the next drying process. The 1st section is a cooking extruder and the 2nd process is a forming extruder. The 1st process cooking extruder consists of an inlet hopper, multi-barrel screw with different dough process modules such as convey – mixing – kneading and the 2nd process of forming extruder is with a forming module, from die straight cutting and cross cutting module. The extruder screw runs through a heavy duty gear motor with protection of torque limiters module to prevent any over loading and dough jamming malfunctioning. Heaters are provided to each screw barrel to maintain product temperature for uniform quality and quantity. A cooling system is provided to avoid over heating of gear drive, bearings and rotary components.

FEATURES

- Fully automated continuous process_PLC programmable.
- Alternate for dough product for screw module.
- Auto temperature control system for dough.
- Straight & cross cutting option available.
- Overloading jamming protection provided.
- Auto cleaning for dies available.
- Different programming for different product.

C- PRE-DRYING PROCESS SECTION



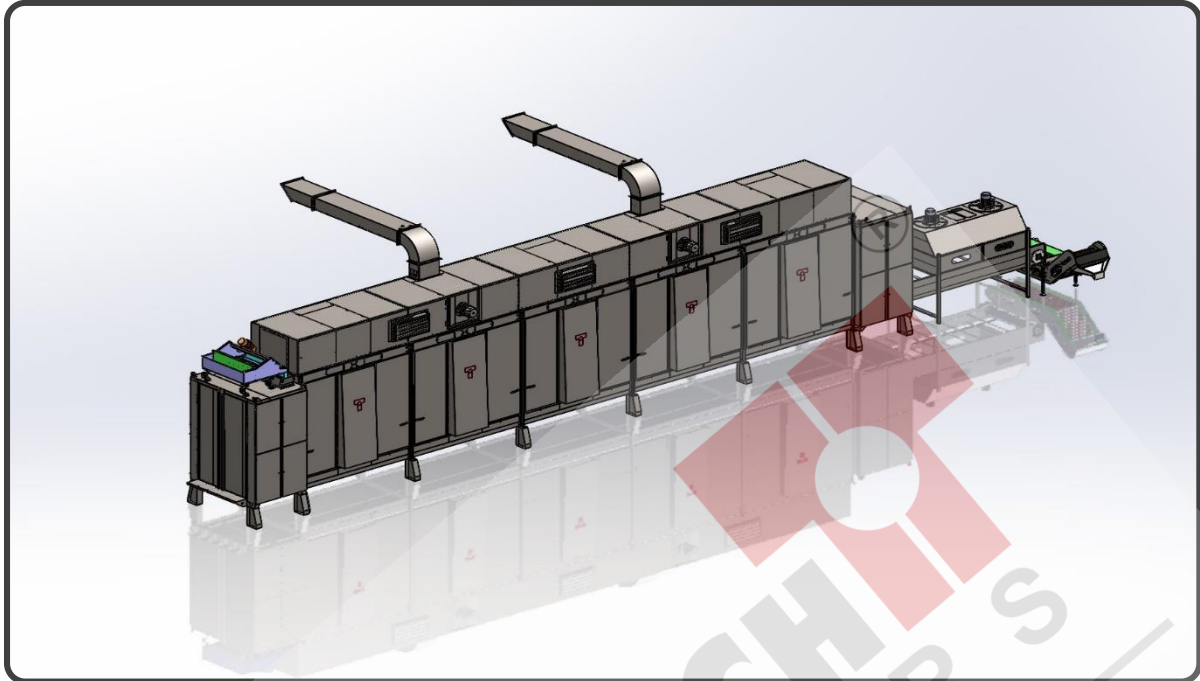
APPLICATION

This is pre dryer machine used for raw frymus for extruder. It works at 70°C – 80°C with multi pass perforated tray product get heated and get surface dry. This process prevent material stickiness and partial drying prepared product for final drying.

