6ES7518-4TP00-0AB0

## **Data sheet**



SIMATIC S7-1500T, CPU 1518T-4 PN/DP, central processing unit with 9 MB work memory for program and 60 MB for data, 1st interface: PROFINET IRT with 2-port switch, 2nd interface: PROFINET RT, 3rd interface: PROFINET basic services, 4th interface: PROFIBUS, 1 ns bit performance, SIMATIC memory card required

General information		
Product type designation	CPU 1518T-4 PN/DP	
HW functional status	FS11	
Firmware version	V3.1	
FW update possible	Yes	
Product function		
• I&M data	Yes; I&M0 to I&M3	
• Isochronous mode	Yes; Distributed and central; with minimum OB 6x cycle of 125 $\mu s$ (distributed) and 1 ms (central)	
SysLog	Yes	
Engineering with		
<ul> <li>STEP 7 TIA Portal configurable/integrated from version</li> </ul>	V19 (FW V3.1) / V17 (FW V2.9) or higher	
Configuration control		
via dataset	Yes	
Display		
Screen diagonal [cm]	6.1 cm	
Control elements		
Number of keys	6	
Mode selector switch	1	
Supply voltage		
Rated value (DC)	24 V	
permissible range, lower limit (DC)	19.2 V	
permissible range, upper limit (DC)	28.8 V	
Reverse polarity protection	Yes	
Mains buffering		
<ul> <li>Mains/voltage failure stored energy time</li> </ul>	5 ms	
Repeat rate, min.	1/s	
Input current		
Current consumption (rated value)	1.55 A	
Current consumption, max.	1.9 A	
Inrush current, max.	1.9 A; Rated value	
l²t	0.4 A²-s	
Power		
Infeed power to the backplane bus	12 W	
Power consumption from the backplane bus (balanced)	30 W	
Power loss		
Power loss, typ.	24 W	
Memory		
Number of slots for SIMATIC memory card	1	
SIMATIC memory card required	Yes	

Made	
Work memory	
• integrated (for program)	9 Mbyte
integrated (for data)	60 Mbyte
Load memory	
<ul> <li>Plug-in (SIMATIC Memory Card), max.</li> </ul>	32 Gbyte
Backup	
maintenance-free	Yes
CPU processing times	
for bit operations, typ.	1 ns
for word operations, typ.	2 ns
for fixed point arithmetic, typ.	2 ns
for floating point arithmetic, typ.	6 ns
CPU-blocks	
Number of elements (total)	20 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
Number range	1 60 999; subdivided into: number range that can be used by the user: 1
<b>.</b>	59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	16 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	
Number range	0 65 535
• Size, max.	1 Mbyte
FC	
Number range	0 65 535
• Size, max.	1 Mbyte
ОВ	
• Size, max.	1 Mbyte
Number of free cycle OBs	100
Number of time alarm OBs	20
Number of delay alarm OBs	20
Number of cyclic interrupt OBs	20; with minimum OB 3x cycle of 100 µs
Number of process alarm OBs	50
Number of DPV1 alarm OBs	3
Number of isochronous mode OBs	3
Number of technology synchronous alarm OBs	2
Number of startup OBs	100
Number of startup OBs     Number of asynchronous error OBs	4
•	
Number of synchronous error OBs     Number of diagnostic plans OBs	2
Number of diagnostic alarm OBs	
Nesting depth	0.4
per priority class	24
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
Number	Any (only limited by the main memory)
Retentivity	, , , , , , , , , , , , , , , , , , , ,
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	768 kbyte; In total; available retentive memory for bit memories, timers,
	counters, DBs, and technology data (axes): 700 KB
Extended retentive data area (incl. timers, counters, flags), max.	20 Mbyte; When using PS 6 0W 24/48/60 V DC HF
	· ·

