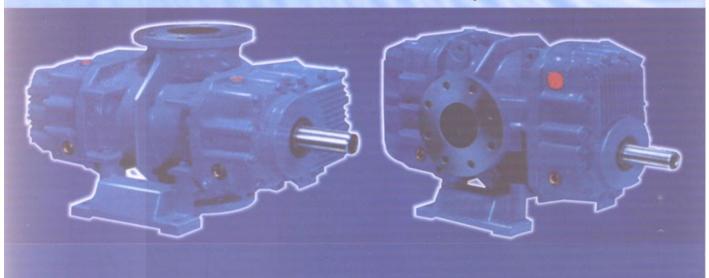




# FOR AIR-GAS APPLICATION POSITIVE & NEGATIVE CONVEYING, BOOSTING



Designed to Perform & Built to Excel

OMM BR 02 01/13





#### **PROLOGUE**

Beta Maschinenfabrik Pvt. Ltd. was established in 2004 and in a span of more than 15 years, it has become a pioneer in the field of manufacturing high-end industrial air blowers and Twin Lobe Rotary Air Blowers. Over the years, the company has expanded its technology base and has brought extensive products. We are an **ISO 9001:2015 certified company.** We have extensive all-round facilities which include inhouse RSP design, production, manufacturing, quality control, inspection and after sales service.

Beta has a complete marketing infrastructure and unwavering commitment of highly skilled/trained staffs. We provide in-depth technical clarifications prior procurement and after-sales support. A focus on innovative design and high quality machined parts has earned Beta a reputation for excellence amongst its user. Our commitment is to make customer delighted through manufacturing most efficient and high quality products with effective services within stipulated time to achieve customers' utmost satisfaction.

#### PRODUCT RANGES AND MANUFACTURING TECHNOLOGY

At Beta blower, we believe that persistency in improvement in all spheres is the key to maintain a successful position in the aggressive competition of todays' market. We have refined our air blowers to cater for standard air or natural gas applications as well as blowers used for handling hazardous and explosive gases. We also offer a wide range of twin lobe blowers and tri lobe blowers that cater to these industrial processes. Beta Blower is manufacturing quality blowers at competitive price that is the most desirable tool to sustain in highly competitive era. Our blower designs are generated through elaborate research and development on CAD/CAM software to lend precision to every product line. Being an ISO 9001:2015 certified quality producer, we endeavour to maintain its competitiveness, efficiency and energy saving factors at all cost.





NOTICEABLE DIFFERENCES -MARKETING AND AFTER SALES SUPPORT

We are aware that getting a customer is easy but retaining the customer is a difficult task and hence we ensure complete customer satisfaction by going an extra mile to attain the customer delight. Our guarantee services and after sales services are to be experienced to believe and majority of our esteemed customers vouch the same. Our wide chain of marketing office stretch across the country in business centres like Delhi, Mumbai, Ahmedabad, Chennai, Jaipur, Bangalore, Kolkata, Jamshedpur and Durg. Our dealers/partners are equipped to recommend the appropriate requirements of air blower to the customers and deliver the same at your door step.

#### APPLICABILITY OF OUR PRODUCTS

Beta rotary piston blowers are precision machines, designed and manufactured for the use in different field of applications, such as Petrochemicals, Fertilizers, Cements, Steels, etc.





It is also used in negative or positive pressure conveying of materials in bulk carrying vehicles, gas transportation equipment, Pressurize aeration, digesting, gas supply of an effluent and sewage treatment plants. Some of the other utilities of our blowers include, Filter cleaning, backwashing and aeration blowers in water works, specially ordered/made High vacuum pumping station and Rotary drum or belt filters used for Toxic, Aggressive and Hazardous industrial gases.

Some of our models/blowers are used in Power Plants (Gas or Steam based) Nuclear power plants and they are in compliance with standards and norms of competent authorities.



