ESTD 1982
· ORIGINAL LEATHER CRAFTSMEN ·
LUMENS LEATHERS
INDIA
· WWW.LUMENSLEATHER.COM ·

CRAFTED GENUINE LEATHER · LUMENS INDIA · ESTD 1982 ·

Original Craftsmen

MAKING LEATHER SINCE 1982

Lumens India, based in Kolkata, has a thirty year legacy in the leather industry. We are an established end-to-end resource for finely crafted leather goods across various pricing and finishing requirements in both the industrial and fashion sectors.

Over the years we have grown to have a sizeable presence in the European markets. In particular, we have been recognised in Germany for our quality and reliability in safety wear manufacturing and are a key participant in the leather import segment.

MADE WITH CARE

All our chemicals are imported from companies that are REACH compliant. Detailed quality checks and packing ensure consistency and reliability.

Our Leather

UNPARALLELED LEGACY AND EXPERTISE

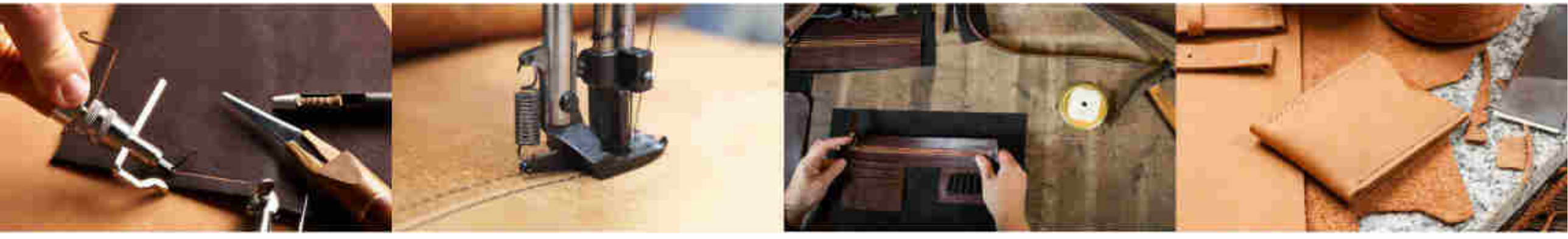
Comprehensive range of tanning processes enables us to cater to specific finishes. We produce the best wet blue and wet white in the region. Suppleness and character are very important to finished leather which we endeavour to sustain through correct usage of dye and development of colours.

ART OF CUTTING

Leather cutting is a finicky and precise process. Our use of laser cutting maximises quality of finished pieces and minimises leather wastage.

PERFECT STITCH

Sewing is an underrated but significant part of the process and is decisive in product longevity and design. We have experts in thread work combination with printed and leather suede. Machine threading with our artisans' finesse ensures sartorial elegance and durability whilst maintaining the integrity and craftsmanship of the design.



COMPONENT DESIGN

Meticulous finishing of inner components and detailing is inherent to our process. The right grains and grades of leather and the right parts of the hide are used for varied sections to enhance feel and durability.

LEATHER FINISHING

Functionality and craftsmanship are ingrained in our finishing. Hand embossing done by Indian artisans under the watchful eye of our designer team adds uniqueness and finesse. High quality accessorising complements the opulent leather.

INTERNATIONAL CERTIFICATIONS :

Lumens Leathers India Limited *is* SA8000 *certified.*

SA8000 *is an auditable certification standard that encourages organizations to develop, maintain, and apply socially acceptable practices in the workplace. It was developed in 1989 by Social Accountability International* (UNITED STATES OF AMERICA)*, formerly the Council on Economic Priorities, by an advisory board consisting of trade unions,* NGOs*, civil society organizations and companies.*

An accredited SA8000 *certification provides ongoing and reliable assurance that an organization is upholding social performance expectations, while also continuously improving their management systems to address and prevent social and labor risks.*