Flag	
• Size, max.	16 kbyte
Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	e, a man manner, and grouped into another morning byte
Retentivity adjustable	Yes
Retentivity adjustable     Retentivity preset	No
Local data	
• per priority class, max.	64 kbyte; max. 16 KB per block
Address area	of ruyle, man. To the per block
Number of IO modules	16 294: may number of modules / submodules
I/O address area	16 384; max. number of modules / submodules
	22 khyte: All inpute are in the process image
• Inputs	32 kbyte; All cutouts are in the process image
Outputs     Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	20 likuta, may 20 MD sia V4, may 0 MD sia V2 as V4
— Inputs (volume)	32 kbyte; max. 32 KB via X1; max. 8 KB via X2 or X4
— Outputs (volume)	32 kbyte; max. 32 KB via X1; max. 8 KB via X2 or X4
per CM/CP	9 khuto
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	00
Number of subprocess images, max.	32
Hardware configuration	
Number of distributed IO systems	64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
<ul><li>integrated</li></ul>	1
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Number of IO Controllers	
• integrated	2
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Rack	mortou in total
Modules per rack, max.	32; CPU + 31 modules
Number of lines, max.	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
• Type	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	
Number	16
Clock synchronization	
• supported	Yes
• to DP, master	Yes
• on DP, device	Yes
• in AS, master	Yes
• in AS, device	Yes
on Ethernet via NTP	Yes
Interfaces	
Number of PROFINET interfaces	3
Number of PROFIBUS interfaces	1
Interface	1
Interface types	Vac. V4
RJ 45 (Ethernet)	Yes; X1
Number of ports	2
• integrated switch	Yes
Protocols	

IP protocol	Yes; IPv4		
PROFINET IO Controller	Yes		
PROFINET IO Device	Yes		
SIMATIC communication	Yes		
Open IE communication	Yes; Optionally also encrypted		
Web server	Yes		
Media redundancy	Yes		
PROFINET IO Controller			
Services			
— Isochronous mode	Yes		
Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)		
— IRT	Yes		
— PROFlenergy	Yes; per user program		
<ul> <li>Prioritized startup</li> </ul>	Yes; Max. 32 PROFINET devices		
<ul> <li>Number of connectable IO Devices, max.</li> </ul>	512; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET		
<ul><li>Of which IO devices with IRT, max.</li></ul>	64		
<ul> <li>Number of connectable IO Devices for RT, max.</li> </ul>	512		
— of which in line, max.	512		
<ul> <li>Number of IO Devices that can be simultaneously activated/deactivated, max.</li> </ul>	8; in total across all interfaces		
<ul> <li>Number of IO Devices per tool, max.</li> </ul>	8		
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data		
— PROFINET Security Class	1		
Update time for IRT			
— for send cycle of 125 μs	125 µs		
— for send cycle of 187.5 μs	187.5 µs		
— for send cycle of 250 μs	250 μs to 4 ms		
— for send cycle of 500 μs	500 μs to 8 ms		
— for send cycle of 1 ms	1 ms to 16 ms		
— for send cycle of 2 ms	2 ms to 32 ms		
— for send cycle of 4 ms	4 ms to 64 ms		
<ul> <li>With IRT and parameterization of "odd" send cycles</li> </ul>	Update time = set "odd" send clock (any multiple of 125 $\mu$ s: 375 $\mu$ s, 625 $\mu$ s 3 875 $\mu$ s)		
Update time for RT			
— for send cycle of 250 μs	250 μs to 128 ms		
— for send cycle of 500 μs	500 μs to 256 ms		
— for send cycle of 1 ms	1 ms to 512 ms		
— for send cycle of 2 ms	2 ms to 512 ms		
— for send cycle of 4 ms	4 ms to 512 ms		
PROFINET IO Device			
Services			
— Isochronous mode	No		
— IRT	Yes; Minimum send cycle of 250 µs		
— PROFlenergy	Yes; per user program		
— Shared device	Yes		
<ul> <li>Number of IO Controllers with shared device, max.</li> </ul>	4		
<ul> <li>activation/deactivation of I-devices</li> </ul>	Yes; per user program		
Asset management record	Yes; per user program		
— PROFINET Security Class	SNMP Configuration and DCP Read Only		
2. Interface			
Interface types			
RJ 45 (Ethernet)	Yes; X2		
Number of ports	1		
integrated switch	No		
Protocols			
IP protocol	Yes; IPv4		
PROFINET IO Controller	Yes		
PROFINET IO Device	Yes		
SIMATIC communication	Yes		

