

Surface Coating Report

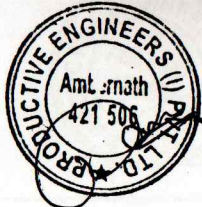


Date: 09-03-2025



Report no. PEIPL/KKE/KRCL/CR/SURFACE COATING REPORT/01

	Metallizing wire details	Primer Details	Intermediate Coat Details	Final Coat
	3.15mm 99.5% Pure Al wire	Etch Primer	Zinc Chromate Primer	Asian Aluminium Paint (2 coat)
		Make : Asian Paints	Make : Asian Paints	Make : Asian Paints
Plot No. B-31, Addl. MIDC, Anand Nagar, Ambarnath (E)	Certificate Number - C7710	Batch Number - 0536700045	Batch Number - 0538700567	Batch Number - 0536800340

Girder No	Qty	Name of Part	Date	Metallizing DFT	Date	Primer DFT	Date	Watch Primer DFT	Date	Final Coat DFT
SPAN 1_G1 (41.686 Mtrs.)	01 No.	Top Flange	05-03-2025	157, 156, 146, 153, 161	06-03-2025	167, 166, 156, 163, 171	08-03-2025	197, 196, 186, 193, 201	09-03-2025	227, 226, 216, 223, 231
				143, 149, 165, 149, 147		153, 159, 175, 159, 157		183, 189, 205, 189, 187		213, 219, 235, 219, 217
		Web 1st Side		147, 144, 147, 153, 163		157, 154, 157, 163, 173		187, 184, 187, 193, 203		217, 214, 217, 223, 233
				157, 155, 155, 146, 153		167, 165, 165, 156, 163		197, 195, 195, 186, 193		227, 225, 225, 216, 223
		Web 2nd Side		149, 163, 163, 145, 153		159, 173, 173, 155, 163		189, 203, 203, 185, 193		219, 233, 233, 215, 223
				153, 164, 143, 146, 149		163, 174, 153, 156, 159		193, 204, 183, 186, 189		223, 234, 213, 216, 219
		Stiffeners		141, 146, 154, 147, 144		151, 156, 164, 157, 154		181, 186, 194, 187, 184		211, 216, 224, 217, 214
				155, 157, 149, 153, 158		165, 167, 159, 163, 168		195, 197, 189, 193, 198		225, 227, 219, 223, 228
		Bottom Flange		156, 149, 166, 147, 146		166, 159, 176, 157, 156		196, 189, 206, 187, 186		226, 219, 236, 217, 215
				145, 158, 159, 160, 156		155, 168, 169, 170, 166		185, 198, 199, 200, 196		215, 228, 229, 230, 226

Name	PRODUCTIVE ENGINEERS	K.K.ENGINEERING	KRCL	CENTRAL RAILWAY
Signature			<p style="text-align: right;"><i>Sivaprasad</i> 09/03/25</p>  <p style="text-align: center;">SIVAPRASAD Sr. PE / Inspection</p>	<p style="text-align: right;"><i>Prady</i> SSE/BO/MS/CMP C.R.I.Y.</p>

*Final coat DFT of Girders Inspected and found Satisfactory.



Surface Coating Report

Date: 20-03-2025

Report no. PEIPL/KKE/KRCL/CR/SURFACE COATING REPORT/02

Metallizing wire details	Primer Details	Intermediate Coat Details	Final Coat
3.15mm 99.5% Pure Al wire	Etch Primer	Zinc Chromate Primer	Asian Aluminium Paint (2 coat)
	Make : Asian Paints	Make : Asian Paints	Make : Asian Paints
Certificate Number - C7710	Batch Number - 0536700045	Batch Number - 0538700567	Batch Number - 0536800340

Plot No. B-31, Addl. MIDC, Anand Nagar, Ambarnath (E)