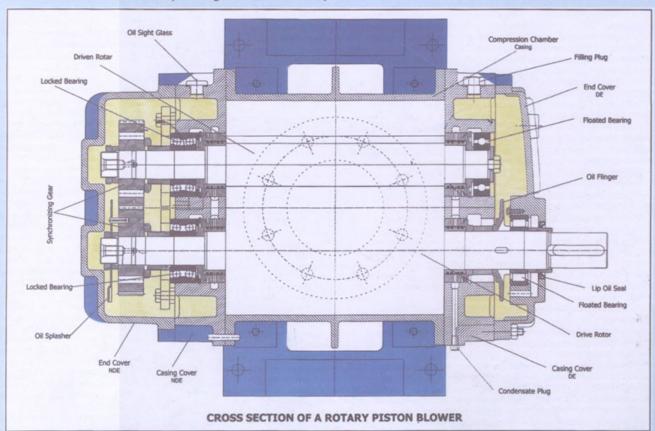
#### **TECHNICAL DETAILS**

#### **STANDARDS**

Beta blowers confirm to the relevant parts of API STANDARD-619 (2nd EDITION MAST 1985 REAFIRMED, MAY 1991) the international standards for refinery services, however, it can be supplied in compliance with other National or International Standards.

#### **TESTS**

Normally Beta blowers are tested in accordance with BS-1571 Part - II but can be tested in accordance with ASME PTC-9 or DIN-1945 depending on customers requirements.







#### **DRIVERS**

**Direct Drivers** - Beta blowers can be driven by Electric motors, Air motors, Hydraulic motors, IC engines, Gas or Steam Turbines or can directly be coupled with a gear train.

**Indirect Drivers** - Beta blowers can be flexible connected to an electric motor (max. belt speed 30 m/sec) at maximum power condition. Beta blowers can be driven by an IC engine with loading by an electromagnetic clutch.

#### **ADVANTAGES OF BETA BLOWERS**

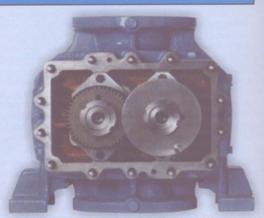
- High Mechanical Efficiency.
- High Volumetric Efficiency.
- · High Safety and Reliability of Operation.
- Efficient Design and Construction.
- Higher flow capacity due to Synchronized Timing Gears.
- Super silent blowers with option of acoustic enclosure to reduce the noise level.
- Rigid mountings with vibration dampers.
- Stronger Shafts with Wear Liner Sleeve on Shaft.
- Lubrication at both ends.
- Exclusive left hand drive blowers.
- Special Oil sealing arrangements.



View of rotor arrangement inside the casing

#### **ACHIEVEMENTS**

We have over 1600 valued customers across India and several International clients at Indonesia, Nigeria, Dubai, Sultanate of Oman, Bangladesh and Sri Lanka. Some of the biggest blower manufactured and supplied by us are of 7,000 m³/hour with a discharge pressure of 0.8 kg/cm² (Model no. 26.19) supplied to Uttar Pradesh Jal Nigam and 11,000 m³/hour with a discharge pressure of 0.8 kg/cm² (Model no. 27.22) supplied to M/s Hindustan Organic Chemicals Ltd., Maharashtra.



View of Synchronizing Gear









#### INDUSTRIES/SEGMENTS USING OUR BLOWERS

- Pulp & paper
- Sugar
- Automobile
- Textile
- Chemical & Fertilizer
- Milk & Dairy
- Govt. & PSU
- Energy & Power

- Steel
- Pharmaceuticals
- Agro & Food Industries
- Hospitals
- Cement
- Hotels/Resorts/Shopping Malls
- Footwear
- WTP, STP, ETP Manufacturer and Real Estate & Commercial Developers



A direct drive arrangement

#### WHAT CUSTOMERS SAYS...

"We have installed Beta Blowers of different capacities at the sites of our esteemed clients like BAXTER INDIA PVT. LTD., GUETERMAN INDIA PVT. LTD., RELAXO FOOTWEAR, PRATIBHA SYNTEX LTD., KR PULP & PAPER, ANJANI STEEL, CADBURY INDIA LTD., HOTEL RADISSON etc. and all the blowers are working satisfactory since last 10 years." - Hyper Filteration Pvt. Ltd. (Ghaziabad, U.P.).