Yes		
Yes; Optionally also encrypted Yes		
No		
No		
No		
No		
Yes; per user program		
No		
128; In total, up to 1 000 distributed I/O devices can be connected via AS-i,		
PROFIBUS or PROFINET		
128		
128		
8; in total across all interfaces		
0		
8		
The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data		
1		
1 ms to 512 ms		
No		
No		
Yes; per user program		
No		
Yes		
4		
Yes; per user program		
Yes; per user program		
SNMP Configuration and DCP Read Only		
Yes; X3		
1		
No		
Yes; IPv4		
No		
No		
Yes		
Yes; Optionally also encrypted		
Yes		
Yes; X4		
1		
Yes		
No		
Yes		
48; for the integrated PROFIBUS DP interface		
125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET		
Yes		
Yes Yes		

Interface types		
RJ 45 (Ethernet)		
• 100 Mbps	Yes	
• 1000 Mbps	Yes; Only possible at the X3 interface of the CPU 1518	
Autonegotiation	Yes	
Autocrossing	Yes	
Industrial Ethernet status LED	Yes	
RS 485		
Transmission rate, max.	12 Mbit/s	
Protocols		
PROFIsafe	No	
Number of connections		
Number of connections, max.	384; via integrated interfaces of the CPU and connected CPs / CMs	
Number of connections reserved for ES/HMI/web	10	
Number of connections via integrated interfaces	320	
Number of S7 routing paths	64; in total, only 16 S7-Routing connections are supported via PROFIBUS	
Redundancy mode	or, in total, only to or reading connections are supported that real index	
H-Sync forwarding	Yes	
Media redundancy		
Media redundancy	only via 1st interface (X1)	
— MRP	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager;	
·············	MRP Client	
<ul> <li>MRP interconnection, supported</li> </ul>	Yes; as MRP ring node according to IEC 62439-2 Edition 3.0	
— MRPD	Yes; Requirement: IRT	
<ul> <li>Switchover time on line break, typ.</li> </ul>	200 ms; For MRP, bumpless for MRPD	
<ul> <li>Number of stations in the ring, max.</li> </ul>	50	
SIMATIC communication		
<ul> <li>PG/OP communication</li> </ul>	Yes; encryption with TLS V1.3 pre-selected	
S7 routing	Yes	
Data record routing	Yes	
<ul> <li>S7 communication, as server</li> </ul>	Yes	
<ul> <li>S7 communication, as client</li> </ul>	Yes	
<ul> <li>User data per job, max.</li> </ul>	See online help (S7 communication, user data size)	
Open IE communication		
• TCP/IP	Yes	
— Data length, max.	64 kbyte	
<ul> <li>several passive connections per port, supported</li> </ul>	Yes	
• ISO-on-TCP (RFC1006)	Yes	
— Data length, max.	64 kbyte	
• UDP	Yes	
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast	
— UDP multicast	Yes; 128 multicast circuits (of which max. 5 via X1)	
• DHCP	Yes	
• DNS	Yes	
• SNMP	Yes	
• DCP	Yes	
• LLDP	Yes	
Encryption	Yes; Optional	
Web server		
• HTTP	Yes; Standard and user pages	
• HTTPS	Yes; Standard and user pages	
• web API		
— Number of sessions, max.	200	
— number of simultaneous HTTP calls, max.	4	
— HTTP request body, max.	131 072 byte	
OPC UA		
Runtime license required	Yes; "Large" license required	
OPC UA Client	Yes; Data Access (registered Read/Write), Method Call	
<ul> <li>Application authentication</li> </ul>	Yes	
Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15,	
	Basic256Sha256	

