

## 黄石市天地模具材料有限公司

Huangshi Tiandi Mould Material Co., Ltd.



Tiandi Mould material 合作共赢,品质取胜





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## 公司简介



黄石市天地模具材料有限公 司,成立于2007年,是一家专业 从事模具材料生产开发的企业, 公司的管理人员和主要技术骨干 都已从事模具钢生产和研发多 年,公司具备科学的管理体系、 成熟的生产工艺和创新的经营理 念。公司座落在长江之滨秀美的 山水城市湖北省黄石市,交通十 分便利。公司占地面积1万多平 方米,现有员工100多人,其中 具有中级以上技术职称的科研人 员占10%以上,公司建有多台中 频炉和先进的化验设备、锻造设 备、轧制设备、热处理设备, 年 生产特殊钢在1万吨以上。公司 主要生产模具钢、高合金结构钢、轴承用钢、不锈钢等四大类产品。品种有锻圆 (Φ50 mm-Φ400 mm)、方钢、扁钢(最大宽度800mm)和锻坯、锻件;小型、中型轧制圆(Φ10mm-Φ200mm)等,以上产品可加工成银亮材或铣光板。产品均可以热制、退火及其他热处理状态交货。

公司是湖北省黄石地区唯一 一家生产模具钢轧圆的企业,公司产品远销东南亚及欧美等国际 市场,热忱欢迎新老客户及海内 外各界朋友前来洽谈业务,开展 合作,共创辉煌!





## About us

Huangshi Tiandi Mould Material Co., Ltd. was established in 2007, is a professional mould material production \( \) research and development enterprises, Management and technical staffs of our company have been engaged in die steel production and development for many years, the company has scientific management system, mature production technology and innovative management conception. The company is located in Huangshi City, Hubei Province, a Changjiang River and beautiful landscape city, transportation is very convenient.

The company covers an area of over 10,000square meters, more than 100 employees, which is above medium-grade professional titles researchers more than 10%, our company have several medium frequency furnace and advanced laboratory equipment, forging equipment, rolling equipment, heat treatment equipment, the production capacity of special steel in more than 10,000 tons every year.

The company mainly produces four categories of products such as die steel, alloy structural steel, bearing steel, stainless steel. Varieties concerned forging round bar (Φ50 mm-Φ400 mm), square steel, flat (maximum width 800mm) and forging billet, forging; small and medium-sized round bar (Φ10mm-Φ200mm), the above products can be polished into silver bright material or milling light flat. All of products can be heat system, annealing and other heat treatment based on customer needs.

Our factory is the only one producing die steel round bar enterprises in Huangshi city of Hubei province, our products are exported to Southeast Asia. Europe, the United States and other international markets, sincerely welcome new or old customers and friends from various circles at home and abroad to negotiate business and cooperation, create brilliant future!



## 黄石市天地模具材料有限公司 Huangshi Tiandi Mould Material Co., Ltd.

## **Main Production**

Product name: 4Cr5MoSiV1/H13/1.2344/SKD61

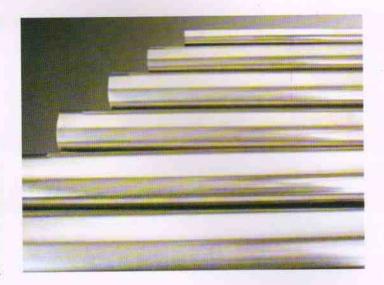
Product category: Hot work die steel

Specification

1.Dia: 100~600mm

Length:2000-13000mm

2. High hot strength and hardness, good resistance to heat, good hot toughness, high resistance to temperature fatigue and wear in medium heat, small heat deformation, the tendency of the appearing of iron oxide skin are small in air-quenching, excellent corrosion resistance.



#### Chemical composition:

C	Si	Mn	P	S	Cr	Mo	V
0.39	0.9	0.4	0.015	0.002	5.3	1.2	0.8



Product name: 3Cr2W8V/H21/1.2581/SKD5 Product category: Hot work die steel

#### Specification:

good bearing capacity, heat intensity and tempering resistance. preferable hardness, intensity and harden ability in high temperature, excellent heat resistance.