"We are continuously using Beta Blowers for various applications at the sites of our esteemed clients like U.P. STATE INDUSTRIAL DEVELOPMENT CORPORATION (UPSIDC), HONDA SIEL CAR (I) LTD., HOTEL MAHINDRA LTD. etc. from the year 2005. The blowers manufactured & supplied by te Beta Maschinefabrik Pvt. Ltd. are most efficient and high quality on very economical price-tag. The quality producing by Beta Blowers is excellent & we are also

very much satisfied with one of the best after sales support providing by beta support team." - **Sophisticated Industrial Materials Analytic (SIMA) Labs. Pvt. Ltd. (New Delhi).** 

"We have installed several Blowers at our different sites (viz. Tihar Jail, LNFP Orthopedic Block, NDDB Channaraypatnam, PHE Jogalpur by M/s Beta Maschinefabrik Pvt. Ltd. since 2004 and all of them are working satisfactorily". - Enviro Engineers, New Delhi.

"We are satisfied with your Creator tails and giving you purchase orders for design. Supply, Installations and Commissioning of Roots Blowers with its accessories" - **HOCL Raigad and BARC** (GoI).

#### Our Esteemed Clients are:

- \* Uttarakhand Jal Sansthan
- \* BHEL, ONGC, NTPC, SAIL, Jindal Group, UEM India Ltd.
- \* UP Jal Nigam
- Punjab Water Supply and Sewerage Board
- \* Haryana Public Health En. Dept.
- \* Department of Local Bodies : UP, Rajasthan, Haryana, M.P., Gujarat, UPSIDC, UPJN





## Performance Data Air Conveyance (P1 = 1.0 bar, t1 = 20°C)



## Intake flow volume "Q1" and power consumption at the blower shaft "P" depending on speed "N" and differential pressure " $\Delta$ P" (mbar)

