

DELIVERING  
PERFECTION  
EVERY TIME



TM  
POSITIVE  
**PLAST**  
MACHINERY



**MANUFACTURER & EXPORTER OF  
PLASTIC BLOW MOULDING MACHINE**

**MACHINE RANGE : 50 ML TO 210 LTR**



## WHERE EXPERTISE MEETS PASSION

**Positive Plast Machinery (PPM)** With over 13 years of experience in manufacturing blow molding machines, Positive Plast Machinery (PPM) has established itself as a leading provider of plastic processing solutions in India and beyond. Our steady growth and commitment to excellence have made us a trusted name in the industry.

**Founded by Mr. Jignesh Patel and Mr. Jagdish Patel**, PPM was born from a vision to contribute to the industrial landscape by leveraging deep expertise in machinery and mechanics. Our founders have dedicated themselves to understanding the intricacies of blow molding technology, enabling us to deliver high-quality machines that meet the evolving needs of our customers.

At Positive Plast, we specialize in manufacturing a diverse range of blow molding machines, designed with cutting-edge technology and premium materials. Our products are versatile and cater to various applications, including plastic commodities, toys, bottles, and containers. Each machine is meticulously designed, manufactured, and supervised to ensure optimal performance and reliability.



### Vision Statement

"To be the global leader in innovative blow molding solutions, recognized for our quality, sustainability, and customer-centric approach."



### Mission Statement

"Our mission is to provide high-quality blow molding machines that empower our clients across diverse industries, driven by innovation, integrity, and exceptional service."



# WELCOME, FROM THE DIRECTORS

## MESSAGE FROM THE DIRECTORS

DEAR VALUED CLIENTS AND PARTNERS,

As we celebrate over 13 years of excellence at Positive Plast Machinery, I am proud to reflect on our journey in the manufacturing of blow molding machines. Since our inception in 2012 in Ahmedabad, Gujarat, we have established ourselves as a trusted leader in the industry, committed to innovation and quality.

Our advanced infrastructure and modern machinery enable us to produce a diverse range of blow molding solutions, including extrusion, single and double station, angular station, fully automatic, multi-head, auto-deflashing, accumulator, and multi-point parison control machines.

Our products cater to various applications, fulfilling the needs of industries such as pharmaceuticals, chemicals, cosmetics, food and beverage containers, household items, and toys. Each product is crafted to meet the specific requirements of our clients, utilizing high-quality raw materials and cutting-edge technology. Our dedicated team ensures rigorous quality control at every stage of production, guaranteeing that we deliver only the best.

At Positive Plast, we prioritize customer satisfaction and uphold the highest standards of transparency and ethical practices. As we look to the future, we remain committed to understanding and fulfilling the evolving needs of our clients.

Thank you for your continued trust and partnership. Together, we can achieve remarkable success.

[www.positiveplast.com](http://www.positiveplast.com)



