

MC-04_VEGETABLE ROLLER PILLAR MC



OPTYTECH ENGINEERS

4356 – PAHSE- 3 ROAD NO – E END DARED JAMNAGER – GUJARAT - 361005 – INDIA

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APPLICATION

This is Continuous type root vegetable pillar machine. It consists of abrasive roller and brush roller with auto screw feeder. Raw washed vegetables are continuously feed in to 1st stage pillar chamber. Ware abrasive rollers and brush are rotted and rubs vegetables upper skin pill of water spray continuously spray to clean waste of vegetables surface and drain to waste pipe. Screw feeder slowly continuously push material forward to 2nd stage pillar chamber.

2nd stage pillar is consisting of SS304 construction with abrasive brush roller and nylon brush roller. This combination makes fine pilling and cleaning of vegetable surface water spray continuously spray to clean waste and push to waste drain pipe. Screw feeder slowly forward material to next process to inspection conveyor.

TECHNICLE SPECIFICATION							
SR	MODEL	CAPACITY	KW	SIZE SPACE			
1	OTE- 1000	1000 KGHR	6 KW	4000 X 1200 X 3200 MM			
2	OTE- 2000	2000 KGHR	7.05 KW	5000 X 1200 X 3200 MM			
3							
4							
5							



MOC DETAILS & FEATURE						
SR	COMPONENT	MOC / BRAND DETAILS				
1	Structure	SS304 Plates 5/3/6/10/12/20 mm framed with Heavy Sq, pipe full welded.				
2	Gear Drives & Motors	Rotomotive Brand - Planetary Geardrive - Worm Geardrive				
3	Bearings	NTN / TR / TATA / FAG make only				
4	Screw feeder	Continous type SS304 steel worm with shaft				
		Drive with Heavy duty Planetary Geardrive - Rotomotive				
5	Water pump	SS304 as per Standard				
6	Finishing	Complete Structure SS glass beed blasted mate surface finish				
		Belts is with Orignal SS mirror finish				
7	Controlls	Controll panel Schnider make				
	FEATURES					
1	Operation	Countineus Opearation - 24*7 Working				
2	Handling	Adustable Very pot for speed and feed parameters				
3	Waste collection	Automated Waste close Screw conveyor for skin disposal				
5	Control Automation	Integrated with central control panel Fully Automated				
6	Abrasive roll	Made of SS304 consisted with abrasive gritt layer				
7	Drive brush roll	Made of SS304 high density nylone road with abrasive brush bristel				
8	Nylon brush roll	Made of SS304 high density nylone road with nylon bristel				
		0				
		120.				



	PREVENTIVE MANTANCE SCHDULE					
1	1 DAILY Waste Disposal_SOS					
		Clean with Air every 12 hours				
		Clean Drum screen everyday				
2	BIOWEEKLY SCHDL	Clean with Air				
		Clean Very pot Controll				
		Open all doors and clean inside the machine				
		Open Clove grader machine and clean all screen and hoppers				
3	YEARLY SCHDL	Clean with Air				
		Clean Very pot Controll				
		Change Gear oil				
		Clean Electric Motor - Geardrive and Very pot Controll				
Open Comple		Open Complete machine and Clean all parts				
		Open Clove grader machine and clean all screen and hoppers				
	7.					
		20				
		13				



	SPARE PART LIST (EXCLUSION - EXTRA COST)							
SR	PART	SPECIFICATION	PRICE	NOS				
1	Planetary Geardrive	(2)		1 NOS				
2	WormGeardrive			1 NOS				
3	Bearing - UCP 210			2 NOS				
4	Abrasive Roll			6 SET				
5	Abrasive Brush Roll			6 SET				
6	Nylon Brush Roll			6 SET				
			C					
				C				
			O/S					
			7					
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