6ES7510-1DK03-0AB0

Data sheet



SIMATIC DP, CPU 1510SP-1 PN for ET 200SP, central processing unit with work memory 200 KB for program and 1 MB for data, 1st interface: PROFINET IRT with 3-port switch, 6 ns bit performance, SIMATIC Memory Card required, BusAdapter required for port 1 and 2 SIMATIC DP, CPU 1510SP F-1 PN for ET 200SP, central processing unit with 300 KB work memory for program and 1 MB for data, 1st interface: PROFINET IRT with 3-port switch, 6 ns bit performance, SIMATIC Memory Card required, BusAdapter required for port 1 and 2 SIMATIC DP, CPU 1512SP-1 PN for ET 200SP, central(*)

General information	
Product type designation	CPU 1510SP-1 PN
HW functional status	FS04
Firmware version	V4.0
FW update possible	Yes
Product function	
● I&M data	Yes; I&M0 to I&M3
 Module swapping during operation (hot swapping) 	Yes; Multi-hot swapping
 Isochronous mode 	Yes; only with PROFINET; with minimum OB 6x cycle of 500 µs
SysLog	Yes
Engineering with	
STEP 7 TIA Portal configurable/integrated from version	V20 (FW V4.0) / V18 (FW V3.0) or higher; configurable with older TIA Portal versions as 6ES7510-1DJ01-0AB0
Configuration control	
via dataset	Yes
Control elements	
Mode selector switch	1
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
 Mains/voltage failure stored energy time 	10 ms
Input current	
Current consumption (rated value)	0.48 A
Current consumption, max.	0.7 A
Inrush current, max.	1.34 A; Rated value
l²t	0.3 A ² ·s
Power	
Infeed power to the backplane bus	8.05 W
Power loss	
Power loss, typ.	3.5 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	
• integrated (for program)	200 kbyte
• integrated (for data)	1 Mbyte
Load memory	

 Plug-in (SIMATIC Memory Card), max. 	32 Gbyte
Backup	
maintenance-free	Yes
CPU processing times	
for bit operations, typ.	6 ns
for word operations, typ.	7 ns
for fixed point arithmetic, typ.	9 ns
for floating point arithmetic, typ.	37 ns
CPU-blocks	
Number of elements (total)	4 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	1 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	1 Mbyte, 1 of bbs with absolute addressing, the max. Size is 64 Nb
Number range	0 65 535
• Size, max.	200 kbyte
FC	
Number range	0 65 535
• Size, max.	200 kbyte
ОВ	
• Size, max.	200 kbyte
Number of free cycle OBs	100
 Number of time alarm OBs 	20
 Number of delay alarm OBs 	20
Number of cyclic interrupt OBs	20; With minimum OB 3x cycle of 250 µs
Number of process alarm OBs	50
Number of DPV1 alarm OBs	3
Number of isochronous mode OBs	1
Number of technology synchronous alarm OBs	2
Number of startup OBs	100
Number of asynchronous error OBs	4
Number of synchronous error OBs	2
Number of diagnostic alarm OBs	1
Nesting depth	
per priority class	24
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	2010
— adjustable	Yes
IEC counter	100
Number	Any (only limited by the main memory)
Retentivity	, ()
— adjustable	Yes
S7 times	
Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
Number	Any (only limited by the main memory)
Retentivity	, , , , , , , , , , , , , , , , , , , ,
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	256 kbyte; in total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 216 KB
Flag	
• Size, max.	16 kbyte
Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	
Retentivity adjustable	Yes

