



FU KANG



**百盛食品机械**

BAISHENG SHIPIN JIXIE



百盛食品机械

BAISHENG FOOD MACHINERY

# BAI SHENG

## 企业简介 Company Profile

东台市百盛食品机械厂（原东台市富康食品机械厂）是专业生产沙琪玛、米花糖、蛋苕酥、瓜子酥、花生酥、冻米糖、巧克力、糖果、蛋卷、等休闲食品机械的生产厂商。

我们主要提供各种包装机械；油炸机械；膨化机械；成型机械；烘烤机械等。欢迎新老客户光临惠顾！

Bison Dongtai Food Machinery Factory (the original Fukang Dongtai Food Machinery Factory) is specialized in producing Shaqi Ma, Mi Huatang, eggs, sweet potato cakes, crisp melon seeds, peanuts, cakes, frozen Mi Tang, chocolate, candy, egg rolls, and other snack foods Machinery manufacturers.

We mainly provide all kinds of packaging machinery; fried machinery; Expander machinery; molding machinery; baking machinery.

Welcome to the new and old customers to visit us!

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## FK-600T 全自动成型机 Automatic molding machine

主要性能和结构特点:

1. 双变频控制、整平、切块一次成型。
2. 设有多重整平结构，压制平整，厚薄均匀。
3. 先进的变频调速，能满足您不同的产品需求。
4. 自动切割，省时、省工、经济方便。

适用范围:

全自动成型机主要用于沙琪玛、蛋蓉酥、冻冰糖、米麦通等的切块加工。



Main performance and structural characteristics:

1. Dual frequency conversion control, leveling, cut a molding.
2. With multiple re-level structure, suppression of smooth, uniform thickness.
3. Advanced frequency control products to meet your needs.
4. Automatically cutting, saving time, labor and economic convenience.

Scope:

Automatic forming machine is mainly used for Shaqi Ma, Shao egg cakes, frozen rock sugar, Crisp corn cakes crisp peanut seeds, wheat, rice, etc. cut through processing.

技术参数 Technical parameters:

Production capacity	Total power	Dimensions	Weight
生产能力	整机功率	外形尺寸	重量
600~2000kg/h	3k	6800×1800×1200m	1200kg



## FK-600H全伺服自动成型机 Automatic molding machine



主要性能和结构特点:

1. 该设备采用PLC伺服控制机结构。
2. 具有定位精确，同步控制，操作简单等特点，是现代食品切割成型机械中最先进产品。

适用范围:

沙琪玛、蛋蓉酥、冻米糖、米麦通等的切块。

Main performance and structural characteristics:

1. The equipment adopts PLC servo control machine structure.
2. Having clamping precision, synchronously control, operate a simple etc. characteristics, is, in the modern provisions that incise to model a machinery first into the product.

Scope:

Automatic forming machine is mainly used for Shaqi Ma, Shao egg cakes, frozen rock sugar, Crisp corn cakes crisp peanut seeds, wheat, rice, etc. cut through processing.







## FK-480II 制粒机 Granulating machine

### 主要性能和结构特点:

1. 双带送料, 同步运行, 从而保证了面团筋度不受损伤。
2. 自动撒粉, 使粉面更均匀。
3. 多级调档, 分档压制, 醒发效果更佳。
4. 特制分切机构, 分切更彻底, 大小更标准。

### 适用范围:

主要用于沙琪玛、密三刀、京果等高筋面的制粉。

### Main performance and structural characteristics:

1. Dual-band feed, synchronous operation, thereby ensuring the dough degree from damage.
2. Automatically on the powder, is more uniform noodles.
3. Multi-level Control, sub-files to suppress, proofing better.
4. Special cutting machine structure, cutting a more thorough, more standard size.

### Scope:

Mainly used for ShaqiMa, dense Mito, Beijing tendon surface contour milling results.