	ΔP mbar	10	00	20	00	30	00	4	00	50	00	6	00	70	00	80	00	90	00	10	00
MODEL	SPEED I/MIN	Q1 m³/hr.	P	Q1 m³/hr.	P kw	Q1 m³/hr.	P	Q1 m³/hr.	P	Q1 m³/hr.	P kw	Q1 m³/hr.	P	Q1 m³/hr.	P	Q1 m³/hr.	P	Q1 m³/hr.	P kw	Q1 m³/hr.	P
BR-20.00	1200 1500 1800 2200 2600	47 65 83 107 131	0.29 0.37 0.44 0.54 0.62	38 56 73 97 121	0.50 0.62 0.74 0.91 1.05	30 48 66 90 113	0.70 0.87 1.05 1.28 1.48	24 42 59 83 107	0.90 1.13 1.35 1.65 1.91	18 36 54 78 101	1.11 1.38 1.66 2.03 2.34	13 31 49 72 96	1.31 1.64 1.96 2.40 2.77	26 44 68 92	1.89 2.27 2.77 3.20						
BR-20.01	1200 1500 1800 2200 2400	66 96 119 154 172	0.36 0.45 0.54 0.66 0.75	50 76 103 138 155	0.64 0.79 0.95 1.17 1.34	37 64 90 125 143	0.91 1.14 1.37 1.67 1.92	27 53 80 115 132	1.19 1.48 1.78 2.18 2.51	18 44 70 106 123	1.46 1.83 2.19 2.68 3.09	9 36 62 97 115	1.74 2.17 2.61 3.19 3.68	28 54 90 107	2.52 3.02 3.69 4.26						
BR-20.02	1200 1500 1800 2200 2300	101 139 177 227 239	0.50 0.62 0.75 0.91 0.96	81 119 156 206 219	0.91 1.14 1.37 1.67 1.76	66 103 141 191 203	1.33 1.66 1.99 2.43 2.56	52 90 128 178 190	1.74 2.18 2.61 3.19 3.36	41 78 116 166 179	2.16 2.70 3.23 3.95 4.16	30 68 106 156 168	2.57 3.21 3.86 4.71 4.97								
BR-21.03	1200 1500 1800 2200 2600	109 146 183 233 282	0.60 0.75 0.90 1.10 1.29	93 130 167 217 266	1.01 1.26 1.52 1.85 2.18	80 118 155 204 254	1.43 1.78 2.14 2.61 3.08	70 107 144 194 243	1.84 2.30 2.76 3.37 3.97	61 98 135 184 234	2.25 2.82 3.38 4.13 4.86	52 89 126 176 225	2.67 3.34 4.00 4.89 5.76	44 82 119 168 218	3.08 3.85 4.62 5.65 6.65	37 74 111 161 210	3.50 4.37 5.24 6.41 7.54	31 68 105 154 204	3.91 4.89 5.87 7.17 8.44	24 61 98 148 197	4.32 5.41 6.49 7.93 9.33
BR-21.04	1200 1500 1800 2200 2500	152 204 256 325 377	0.74 0.92 1.11 1.36 1.57	130 182 234 303 355	1.30 1.62 1.95 2.38 2.77	112 164 216 285 337	1.86 2.32 2.79 3.41 3.97	98 150 201 271 322	2.42 3.02 3.63 4.44 5.17	85 137 188 258 309	2.98 3.72 4.47 5.46 6.37	73 125 177 246 298	3.54 4.42 5.31 6.49 7.57	62 114 166 235 287	4.10 5.12 6.15 7.52 8.77	52 104 156 225 277	4.66 5.83 6.99 8.54 9.97				
BR-21.05	1200 1500 1800 2200 2350	234 311 387 489 527	1.01 1.26 1.51 1.85 2.01	204 281 357 459 498	1.84 2.29 2.75 3.37 3.68	182 258 335 437 475	2.66 3.33 4.00 4.88 5.34	163 239 316 418 456	3.49 4.37 5.24 6.40 7.00	146 222 298 400 439	4.32 5.40 6.48 7.92 8.67	130 207 283 385 423	5.15 6.44 7.72 9.44 10.33								
BR-22.06	1000 1250 1500 1800 2400	187 248 308 381 527	0.87 1.09 1.31 1.57 2.14	163 224 285 358 504	1.53 1.91 2.30 2.75 3.76	145 206 267 390 486	2.19 2.74 3.28 3.94 5.38	130 191 252 325 471	2.85 3.56 4.27 5.12 7.00	117 178 239 311 457	3.50 4.38 5.26 6.31 8.62	107 166 226 299 445	4.16 5.20 6.24 7.49 10.24	94 155 215 288 434	4,82 6.03 7.23 8.68 11.86	83 144 205 278 424	5.48 6.85 8.22 9.86 13.48	74 134 195 268 414	6.14 7.67 9.20 11.05 15.10	65 125 186 259 405	6.79 8.49 10.19 12.23 16.72
