

Tee Forming Machines



GUO ZHONG INTERNATIONAL LIMITED
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Hydraulic Cold Forming Tee Machine

Applicable material: our machine is for carbon steel ,stainless steel and alloy steel seamless and semi-seamless tee production;

Tee size: from 1/2inch to 24inch, thickness max18mm;

Advantage: easy operating, higher speed, small waste of raw material

Market: Till now, we have exported our machines to Russia, Egypt, Malaysia, India, Turkey, Indonesia and Jordan etc.

After sale service of our machine:

Within one year all spare we will provide free of charge in case machine problem, we will send technician in time to solve problems and help clients production, if client buy new machine from us, we will keep our technician 15days in clients factory to teach client how to operation our machine well.

Technical parameter of machine:

1/2 inch to 4 inch Hydraulic cold forming tee machine

Tee size: from 1/2inch to 4inch

Mode NO: STY-114

Details of the machine:

Ram Cylinder:

Piston	Ram	Cylinder	Valid Travel	Working Press	Qty
Φ400m m	Φ280m m	Φ490m m	400mm	32MPa	1
Φ380m m	Φ250m m	Φ470m m	300mm	32MPa	2

Other Parts:

2grade oil pump	63SCY-14	QTY 1pc
	CB-32	QTY 1pc
Electric Engine	Y-18.5KW	QTY 1pc
	Y-7.5KW	QTY 1pc

Work capacity of the machine: 455kgs/hour

Power need per ton: 30-35kw

Dimension: L*W*H: 2700mm*800mm*2700mm

2 inch to 6 inch Hydraulic cold forming tee machine

Tee size: from 2inch to 6inch

Mode NO: STY-168

Ram Cylinder:

Piston	Ram	Cylinder	Valid Travel	Working Pres.	Qty
Φ500m m	Φ350m m	Φ630m m	400mm	32MPa	1
Φ450m m	Φ3000m m	Φ580m m	350mm	32MPa	2

Oil pump:

63SCY-14-1B: 1 pc

CY-80: 1pc

Motor:

Y-18kw: 2pc

Y-15.5kw: 2pc

Thickness of the steel plate: 60mm

Tee Thickness: SCH20, SCH30, SCH40

Delivery time: 30-45days

This machine need 2 people to operate.

Machine with PLC system.

Weight: 13tons

Dimension: L*W*H: 25000mm*2400mm*2400mm

12 inch Hydraulic cold forming tee machine

Tee size: 5inch to 12inch

Mode NO: STY-325

Details of the machine:

Ram Cylinder:

Cylinder OD	Ram	Piston	Valid Travel	Qty
Φ1000mm	Φ600m m	Φ800m m	500mm	1
Φ950mm	Φ550m m	Φ750m m	400mm	2
Φ151mm	Φ90mm	Φ120m m	400mm	1

2grade oil pumper	160type pump	QTY 1pc
	125vane pump	QTY 1pc
Electric Engine	75KW	QTY 2pc
	Y-4KW	QTY 1pc
Water system one set 3m ³	power 2-4KW	

With PLC system

Weight: 63-64tons

Machine size: 3400mm(L) *1300m (W) *3200mm (H)



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