SAI *works closely with most reputed international brands that have decided to accept the* SA8000® *Standard as part of their social compliance program. These companies have found several benefits in recognizing* SA8000 *in lieu of conducting their own audits.*

Some of the advantages include:

- SAI's *regular revisions ensure the Standard's continued relevance in the face of new and emerging social and human rights issues.*
- *The Standard emphasizes strong management systems that encourage facilities to continuously measure their social performance and improvement.*
- *Recognizing the Standard can result in significant savings in audit costs and in an opportunity to allocate resources more effectively to those facilities that need more support.*
- *The accredited* SA8000 *certification system provides an additional, independent layer of oversight to assure all* SA8000 *audits are conducted in a fair, reliable, and consistent manner.*

Walmart

The multinational retailing corporation Walmart has announced it will begin to accept the SA8000® *Standard as one of the eight currently approved social compliance programs in its Responsible Sourcing Program in mid-2017.*

INSPECTION REPORT :

Lumens India *believes in highest quality standards and to enforce our belief we provide inspection report from internationally renowned Inspection Certification Bodies (Intertek/ SGS), which acts as our quality partners.*

We provide quality inspection report under the following general categories;

1. *Relevance to Technical Specifications of the items to be inspected.*
2. *Relevance to Reference sample/s.*
    a. *Relevance to product measurement tolerance.*
    b. *Relevance to product description, size & colour.*
    c. *Quality of Workmanship*
    d. *Labelling*
    e. *Bar code readability*
    f. *Carton assortment*
    g. *Pull test*
    h. *Product weight*
    i. *Transportation Drop Check*
3. *Relevance to Packing and Packaging requirements.*
    a. *Technical specification of the Poly Bag*
    b. *Technical specification of the Textile Bag*
    c. *Carton Dimension*
    d. *Carton weight*
    e. *Silica Gel/ Other Anti Moisture Gel packs*
    f. *Bar code stickers*
4. *Visual photographs of the product pre & post packaging.*
5. *Relevance to Shipping mark requirements.*
6. *Metal Detection Test Report.*
7. *Detailed address of inspection location along with contact details (Telephone number/ E- mail address).*
8. *Other Specific requirements as specified by our clients.*

Vintage Hues

EXOTIC COLOUR SERIES

Bag showcases printed leather work with a fine wax finish. This classic leather is best suited for a variety of fashion products like bags, totes, mini-purses etc.

Printed leather adds to longevity and method of treatment enhances colour hues and gives every piece a unique look.

40 [W] x 30 [H] x 1.5 [D] cm

PRODUCT DIMENSIONS

Avant Garde

FINE FINISH LEATHER SERIES

Embossed with a unique and customised finish. A supple finish with elegant tassel work.

41 (W) x 28 (H) X 1.5 (D) cm

PRODUCT DIMENSIONS

Chrome free tanned leather produced from the ubiquitous wet white of the highest quality.

Imperial Vault

LUXURY SERIES

A polished unisex bag using vintage leather with a graceful finish.

Refined with robust handles and stitching. Product displays high end clasps and rivets for durability.

38 [w] x 25 [H] x 12 [D] cm

PRODUCT DIMENSIONS

Nappa Exotica

PREMIUM FASHION SERIES

Beautifully hand embroidered by local Indian artisans. Made from the highest quality Nappa leather showcases fine appliqué turned leather and thread sequins. Elegant Zari bead work & varied stitching by our excellent craftsmen.

Typically soft tempered Nappa leather lovingly treated and shaped.

45 [w] x 39 [h] x 13 [d] cm

PRODUCT DIMENSIONS

Venetian Pride

LUXURY BAG SERIES

A premium shoulder sling bag showcasing our intricate thread and satin ribbon stitch work and excellent napping

Made from the highest quality suede, quintessentially soft and pliable.

28 [w] x 23 [H] x 1.5 [D] cm

PRODUCT DIMENSIONS

Classic Chic

FASHION BAG SERIES

Boho Chic with tassels, displaying free flowing artistry and our expertise in hand riveting. Lead and Nickel free metal alloy rivets have been used.