Retentivity preset	No
Retentivity preset Local data	INO
	64 khyto: may 16 KP par block
per priority class, max. Address area	64 kbyte; max. 16 KB per block
	0.040. many growth and formativities (submandivities
Number of IO modules	2 048; max. number of modules / submodules
I/O address area	
• Inputs	32 kbyte; All inputs are in the process image
• Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	A.V
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
Number of subprocess images, max.	32
Address space per module	
Address space per module, max.	288 byte; For input and output data respectively
Address space per station	
Address space per station, max.	2 560 byte; for central inputs and outputs; depending on configuration; 2 048 bytes for ET 200SP modules + 512 bytes for ET 200AL modules
Hardware configuration	
Number of distributed IO systems	32; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
• Via CM	1
Number of IO Controllers	
• integrated	1
• Via CM	0
Rack	
Modules per rack, max.	82; CPU + 64 modules + server module (mounting width max. 1 m) + 16 ET 200AL modules
 Quantity of operable ET 200SP modules, max. 	64
 Quantity of operable ET 200AL modules, max. 	16
 Number of lines, max. 	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
• Type	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	. ,
Number	16
Clock synchronization	
• supported	Yes
• to DP, master	Yes; Via CM DP module
• on DP, device	Yes; Via CM DP module
• in AS, master	Yes
• in AS, master	Yes
₹ III AO, UEVICE	100
on Ethernet via NTD	Vac
on Ethernet via NTP Interfaces	Yes
Interfaces	
Interfaces Number of PROFINET interfaces	1
Number of PROFIBUS interfaces Number of PROFIBUS interfaces	1 1; Via CM DP module
Interfaces Number of PROFINET interfaces Number of PROFIBUS interfaces Optical interface	1
Interfaces Number of PROFINET interfaces Number of PROFIBUS interfaces Optical interface 1. Interface	1 1; Via CM DP module
Interfaces Number of PROFINET interfaces Number of PROFIBUS interfaces Optical interface 1. Interface Interface types	1 1; Via CM DP module Yes; Via SIMATIC BusAdapter
Interfaces Number of PROFINET interfaces Number of PROFIBUS interfaces Optical interface 1. Interface Interface types • RJ 45 (Ethernet)	1 1; Via CM DP module Yes; Via SIMATIC BusAdapter Yes; X1 P3; opt. X1 P1 and X1 P2 via BusAdapter BA 2x RJ45
Interfaces Number of PROFINET interfaces Number of PROFIBUS interfaces Optical interface 1. Interface Interface types	1 1; Via CM DP module Yes; Via SIMATIC BusAdapter

BusAdapter (PROFINET)	Yes; compatible BusAdapters: BA 2x RJ45, BA 2x M12, BA 2x FC, BA 2x LC, BA LC/RJ45, BA LC/FC, BA 2x SCRJ, BA SCRJ/RJ45, BA SCRJ/FC
Protocols	
• IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
SIMATIC communication	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	Yes
PROFINET IO Controller	100
Services	
— Isochronous mode	Yes
— Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
— PROFlenergy	Yes; per user program
— Prioritized startup	Yes; Max. 32 PROFINET devices
 Number of connectable IO Devices, max. 	128; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
Of which IO devices with IRT, max.	64
 Number of connectable IO Devices for RT, max. 	128
— of which in line, max.	128
 Number of IO Devices that can be simultaneously activated/deactivated, max. 	8; in total across all interfaces
 Number of IO Devices per tool, max. 	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
— PROFINET Security Class	1
Update time for IRT	
— for send cycle of 250 μs	250 µs to 4 ms; Note: In the case of IRT with isochronous mode, the minimum
— for send cycle of 500 μs	update time of 500 µs of the isochronous OB is decisive 500 µs to 8 ms
·	1 ms to 16 ms
— for send cycle of 1 ms	
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
— With IRT and parameterization of "odd" send cycles	Update time = set "odd" send clock (any multiple of 125 μ s: 375 μ s, 625 μ s 3 875 μ s)
Update time for RT	
— for send cycle of 250 μs	250 μs to 128 ms
— for send cycle of 500 μs	500 μs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— Isochronous mode	No
— Isochronous mode — IRT	Yes
— PROFlenergy	Yes; per user program
— Shared device	Yes .
 Number of IO Controllers with shared device, max. 	4
 activation/deactivation of I-devices 	Yes; per user program
 Asset management record 	Yes; per user program
— PROFINET Security Class	SNMP Configuration and DCP Read Only
Interface	
Interface types	
• RS 485	Yes; Via CM DP module
• 10 400	4
Number of ports	1
Number of ports	Yes
Number of portsProtocolsPROFIBUS DP master	Yes
Number of ports Protocols	