**11+**  
Years of  
Experience  
in Industry and  
Manufacture



**250+**  
Successfully  
Completed  
Massive  
Projects



**100+**  
Production  
Capacity  
Yearly



TM  
**POSITIVE  
PLAST**  
MACHINERY

**SHAPING  
TOMORROW WITH  
CUTTING-EDGE  
TECHNOLOGY**

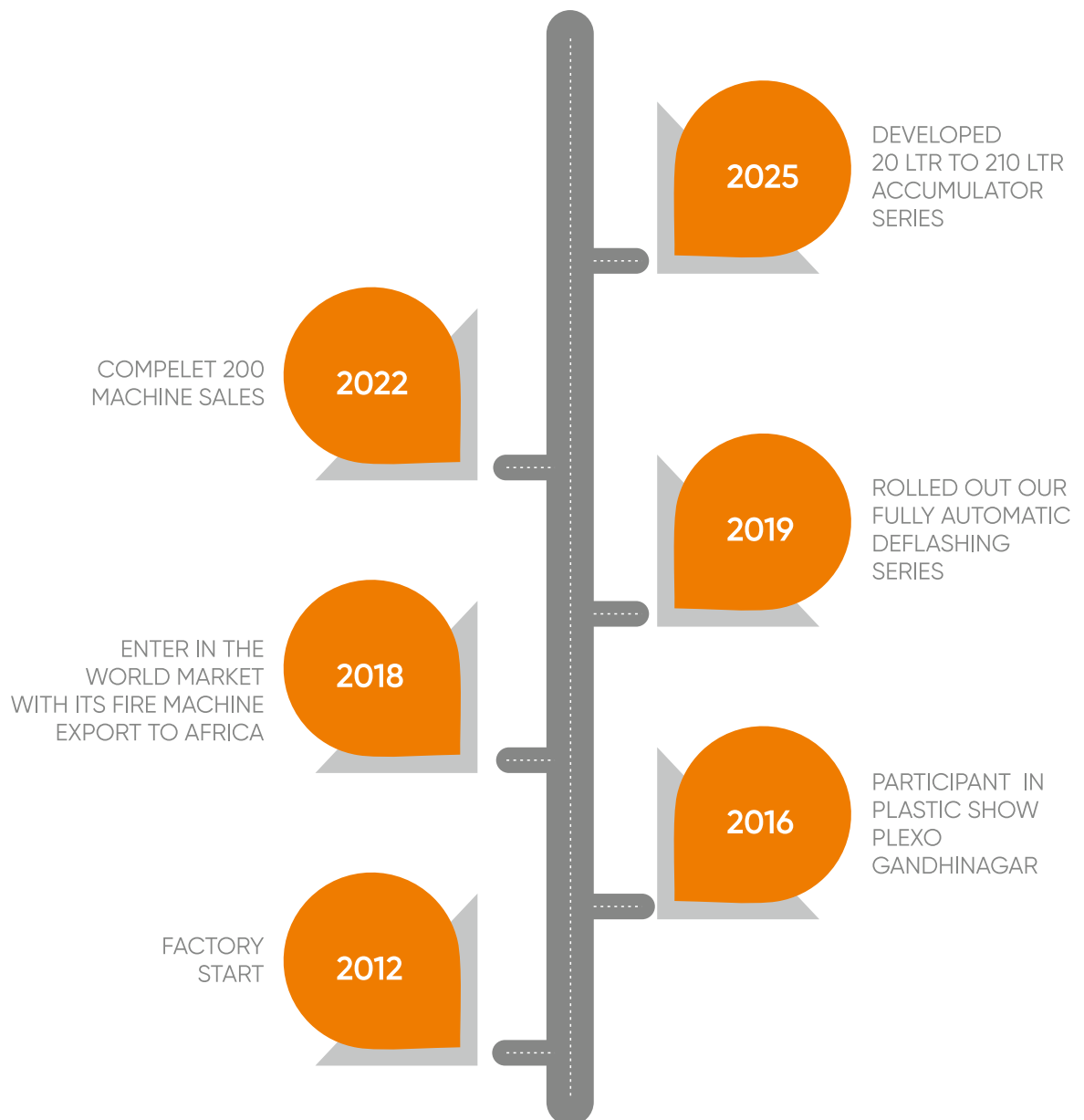
**OUR  
WORKSHOP**





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## BUILDING STRENGTH, DELIVERING EXCELLENCE





**CREATING  
SHAPES,  
DELIVERING  
EXCELLENCE**

# SINGLE STATION

## BLOW MOULDING MACHINE

50 ML TO 5 LTR

### FEATURES

- High production speed with Excellent reliability
- Reduced energy consumption & noise level
- Easy to set work parameters
- Increases stacking load
- Environment friendly Lubricants usage



