

BLUE MECH ENGINEERS 106/A-2, GIDC Estate, Makarpura, Vadodara, Gujarat – 390010 INDIA MAIL: <u>bluemech.india@gmail.com</u> CONTACT: +91 9924 049 519 WEB: <u>www.bluemechindia.com</u>

CENTRIFUGAL DISC FINISHING MACHINE



Centrifugal Disc Finishing Machine are ideal finishing machines with faster processing speed, lower noise and economical operating cost in a compact, efficient machine design.

The smooth flow of media and parts is produced by the rotating bottom Disc and stationary wall design. Centrifugal force is generated by high speed rotation of the bottom Disc. We offer these machines in wide range of capacities, from manual to tilting.

This type of machine accomplishes quite a lot of finishing job in a short span of time. It adopts patent small gap (about 0.05-0.1mm), therefore we can polish very thin parts like ear rings and pendants.



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FEATURES:

- Operating bowl is made up of high quality PU.
- 15 times faster than conventional process.
- Automatic Heat Radiation.
- Equipped with Speed Control, Timer and Forward/Reverse Motion.
- Automatic Water Recycling.
- Compound dosing system for Wet process.

APPLICATIONS:

- Watch Components.
- Jewellery Polishing.
- Electrical Components.
- 3D Printed Parts.
- Coins Polishing
- Medical Implants.

CAPACITIES/MODELS:

| Total capacity | Maximal wokpiece | Barrel speed | Voltage | Power | Motor speed | Dimensions | Weight |
|----------------|------------------|--------------|-----------------|--------|-------------|-------------------|--------|
| L | mm | rpm | V | kw | rpm | mm | kg |
| 9 | 20 | 0-450 | 220 V/ 50-60 Hz | 0.37 | 1340 | 606 x 660 x 1220 | 100 |
| 9X2 | 20 | 0-450 | 220 V/ 50-60 Hz | 0.37X2 | 1340 | 972 x 660 x 1220 | 160 |
| 9X3 | 20 | 0-450 | 220 V/ 50-60 Hz | 0.37X3 | 1340 | 1410 x 660 x 1220 | 220 |
| 20 | 25 | 0-450 | 220 V/ 50-60 Hz | 0.75 | 1380 | 700 x 790 x 1440 | 140 |
| 20X2 | 25 | 0-450 | 220 V/ 50-60 Hz | 0.75X2 | 1380 | 1160 x 790 x 1440 | 235 |
| 20X3 | 25 | 0-400 | 220 V/ 50-60 Hz | 0.75X3 | 1380 | 1690 x 790 x 1440 | 330 |
| 38 | 30 | 0-400 | 380 V/ 50-60 Hz | 2.2 | 1430 | 890 x 800 x 1440 | 220 |
| 38X2 | 30 | 0-400 | 380 V/ 50-60 Hz | 2.2X2 | 1430 | 1490 x 800 x 1440 | 370 |
| 38X3 | 30 | 0-450 | 380 V/ 50-60 Hz | 2.2X3 | 1430 | 2130 x 800 x 1440 | 530 |