 Number of connections, max. 	48; Of which 4 each reserved for ES and HMI
 max. number of DP devices 	125; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
Services	FROFIBUS OF FROFINET
	No
Equidistance Isochronous mode	No
activation/deactivation of DP devices	Yes
Interface types	165
RJ 45 (Ethernet)	Yes
100 MbpsAutonegotiation	Yes
· ·	Yes
 Autocrossing Industrial Ethernet status LED 	Yes
RS 485	165
• Transmission rate, max.	12 Mbit/s
Protocols	12 WIDIUS
PROFIsafe	No
	No
Number of connections	128; via integrated interfaces of the CDII and connected CDs / CMs
 Number of connections, max. Number of connections reserved for ES/HMI/web 	128; via integrated interfaces of the CPU and connected CPs / CMs 10
Number of connections reserved for ES/HMI/Web Number of connections via integrated interfaces	88
Number of connections via integrated interfaces Number of connections per CP/CM	32
·	16
Number of S7 routing paths Redundancy mode	10
Redundancy mode • H-Sync forwarding	Yes
Media redundancy	165
Media redundancy	Yes; only via BusAdapter
— MRP	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager;
— WII (I	MRP Client
 MRP interconnection, supported 	Yes; as MRP ring node according to IEC 62439-2 Edition 3.0
— MRPD	Yes; Requirement: IRT
 Switchover time on line break, typ. 	200 ms; For MRP, bumpless for MRPD
 Number of stations in the ring, max. 	50
SIMATIC communication	
 PG/OP communication 	Yes; encryption with TLS V1.3 pre-selected
• S7 routing	Yes
Data record routing	Yes
 S7 communication, as server 	Yes
 S7 communication, as client 	Yes
User data per job, max.	See online help (S7 communication, user data size)
Open IE communication	
• TCP/IP	Yes
— Data length, max.	64 kbyte
 several passive connections per port, supported 	Yes
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; max. 78 multicast circuits
• DHCP	Yes
• DNS	Yes
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Encryption	Yes; Optional
Web server	
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
web API	
Number of sessions, max.	50
 number of simultaneous HTTP calls, max. 	4

— HTTP request body, max.	131 072 byte
OPC UA	101 012 byte
Runtime license required	Yes; "Small" license required
OPC UA Client	Yes; Data Access (registered Read/Write), Method Call
Application authentication	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	"anonymous" or by user name & password
Number of connections, max.	4
 Number of nodes of the client interfaces, recommended max. 	1 000
 Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_I max. 	300
 Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. 	20
 Number of elements for one call of OPC_UA_MethodGetHandleList, max. 	100
 Number of simultaneous calls of the client instructions for session management, per connection, max. 	1
 Number of simultaneous calls of the client instructions for data access, per connection, max. 	5
 Number of registerable nodes, max. 	5 000
 Number of registerable method calls of OPC_UA_MethodCall, max. 	100
 Number of inputs/outputs when calling OPC_UA_MethodCall, max. 	20
OPC UA Server	Yes; data access (read, write, subscribe), method call, alarms & condition (A&C), custom address space, role-based access control
 Application authentication 	Yes
— Security policies	available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256, Aes128Sha256RsaOaep, Aes256Sha256RsaPss
 User authentication 	"anonymous" or by user name & password
 — GDS support (certificate management) 	Yes
— Number of sessions, max.	32
 Number of accessible variables, max. 	50 000
 Number of registerable nodes, max. 	10 000
 Number of subscriptions per session, max. 	50
— Sampling interval, min.	100 ms
— Publishing interval, min.	200 ms
— Number of server methods, max.	20; max. 20 concurrently running jobs each for asynchronous instructions OPC_UA_ServerMethodPre and OPC_UA_ServerMethodPost
Number of inputs/outputs per server method, max.	4 000 for 1 a compling interval and 1 a conditions
Number of monitored items, recommended max.	4 000; for 1 s sampling interval and 1 s send interval
Number of server interfaces, max.	10 of each "Server interfaces" / "Companion specification" type and 20 of the type "Reference namespace"
Number of nodes for user-defined server interfaces, max. Alarms and Conditions	15 000 Yes
Alarms and Conditions Number of program glarms	Yes
Number of program alarms	100 50
— Number of alarms for system diagnostics Further protocols	30
MODBUS	Yes; MODBUS TCP
S7 message functions	
Number of login stations for message functions, max.	32
number of subscriptions, max.	250
number of tags/attributes for subscriptions, max.	2 000
Program alarms	Yes
Number of configurable program messages, max.	5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
Number of loadable program messages in RUN, max.	5 000
Number of simultaneously active program alarms	
 Number of program alarms 	600
 Number of alarms for system diagnostics 	100
 Number of alarms for motion technology objects 	160