48 [w] x 30 [H] x 15 [D] cm

PRODUCT DIMENSIONS

Strata Exec

BUSINESS ACCESSORIES

This range features our robust yet elegant finishing. Product highlights clean lines and premium quality metal accessories.

Made with typically supple vegetable tanned leather treated and finished for a natural feel and sturdy usage.

39 [w] x 31 [H] x 12 [D] cm

PRODUCT DIMENSIONS

Livingston Spirit

TRAVEL & CASUAL GEAR

A knapsack made with washed cow leather complete with characteristic squeak. Outdoorsy and elegant leather finished for fairly rough regular use.

At Lumiens our wash dye process is carefully handled to ensure that oils and colouring agents have maximum penetration. We optimise the duration of the process depending on the desired finish to assure required liquids reach the

44.45 [W] x 31.75 [H] x 11.43 [D] cm

PRODUCT DIMENSIONS

Wallets & Purses

PREMIUM ACCESSORIES

The range displays a selection of finishes for fine leather accessories. These wallets and purses are hand stitched and cut with precision, demonstrating our fine detailing for small products.

INDUSTRIAL GEAR

QUALITY SAFETY WEAR

Established manufacturers of Water Resistant, Heat Resistant, Oil & Dust Resistant washable leathers.
We offer customised safety wear solutions and a comprehensive range of proven safety wear such as gloves, aprons, body suits, jackets, arm guards, leg guards and waist aprons for varied market requirements.

Leather has conventionally been the primary source of material in the industrial safety wear segment. Widely used in automotive, hardware manufacturing, construction and other heavy duty industrial applications, leather has durability and malleability. Lumens offers a varied selection of leather styles in cow (grain and split), buffalo (grain and split), goat grain and sheep grain, finished to fit specific requirements.

SAFETY GLOVES

INDUSTRIAL SAFETY GEAR

Leather has always offered a high level of protection against abrasion but has been found wanting when dealing with cuts. At Lumens, the safety of our end user is always paramount, especially in the industrial sector. With that in mind, we offer the superior protection of Kevlar lining fibre. The lining is engineered by DuPont scientists and is not only highly resistant to cuts but is resistant to burns, does not support combustion or melting. This making them the ideal choice for applications fraught with the danger of cuts and heat. Our product adheres to the latest global cut standards, **ANSI/ISEA 105 STANDARD & EN 388 CUT STANDARD**, for hand protection.

ALUMINISED HEAT RESISTANT GLOVES capable to standing temperature upto 100 °Celsius.

FULLY PARA ARAMID GLOVES with 4 TIPS finger mitten styling. 600 GSM.

WINTER GLOVES with full lining and 100% dye fast yellow gloves.

WINTER ALL LEATHER WING THUMB GLOVES with half piping.

WINTER ALL LEATHER WING THUMB GLOVES with full piping.

WINTER ALL LEATHER COMBI GLOVES with natural colour grain palm & 100% dye fast blue coloured split leather back & cuff.

SPLIT LEATHER PALM STYLE GLOVES with drill back and rubberised cuff.

SPLIT LEATHER PALM STYLE GLOVES with blue striped drill back and rubberised cuff.

COW GRAIN LEATHER PALM STYLE GLOVES with canvas back and rubberised cuff.

COW SPLIT LEATHER PALM STYLE GLOVES with palm reinforcement for extra protection and safety.

COW GRAIN LEATHER PALM STYLE GLOVES with wing thumb and red drill cloth back & cuff.

COW GRAIN LEATHER PALM STYLE GLOVES with wing thumb and yellow drill cloth back & cuff.

SAFETY GLOVES

ALL LEATHER WELDER STYLE GLOVES with combination of grain and split leather.

ALL LEATHER WELDER STYLE GLOVES with combination of grain & split leather along with blue piping.

