



# FERROCAST

Value-for-money strength welding of cast iron

FERROCAST is a low heat input electrode designed to weld all weldable cast irons. The deposit is fully machinable with good strength that helps in the correction of defects in heavy castings and in the welding of cast iron to mild steel and other metals.

## SPECIAL FEATURES

- Excellent running characteristics
- Smooth bead finish
- Perfect colour match

## TYPICAL APPLICATIONS

Dissimilar welding of cast iron to steel and other metals. Repairing and joining of cast iron components, engine heads, pump casings, impellers, rope drums, ingot moulds and rectification and build-up of defective castings giving superb colour match.

**WELDING CURRENT:** DC +/-, AC 50

## CURRENT RANGE & PACKING DATA

Size (mm)	Length (mm)	Current Range (Amps)	Net Wt. of Electrodes in a Carton (Kg)	Net Wt. of Electrodes in a Case(Kg)
3.15	350	50-90	1.0	10.0
4.00	350	80-125	1.0	10.0
5.00	350	110-160	1.0	10.0