

## OK Autrod 12.08L

OK Autrod 12.08L is a copper coated, mild steel solid wire for submerged arc welding of mild and medium tensile steels. It is suitable for use in combination with various fluxes, depending on the application requirements.

|                                        |                                           |
|----------------------------------------|-------------------------------------------|
| <b>Classifications Wire Electrode:</b> | SFA/AWS A5.17:EL8/EL12, EN ISO 14171-A:S1 |
|----------------------------------------|-------------------------------------------|

|                    |      |
|--------------------|------|
| <b>Alloy Type:</b> | C-Mn |
|--------------------|------|

| Typical Wire Composition % |      |      |
|----------------------------|------|------|
| C                          | Mn   | Si   |
| 0.06                       | 0.50 | 0.02 |

## OK Autrod 12.22L

OK Autrod 12.22L is a copper coated, medium manganese alloyed killed solid wire for submerged arc welding of medium and high strength steels. It can be used in combination with various fluxes, depending on the application requirements.

|                                        |                                          |
|----------------------------------------|------------------------------------------|
| <b>Classifications Wire Electrode:</b> | SFA/AWS A5.17:EM12K, EN ISO 14171-B:SU21 |
|----------------------------------------|------------------------------------------|

|                    |                  |
|--------------------|------------------|
| <b>Alloy Type:</b> | Carbon-Manganese |
|--------------------|------------------|

| Typical Wire Composition % |      |      |
|----------------------------|------|------|
| C                          | Mn   | Si   |
| 0.10                       | 1.00 | 0.20 |