FETURES

- Viable for all frymus product
- Programmable for various products.
- Temperature 60°C – 80°C
- MOC contact parts – SS304 / polyester wire mesh

D- FINAL DRYING PROCESS SECTION



APPLICATION

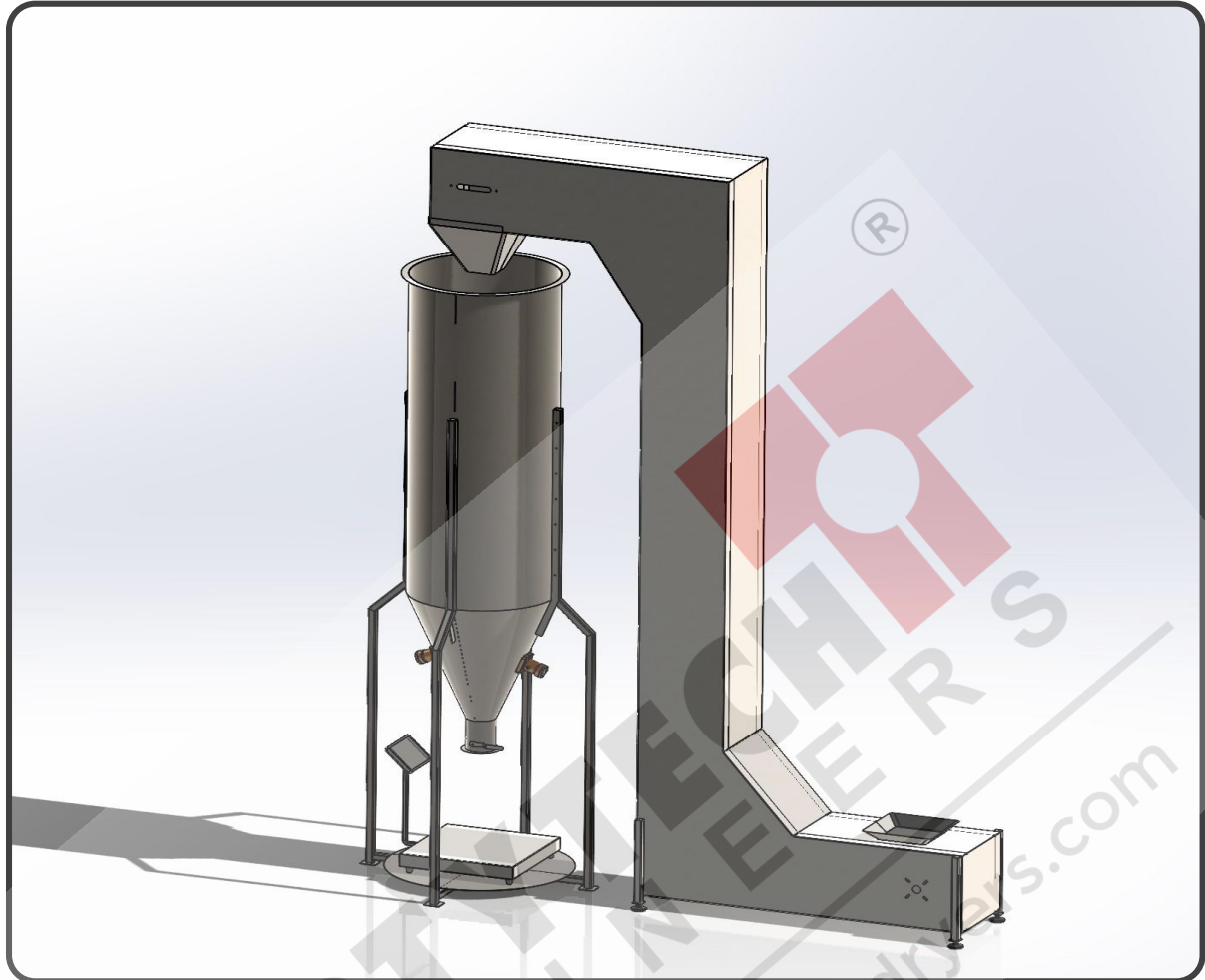
This is continuous drying system used for final drying of product. This system consist of multi-layer drying belt each belt has supply fresh hot air at desire temperature set value product pass though different temperature zone. Hot air circulate inside dryer extract moisture from product and sucked by vacuum system at the top of the dryer and product get drying.

This system is fully automated PLC program control panel to control parameters like belt temperature, RH- Relative humidity, drying time, exhaust air temperature and air flow inside the dryer. This all parameters are as part of recipe program for each product.

