







Manufacturer of HDPE DWC Pipes



### **Company Profile**

KESHAV KRIPA POLYPLAST, based in KISHANGARH, RAJASTHAN, has come up with its high-speed production line for high quality DWC HDPE PIPES used for SEWERAGE, DRAINAGE & ELECTRICAL INSTALLATIONS. The plant is covered in an AREA of 3.5 LAC SQFT with a CAPACITY of 800 TONNS PER MONTH. KESHAV KRIPA has its own fully equipped QA LABORATORY to ensure high standards in production, safety and quality.

### Why DWC?

DOUBLE WALL CORRUGATED PIPES are made fusing twin layers of HDPE material with its inner surface smooth and outer surface corrugated to provide smooth transportation on the inside and longetivity and strength on the outside. These pipes help municipalities, urban conglomerates and industries manage their waste water and rain water most efficiently.

#### Available in

IS 16098: PART II also ISO 21138 and EN 13476 (STRUCTURED WALL PLASTIC PIPING SYSTEM FOR NON-PRESSURE SEWERAGE AND DRAINAGE) from ID 100 MM to 500 MM

IS 14930: PART II (CONDUIT SYSTEMS FOR ELECTRICAL INSTALLATIONS) from 40 MM to 315 MM OD







IS 16098: PART II (SEWERAGE AND DRAINAGE)

## **AVAILABLE SIZES AND TECHNICAL SPECIFICATION**

| SIZE<br>(MM) | ID<br>(MM) | THICKNESS<br>(MM) | STIFFNESS<br>CLASS | LENGTH  | SOCKET LENGTH<br>(MM) |
|--------------|------------|-------------------|--------------------|---------|-----------------------|
| 100          | 95         | >1.0              | SN 4 & SN 8        | 6 METER | 32                    |
| 135          | 130        | >1.2              | SN 4 & SN 8        | 6 METER | 39                    |
| 150          | 145        | >1.3              | SN 4 & SN 8        | 6 METER | 43                    |
| 170          | 165        | >1.4              | SN 4 & SN 8        | 6 METER | 48                    |
| 200          | 195        | >1.5              | SN 4 & SN 8        | 6 METER | 54                    |
| 225          | 220        | >1.7              | SN 4 & SN 8        | 6 METER | 55                    |
| 250          | 245        | >1.8              | SN 4 & SN 8        | 6 METER | 59                    |
| 300          | 294        | >2.0              | SN 4 & SN 8        | 6 METER | 64                    |
| 400          | 392        | >2.5              | SN 4 & SN 8        | 6 METER | 74                    |
| 500          | 490        | >3.0              | SN 4 & SN 8        | 6 METER | 85                    |

<sup>\*</sup> All necessary Testing Facilities are available In-house as per standard Laboratory to ensure Product Standard and Superior Quality.

\* Standard color inner orange, outer black.

\* Offline accessories available.



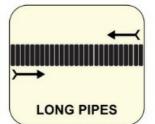


# Features of DWC (Double Wall Corrugated) Pipes

















# Application of DWC(Double Wall Corrugated) Pipes













## **LAYING AND JOINTING TIPS**

#### LAYING-

- Excavate the trench upto 3 feet depth.
- Make sure that the trenches are in straight lines and on the same level.
- DWC fittings such as tees and bends should be used at transitions.
- Sewer trenches should be adequately dewatered before laying.
- No cement or concrete base is necessary for DWC sewer laying.

#### JOINTING-

- Place the pipe maually in the trench.
- All the DWC pipes are manufactured with built in socket/coupler/bell.
- Clean the surface of the spigot and the socket using a cloth.
- Insert rubber ring in between two corrugated valleys.
- Insert the spigot end into the socket of the pipe.
- With the help of jointing jack, join the two ends and ensure a leak proof joint.
- The backfill sand should be as per the design of the buried conduit.
   The remaining backfill can be same as excavated.
- Before you fill the trench, ensure the water tightness test to prevent leakage.





