

PICKLING PRODUCTS for Stainless Steel:

Overview of Cleaning, Pickling & Passivation. Clean & Pickle – Corrosion of Stainless Steel



Böhler Welding is a leading producer of superior pickling products for stainless steels and special alloys. **Böhler** products are made in Malmö, Sweden, in our own modern, automated process plant. All products have full traceability from raw material to finished product, which gives us total control of the product quality. Our quality and environmental management systems are certified according to the ISO 9001 and ISO 14001 standards.

Böhler offers

- A wide range of finishing chemicals like pickling gels, pastes, sprays, liquids and cleaning agents. Help you restore stainless steel. Stainless steel retains its beautiful finish thanks to a protective layer that forms on the surface.
- Products help customers around the world in their daily work of creating a superior stainless steel surface. Pickling of stainless steel is the technically superior method to obtain the best corrosion resistance.
- Pickling pastes and sprays are highly effective and can be used in thinner coats than many other pickling products.

Be stainless, stay stainless

- For over 50 years- worked closely with leading producers of stainless steel.
- Know how to keep steels stainless. Have a complete range of products to meet every need. The products are applied and work in a way that introduces no mechanical damage that can weaken the protective layer of the stainless steel. All our products are well known, easy to use and have established an impeccable reputation.
- Start using them now and be absolutely confident that they will solve your problem, restore the surface and return your stainless steel to its original lustrous look, feel and finish.

Matchless in Stainless

Böhler Welding weldCare is a leading producer of superior pickling products for stainless steels and special alloys. For over 50 years Böhler Welding weldCare has worked closely with leading producers of stainless steel and offers extensive knowledge and a wide range of finishing chemicals: Pickling Gels, Pastes, Sprays, Liquids and Cleaning agents.

Using weldCare Finishing Chemicals will restore the surface and return stainless steel to it's original look. Stainless steel retains its beautiful finish thanks to a protective layer that forms on the surface. The products help to maintain or restore this protective layer and help customers around the world in their daily work of creating a superior stainless steel surface.



Avesta Pickling Paste 130 is a unique low-fuming and safer-touse pickling paste



REDONE™ Pickling Spray 240



Avesta Cleaner 401 is a heavy-duty stainless steel cleaner.



Avesta FinishOne Passivator 630 is an acid-free passivator

Stainless steels and their pickle ability:

Stainless steel grades: Group 1: Very easy to pickle

(Group 1 is very easy to pickle but, at the same time, difficult to treat. There is a risk of over pickling. Great attention must be paid to pickling time and temperature.)

Group 2: Easy to pickle

Group 3: Difficult to pickle

Group 4: Very difficult to pickle.

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