

• Different dosing & weighing technology depending on product characteristics such as gravity, vibratory, belt & screw feed systems

• High Speed & High Accuracy

Multiple head system for even higher speed



· Primary bagging solution for all free flowing bulk material

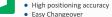
 Secondary bagging solution for sachets and pouches · Pick-Fill-Seal solution for premade pouches

· Semi-automatic & Fully automatic options

Primary, Secondary & Tertiary Cartoning systems



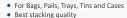
Semi & Fully automatic



Case Packer • Auto Case Erector



Advanced palletizing technologies – Robotic, Gantry & High level



Accessible and safe

Palletising • Peripherals – Compression conveyor, Pallet dispenser & Stretch wrapper



Efficient Integrated system



Conveying • Easy Cleaning and Inspection

Smooth conveying



Does your project require you to engage with multiple vendors either for

pencil, gravity, screw, pneumatic, vibrating, flexible, spiral, bucket etc.

• Various types of conveying systems - roller, belt, slat, accumulation, telescopic,

machines or for engineering services? • Does adhoc onsite installation create safety and quality issues?

 Does it take a long time to commission the equipment? EPSM that is our turnkey service to get away from these problems.

• Single point of contact for Engineering, Supply, Procurement & Management



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## **PALLETIZER**

Palletizer receives shippable packages and stacks them in pallets for storage and transportation. The basic quality elements while palletizing are that the packages are not damaged and are neatly stacked.

At Warade, we have developed the most advanced palletizing technology to meet your requirements with the best quality and at high speed.

When stacking pattern is fixed and no change over is required, our gantry type palletizing technology is the most economical option.

We have developed automatic system for dispensing empty pallets to Palletizer. This ensures that the Palletizer runs continuously. It holds the stack of empty pallets and then automatically separated and fed to Palletizer as required.



### > Features

Advanced palletizing technology Gantry, Low level and High level

High Speed – Upto 1800 units/hr

> High pallet capacity - Upto 2000 kg pallet weight

Easy Integration with upstream machines

Best stacking quality

User friendly interface

> Accessible and Safe

High stacking level- Upto 12

Low and easy maintenance

Optimum and sturdy design

For various sizes and shapes of bags



## **Gantry Palletizer** \_\_\_\_\_

A gripper that picks up one bag at a time and places it at a point on the pallet pre-assigned













## Low Level

Designed for stacking stable bags with a well defined shape at medium and high speeds. Designed with stripper plates suitable for bag layer preparation, squaring and compression perfect for a high quality stable pallet.

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## High Level

When high speed and high stacking level is required, our ground breaking high level palletizing technology is best suited. Stacking levels as high as 12 can be achieved.

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Bagging **Palletizing** 



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\*Due to continuous research and development process we reserve right to make modification in design/specification in the equipments.

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GRAVIMETRIC FEEDER



SCREW FEEDER



BELT FEEDER

# **Dozing & Weighing Systems**

Models	Gravimetric Feeder	Screw Feeder	Belt Feeder	Vibratory Feeder
Heads	Up to 1 to 3	Up to 1 to 3	Up to 1 to 6	Up to 1 to 3
Wt. Range	Up to 6 to 50Kg	Up to 6 to 50Kg	Up to 1.5 to 50Kg	Up to 6 to 50Kg
Weighing Speed	Up to 16 to 55 Weighing/min	Up to 12 to 30 Weighing/min	Up to 30 to 100 Weighing/min	Up to 12 to 20 Weighing/min
Application	Sugar, Rice, Fertilizer, Plastic pallets, Grain, Granules, Pet food etc.,	Bran, Flour, Milk powder, Chemicals, Detergents, Powders etc.,	Chips, Flakes, Seeds, Animal feed, Cereals, Free flowing powder, Detergents etc.,	Granules, Pallets, Aggregates, Rocks, Ceramic grits, Grains, Sand etc.,

## Jambo Bagging

### → Features

> Productivity optimization with one single operator

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- Simple and compact
- > Low economic investment
- > Automatic pallets in-feed and automatic evacuation of the full pallets
- Big bag's bottom vibration



System	Net weighing
Weighing range	100 to 1000 kg
Accuracy	Up to +/- 0, 0.1% at 2 sigma*
* D	and an internal in the state of

Depending on feeder type, bag type, product characteristics, bag size, speed, etc.



# Semi Automatic Bagging

The Manual Bagging is a state-of-theart electronic net weighing system designed to operate in a wide range of applications. In order to accommodate the various products, the system comes with four possibilities of feeding devices (gravity, belt, screw, and vibratory feeders).

#### -----> Features

- > High production speed
- > Simple construction and sturdy design for long-term reliability
- User-friendly weight controller
- Accuracy as high as ± 20grams @ 2 sigma\*

#### Task - Bag feeding (Manual), Product filling, Bag removing (Manual)

Speed	Up to 500 bags/hr*
Filling weight	5 – 50 Kg
Accuracy	± 20 grams @ 2 Sigma*
Bag material	PP woven, HDPE, PE, Paper
Bag size	270x1050 mm
Air consumption	Up to 85 LPM
Power requirement	Up to 3kW
* Dependin	g on product, bag weight and accuracy

### Application

Food, Pet food, Feed, Seeds, Chemicals, Fertilizers salt, Aggregates, Granules etc.

















Fully automatic high-performance bagging system. Designed for virtually any kind of open-mouth bags with or without handles. The machine can operate with very fine powders with product de aerator/ compactor.

Integrated bag closure devices available including sewing and

Optional integrated equipment - print and apply, label applicators, ink-jet printers, encoders, metal detectors, check weighing systems.

### -----> Features

Single and multiple dozing systems available for higher speeds.

> PLC controlled scale.

Four point bag detection sensors on spout.

Wide application for variety of products

> Compact design for economical & efficient use of space

Up to 1000 bags/hr*	
5 – 50 Kg	
± 20 grams @ 2 Sigma*	
PP woven, HDPE, PE, Paper	
270 x 1050 mm	
Up to 185 LPM	
Up to 12kW	

### Application

Food, Pet food, Feed, Seeds, Chemicals, Fertilizers salt, Aggregates, Granules etc.















## Pouch In Bag Machine

Fast, Efficient & Cost Effective: Offers a simple yet fast, efficient and cost effective solution to do secondary bagging of finished products.

-----> Features

### Optimum design

> Online Recipe selection for different Products / SKU's

User friendly operator panel

Easy Changeover

Setup changeover time- 10min

Multi SKU Recipe Selection

Uninterrupted Sack Loading





- Random packing pouch in bag
- Neat stacking pouch in bag
- Pouch Range: 50gm ~ 10Kg