Test commissioning functions Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 5 engineering systems
Status block	Yes; Up to 8 simultaneously (in total across all ES clients)
Single step	Yes
Number of breakpoints	8
Profiling	Yes
Status/control	165
Status/control variable	Yes
Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
Number of variables, max.	inputs/outputs, memory bits, bbs, distributed 1/05, uniters, counters
of which status variables, max.	200; per job
of which status variables, max.	200; per job
Forcing	200, per job
	Yes
• Forcing	
Forcing, variables Number of variables, may	Peripheral inputs/outputs 200
Number of variables, max. Pierrestic buffer.	200
Diagnostic buffer	Voc
Number of entries, may	Yes
Number of entries, max.	1 000
— of which powerfail-proof	500
Traces	4
Number of configurable Traces	4
Memory size per trace, max.	512 kbyte
Interrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
 Monitoring of the supply voltage (PWR-LED) 	Yes
Connection display LINK TX/RX	Yes
Supported technology objects	
Motion Control	Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool
Number of available Motion Control resources for	1 120
technology objects	
 Required Motion Control resources 	
— per speed-controlled axis	40
— per positioning axis	80
— per synchronous axis	160
— per external encoder	80
nor output o	
— per output cam	20
per output cam per cam track	20 160
— per cam track	160
— per cam track — per probe	160
 per cam track per probe Positioning axis Number of positioning axes at motion control cycle 	160 40
 per cam track per probe Positioning axis Number of positioning axes at motion control cycle of 4 ms (typical value) Number of positioning axes at motion control cycle 	160 40 11
— per cam track — per probe • Positioning axis — Number of positioning axes at motion control cycle of 4 ms (typical value) — Number of positioning axes at motion control cycle of 8 ms (typical value) Controller	160 40 11 14
— per cam track — per probe • Positioning axis — Number of positioning axes at motion control cycle of 4 ms (typical value) — Number of positioning axes at motion control cycle of 8 ms (typical value) Controller • PID_Compact	160 40 11 14 Yes; Universal PID controller with integrated optimization
 per cam track per probe Positioning axis Number of positioning axes at motion control cycle of 4 ms (typical value) Number of positioning axes at motion control cycle of 8 ms (typical value) Controller PID_Compact PID_3Step 	160 40 11 14 Yes; Universal PID controller with integrated optimization Yes; PID controller with integrated optimization for valves
— per cam track — per probe • Positioning axis — Number of positioning axes at motion control cycle of 4 ms (typical value) — Number of positioning axes at motion control cycle of 8 ms (typical value) Controller • PID_Compact • PID_3Step • PID-Temp	160 40 11 14 Yes; Universal PID controller with integrated optimization
— per cam track — per probe • Positioning axis — Number of positioning axes at motion control cycle of 4 ms (typical value) — Number of positioning axes at motion control cycle of 8 ms (typical value) Controller • PID_Compact • PID_3Step • PID-Temp Counting and measuring	160 40 11 14 Yes; Universal PID controller with integrated optimization Yes; PID controller with integrated optimization for valves Yes; PID controller with integrated optimization for temperature
— per cam track — per probe • Positioning axis — Number of positioning axes at motion control cycle of 4 ms (typical value) — Number of positioning axes at motion control cycle of 8 ms (typical value) Controller • PID_Compact • PID_3Step • PID-Temp Counting and measuring • High-speed counter	160 40 11 14 Yes; Universal PID controller with integrated optimization Yes; PID controller with integrated optimization for valves
— per cam track — per probe • Positioning axis — Number of positioning axes at motion control cycle of 4 ms (typical value) — Number of positioning axes at motion control cycle of 8 ms (typical value) Controller • PID_Compact • PID_3Step • PID-Temp Counting and measuring • High-speed counter Standards, approvals, certificates	160 40 11 14 Yes; Universal PID controller with integrated optimization Yes; PID controller with integrated optimization for valves Yes; PID controller with integrated optimization for temperature
— per cam track — per probe • Positioning axis — Number of positioning axes at motion control cycle of 4 ms (typical value) — Number of positioning axes at motion control cycle of 8 ms (typical value) Controller • PID_Compact • PID_3Step • PID-Temp Counting and measuring • High-speed counter Standards, approvals, certificates Ecological footprint	110 14 Yes; Universal PID controller with integrated optimization Yes; PID controller with integrated optimization for valves Yes; PID controller with integrated optimization for temperature Yes
— per cam track — per probe • Positioning axis — Number of positioning axes at motion control cycle of 4 ms (typical value) — Number of positioning axes at motion control cycle of 8 ms (typical value) Controller • PID_Compact • PID_3Step • PID-Temp Counting and measuring • High-speed counter Standards, approvals, certificates Ecological footprint • environmental product declaration	160 40 11 14 Yes; Universal PID controller with integrated optimization Yes; PID controller with integrated optimization for valves Yes; PID controller with integrated optimization for temperature
— per cam track — per probe • Positioning axis — Number of positioning axes at motion control cycle of 4 ms (typical value) — Number of positioning axes at motion control cycle of 8 ms (typical value) Controller • PID_Compact • PID_3Step • PID-Temp Counting and measuring • High-speed counter Standards, approvals, certificates Ecological footprint • environmental product declaration Global warming potential	110 14 Yes; Universal PID controller with integrated optimization Yes; PID controller with integrated optimization for valves Yes; PID controller with integrated optimization for temperature Yes Yes
	160 40 11 14 Yes; Universal PID controller with integrated optimization Yes; PID controller with integrated optimization for valves Yes; PID controller with integrated optimization for temperature Yes Yes 83.2 kg
— per cam track — per probe • Positioning axis — Number of positioning axes at motion control cycle of 4 ms (typical value) — Number of positioning axes at motion control cycle of 8 ms (typical value) Controller • PID_Compact • PID_3Step • PID-Temp Counting and measuring • High-speed counter Standards, approvals, certificates Ecological footprint • environmental product declaration Global warming potential	110 14 Yes; Universal PID controller with integrated optimization Yes; PID controller with integrated optimization for valves Yes; PID controller with integrated optimization for temperature Yes Yes