### 技术参数 Technical parameters:

Adjustment Range	Production capacity	Forming range	Power	Weight
调节范围	生产能力	成型范围	功率	重量
0-30mm(thick)	50~100kg/h	23.5~188(length) 2~40(width)	1.5kw	600kg

## FK-III全自动制粒机 Automatic granulator



### 主要性能和结构特点:

1. 多道输送, 同步运行, 从而保证了产品的筋度不受损伤。
2. 配有上、下自动洒粉机构, 使洒粉更均匀, 粉量更合理。
3. 多道组合, 一次成型, 操作更方便。
4. 特制分切机构, 分切更彻底, 成品更规范。

### 适用范围:

全自动制粒机主要用于沙琪玛、密三刀、京果等高筋面的制粉。

### Main performance and structural characteristics:

1. Multi-channel transmission, synchronous operation, thus ensuring the degree of the product from damage tendons.
2. Equipped with upper and lower body automatic sprinkling flour to make flour a more uniform amount of powder is more reasonable.
3. Multi-channel mix, a molding operation more convenient.
4. Special cutting machine structure, cutting a more thorough, more standardized products.

### Scope:

Automatic pellet mill is mainly used for Shaqi Ma, dense Mito, Beijing tendon surface contour milling results.

### 技术参数 Technical parameters:

Adjustment Range	Production capacity	Forming range	Power	Dimensions	Weight
调节范围	生产能力	成型范围	功率	外形尺寸	重量
0-60mm	100~200kg/h	23.5~188(length) 2~40(width)	3kw	4000x1000x1200	1200kg

## FK-100型多功能气流膨化机 Multi-function air expander

### 产品特点:

1. 产量大 (一次膨化6-8公斤)
2. 省时省工 (一个人可操作两台)
3. 节约能源 (单位成品耗能量低)
4. 操作安全 (四道保险 省级检测)

### 适用范围:

糯玉米 咖啡玉米 膨化玉米球 奶香玉米花 膨化小麦花 膨化大米。

### Features:

1. Volume of production (a puffed 6-8 kg)
2. Saving time workers (one person can operate two)
3. Save energy (low energy consumption of unit product)
4. Operations security (four insurance at the provincial inspection)

### Scope:

Coffee Corn Popcorn Pop Corn Ball milk rice puffed wheat puffed flowers



### 技术参数 Technical parameters:

Production capacity	Total power	Dimensions	Weight
生产能力	整机功率	外形尺寸	重量
40-50kg/h	750w	1800×800×142mm	480kg

## 挤压膨化机 Extrusion extruder



### 主要性能及结构特点:

膨化制粒机采用螺杆挤压膨化, 自动化程度高, 可直接膨化成: 芝麻形、绿豆形、炒米形、花生形等形状。

### Main performance and structural characteristics:

Expanded use of screw extrusion granulating machine, high degree of automation can be directly extruded into: Sesame-shaped, bean-shaped fried rice-shaped, peanut-shaped and other shapes.

### 技术参数 Technical parameters:

Model	BS-50	BS-25
power	7.5	5.5
Production capacity	40-50 kg/h	20-25 kg/h



## 翻提式自动油炸机 Turn-held semiautomatic frying machine



## 主要性能和结构特点:

1. 自动温度调控系统, 保证产品质量稳定。
2. 气动提升出料, 操作更方便。
3. 便于更换的搅拌口, 可实现半自动化生产。
4. 多种形式的燃烧系统, 可适应不同环境的要求。

## 适用范围:

主要用于冻冰糖, 蛋苕酥, 虾条, 京果等油炸食品的加工。

## Main performance and structural characteristics:

1. Automatic temperature control system to ensure stable product quality.
2. Pneumatic improve the material, the operation more convenient.
3. To facilitate replacement of the mixing port, enabling semi-automated production.
4. Various forms of combustion system can adapt to different environments.