— User authentication	"anonymous" or by user name & password
— Number of connections, max.	40
<ul> <li>Number of nodes of the client interfaces, recommended max.</li> </ul>	5 000
<ul> <li>Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_I max.</li> </ul>	300
<ul> <li>Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.</li> </ul>	20
<ul> <li>Number of elements for one call of OPC_UA_MethodGetHandleList, max.</li> </ul>	100
<ul> <li>Number of simultaneous calls of the client instructions for session management, per connection, max.</li> </ul>	1
<ul> <li>Number of simultaneous calls of the client instructions for data access, per connection, max.</li> </ul>	5
<ul> <li>Number of registerable nodes, max.</li> </ul>	5 000
<ul> <li>Number of registerable method calls of OPC_UA_MethodCall, max.</li> </ul>	100
<ul> <li>Number of inputs/outputs when calling</li> <li>OPC_UA_MethodCall, max.</li> </ul>	20
OPC UA Server	Yes; Data Access (Read, Write, Subscribe), Method Call, Alarms & Condition (A&C), Custom Address Space
<ul> <li>Application authentication</li> </ul>	Yes
— Security policies	available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256, Aes128Sha256RsaOaep, Aes256Sha256RsaPss
— User authentication	"anonymous" or by user name & password
<ul> <li>— GDS support (certificate management)</li> </ul>	Yes
<ul> <li>Number of sessions, max.</li> </ul>	64
<ul> <li>Number of accessible variables, max.</li> </ul>	200 000
<ul> <li>Number of registerable nodes, max.</li> </ul>	50 000
<ul> <li>Number of subscriptions per session, max.</li> </ul>	50
— Sampling interval, min.	10 ms
— Publishing interval, min.	10 ms
Number of server methods, max.	100
<ul> <li>Number of inputs/outputs per server method, max.</li> </ul>	20
Number of monitored items, recommended max.	24 000; for 1 s sampling interval and 1 s send interval
— Number of server interfaces, max.	10 of each "Server interfaces" / "Companion specification" type and 20 of the type "Reference namespace"
<ul> <li>Number of nodes for user-defined server interfaces, max.</li> </ul>	50 000
<ul> <li>Alarms and Conditions</li> </ul>	Yes
<ul> <li>Number of program alarms</li> </ul>	400
<ul> <li>Number of alarms for system diagnostics</li> </ul>	200
Further protocols	
• MODBUS	Yes; MODBUS TCP
Isochronous mode	
Equidistance	Yes
S7 message functions	
Number of login stations for message functions, max.	64
number of subscriptions, max.	750
number of tags/attributes for subscriptions, max.	50 000
Program alarms	Yes
Number of configurable program messages, max.	10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
Number of loadable program messages in RUN, max.	10 000
Number of simultaneously active program alarms	
<ul> <li>Number of program alarms</li> </ul>	4 000
<ul> <li>Number of alarms for system diagnostics</li> </ul>	1 000
<ul> <li>Number of alarms for motion technology objects</li> </ul>	480
Test commissioning functions	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 10 engineering systems
Status block	Yes; Up to 16 simultaneously (in total across all ES clients)
Single step	No
Number of breakpoints	20

Drofiling	No	
Profiling	No	
Status/control		
Status/control variable	Yes	
<ul> <li>Variables</li> </ul>	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters	
<ul> <li>Number of variables, max.</li> </ul>		
<ul><li>of which status variables, max.</li></ul>	200; per job	
— of which control variables, max.	200; per job	
Forcing		
<ul><li>Forcing</li></ul>	Yes	
<ul> <li>Forcing, variables</li> </ul>	Peripheral inputs/outputs	
<ul> <li>Number of variables, max.</li> </ul>	200	
Diagnostic buffer		
• present	Yes	
Number of entries, max.	3 200	
— of which powerfail-proof	1 000	
Traces		
Number of configurable Traces	8	
Memory size per trace, max.	512 kbyte	
Interrupts/diagnostics/status information	OTE NOTE	
Diagnostics indication LED		
RUN/STOP LED	Yes	
• ERROR LED	Yes	
MAINT LED	Yes	
Connection display LINK TX/RX	Yes	
Supported technology objects		
Motion Control	Yes; Note: The number of technology objects affects the cycle time of the PLC	
<ul> <li>Number of available Motion Control resources for technology objects</li> </ul>	program; selection guide via the TIA Selection Tool 15 360	
Required Motion Control resources		
— per speed-controlled axis	40	
— per positioning axis	80	
— per synchronous axis	160	
— per external encoder	80	
— per output cam	20	
— per cam track	160	
— per probe	40	
Number of available Extended Motion Control resources for technology objects	512	
Required Extended Motion Control resources		
— per cam (1 000 points and 50 segments)	2	
— per cam (10 000 points and 50 segments)	20	
— for each set of kinematics	30	
— per Interpreter	60	
<ul> <li>Per leading axis proxy</li> </ul>	3	
<ul> <li>kinematics functions</li> </ul>		
<ul> <li>kinematics with up to 4 interpolating axes</li> </ul>	Yes; max. 3D + orientation	
<ul> <li>kinematics with 5 or more interpolating axes</li> </ul>	Yes; only with S7-1500T Motion Control KinPlus, as of TIA Portal V18 / FW V3.0 $$	
<ul><li>user-defined kinematics</li></ul>	Yes	
— SIMATIC Safe Kinematics	No	
<ul> <li>Positioning axis</li> </ul>		
<ul> <li>Number of positioning axes at motion control cycle of 4 ms (typical value)</li> </ul>	140	
<ul> <li>Number of positioning axes at motion control cycle of 8 ms (typical value)</li> </ul>	192	
Controller		
PID_Compact	Yes; Universal PID controller with integrated optimization	
• PID_3Step	Yes; PID controller with integrated optimization for valves	
● PID-Temp	Yes; PID controller with integrated optimization for temperature	
Counting and measuring	, , , , , , , , , , , , , , , , , , , ,	
<u> </u>		

