

# PIPE BENDER

## **WARNING**

### **IF TROUBLE IN MACHINE**

1. BEFORE OPERATING, LOOSEN THE AIR VALVE AND TIGHTEN DURING TRANSIT.
2. CHECK THE FILTER PORTION AND CLEAN IT.
3. CHECK PLUNGER BUCKET, IF DAMAGED, CHANGE IT.
4. DO NOT USE THE MACHINE MORE THAN ITS CAPACITY.
5. IF PIPE IS OVERSIZE, IT CRACK THE FORMER.
6. USE NEW BENDING QUALITY PIPES, AVOID OLD & RUSTY PIPES.

#### **DEFECT :**

IF RAM/PISTON DOES NOT MOVE FROM THE PLACE WHILE PUMPING AND IT GO AND BACK ON SAME PLACE.

#### **REMEDY :**

LOOSE L-KEY SCREW (#29) FITTED ON FRONT SIDE OF PUMP PLUNGER (#42), PUMP 4-5 TIMES WITH FORCE, WASTE FEW DROPS OF OIL & TIGHTEN THE BOLT. IF RESULTS ARE NOT SATISFIED, OPEN SCREW (#29) & CLEAN ITS THREE PARTS I.E. BALL (BIG) (#28), WEIGHT PIN (#27), BALL (SMALL) (#26) & AGAIN FIT ALL FOUR PARTS.



**Mahavir**  
**Enterprises**

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### **HYDRAULIC PIPE BENDER WITH HINGED FRAME**

Prod. No.	:	213B
Size	:	1/2" - 2"
Pump Force	:	15 Tons
No. of Formers	:	6
Weight.	:	98.0 Kgs.
Hydraulic Oils No.	:	I.O.C. SERVO 32
Serial No.	:	0322
Safety Instruction	:	Read Before Use

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