## Scope:

Mainly for Mi Tang Shao cold crisp shrimp egg oil fried foods such as Beijing, the price of fruit

## 技术参数 Technical parameters:

Model	Dimension	Fried zone size	Fuel capacity	Yield	Power	Electric power	Heating power	Gas consumption
型号	外形尺寸	油炸尺寸	容油量	产量	电源	电功率	加电功率	耗气量
FK-1300	1600×1600×1500mm	1300×460mm	300L	200~400kg/h	220V50hz	0.3kw	40kw	Gas 6~7 kg/h
FK-1500	1800×1800×1500mm	1500×460mm	360L	200~400kg/h	220V50hz	45kw	40kw	Gas 7~9 kg/h

## 燃气式翻转油炸机 Gas type turn frying machine



## 适用范围:

适用于中小型食品厂对膨化、豆类、肉类、糕点类等食品的油炸。

## 特点:

高低温油结构, 有效的防止锅底的残渣烧焦炭化, 从而延长炸油的使用寿命。

智能数显温控器自动控制温度, 精确美观。

进口燃烧器技术升温速度快, 可适用于天然气、液化气等气源。

气动出料装置, 提升、下降速度可调。可大大降低操作人员的劳动强度。

## Scope:

For small and medium sized food factory on the expansion, beans, meat, cakes and other fried foods

## Features:

High and low temperature oil structure, effectively prevent the bottom of the pot residue burning charcoal, thus extending the life of frying oil.

Intelligent digital automatic temperature control thermostat, accurate and beautiful.

Burner technology imports heating speed, suitable for natural gas, liquefied petroleum gas and other gas source.

Pneumatic discharge device, upgrade, adjustable rate of decline. Operators can greatly reduce the labor intensity.



## 网带式自动油炸机 Automatic Frying machine belt



### 主要性能和结构特点:

1. 该设备运用直接加热法，高效热传递，使热效率高达90%以上。
2. 高效变频器，能满足你不同的产品而所需的不同的炸制时间。
3. 自动温度控制，能满足您对多种产品的生产。

### 适用范围:

主要用于沙琪玛、锅巴、薯条、薯片、京果等食品的加工。

### Main performance and structural characteristics:

1. The use of direct heating equipment, high efficiency heat transfer, the thermal efficiency of up to 90 % above.
2. High frequency, to meet your different products required different frying time.
3. Automatic temperature control, a variety of products to meet your production.

### Scope:

Mainly used for Shaqi Ma, crispy rice, french fries, potato chips, fruit and other food processing Beijing.

### 技术参数 Technical parameters:

Model	Temperature control range	Production capacity	Air consumption	Bombing zone	Dimensions	Weight
型号	温度控制范围	生产能力	耗气量	油区体积	外型尺寸	重量
320	0-400℃	200-300kg/h	3-8 Nm <sup>3</sup> /h	1800×500×160	3200×860×1600	760kg
420	0-400℃	300-500kg/h	5.5-14Nm <sup>3</sup> /h	2800×500×160	4200×860×1600	860kg
600	0-400℃	800-1000kg/h	5.5-14Nm <sup>3</sup> /h	4280×500×160	6000×860×1600	1160kg



## FK-56P型成型机 Shaped molding machine



## 主要性能和结构特点:

1. 转盘式占地面积小, 上下制冷。
2. 无需气源, 直接生产不破坏产品组织。
3. 旋转料斗, 自动下料自动填充。
4. 成型度好, 不沾模具易脱模。
5. 传动系统简洁, 一目了然。
6. 电路简单, 无需要直接维护。

## 适用范围:

多功能成型机主要用于米、麦、玉米、黑米、米酥、蛋苕酥、瓜子酥等饼型产品的成型生产。

## Main performance and structural characteristics:

1. Rotary small area, the upper and lower cooling.
2. The direct production does not destroy the product organization.
3. Rotary hopper, automatic cutting automatic filling.
4. Molding of good, non-stick molds and easy stripping.
5. Drive system is simple and clear.
6. Frequency control, easy control of production.