BR-22.07	1000 1250 1500 1800 2300	274 359 445 547 717	1.31 1.64 1.97 2.37 3.03	247 332 417 519 689	2.26 2.82 3.39 4.06 5.21	226 311 396 498 668	3.20 4.00 4.80 5.76 7.38	208 293 378 480 651	4.14 5.18 6.21 7.45 9.56	193 278 363 465 635	5.08 6.35 7.62 9.15 11.73	178 263 349 451 621	6.02 7.53 9.04 10.84 13.90	165 251 336 438 608	6.97 8.71 10.45 12.54 16.08	153 238 323 426 596	7.91 9.89 11.86 14.24 18.25				
BR-22.08	1000 1250 1500 1800 2200	392 514 635 781 976	1.70 2.12 2.55 3.06 3.79	535 474 596 742 936	3.03 3.78 4.54 5.45 6.76	322 444 566 711 906	4.35 5.44 6.53 7.83 9.73	297 419 540 686 881	5.68 7.10 8.52 10.22 12.71	275 397 518 664 859	7.00 8.76 10.51 12.61 15.68	255 376 498 644 838	8.33 10.41 12.50 15.00 18.65								
BR-23.09	1000 1250 1500 1800 2300	394 516 638 785 1029	1.65 2.07 2.48 2.98 3.93	354 477 599 745 990	2.96 3.70 4.44 5.33 7.05	324 446 568 715 959	4.27 5.33 6.40 7.68 10.17	299 421 543 690 934	5.57 6.96 8.36 10.03 13.29	277 399 521 668 912	6.88 8.59 10.31 12.38 16.41	256 378 500 647 891	8.18 10.23 12.27 14.73 19.54	238 360 482 629 873	9.49 11.86 14.23 17.08 22.66	220 342 464 611 855	10.79 13.49 16.19 19.42 25.78	204 326 448 595 839	12.10 15.12 18.14 21.77 28.90	189 311 433 580 824	13.40 16.75 20.10 24.12 32.02
BR-23.10	1000 1250 1500 1800 2200	580 750 920 1124 1396	2.33 2.91 3.49 4.19 5.12	539 709 879 1083 1355	4.22 5.27 6.32 7.59 9.27	507 677 847 1051 1323	6.10 7.63 9.16 10.99 13.43	481 651 821 1025 1297	7.99 9.99 11.99 14.39 17.58	457 627 797 1001 1273	9.88 12.35 14.82 17.78 21.74	436 606 776 980 1252	11.77 14.71 17.65 21.18 25.89	416 586 756 960 1232	13.66 17.07 20.49 24.58 30.05	398 568 738 942 1214	15.55 19.43 23.32 27.98 34.20				
BR-23.11	1000 1250 1500 1800 2000	831 1064 1296 1575 1761	3.42 4.09 4.76 5.56 5.91	790 1023 1255 1534 1720	6.10 7.44 8.78 10.38 11.08	759 991 1224 1503 1689	8.78 10.78 12.79 15.20 16.24	732 964 1197 1476 1662	11.45 14.13 16.81 20.02 21.41	709 941 1174 1453 1638	14.13 17.48 20.82 24.84 26.57	688 921 1153 1432 1618	16.81 20.82 24.84 29.66 31.74								
BR-24.12	970 1250 1460 1750 2000	806 1079 1284 1568 1812	3.42 4.41 5.16 6.18 7.15	746 1020 1225 1508 1752	6.01 7.75 9.05 10.85 12.57	701 975 1180 1463 1707	8.60 11.09 12.95 15.52 18.00	663 937 1142 1425 1669	11.19 14.43 16.85 20.20 23.42	630 904 1109 1392 1636	13.78 17.76 20.75 24.87 28.85	600 873 1078 1362 1606	16.37 21.10 24.65 29.54 34.28	571 845 1050 1333 1577	18.96 24.44 28.54 34.21 39.70	546 820 1025 1308 1552	21.55 27.78 32.44 38.89 45.13	522 795 1000 1283 1528	24.14 31.11 36.44 43.56 50.55	498 772 977 1260 1504	26.73 34.45 40.24 48.23 55.98
BR-24.13	970 1250 1460 1750 1900	1090 1450 1721 2093 2286	4.41 5.68 6.64 7.96 8.56	1025 1385 1655 2028 2221	7.92 10.20 11.92 14.28 15.34	975 1335 1605 1978 2171	11.42 14.72 17.19 20.61 22.13	934 1294 1564 1937 2129	14.93 19.24 22.47 26.93 28.91	896 1256 1526 1899 2092	18.43 23.75 27.75 33.26 35.70	863 1223 1493 1866 2059	21.94 28.27 33.02 39.58 42.48	832 1192 1462 1835 2028	25.45 32.79 38.30 45.91 49.27	802 1162 1432 1805 1998	28.95 37.31 43.58 52.33 56.06				