eq]			
 — global warming potential, (after end of life cycle) [CO2 eq] 	-0.949 kg		
product functions / security / header			
PROFINET Security Class	1		
signed firmware update	Yes		
Secure Boot	Yes		
safely removing data	Yes		
Ambient conditions			
Ambient temperature during operation			
horizontal installation, min.	-30 °C; No condensation		
• horizontal installation, max.	60 °C		
• vertical installation, min.	-30 °C; No condensation		
vertical installation, max.	50 °C		
Altitude during operation relating to sea level			
 Installation altitude above sea level, max. 	5 000 m; Restrictions for installa	ation altitudes > 2 000 m,	see manual
configuration / header			
configuration / programming / header			
Programming language			
— LAD	Yes		
— FBD	Yes		
— STL	Yes		
— SCL	Yes		
— CFC	Yes		
— GRAPH	Yes		
Know-how protection • User program protection/password protection	Yes		
Copy protection	Yes		
Block protection	Yes		
Access protection	100		
protection of confidential configuration data	Yes		
Protection level: Write protection	Yes		
Protection level: Read/write protection	Yes		
Protection level: Write protection for Failsafe	No		
 Protection level: Complete protection 	Yes		
 User administration 	Yes; device-wide and centralize	ed	
 Number of users 	100		
 Number of groups 	100		
Number of roles	50		
programming / cycle time monitoring / header			
lower limit	adjustable minimum cycle time		
upper limit	adjustable maximum cycle time		
Dimensions			
Width	100 mm		
Height	117 mm		
Depth	75 mm		
Weights	005 -		
Weight, approx.	265 g		
Classifications			
		Version	Classification
	eClass	14	27-24-26-07
	eClass	12	27-24-26-07
	eClass	9.1	27-24-26-07
	eClass	9	27-24-26-07
	eClass	8	27-24-26-07
	eClass	7.1	27-24-26-07
	eClass	6	27-24-26-07
	ETIM	9	EC001603
	ETIM	8	EC001603

ETIM	7	EC001603
IDEA	4	3565
UNSPSC	15	32-15-17-05

Approvals / Certificates

General Product Approval

Manufacturer Declara-<u>tion</u>







Miscellaneous



General Product Approval

For use in hazardous locations

<u>KC</u>





<u>FM</u>

CCC-Ex



For use in hazardous locations

Marine / Shipping



Miscellaneous

CCC-Ex







Marine / Shipping

NK / Nippon Kaiji Kyokai





CCS (China Classification Society)



other

Profibus

other

Environment

PROFINET



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