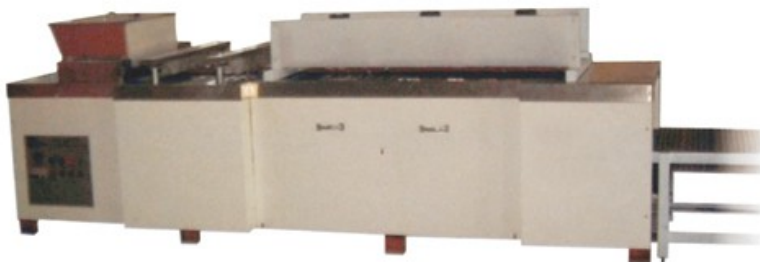
## Scope:

Multi-function machine is mainly used for rice, wheat, corn, black rice, rice cakes, eggs, sweet potato cakes, melon seeds, cakes and other cake-type product forming production.

## 技术参数 Technical parameters:

Production capacity	Voltage	Power	Size Dimension	Dimensions	Weight
生产能力	电源规格	总功率	产品尺寸	外形尺寸	重量
120-150kg/h	380/220V 60/50Hz	2kw	diameter7cm thick1.7mm	3500×1200×800	800kg

## FK-600H型多功能成型机 Multifunction machine



## 技术参数 Technical parameters:

Pproduction capacity	产量	100-200kg/h
Voltage	电压	380V
Total power	功率	3.3kw
Dimensions	外形尺寸	5800×720×1400mm
Weight	重量	1200kg

## 主要性能和结构特点:

1. 利用变换不同的模具, 可生产圆形、元棒形、方形等多种形状的米麦通、蛋苕酥、冻米糖等。
2. 采用先进的变频调速, 可以满足不同的产量。
3. 双组气动压模, 可以得到你满意的成形效果。
4. 配有自动拌料系统, 真正实现多功能, 全自动的理想效果。

## 适用范围:

多功能成型机主要用于米通、麦通、冻米糖、蛋苕酥等不同形状食品的成型加工。

## Main performance and structural characteristics:

1. Use the transformation of different molds, can produce round, per rod, square and other shapes of wheat, rice, pass, egg sweet potato cakes, frozen Mitang and pearl bar so on.
2. The use of advanced frequency control, to meet different production.
3. Dual machinery die, can get you satisfied with the forming effect.
4. With automatic spices system truly multi-functional, fully automated desired effect.

## Scope:

Multi-pass machine is mainly used for rice, wheat pass, frozen Mi Tang, eggs, sweet potato cakes and other foods forming different shapes.



## 直线型成型生产线 Automatic molding production line

### 主要性能和结构特点:

1. 该生产线由加热搅拌, 往复压平, 自动切块组成, 具有操作简单, 搅拌均匀成品大小, 克重一致。
2. 远红外线加热, 不沾桶壁, 搅拌均匀, 不沾锅底。
3. 自动控制往复运动, 压平均匀平整。
4. 自动切块机, 一次成型, 产品大小, 克重一致。

### 适用范围:

主要用于米麦通、蛋苕酥、米花糖、冻米糖及其它求成方块食品的加工。

### Main performance and structural characteristics:

1. The line from the heat of mixing, reciprocating compacted automatically cut form, is simple, mix well finished size, weight consistent.
2. Far infrared heating, nonstick Tongbi, stir, non-stick pot.
3. Automatic control of reciprocating motion, pressing evenly smooth.
4. Automatic cut machine, a molding, product size, weight consistent.

### Scope:

Mainly used for wheat, rice, Tong, Shao eggs, cakes, Mihua Tang, and others hope for success Mitang box frozen food processing.

### 技术参数 Technical parameters:

Parameter/model	Production capacity	Baking time	Thermostat range	Max power	Dimensions
50model	50kg/h	15-30min	20-300℃	38kw	2000×1400×2500
100model	100kg/h	15-30min	20-300℃	56kw	2300×2000×2500



## 回形自动成型生产线 Automatic molding production line

### 主要性能和结构特点:

1. 该生产线由加热搅拌, 往复压平, 自动切块组成, 具有操作简单, 搅拌均匀成品大小, 克重一致。
2. 远红外线加热, 不沾桶壁, 搅拌均匀, 不沾锅底。
3. 自动控制往复运动, 压平均匀平整。
4. 自动切块机, 一次成型, 产品大小, 克重一致。