IS 14930: PART II (Cable Ducts and Electrical Installations)

## **AVAILABLE SIZES AND TECHNICAL SPECIFICATION**

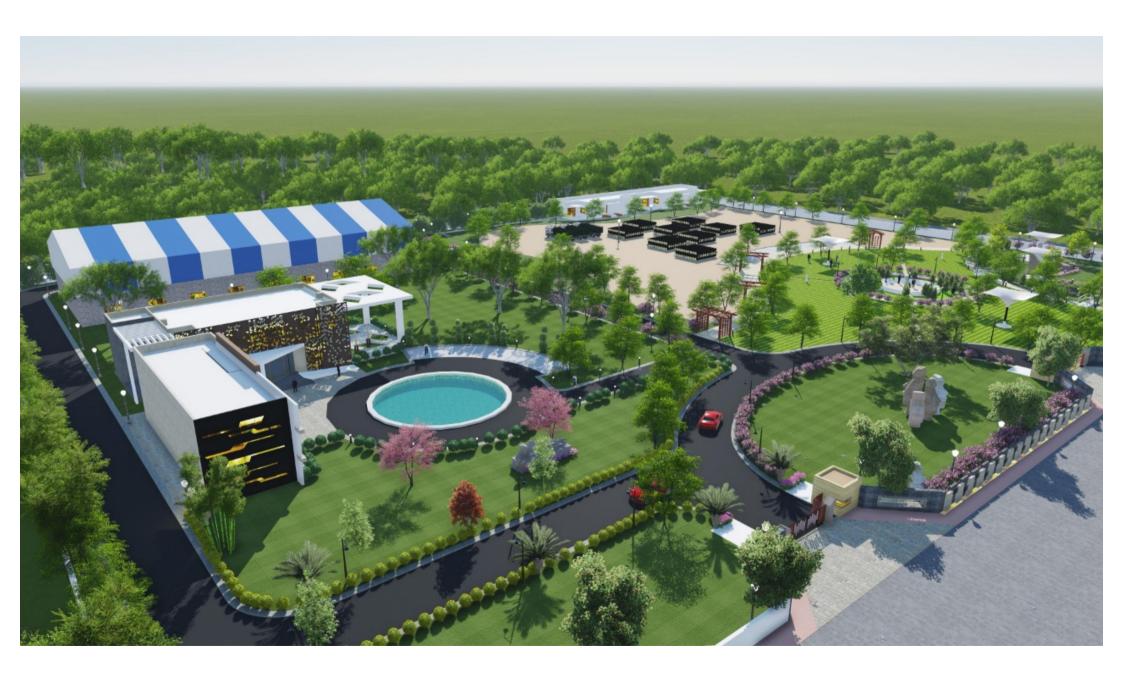
| NOMINAL OUTER DIA<br>(MM) | MINIMUM INNER DIA<br>(MM) | LENGTH                   |  |
|---------------------------|---------------------------|--------------------------|--|
| 40/32                     | 30                        | 50 MTR, 100 MTR, 200 MTR |  |
| 50/38                     | 37                        | 50 MTR, 100 MTR, 200 MTR |  |
| 63/50                     | 47                        | 50 MTR, 100 MTR, 200 MTR |  |
| 75/61                     | 56                        | 50 MTR, 100 MTR, 200 MTR |  |
| 90/76                     | 67                        | 50 MTR, 100              |  |
| 110/93                    | 82                        | 6 METER                  |  |
| 120/103.5                 | 90                        | 6 METER                  |  |
| 160/136                   | 120                       | 6 METER                  |  |
| 200/175                   | 150                       | 6 METER                  |  |
| 250/217                   | 188                       | 6 METER                  |  |
| 315/270                   | 237                       | 6 METER                  |  |

<sup>\*</sup>AVAILABLE IN EVERY COLOR ON DEMAND

<sup>\*</sup>ANTI RODENT PROPERTY ON DEMAND







## **OUR CLIENTS**











































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