FETURES

- Fully automated continuously process_PLC programmable.
- Tem- 60°C – 80°C
- Automated temperature & RH control system.
- Auto cleaning system.
- Auto climate condition control.
- Compatibility for all frymus product.

E- FINISHING PRODUCT COLLECTION SECTION

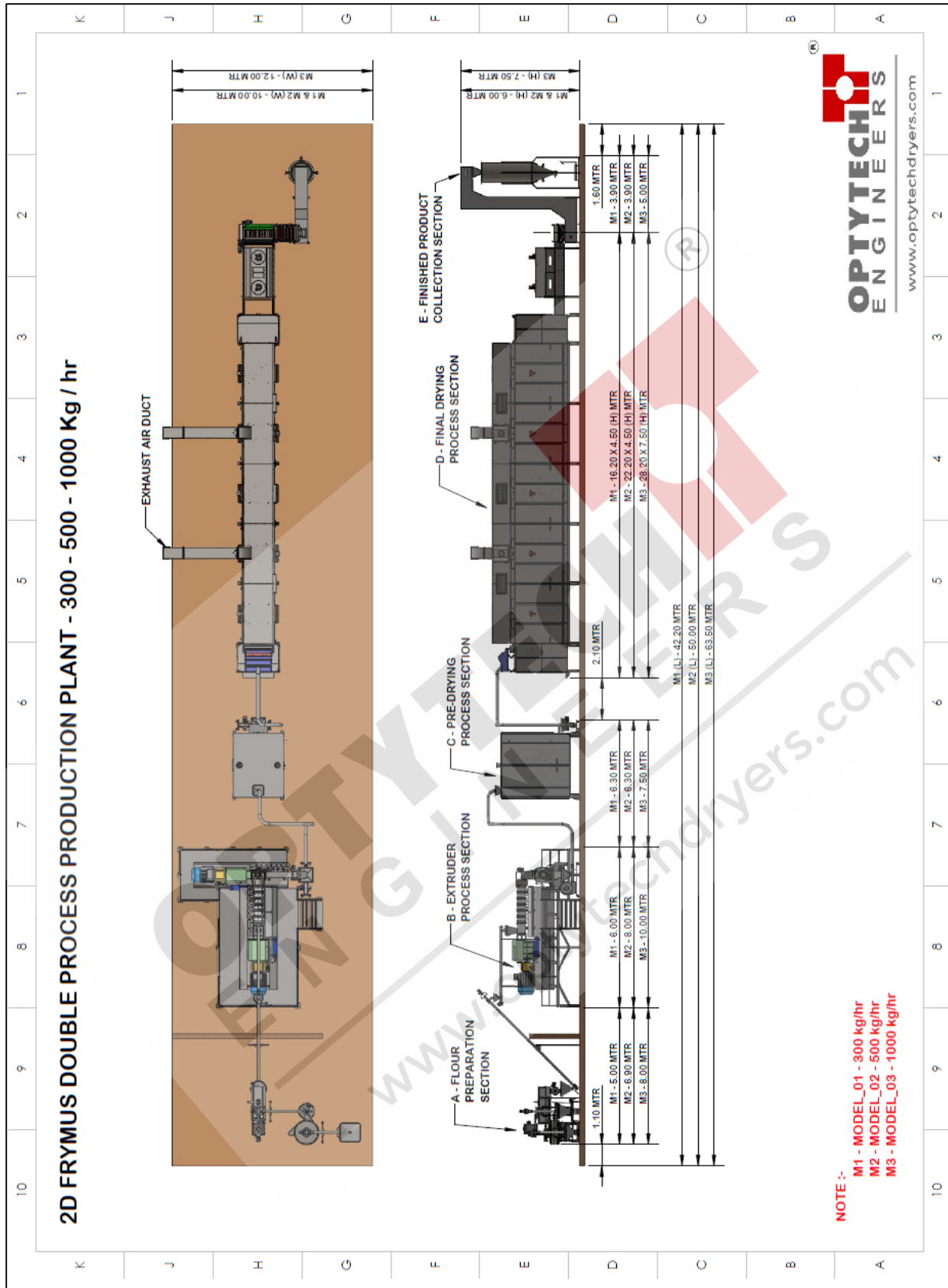


APPLICATION

This is pre dryer machine used for raw frymus for extruder. It works at 70°C – 80°C with multi pass perforated tray product get heated and get surface dry. This process prevent material stickiness and partial drying prepared product for final drying.