С	Si	Mn	Cr	W	v	S	P
0.30-0.40	0.15-0.40	0.20-0.40	3.00-3.75	8.75-10.00	0.30-0.50	≤0.025	≤0.025



Product name : 5CrMnMo/1.2311/SKT5 Product category : Hot work die steel

Specifications

1.Tech: EAF+LF+VD+ESR

2.Delivery Status:

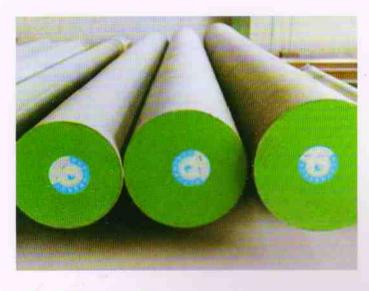
Black Surface/grinded/machined

3.Payment Term: L/C,T/T



#### Chemical composition:

C	Mn	Si	Cr	Мо	P	S
0.50-0.60	1.20-1.60	0.25-0.60	0.60-0.90	0.15-0.30	≤0.03	≤0.02



Product name: 5CrNiMo/L6/1.2713/SKT4
Product category: Hot work die steel

Specifications:

1. SKT4/5CrNiMo/L6/1.2713 Die Steel.

2. Professional Technical and High Quality.

3. Competitive Price.

C	Si	Mn	Cr	Ni	Mo	P	S
0.50-0.60	≤0.40	0.50-0.80	0.50-0.80	1.40-1.80	0.15-0.30	≤0.03	≤0.03

# 黄石市天地模具材料有限公司 Huangshi Tiandi Mould Material Co., Ltd.,

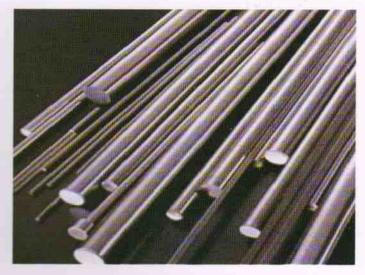
Product name: 9Mn2V/O2/1.2842 Product category : Cold work die steel

Specifications

1. Dimensions: 50-200mm 2. Technique: Forged

3. Application: Structural Steel Bar

4. Cold-working die steel with good hardness



#### Chemical composition:

С	Si	Mn	V	P	S
0.85/0.95	≤0.40	1.70/2.00	0. 10/0.25	≤0.030	≤0.030



Product name: Cr8Mo2SiV/DC53/A8 Product category : Cold work die steel

Specifications

1. Quenching temperature: 1000-1040 degree Celsius

2. Cooling Medium: oil-cooling or aircooling

3. Tempering temperature: 180-200 degree Celsius, by two times

4. Tempering Hardness: 63. HRC 1060-1080 degree Celsius

C	Si	Mn	Cr	W	Mo	V	P	S
0.90-1.10	0.80-1.20	≤0.40	7.50-8.50	0.60-0.80	1.80-2.00	0.20-0.50	≤0.030	≤0.03



Product name : Cr12Mo1V1/D2/1.2379/SKD1

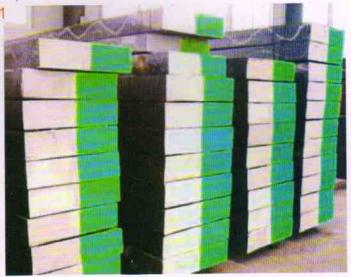
Product category: Cold work die steel

Specifications

1.Size: Dia 10-450mm, forged

2.Application: Used for making high wearing resistance and less shock load, former blocks, cold cuting scissors, drill bushes, coining dies,draw benches

3. Annealed hardness: HBS=207-255



#### Chemical composition:

С	Si	Mn	Cr	S	P	Mo	V	Co
1.50	≤0.60	≤0.60	12.00	≤0.030	≤0.030	0.85	≤1.10	≤1.00



Product name: 9CrWMn/O1/1.2510/SKS31
Product category: Cold work die steel

Specifications

1. Hardness: HB 230

2. Characteristic: Non-deforming oil steel

3. AISIO1/DIN1.2510/9CrWMn cold work

die steel

 Delivery condition: Forged condition,
 VOD material, Black surface or milled surface, Annealed hb=225

С	Si	Mn	Cr	V	W
0.9	0.3	1.2	0.5	0.5	0.1

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Product name: Cr12/D3/1.2080/SKD1 Product category : Cold work die steel

Specifications

1.Quench: 950-980°c oil cooling HRC≥60

2.Backfire:

relieving stress, stable structure 180-200°c two hours HRC60-62; relieving stress, lower hardenss 320-350°c two hours HRC57-58

3.Anneal: 830-850°c slow cooling



#### Chemical composition:

С	Mn	Si	Cr	P	S
2.00/2.30	≤0.40	€0.40	11.50/13.00	≤0.030	≤0.030



Product name: Cr12MoV/1.2601/SKD11 Product category : Cold work die steel

Specifications

Cold work tool steel D5/1.2601/Cr12MoV

1.Size:Diameter:50-450mm;length:2-6M;