Girder No	Qty.	Name of Part	Date	Metallizing DFT	Date	Primer DFT	Date	Watch Primer DFT	Date	Final Coat DFT
SPAN 1_G2 (41.686 Mtrs.)	01 No.	Top Flange	10-03-2025	151, 145, 146, 153, 161	13-03-2025	161, 155, 156, 163, 171	16-03-2025	191, 185, 186, 193, 201	18-03-2025	221, 215, 216, 223, 231
				153, 156, 165, 149, 147		163, 166, 175, 159, 157		193, 196, 205, 189, 187		223, 226, 235, 219, 217
		Web 1st Side		147, 144, 150, 153, 158		157, 154, 160, 163, 168		187, 184, 190, 193, 198		217, 214, 220, 223, 228
				159, 155, 155, 157, 153		169, 165, 165, 167, 163		199, 195, 195, 197, 193		229, 225, 225, 227, 223
		Web 2nd Side		149, 163, 163, 145, 153		159, 173, 173, 155, 163		189, 203, 203, 185, 193		219, 233, 233, 215, 223
				153, 164, 143, 146, 149		163, 174, 153, 156, 159		193, 204, 183, 186, 189		223, 234, 213, 216, 219
		Stiffeners		141, 156, 154, 147, 154		151, 166, 164, 157, 164		181, 196, 194, 187, 194		211, 226, 224, 217, 224
				155, 167, 165, 153, 158		165, 177, 175, 163, 168		195, 207, 205, 193, 198		225, 237, 235, 223, 228
		Bottom Flange		156, 149, 166, 147, 148		166, 159, 176, 157, 158		196, 189, 206, 187, 188		226, 219, 236, 217, 218
				145, 161, 159, 160, 156		155, 171, 169, 170, 166		185, 201, 199, 200, 196		215, 231, 229, 230, 226

Name: PRODUCTIVE ENGINEERS K.K.ENGINEERING KRCL CENTRAL RAILWAY

Signature:

* Final painting DFT of girder inspected and found satisfactory

Surface Coating Report

Date: 03-04-2025



Report no. PEIPL/KKE/KRCL/CR/SURFACE COATING REPORT/03

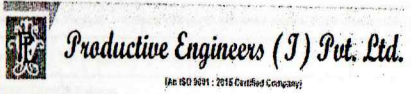
Metallizing wire details	Primer Details	Intermediate Coat Details	Final Coat
3.15mm 99.5% Pure Al wire	Etch Primer	Zinc Chromate Primer	Asian Aluminium Paint (2 coat)
	Make : Asian Paints	Make : Asian Paints	Make : Asian Paints
Certificate Number - C7710	Batch Number - 0536700045	Batch Number - 0538700567	Batch Number - 0536800340

Plot No. B-31, Addl. MIDC, Anand Nagar, Ambarnath (E)

Girder No	Qty	Name of Part	Date	Metallizing DFT	Date	Primer DFT	Date	Watch Primer DFT	Date	Final Coat DFT
SPAN 1_G3 (41.686 Mtrs.)	01 No.	Top Flange	20-03-2025	141 , 147 , 157 , 161 , 158	22-03-2025	151 , 157 , 167 , 171 , 168	27-03-2025	181 , 187 , 197 , 201 , 198	01-04-2025	211 , 217 , 227 , 231 , 228
				143 , 157 , 165 , 161 , 147		153 , 167 , 175 , 171 , 157		183 , 197 , 205 , 201 , 187		213 , 227 , 235 , 231 , 217
		Web 1st Side		147 , 144 , 147 , 153 , 163		157 , 154 , 157 , 163 , 173		187 , 184 , 187 , 193 , 203		217 , 214 , 217 , 223 , 233
				156 , 149 , 165 , 146 , 156		166 , 159 , 175 , 156 , 166		196 , 189 , 205 , 186 , 196		226 , 219 , 235 , 216 , 226
		Web 2nd Side		150 , 163 , 163 , 157 , 161		160 , 173 , 173 , 167 , 171		190 , 203 , 203 , 197 , 201		220 , 233 , 233 , 227 , 231
				161 , 164 , 168 , 146 , 150		171 , 174 , 178 , 156 , 160		201 , 204 , 208 , 186 , 190		231 , 234 , 238 , 216 , 220
		Stiffeners		151 , 156 , 154 , 161 , 157		161 , 166 , 164 , 171 , 167		191 , 196 , 194 , 201 , 197		221 , 226 , 224 , 231 , 227
				155 , 157 , 146 , 153 , 158		165 , 167 , 156 , 163 , 168		195 , 197 , 186 , 193 , 198		225 , 227 , 216 , 223 , 228
		Bottom Flange		156 , 154 , 166 , 161 , 146		166 , 164 , 176 , 171 , 156		196 , 194 , 206 , 201 , 186		226 , 224 , 236 , 231 , 216
				145 , 157 , 148 , 160 , 158		155 , 167 , 158 , 170 , 168		185 , 197 , 188 , 200 , 198		215 , 227 , 218 , 230 , 228