4 TIPS ALL LEATHER WELDER STYLE GLOVES with split leather cuff.

3 TIPS ALL LEATHER WELDER STYLE GLOVES with full buffalo grain palm and back along with knuckle reinforcements.

3 TIPS COMBI LEATHER WELDED STYLE GLOVES with full lining.

EXTRA SOFT GOAT SKIN DRIV - ERS with black binding.

LEATHER PALM STYLE GLOVES with a combination of beige colour reinforced palm and canvas cuff.

3 TIPS ALL LEATHER WINTER STYLE GLOVES with full lining.

TOP GRAIN BUFFALO LEATHER PALM STYLE GLOVES with yellow style drill cloth along with reinforced cuff.

REINFORCED LEATHER PALM STYLE GLOVES with canvas back and reinforced cuff.

PREMIUM QUALITY SHEEP SKIN 3 TIPS LEATHER PALM STYLE GLOVES with canvas back and reinforced cuff.

PREMIUM QUALITY SHEEP SKIN 3 TIPS LEATHER PALM STYLE GLOVES with canvas back and blue binnied reinforced cuff.

SAFETY GLOVES

ALL LEATHER GREEN COLOUR WELDER STYLE HIGH QUALITY SUEDE LEATHER GLOVES with water repelling properties.

ALL LEATHER BROWN COLOUR WELDER STYLE HIGH QUALITY SUEDE LEATHER GLOVES with water repelling properties.

ALL LEATHER WINTER STYLE RED COLOUR SPLIT LEATHER GLOVES with black piping.

ALL LEATHER WINTER STYLE YELLOW COLOUR SPLIT LEATHER GLOVES with 100% dye fast colour .

ALL LEATHER WINTER STYLE BLUE COLOUR SPLIT LEATHER GLOVES with Blue colour wing thumb & yellow piping.

ONE HAND MITTEN STYLE DOUBLE PALM BUFFALO SPLIT LEATHER GLOVES with full lining.

Lumens Advantage

INFRASTRUCTURE & PROCESSES

Lumens can boast of modern production facilities with a production capacity of up to 1 million square feet in finished leather. We handle all production right from raw hides procurement to designing, manufacturing and exporting of goods. Our in-house laboratory is critical to quick sample development and research. We have accumulated experience and scalability both in product quality and range.

Strict security and production policies are maintained with regard to design integrity to adhere to a globally acceptable working standard. We produce top quality leathers for various applications. All our chemicals are imported from companies that are REACH compliant. Detailed quality checks and packing ensure consistency and reliability.

TANNERY

Our dry tannery unit producing the best wet blue and wet white. We house the best selection of Indian hides, predominantly medium sized. Leather is graded and dyed as per client specs. Our modern facilities with an array of drums highlights our range of processing capability.

Our team of in-house technicians, with their accumulated experience and knowledge are essential to the foundation of leather processing. Our passionate tanners process drums individually to enhance the character of the leather.

Artisan first Approach

LUMENS MANUFACTURING

Our artisans are guided, trained in a calm and loving environment. We recognise the importance of nurturing these artists and providing a platform for their creativity. Each artisan focuses on a single piece resulting in unique detailing and individuality. They lovingly shape and treat hide, always aware of their criticality to the finished product. Our stable recruitment policy leads to a pool of highly skilled craftsmen enabling a high standard of work and employee satisfaction.

[IMAGE RIGHT]
Chemical treamtment plant

OUR ETHICS

We at Lumens are conscious of our environmental responsibility and aspire to constantly re-evaluate our facilities and processes. Our chemical treatment plants aim to adhere to ethical standards of leather manufacturing and employee safety. Our industrial fans and safety conscious circuit boards are designed and implemented for longevity and safety. We strive towards a clean and healthy working environment and aspire to comply with current workplace welfare practices.

[IMAGE FAR RIGHT]
Leather processing floor

[IMAGE RIGHT]
We have a fully equipped lab with automated drums capable of sampling all kinds of leather with speed and precision.

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