2. Annealed hardness to 255;

3.Black surface

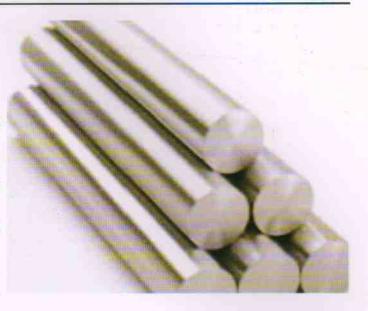
С	Si	Cr	Mn	P	S	Мо	V
1.45	0.3	11.5	0.35	≤0.03	≤0.03	0.4-0.6	0.1-0.3



Product name : 3Cr17NiMo/1.2316
Product category : plastic mould steel

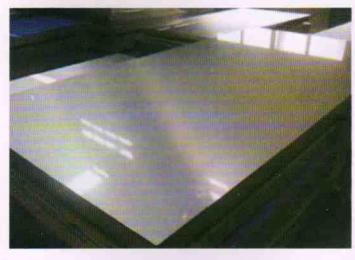
#### Specification

- 1. pure and precision mirror polishing
- strong corrosion resistance and its pitting corrosion goes beyond S-136 and 1.2316
- convenient heat treatment, quenched and tempered steel after pre-hardened, its dimension become more stable.
- 4. its resistance is as good as S-136 and 1.2316, and easy to repair welding.
- 5.Dimensions(mm)forging element φ50φ320 forging plate20-80×40-410 80-300×410-660
- 6. Factory state:hardnessHB≤230



#### Chemical composition:

С	Mn	Si	Cr	P	Mo	S	Ni
0.30/0.40	≤1.00	≤1.00	16.0/17.5	≤0.025	0.80/1.30	≤0.020	0.60/1.00



Product name : 3Cr2Mo/P20/1.2311/SKT5
Product category : plastic mould steel

#### Specification:

- 1. Plate: Thickness 20 300mm, width 1600 2300mm
- Delivery condition: Hot rolled or forged, prehardened, black surface, UT test. Prehardened Hardness 28 – 34HRC
- Plastic mould steel with good toughness properties, easy to machine, better polishability than 1.2312, dimensional stability, flame hardenable, good

photoengraving properties, requiring no heat treatment, 280 - 325 HB hardened and tempered condition, suitable for nitriding, case hardening treatments, hardchrome plating and pitting.

C	Si	Mn	P	S	Cr	Mo
0.28-0.40	0.20-0.80	0.60-1.00	≤0.030	≤0.030	1.40-2.00	0.30-0.55

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Product name: 9Cr18/440B

Product category : plastic mould steel

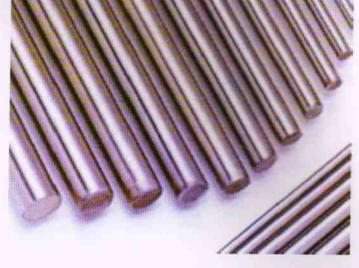
Specification:

1.Min. order:10 metric tons

2. Manufacturer, EF/ESR, OEM

3.Delivery time:35-40days

4.Excellent wear-resist



#### Chemical composition:

С	Si	Mn	Cr	S	P
0.90-1.00	≤0.80	≤0.80	17.00-19.00	≤0.030	≤0.030



Product name: 4Cr13/420/SUS420J2 Product category : plastic mould steel

Specification:

1.Delivery time: 35-40days 2.100% UT acco to En1921D/d

3.Diameter: 50-500mm

4. Min. order: 10 metric tons

C	Si	Mn	Cr	S	P
0.36-0.45	≤0.60	≤0.80	12.00-14.00	≤0.030	≤0.035

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## 热作钢



红 4Cr5MoSiV1



4Cr5MoSiV1 [H13(电渣)] [H13(电炉)]



铁红 5CrNiMo



黑+绿 3Cr2W8V



铁红+黑 5CrMnMo



黑+红 4Cr5MoSiV [H11]



绿+红 4Cr3Mo3SiV

## 冷作钢



绿 Cr12



Cr12MoV



红+白 CrWMn [01]



白 9Cr18



橙 Cr8Mo2SiV [Dc53]



红+黄 9Mn2V [02]



蓝+绿 Cr12Mo1V1 [D2]

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### 塑模钢



蓝 3Cr2NiMnMo [718]



蓝+黑 3Cr2Mo [P20]



蓝+黄 3Cr17NiMo



蓝+红 10Ni3MnCuAl [NAK80]



灰 2-4Cr13



蓝+白 S136

### 其他钢种



绿+黄 42CrMo



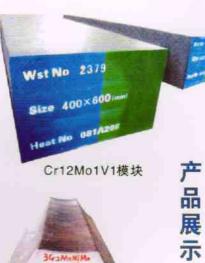
绿+灰 40Cr



绿+白 45#



灰+红 GCr15



Cr12Mo1V1模块



GCr15深加工产品



H13银亮材



12吨八角钢锭

合作共赢 品质取胜



## 黄石市天地模具材料有限公司

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