### TECHNICAL SPECIFICATION

MODEL	UNIT	50/P/1	250/H/1	500/H/1	1000/H/1	2000/H/1	3000/H/1	5000/H/1	
EXTRUDER	Screw Diameter	MM	25	35	40	45	55	60	65
	L.D. Ratio	L/D	22:1	22:1	22:1	22:1	22:1	22:1	22:1
	Blowing Capacity	ML	50	250	500	1000	2000	3000	5000
	Screw Speed	R.P.M	0-75	0-75	0-75	0-75	0-75	0-75	0-75
	Plasticizing Capacity	kg/Hr.	4/5	10-12	14/16	18-20	30/32	38/40	48/50
	Heating Zones	NOS	3	5	5	5	5	5	6
	Max. Die Dia	HD	15	25	45	60	90	120	140
	Max. Die Dia	PVC	-	20	35	40	60	80	-
MOULD	Mould Opening Stroke	MM	100	125	150	185	200	225	300
	Min Mould Thickness	MM	102	135	180	180	205	235	255
	Mould Day Light Opening	MM	-	260	330	360	405	460	555
	Mould Height	MM	-	250	270	340	350	400	450
	Mould Width	MM	125	140	170	220	250	290	320
	Max. Container Dia	MM	40	60	75	125	150	170	200
	Clamping Force	TON	1.31	1.50	2.1	2.2	3.1	3.6	5.2
ELEC.	Extruder Drive	HP	2	3	5	7.5	10	15	20
	Hydraulic Motor	HP	0	3	3	5	5	7.5	10
	Blower	HP	0	-	1.5	1.5	1.5	1.5	2.5
	Heating load ( Head+Extruder)	KW/HP	5	4.5/6	7.5/10	9/12	10.5/14	12/16	15/20
	Total Power of M/C	KW/HP	7	7.5/10	16.5/22	18.75/25	23.25/31	30/40	39/52
Main Cable Size (copper)	Core/MM2	-	4/2.5	4/6	4/6	4/10	4/16	4/25	
OPT	Hydraulic Blowing	-	OPT.	OPT.	OPT.	OPT.	INC.	INC.	INC.
	Hot Wire Cutter	-	INC.	INC.	OPT.	OPT.	OPT.	OPT.	OPT.
	V-Strip / Zebra Line	-	OPT.	OPT.	OPT.	OPT.	OPT.	OPT.	OPT.
	Bobbing	-	OPT.	OPT.	OPT.	OPT.	OPT.	OPT.	OPT.
	Parison Programmer	Thick - Thin	OPT.	OPT.	OPT.	OPT.	OPT.	OPT.	OPT.
	Multi Cavity Head	-	OPT.	OPT.	OPT.	OPT.	OPT.	OPT.	OPT.
	Bottom Blowing System	-	OPT.	OPT.	OPT.	OPT.	OPT.	OPT.	OPT.
DIM	Control Panel Dimension (LxWxH)	FT.	1.7X0.8X2	1.7X2.3X5.3	1.7X2.3X5.3	1.7X2.3X5.3	1.7X2.3X5.3	1.7X2.5X5.3	1.7X2.5X5.3
	Oil Tank Capacity	LTR	0	70	110	125	150	180	200
	Water Consumption Ltr./Min	-	20-30	20-30	20-30	30-40	30-40	40-50	60-70
	M/C Dimension (LxWxH)	FT	6X4X8	6X4X8	7X5X9	9X6X10	9X6X10	8X5X10	11X6X12
	Machine & Panel Weight	TON	500	0.8	1.4	1.8	2	2.6	4.2
	Air Requirement	C.F.M	8	8	9	10	12	15	15

Specifications are indicative and subject to change without prior notice.

# DOUBLE STATION

## BLOW MOULDING MACHINE

50 ML TO 5 LTR

### FEATURES

- Environmentally friendly lubricants usages
- Reduced energy consumption
- Economical investment
- Increases stacking load
- Master batch Saving