### 适用范围:

主要用于米麦通、蛋苕酥、米花糖、冻米糖及其它求成方块食品的加工。

### 技术参数 Technical parameters:

Model	VoltageV	Operating range (L x W x H)	Yield	Weight
L760	380	15×15×60mm	300~500kg/h	1000kg
L960	380	15×15×60mm	500~800kg/h	1200kg

### Main performance and structural characteristics:

1. The line from the heat of mixing, reciprocating compacted automatically cut form, is simple, mix well finished size, weight consistent.
2. Far infrared heating, nonstick Tongbi, stir, non-stick pot.
3. Automatic control of reciprocating motion, pressing evenly smooth.
4. Automatic cut machine, a molding, product size, weight consistent

### Scope:

Mainly used for wheat, rice, Tong, Shao eggs, cakes, Mihua Tang, and others hope for success Mitang box frozen food processing.





## FK-400W 600W搅拌机

### 主要性能和结构特点:

本机采用远红外板式加热, 传热均匀, 料筒表面涂氟特龙不沾涂层, 搅拌效果更佳。装有自动温控系统, 温度调节更方便。

### 适用范围:

主要用于蛋苕酥, 米花糖, 冻米糖等休闲食品的搅拌。

### Main performance and structural characteristics:

The machine uses far infrared heating plate, heat evenly, fluoride foam cylinder coated non-stick coating, mixing better. Equipped with automatic temperature control system, temperature regulation and more convenient.

### Scope:

Mainly used for egg cakes, Mihua Tang, snack foods such as frozen Mitang stirring.

### 技术参数 Technical parameters:

Model	Production capacity	Temperature range	The overall power	Dimension	Weight
型号	生产能力	温控范围	整机功率	外形尺寸	重量
400W	3-8kg/sub	0~130°	4.1kw	800×1400×820	320
460W	5-12kg/sub	0~130°	4.1kw	800×1460×1020	380



## FK-600 760拌糖机



### 主要性能和结构特点:

本机采用远红外加热、加温更均匀; 气动升降装置, 出料更方便; PP板材铲刮, 具有不沾易脱落, 低噪音等特点。

### Main performance and structural characteristics:

The machine uses far infrared heat, heat is more uniform; pneumatic lifting device, a material more convenient; PP scraping plates with non-stick easy to fall off, low noise characteristics.

### 技术参数 Technical parameters:

Model	Production capacity	Job stress	Barrels	Dimensions	Weight
型号	生产能力	工作压力	桶经	外形尺寸	重量
600model	15kg/h	0.3~0.5Mpa	600mm	1200×600×1800	300kg
760model	20kg/h	0.3~0.5Mpa	760mm	1200×800×1960	360kg

## FK-400 600型桃酥成型机 Which makes semi-finished molding machine



### 主要性能和结构特点:

1. 利用不同的印模可生产不同形状、不同规格的产品。
2. 装有可调节的分离刀, 能使脱模效果最佳。
3. 采用同步装置, 使送料, 放盘同时完成, 省时省工。

### 适用范围:

主要用于桃酥饼、酥性饼的成型加工。

### 技术参数 Technical parameters:

Model	Production capacity	diameter	Power	Weight
型号	产量	直径	功率	重量
400model	250-500kg/h	248mm	1.1kw	600kg
600model	400-800kg/h	248mm	1.5kw	800kg

### Main performance and structural characteristics:

1. The use of different impression can produce different shapes, different specifications.
2. With separate adjustable knife, make demolding the best results.
3. Synchronous device, the choice of materials, put the plate at the same time, saving time and labor.

### Scope:

Mainly used for peach shortcake, forming crisp cake.