The Models under shaded portion are of water cooled type.



### Performance Data Air Conveyance (P1 = 1.0 bar, t1 = 20°C)



## Intake flow volume "Q1" and power consumption at the blower shaft "P" depending on speed "N" and differential pressure " $\Delta$ P" (mbar)

The same	ΔP mbar	1	00	2	200	3	000	4	100	5	00	(	000	7	00	8	00	9	00	10	000
MODEL	SPEED I/MIN	Q1 m³/hr.	P kw	Q1 m³/hr.	P	Q1 m³/hr.	P	Q1 m³/hr.	P	Q1 m³/hr.	P	Q1 m³/hr.	P								
BR-24.14	970 1250 1460 1750	1528 2031 2408 2929	5.88 7.57 8.84 10.60	1440 1943 2320 2841	10.85 13.98 16.33 19.57	1374 1877 2254 2775	15.82 20.39 23.81 28.54	1316 1819 2196 2717	20.79 26.79 31.29 37.51	1266 1769 2146 2667	25.76 33.20 38.78 46.48	1221 1724 2101 2622	30.73 39.60 46.26 55.45								
BR-25.15	980 1250 1470 1550 1750	1551 2029 2419 2561 2915	7.23 9.22 10.85 11.10 12.91	1473 1951 2341 2483 2837	12.27 15.65 18.40 18.73 21.91	1414 1892 2282 2424 2778	17.31 22.07 25.96 26.35 30.90	1364 1843 2233 2374 2729	22.34 28.50 33.51 33.98 39.90	1320 1799 2188 2330 2685	27.38 34.92 41.07 41.61 48.89	1281 1760 2149 2291 2646	32.42 41.35 46.63 49.24 57.89	1244 1722 2112 2254 2608	37.45 47.77 56.18 56.87 66.88	1210 1689 2079 2220 2575	42.49 54.20 63.74 64.49 75.88	1178 1657 2047 2188 2543	47.53 60.62 71.00 72.12 84.87	1148 1627 2017 2158 2513	52.57 67.05 78.85 79.75 93.87
BR-25.16	980 1250 1470 1750	2121 2775 3308 3986	8.97 11.44 13.46 16.02	2017 2674 3204 3882	15.75 20.09 23.63 28.13	1937 2591 3124 3802	22.53 28.74 33.80 40.23	1870 2523 3056 3734	29.31 37.38 43.96 52.34	1811 2465 2998 3676	36.09 46.03 54.13 64.44	1758 2412 2945 3623	42.87 54.68 64.30 76.55	1707 2361 2894 3572	49.65 63.32 74.47 88.65	1661 2315 2848 3526	56.43 71.97 84.64 100.76				
BR-25.17	980 1250 1350 1470 1750	3080 4039 4394 4819 5813	12.04 15.36 16.33 18.06 21.50	2914 3872 4227 4653 5646	21.89 27.92 29.63 32.83 39.08	2786 3744 4099 4525 5519	31.73 40.48 42.94 47.60 56.67	2679 3638 3993 4418 5412	41.58 53.04 56.25 62.37 74.25	2587 3545 3900 4326 5320	51.53 65.60 69.55 77.14 91.84	2502 3460 3815 4241 5235	61.27 78.16 82.86 91.91 109.42								
BR-26.18	730 985 1250 1480	2252 3148 4079 4886	9.91 13.37 16.97 20.09	2122 3018 3949 4757	17.26 23.29 29.56 34.99	2020 2916 3847 4655	24.61 33.21 42.14 49.89	1939 2835 3766 4574	31.96 43.12 54.72 64.79	1865 2761 3692 4500	39.31 53.04 67.31 79.69	1795 2691 3622 4430	46.66 62.95 79.89 94.59	1735 2631 3562 4370	54.01 72.87 92.47 109.49	1679 2575 3506 4314	61.35 82.79 105.06 124.39		68.70 92.70 117.64 139.29	1574 2470 3401 4208	76.05 102.62 130.23 154.19
BR-26.19	730 985 1250 1480	3472 4836 6253 7484	13.59 18.33 23.26 27.54	3295 4659 6077 7307	24.61 33.21 42.14 49.89	3156 4520 5938 7168	35.63 48.08 61.02 72.24	3044 4408 5825 7056	46.66 62.95 79.89 94.59	2942 4306 5742 6954	57.68 77.83 98.77 116.94	2846 4210 5627 6858	68.70 92.70 117.64 139.29	2766 4130 5547 6777	79.73 107.58 136.52 161.64	2658 4049 5467 6697	90.75 122.45 155.39 183.99				
BR-26.20	730 985 1250 1480	4094 5723 7415 8885	15.69 21.17 26.87 31.81	3858 5487 7179 8648	28.82 38.88 49.35 58.43	3673 5301 6994 8463	41.95 56.60 71.82 85.04	3526 5154 6847 8316	55.07 74.31 94.30 111.66	3362 5020 6713 8182	68.20 92.02 116.78 138.27	3264 4893 6585 8054	81.33 109.74 139.26 164.89								
BR-27.21	740 990 1235 1485	5381 7411 9399 11429	18.18 24.33 30.35 36.49	5122 7151 9140 11169	33.77 45.18 56.36 67.77	4927 6956 8945 10974	49.35 66.03 82.37 99.04	4756 6786 8774 10804	64.94 86.88 108.38 130.32	4610 6640 8628 10657	80.53 107.73 134.39 161.60	4472 6502 8490 10519	96.11 128.58 160.40 192.87	4351 6380 8368 10398	111.70 149.43 186.41 224.15	4237 6266 8255 10284	127.28 170.28 212.42 255.43	6161 8149	142.87 191.13 238.44 286.70	4034 6063 8052 10081	158.45 211.99 264.45 317.98
BR-27.22	740 990 1235 1485	7281 9998 12661 15378	37.25 49.84 62.17 74.76	6966 9683 12345 15062	58.27 77.96 97.25 116.93	6727 9444 12106 14823	79.29 106.07 132.32 159.11	6531 9248 11911 14628	100.30 134.19 167.40 201.28	6347 9064 11726 14443	121.32 162.31 202.47 243.46	6184 8900 11563 14280	142.34 190.42 237.55 285.63	6042 8759 11422 14139	163.35 218.54 272.62 327.81	5901 8618 11280 13997	184.37 246.66 307.70 369.98				
BR-27.23	740 990 1235 1485	9542 13129 16644 20231	39.74 53.16 66.32 79.74	9111 12698 16214 19801	68.43 91.55 114.21 137.33	8767 12354 15869 19456	97.13 129.94 162.10 194.91	8480 12067 15582 19169	125.82 168.33 209.99 252.50	8222 11809 15324 18911	154.52 206.72 257.88 310.08	7992 11579 15094 18681	183.21 245.11 305.77 367.67								
BR-28.24	500 780 970	6538 10708 13538	28.97 45.19 56.20	6166 10366 13166	48.77 76.08 94.61	5868 10038 12868	68.57 106.96 133.02	5630 9800 12629	88.37 137.85 171.43	5406 9576 12406	108.16 168.74 209.84	5213 9383 12212	127.96 199.62 248.25	5034 9204 12034	147.76 230.51 286.66	4870 9040 11870	167.36 261.40 325.07				
BR-28.25	500 780 970	10122 16505 20836	39.85 62.16 77.30	9575 15958 20289	70.24 109.58 136.27	9187 15570 19901	100.64 156.99 195.24	8845 15228 19560	131.03 204.41 254.20	8526 14909 19240	161.43 251.83 313.17										
BR-29.26	430 640 770	12029 18556 22596	47.66 70.94 85.35	11500 18027 22068	83.61 124.45 149.73	11065 17592 21633	119.57 177.96 214.11	10692 17219 21260	155.52 231.47 278.49	10381 16908 20949	191.47 234.98 342.87	10102 16629 20669	227.42 338.49 407.25	9853 16380 20421	263,38 392.00 471.63	9604 16131 20172	299.33 445.51 536.01	9387 15914 19954	335.28 499.02 600.39	9169 15696 19737	371.23 552.53 664.77
BR-29.27	490 640 770	15981 24630 29985	62.85 93.55 112.55	15281 23930 29285	110.84 163.78 197.04	14745 23395 28749	157.22 234.00 281.53	14292 22942 28296	204.40 304.23 366.02	13880 22530 27884	251.59 374.45 450.51										