Standards, approvals, certificates			
Ecological footprint			
environmental product declaration	Yes		
Global warming potential			
— global warming potential, (total) [CO2 eq]	570 kg		
global warming potential, (during production) [CO2 eq]	96.9 kg		
— global warming potential, (during operation) [CO2 eq]	483 kg		
global warming potential, (after end of life cycle)	-9.97 kg		
[CO2 eq]			
Ambient temperature during operation	0.00		
horizontal installation, min.	0 °C		. " 20.00 "
horizontal installation, max.	60 °C; Display: 50 °C, at an ope display is switched off	erating temperature of ty	pically 50 °C, the
<ul> <li>vertical installation, min.</li> </ul>	0 °C		
<ul> <li>vertical installation, max.</li> </ul>	40 °C; Display: 40 °C, at an ope display is switched off	rating temperature of ty	pically 40 °C, the
Ambient temperature during storage/transportation	diopidy to ownoriod on		
• min.	-40 °C		
• max.	70 °C		
Altitude during operation relating to sea level			
Installation altitude above sea level, max.	5 000 m; Restrictions for installa	ation altitudes > 2 000 n	n, see manual
configuration / header			<i>.</i>
configuration / programming / header			
Programming language			
— LAD	Yes		
— FBD	Yes		
— STL			
— SCL	Yes Yes		
— CFC	Yes		
— GRAPH	Yes		
Know-how protection	165		
User program protection/password protection	Yes		
Copy protection	Yes		
Block protection	Yes		
<u> </u>	res		
Access protection	Voc		
protection of confidential configuration data	Yes		
Password for display  Paster time levels Write paster time	Yes		
Protection level: Write protection	Yes		
Protection level: Read/write protection	Yes		
Protection level: Write protection for Failsafe	No		
Protection level: Complete protection	Yes		
User administration	Yes; device-wide		
programming / cycle time monitoring / header			
• lower limit	adjustable minimum cycle time		
upper limit	adjustable maximum cycle time		
Dimensions			
Width	175 mm		
Height	147 mm		
Depth	129 mm		
Veights			
Weight, approx.	2 079 g		
Classifications			
		Version	Classification
	eClass	14	27-24-22-07
	eClass	12	27-24-22-07
	eClass	9.1	27-24-22-07
	eClass	9	27-24-22-07

eClass	8	27-24-22-07
eClass	7.1	27-24-22-07
eClass	6	27-24-22-07
ETIM	9	EC000236
ETIM	8	EC000236
ETIM	7	EC000236
IDEA	4	3565
UNSPSC	15	32-15-17-05

Approvals / Certificates

General Product Approval

**Miscellaneous** 

Manufacturer Declaration

CE





<u>KC</u>

EMV

Marine / Shipping

Environment







last modified:

12/8/2024