### TECHNICAL SPECIFICATION

MODEL	UNIT	250/H/2	500/H/2	1000/H/2	2000/H/2	3000/H/2	5000/H/2	
EXTRUDER	Screw Diameter	MM	40	45	55	65	75	90
	L.D. Ratio	L/D	22:1	22:1	22:1	22:1	22:1	22:1
	Blowing Capacity	ML	250	600	1500	2000	5000	5000
	Screw Speed	R.P.M	0-75	0-75	0-75	0-75	0-75	0-75
	Plasticizing Capacity	kg/Hr.	14-16	18/20	30/32	48/50	73/75	95/100
	Heating Zones	NOS	5	5	5	6	7	8
	Max. Die Dia	HD	25	45	68	90	120	140
	Max. Die Dia	PVC	20	35	50	60	80	-
MOULD	Mould Opening Stroke	MM	125	150	185	200	225	300
	Min Mould Thickness	MM	135	180	180	205	235	255
	Mould Day Light Opening	MM	260	330	360	405	460	555
	Mould Height	MM	250	270	340	350	400	450
	Mould Width	MM	140	170	220	250	290	320
	Max. Container Dia	MM	60	75	125	150	170	200
	Clamping Force	TON	1.50	2.1	3	3	3.6	5.2
ELEC.	Extruder Drive	HP	5	7.5	10	20	25	50
	Hydraulic Motor	HP	5	5	7.5	7.5	10	10
	Blower	HP	-	1.5	1.5	2.5	2.5	3
	Heating load ( Head+Extruder)	KW/HP	7.5/10	9/12	10.5/14	15/20	18.75/25	26.25/35
	Total Power of M/C	KW/HP	16.5/22	18.75/25	24.75/33	37.5/50	46.5/62	72.75/97
Main Cable Size (copper)	Core/MM2	4/6	4/6	4/10	4/16	4/35	4/50	
OPT	Hydraulic Blowing	-	OPT.	OPT.	OPT.	INC.	INC.	INC.
	Hot Wire Cutter	-	INC.	OPT.	OPT.	OPT.	OPT.	OPT.
	V-Strip / Zebra Line	-	OPT.	OPT.	OPT.	OPT.	OPT.	OPT.
	Bobbing	-	OPT.	OPT.	OPT.	OPT.	OPT.	OPT.
	Parison Programmer	Thick - Thin	OPT.	OPT.	OPT.	OPT.	OPT.	OPT.
	Multi Cavity Head	-	OPT.	OPT.	OPT.	OPT.	OPT.	OPT.
	Bottom Blowing System	-	OPT.	OPT.	OPT.	OPT.	OPT.	OPT.
	Control Panel Dimension (LxWxH)	FT.	1.7X2.3X5.3	1.7X2.3X5.3	1.7X2.3X5.3	1.7X2.3X5.3	1.7X2.3X5.3	1.7X2.3X5.3
DIM	Oil Tank Capacity	LTR	125	150	180	240	240	240
	Water Consumption Ltr./Min	-	20-30	20-30	30-40	30-40	40-50	60-70
	M/C Dimension (LxWxH)	FT	7x6x8	8x6x9	9x7x10	10x7x11	11x8x11	13x9x13
	Machine & Panel Weight	TON	1.5	2	3	4.5	5.5	6.5
	Air Requirement	C.F.M	10	12	12	15	18	18

Specifications are indicative and subject to change without prior notice.

# SINGLE STATION AUTO-DEFLASHING

## BLOW MOULDING MACHINE

**50 ML TO 5 LTR**

### FEATURES

- Positioning hole for quick mould change
- Adjustable die head
- Hot wire cutting
- Water cooled modular blow pin
- Auto lubrication