FETURES

- For storage drying product.
- Allow for packing facility.



MODEL 01 (M1) -300 kg/hr			
CODE	SECTION NAME	SIZE (L X W)	KW
A	FLOUR PREPARATION SECTION	5.00 x 10.00 MTR	7.80 KW
B	EXTRUDER PROCESS SECTION	6.00 X 10.00 MTR	132.54 KW
C	PRE-DRYING PROCESS SECTION	6.30 X 10.00 MTR	15.00 KW
D	FINAL DRYING PROCESS SECTION	16.20 X10.00 X 4.50 (H) MTR	28.80 KW
E	FINISHED PRODUCTS COLLECTION SECTION	3.90 X 10.00 MTR	2.20 KW
	TOTAL	42.20(L)X10.0(W) X6.00(H)MTR	186.34 KW
MODEL 02 (M2) - 500 kg/hr			
CODE	SECTION NAME	SIZE (L X W)	KW
A	FLOUR PREPARATION SECTION	6.90 x 10.00 MTR	11.8 KW
B	EXTRUDER PROCESS SECTION	8.00 X 10.00 MTR	205.4 KW
C	PRE-DRYING PROCESS SECTION	6.30 X 10.00 MTR	15 KW
D	FINAL DRYING PROCESS SECTION	22.20 X10.00 X 4.50 (H) MTR	39.4 KW
E	FINISHED PRODUCTS COLLECTION SECTION	3.90 X 10.00 MTR	2.2 KW
	TOTAL	50.00(L) X10.0(W)X6.00(H)MTR	273.80 KW
MODEL 03 (M3) - 1000 kg/hr			
CODE	SECTION NAME	SIZE (L X W)	KW
A	FLOUR PREPARATION SECTION	8.00 x 12.00 MTR	13.30 KW
B	EXTRUDER PROCESS SECTION	10.00 X 12.00 MTR	410.8 KW
C	PRE-DRYING PROCESS SECTION	7.50 X 12.00 MTR	30 KW
D	FINAL DRYING PROCESS SECTION	28.20 X12.00 X 4.50 (H) MTR	78.2 KW
E	FINISHED PRODUCTS COLLECTION SECTION	5.00 X 10.00 MTR	2.2 KW
	TOTAL	63.50(L)X12.00(W)X7.50(H)MTR	534.50 KW

MOC DETAILS & FEATURE

SR	COMPONENT	MOC / BRAND DETAILS
1	Mc Structure	Hr Plates 5/3 mm framed with Heavy Sq, pipe full welded.
2	Vibro Motor	Vibro Motor Imported as par IP - 65/67
3	Screw feeder	Continous type CS steel worm with shaft Drive with Heavy duty Planetary Geardrive - Rotomotive
4	Pnewmatic Vaccum fan	Brand Airtech as par IS standard
5	Hopper + Magnet	Hopper with magnet road to eleminte matel part
6	Load cell system	IS standard - ARTECH
7	Paints	High Grad Zinc cromate Surfacer Double coat Industrial Hemmer tone base Stoving paint double coat
FEATURES		
1	Operation	Countineus Opearation - 24*7 Working
2	Handling	Adustable Very pot for speed and feed parameters
3	Waste collection	Automated Waste Vacuum fan for skin disposal
4	Feedrate data	Load cell record hourly raw feeding data
5	Control Automation	Integrated with central control panel Fully Automated

PREVENTIVE MANTANCE SCHDULE

1	DAILY	Waste Disposal_SOS
		Clean with Air every 12 hours
		Calibrate Load cell everyday
2	BIOWEELY SCHDL	Clean with Air
		Check Vibrator Fastners
		Clean Very pot Controll
		Calibrate Load cell
3	YEARLY SCHDL	Clean with Air
		Calibrate Load cell
		Check Vibrator Fastners
		Change Gear oil
		Clean Electric Motor - Geardrive and Very pot Controll

[illegible]