The Models under shaded portion are of water cooled type.

The Speed indicated in the Tables are Indicative only, and can ve changed;

Depending upon the differential Pressure and or Shaft Power - P

#### ALLOWANCES FOR PRIME MOVER OVER SHAFT POWER - P#

1-2.2 kw	30-50%						
3 to 75 kw	10-20%						
Above 75 kw	10%						

P# Advised to consider the Max. operating Condition

<sup>·</sup> Maximum RPM is to be selected as per duty cycle

#### **Information Required to Make an Offer**

We make every effort to offer our customer the type and size of the blower i.e. best suited for their specific requirement/application. However, following information should be provided to us along with the enquiry to enable us to provide most the desired Beta blower:

- a) Type and character of the medium to be conveyed. (For gases following data should be supplied with the enquiry; specific density (gas constant-R), specific heat Cp (specific ratio x = Cp/Cv), gas analysis (in % of weight or volume).
- b) Condition of the medium to be conveyed-including details of impurities, whether neutral or corrosive, saturated or dry.
- c) Required capacity (referred to intake condition) in cum/hr or kg/hr.
- d) Intake condition: absolute intake pressure in (bar), intake temperature-t1 (C) ambient temperature (tu) ambient pressure (P1), area classification: specially for hazard, corrosive, saline, stormy, dusty or electrical hazards.
- e) Pressure differential P mbar or absolute discharge pressure Pe (bar).

  Operating condition (fluctuating load or continues load), maximum expected load.



For Details, contact nearest distributor or write to us

Designed, Manufactured and Marketed by:

## $\beta$ eta Maschinenfabrik (P) Ltd.

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