Name	PRODUCTIVE ENGINEERS	K.K.ENGINEERING	KRCL	CENTRAL RAILWAY
Signature				

SIVAPRASAD.K.A
SR-PE/Inspection.



Surface Coating Report

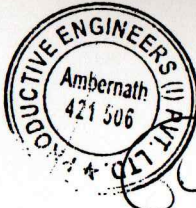

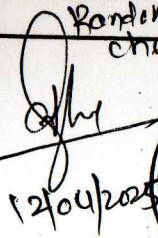

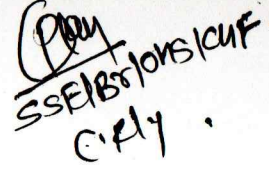
Date: 12-04-2025

Report no. PEIPL/KKE/KRCL/CR/SURFACE COATING REPORT/04

Plot No. B-31, Addl. MIDC, Anand Nagar, Ambernath (E)

Metallizing wire details	Primer Details	Intermediate Coat Details	Final Coat
3.15mm 99.5% Pure Al wire	Etch Primer	Zinc Chromate Primer	Asian Aluminium Paint (2 coat)
	Make : Asian Paints	Make : Asian Paints	Make : Asian Paints
Certificate Number - C7710	Batch Number - 0536700045	Batch Number - 0538700567	Batch Number - 0536800340

Girder No	Qty	Name of Part	Date	Metallizing DFT	Date	Primer DFT	Date	Watch Primer DFT	Date	Final Coat DFT
SPAN 1_G4 (41.686 Mtrs.)	01 No.	Top Flange	05-04-2025	149, 157, 153, 153, 161	07-04-2025	159, 167, 163, 163, 171	09-04-2025	189, 197, 193, 193, 201	10-04-2025	219, 227, 223, 223, 231
				143, 151, 162, 148, 147		153, 161, 172, 158, 157		183, 191, 202, 188, 187		213, 221, 232, 218, 217
		Web 1st Side		147, 149, 147, 153, 162		157, 159, 157, 163, 172		187, 189, 187, 193, 202		217, 219, 217, 223, 232
				155, 148, 152, 146, 165		165, 158, 162, 156, 175		195, 188, 192, 186, 205		225, 218, 222, 216, 235
		Web 2nd Side		149, 161, 163, 147, 155		159, 171, 173, 157, 165		189, 201, 203, 187, 195		219, 231, 233, 217, 225
				154, 164, 145, 146, 150		164, 174, 155, 156, 160		194, 204, 185, 186, 190		224, 234, 215, 216, 220
		Stiffeners		151, 148, 156, 148, 146		161, 158, 166, 158, 156		191, 188, 196, 188, 186		221, 218, 226, 218, 216
				156, 157, 147, 155, 157		166, 167, 157, 165, 167		196, 197, 187, 195, 197		226, 227, 217, 225, 227
		Bottom Flange		154, 156, 166, 148, 151		164, 166, 176, 158, 161		194, 196, 206, 188, 191		224, 226, 236, 218, 221
				155, 157, 156, 161, 158		165, 167, 166, 171, 168		195, 197, 196, 201, 198		225, 227, 226, 231, 228

Name	PRODUCTIVE ENGINEERS	K.K.ENGINEERING	Random KRCL checked found ok	CENTRAL RAILWAY
Signature	 Ambernath 421 506 12/4/2025		 12/04/2025 	 C.R.I.Y.
			AMIT SHAH	