### TECHNICAL SPECIFICATION

MODEL	UNIT	250 D/H/1	500 D/H/1	1000 D/H/1	2000 D/H/1	3000 L/D/H/1	5000 D/H/1	
EXTRUDER	Screw Diameter	MM	40	45	55	55	65	
	L.D. Ratio	L/D	22:1	22:1	22:1	22:1	22:1	
	Blowing Capacity	ML	250	500	1000	2000	2000	5000
	Screw Speed	R.P.M	0-75	0-75	0-75	0-75	0-75	0-75
	Plasticizing Capacity	kg/Hr.	14/16	18/20	30/32	48/50	48/50	48/50
	Heating Zones	NOS	5	5	5	6	5	6
	Max. Die Dia	HD	30	45	60	60	60	60
	Center (Main to Dummy Mould)	PVC	175	300	300	450	450	450
MOULD	Mould Opening Stroke	MM	125	150	185	200	200	250
	Min Mould Thickness	MM	135	180	180	205	200	255
	Mould Day Light Opening	MM	260	325	360	400	400	555
	Mould Height	MM	175	280	300	300	300	430
	Mould Width	MM	200	290	280	340	340	400
	Max. Container Dia	MM	60	75	125	200	200	200
	Clamping Force	TON.	2.1	3	3	7	7	9
ELEC.	Extruder Drive	HP	5	10	10	20	20	20
	Hydraulic Motor	HP	5	5	5	7.5	7.5	10
	Blower	HP	1.5	1.5	1.5	2	2	2
	Heating load ( Head+Extruder)	KW/HP	7.5/10	9/12	10.5/14	15/20	15/20	15/20
	Total Power of M/C	KW/HP	16.5/22	18.75/25	24.75/33	37.5/50	37.5/50	37.5/50
Main Cable Size (copper)	Core/MM2	4/6	4/6	4/10	4/25	4/25	4/25	
OPT	Hydraulic Blowing	-	INC.	INC.	INC.	INC.	INC.	
	Hot Wire Cutter	-	INC.	INC.	INC.	OPT.	OPT.	OPT.
	V-Strip / Zebra Line	-	OPT.	OPT.	OPT.	OPT.	OPT.	OPT.
	Bobbing	-	INC.	INC.	INC.	INC.	INC.	INC.
	Parison Programmer	Thick - Thin	OPT.	OPT.	OPT.	INC.	INC.	INC.
	Double / Triple Head	-	OPT.	OPT.	OPT.	OPT.	OPT.	OPT.
	Bottom Blowing System	-	OPT.	OPT.	OPT.	OPT.	OPT.	OPT.
DIM	Control Panel Dimension	FT.	1.7X2.3X5.3	1.7X2.3X5.3	1.7X2.3X5.3	1.7X2.3X5.3	1.7X2.5X5.3	1.7X2.5X5.3
	Oil Tank Capacity	LTR	90	125	160	270	270	270
	Water Consumption Ltr./Min	Ltr./Min	20-30	30-40	30-40	60-70	60-70	60-70
	M/C Dimension (LxWxH)	FT	7X5X8	7.5X5.5X7	9X6X11	12X7X12	9X6X8	12X7X12
	Machine & Panel Weight	TON	1	2	2.5	4.5	4.5	4.5
	Air Requirement	C.F.M	20	10	17	20	20	20

Specifications are indicative and subject to change without prior notice.

# DOUBLE STATION AUTO-DEFLASHING

## BLOW MOULDING MACHINE

**50 ML TO 5 LTR**

### FEATURES

- Hot wire cutting
- Adjustable die head
- Water cooled modular blow pin
- Auto lubrication



### TECHNICAL SPECIFICATION

	MODEL	UNIT	250 D/H/2	500 D/H/2	1000 D/H/2	2000 D/H/2	3000 L/D/H/2	5000 D/H/2
EXTRUDER	Screw Diameter	MM	55	55	65	75	75	90
	L.D. Ratio	L/D	22:1	22:1	22:1	22:1	22:1	22:1
	Blowing Capacity	ML	250	500	1000	2000	2000	5000
	Screw Speed	R.P.M	0-75	0-75	0-75	0-75	0-75	0-75
	Plasticizing Capacity	kg/Hr.	30/32	30/32	48/50	68/70	68-70	95/100
	Heating Zones	NOS	5	5	6	7	7	8
	Max. Die Dia	HD	30	45	60	60	60	60
	Center (Main to Dummy Mould)	PVC	175	300	300	350	350	450
MOULD	Mould Opening Stroke	MM	125	150	185	200	200	250
	Min Mould Thickness	MM	135	180	180	200	200	255
	Mould Day Light Opening	MM	260	360	325	405	405	555
	Mould Height	MM	175	280	300	300	300	430
	Mould Width	MM	200	290	280	340	340	400
	Max. Container Dia	MM	60	75	125	130	130	200
	Clamping Force	TON.	2.1	3	3	7	7	9
ELEC.	Extruder Drive	HP	10	10	20	25	25	50
	Hydraulic Motor	HP	5	5	7.5	10	10	12.5
	Blower	HP	1.5	1.5	2	2.5	2.5	3
	Heating load ( Head+Extruder)	KW/HP	10.5/14	10.5/14	15/20	18.75/25	18.75/25	26.25/35
	Total Power of M/C	KW/HP	23.25/31	23.25/31	17.5/50	46.5/62	46.5/62	75/100
	Main Cable Size (copper)	Core/MM2	4/10	4/10	4/25	4/35	4/35	4/50
OPT	Hydraulic Blowing	-	INC.	INC.	INC.	INC.	INC.	INC.
	Hot Wire Cutter	-	INC.	INC.	INC.	OPT.	OPT.	OPT.
	V-Strip / Zebra Line	-	OPT.	OPT.	OPT.	OPT.	OPT.	OPT.
	Bobbing	-	INC.	INC.	INC.	INC.	INC.	INC.
	Parison Programmer	Thick - Thin	OPT.	OPT.	OPT.	INC.	INC.	INC.
	Double / Triple Head	-	OPT.	OPT.	OPT.	OPT.	OPT.	OPT.
	Bottom Blowing System	-	OPT.	OPT.	OPT.	OPT.	OPT.	OPT.
DIM	Control Panel Dimension	FT.	1.7X2.3X5.3	1.7X2.3X5.3	1.7X2.3X5.3	1.7X2.3X5.3	1.7X2.5X5.3	1.8X2.8X5.6
	Oil Tank Capacity	LTR	170	200	250	250	250	300
	Water Consumption Ltr./Min	Ltr./Min	20-30	25-30	30-40	30-40	30-40	50-70
	M/C Dimension (LxWxH)	FT	9X7X9	8X7X7	11X8X11	12X9X12	11X8X9	13X10X13
	Machine & Panel Weight	TON	2.5	3.5	4.2	5	5	9
	Air Requirement	C.F.M	20	20	15	20	20	25

