

**TK-33**

- Using CBN Formed Grindwheel
- Shape Fixed ---- Longer Service Hours
- Less Wear-Out
- High Precision grinding

**Drill Size** | Ø14-Ø32

**Grinding Shape** | Drill specialized  
for steel structure 160°  
cutting edge + thinning

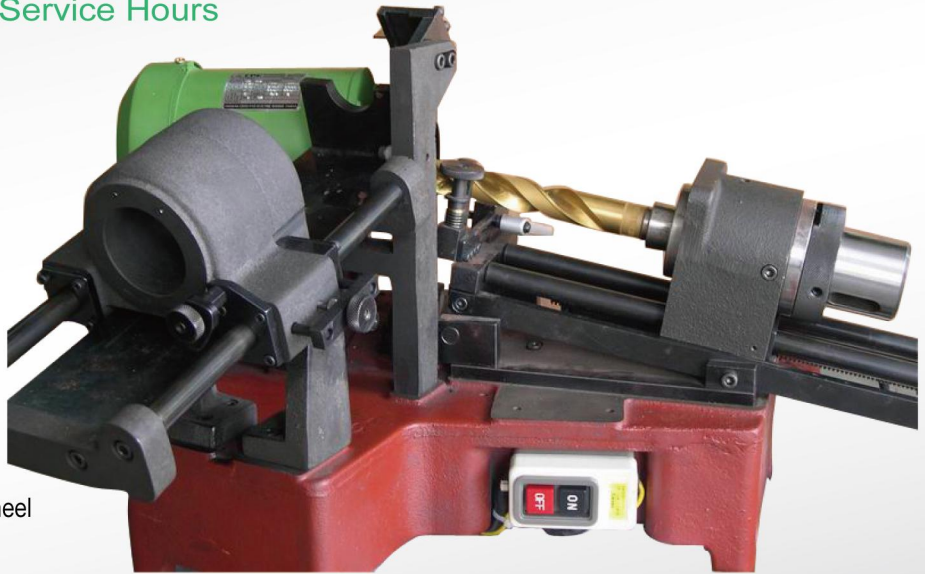
**Drill Shank** | MT4 shank

**Grindwheel Rotating Speed** | 3300 rpm

**Grindwheel** | CBN formed Grindwheel

**Motor** | 0.2KW 2P AC110V

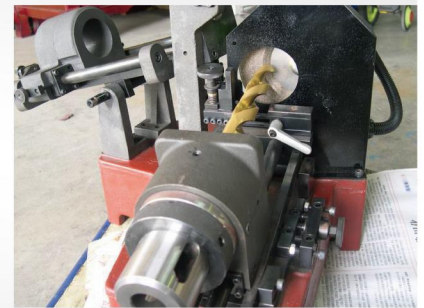
**Dimensions** | 78 x 58 x 45 cm



**Step 1.**



Grind 160 cutting edge on drills for steel structure and make a center mark



**Step 2.**

Grind drills to lower resistance to the minimum  
Precision poisoning  
No swinging on the axis



- Using Formed Grindwheel , 100% to regain a drill
- All Cutting Edge, Chit Shape, Thinning, Relief Angle are already fixed on grinder  
No need spending time positioning nor worrying about precision
- Simple thinning grinding center lowers resistance to the minimum, best for grinding the drill used on CNC machines

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