



AUTO K 400

Compact Design Thyristorised MIG / MAG Equipment



Robust & Reliable

Auto K 400 is a thyristorised MIG/ MAG power source with a compact design for optimised use of floor space. The rugged design wire-feeder is best suited to withstand tough and dusty working conditions. Its excellent arc stability and smooth welding in a range of materials, thicknesses and applications makes it the preferred choice of customers.

- Compact and Light Weight - Improved Portability
- User Friendly Controls - Digital Ammeter and Voltmeter
- Crater Control for smooth weld finish
- Excellent Weld characteristics for Reduced Rework

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Industry

- General Fabrication
- Construction & Projects
- Repair & Maintenance



Specification	
Mains Supply, V / Ph, Hz	415 ± 10% / 3, 50/ 60
Input Power Maximum, KVA	20.7
Current Range, A	60 - 400
Voltage Range, V	16 - 36
Permitted Load at 60% duty cycle, A	400
Permitted Load at 100% duty cycle, A	310
Insulation Class	H
Type of Cooling	Forced Air
Dimensions l x w x h, mm	675 x 350 x 690
Weight, Kg	122
Wire-Feeder	
Wire Diameter, mm	0.8- 1.2
Speed Control	Stepless
Wire Feed Speed, m/min	1.0 – 16
Weight, Kg	9
Torch Connection Type	Euro

Ordering Information	
Description	Part number
Auto K 400 RTW Package	4650900400
Auto K 400	4650685000
AK 400 WF-1, 10M	4650900410
AK 400 WF-1, 15M	4650900415
PSF 415, 3m	0700025040
Heavy duty Earth Clamp 600	2002002001
Welding Cable HFR 50 sq mm cu	4600600182
Eco Arc II Helmet (83 X 108mm)	0700000986
Filter Lens - Shade 13, 83x108	0701416376
A20 Auto-Darkening Helmet	0700000720
Welding Hand Gloves (5 pairs)	2001005011
Welding Apron (Large)	2001007001
Welding Sleeve	2001007002
Welding Leg Guard	2001007003

Note: Auto K 400 RTW Package is delivered with Wire-feeder with 5m inter-connection cable, 7m Remote control unit, PSF 415 3m Torch, ICO 32B Regulator, CO2 Pre-Heater.



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