Specifications are indicative and subject to change without prior notice.

# LONG PATTERN SERIES TOYS & BROOM HANDLE

## BLOW MOULDING MACHINE

1 LTR TO 5 LTR

### FEATURES

- No to contamination
- PCR usage
- Raw Material Saving
- Air Booster for quick cooling
- easy for set up & maintenance



### TECHNICAL SPECIFICATION

MODEL	UNIT	1000/H/1 (520MM)	1000/H/2 (520MM)	2000/H/1 (520MM)	2000/H/2 (520MM)	3000/H/1 (680MM)	5000/H/1 (1000MM)	5000/H/2 (1000MM)
EXTRUDER	Screw Diameter	MM	45	55	55	65	65	75
	L.D. Ratio	L/D	22:1	22:1	22:1	22:1	22:1	22:1
	Blowing Capacity	ML	1000	1500	2000	2000	3000	5000
	Screw Speed	R.P.M	0-75	0-75	0-75	0-75	0-75	0-75
	Plasticizing Capacity	kg/Hr.	18-20	30/32	30/32	48/50	38/40	48/50
	Heating Zones	NOS	5	5	5	6	5	6
	Max. Die Dia	HD	60	68	90	90	120	140
	Max. Die Dia	PVC	40	50	60	60	80	60
MOULD	Mould Opening Stroke	MM	185	185	200	200	225	300
	Min Mould Thickness	MM	180	175	205	205	255	255
	Mould Day Light Opening	MM	360	325	360	405	460	555
	Mould Height	MM	340	550	550	550	680	1000
	Mould Width	MM	220	220	250	250	290	320
	Max. Container Dia	MM	125	125	150	125	170	200
	Clamping Force	TON.	2.2	3	3.1	3	3.6	5.2
ELEC.	Extruder Drive	HP	7.5	10	10	20	15	20
	Hydraulic Motor	HP	5	7.5	5	7.5	7.5	10
	Blower	HP	1.5	1.5	1.5	2.5	1.5	2.5
	Heating load ( Head+Extruder)	KW/HP	9/12	10.5/14	10.5/14	15/20	12/16	15/20
	Total Power of M/C	KW/HP	18.75/25	23.25/31	23.25/31	37.5/50	30/40	39/52
Main Cable Size (Copper)	Core/MM2	4/6	4/10	4/10	4/16	4/16	4/25	
OPT	Hydraulic Blowing	-	OPT.	OPT.	OPT.	OPT.	OPT.	
	Hot Wire Cutter	-	OPT.	OPT.	OPT.	OPT.	OPT.	
	V-Strip / Zebra Line	-	OPT.	OPT.	OPT.	OPT.	OPT.	
	Bobbing	-	OPT.	OPT.	OPT.	OPT.	OPT.	
	Parison Programmer	Thick - Thin	OPT.	OPT.	OPT.	OPT.	OPT.	
	Double / Triple Head	-	OPT.	OPT.	OPT.	OPT.	OPT.	
	Bottom Blowing System	-	OPT.	OPT.	OPT.	OPT.	OPT.	
DIM	Control Panel Dimension	FT.	1.7X2.3X5.3	1.7X2.3X5.3	1.7X2.3X5.3	1.7X2.3X5.3	1.7X2.5X5.3	
	Oil Tank Capacity	LTR	125	180	150	180	180	
	Water Consumption Ltr./Min	-	30-40	30-40	30-40	30-40	40-50	
	M/C Dimension (LxWxH)	FT	9X6X10	9X6X10	9X6X10	10X7X11	8X5X10	
	Machine & Panel Weight	TON	1.8	3	2	4.5	2.6	
	Air Requirement	C.F.M	10	15	12	12	15	

Specifications are indicative and subject to change without prior notice.

# ACCUMULATOR SERIES SINGLE STATION SINGLE LAYER

## BLOW MOULDING MACHINE

10 LTR TO 210 LTR

### FEATURES

- Safety curtain function
- central robotics Gripper
- Touch screen HMI for PLC
- Return line filtration for hydraulics
- SS cooling Arrangements



### TECHNICAL SPECIFICATION

MODEL		UNIT	PPM 10L	PPM 15L	PPM 20L	PPM 30L	PPM 60L	PPM 100L	PPM 210L
EXTRUDER	Screw Diameter	MM	65	70	70	80	90	100	90 GB
	Length Diameter Ratio	L/D	24	24	24	24	24	24	30
	Maximum Plasticizing Capacity	kg/Hr	50	65	65	90	120	140	190
	Extruder Motor VFD	Kw	15	15	15	25	40	50	75
	Max. Screw Speed	RPM	60	60	60	60	60	60	60
	Heating Load	Kw	12	12	12	16	20	24	36
ACCUMULATOR HEAD	Accumulator Capacity	Kg	1.5	1.5	3	5	5	7.5	14
	Heating Load	Kw	11.5	11.5	14	20	20	23	36
	Parison Control Cylinder	Dia	5"	6"	6"	7"	7"	7"	10"
	Die core size (Min/Max)	MM	70/160	70/180	80/200	120/260	120/260	120/300	160/300
	Mould Clamping Unit	-	-	-	-	-	-	-	-
	Maximum Opening	MM	660	860	860	980	1120	1320	1650
	Minimum Opening	MM	150	250	250	320	360	455	786
	Maximum Mould Size (WxH)	MM	380x500	500x500	610x560	660x660	760x760	850x1100	1120x1675
Mould Clamping Force	Tone	9	16.5	16.5	25	26	45	72	
HYDRAULIC SYSTEM	Hydraulic Drive Motor	HP	7.5	7.5	10	20	25	30	50
	Parison Powerpack Motor (Optional)	HP	3	3	3	3	3	5	10
	Oil Tank Capacity	LTR	250	225	325	400	400	760	800
	Parison Powerpack Oil Tank Capacity (Optional)	LTR	60	60	60	60	60	60	150
	Production Rate	No/Hr	80	80	40	35	30	20	20
	Delivery Period	Weeks	8	8	10	12	14	16	18
	Total Power	HP/Kw	52/38.8	52/42	76/57	100/75	124.5/93	152/113.4	222/165.5
MACHINE SIZES	Machine Dimensions (LXWXH)	Feet	16x7x11	16x7x11	17x8x12	20x10x15	21x12x15	22x13x14	23x14x20
	Panel Dimensions (LXWXH)	Inch	55x22x79	55x22x79	55x22x79	55x22x79	55x22x79	55x22x79	55x22x79
	Machine Weight (Approx)	Tons	9.5	10.5	12.5	12.5	14	27	30

Specifications are indicative and subject to change without prior notice.



TM  
POSITIVE  
PLAST  
MACHINERY

**TOGETHER TOWARDS  
EXCELLENCE & GROWTH**

Schneider  
Electric

Rexroth  
Bosch Group

B&R  
A member of the ABB Group

ABB

MW  
MEAN WELL

TUCSON HYDROCONTROLS  
A TUCSON COMPANY

FESTO

MOOG

YUKEN

Parker

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