## FK-50 100旋转炉 Rotating furnace

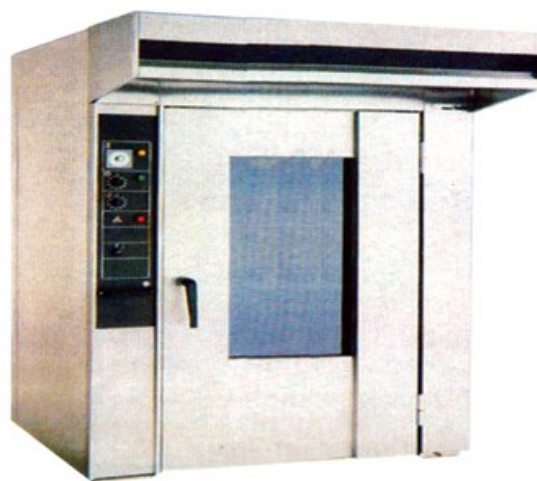
### 主要性能和结构特点:

旋转式热风烤炉是曲奇饼干、面包、蛋糕、月饼、桃酥、点心烘烤的理想设备。其特点: 均匀火色, 非一般烤炉所能相比; 高效节能技术使能源得到更充分利用; 采用进口部件, 超级保温严密的密封性和良好的保温性能, 最大程度的减少热量损失; 超强蒸汽、超强加温系统, 可根据工艺要求承时提供充足的蒸汽; 日光照明可通过炉门玻璃观察食品的烘烤火色。该设备采用柴油、导热油和电加热三种, 用户可根据当地实际自行选择。

Rotary hot air oven is cookies, bread, cakes, moon cake, Cookies, snacks ideal for baking. Features: Color Fire uniform, non-general can be compared to the oven; efficient technology for energy to be more fully utilized; the use of imported parts, super-tight sealing and good thermal insulation performance, the maximum degree of reduction of heat loss; super of steam, super-heating system, according to process requirements to provide adequate bearing steam; day lighting can be observed through the glass door fire roasted food color. The device uses diesel, conducting oil and electric heating of three, the user can choose according to local conditions.

### 技术参数 Technical parameters:

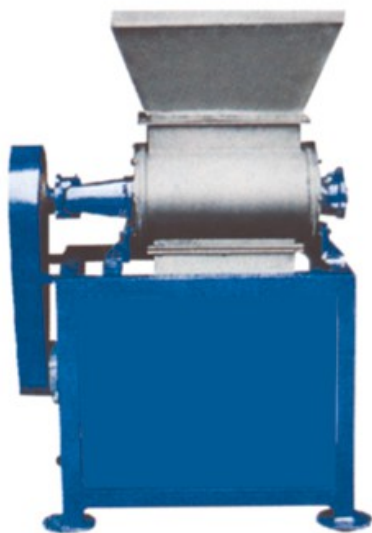
Parameter/model	Production capacity	Baking time	Thermostat range	Max power	Dimensions
50model	50kg/h	15-30min	20-300℃	38kw	2000×1400×2500
100model	100kg/h	15-30min	20-300℃	56kw	2300×2000×2500







## 果蔬破碎机 Fruit crusher



### 适用范围:

果蔬破碎机主要用于苹果、梨、西红柿、芦笋等果蔬的破碎。

### Scope:

Crusher is mainly used for fruits and vegetables, apples, pears, tomatoes, asparagus and other fruits and vegetables broken.

### 技术参数 Technical parameters:

Production capacity	生产能力	3T/h
Flying speed	飞刀转速	310rpm
Power	功率	2.2kw
Dimension	外形尺寸	910×600×1175mm
Weight	重量	400kg

## 专用切块机 Specific cut machine



### 适用范围:

主要用于糖果、制药、化工等行业块状的切块加工。

### Scope:

Mainly used in confectionery, pharmaceutical and chemical industry of the cut block processing.

### 技术参数 Technical parameters:

Production capacity	Power	Voltage	Dimension
生产能力	功率	电压	外形尺寸
3-6disc/min	1.1kw	380V	1800×800×1200mm

## 预煮锅 Series of pre-cooker



### 适用范围:

FK系列预煮锅主要用于糖果、沙琪玛、饮料、制药等的加工。

### Scope:

FK-GS series of pre-cooker is mainly used for candy, Sha Qima, beverage and pharmaceutical processing.

### 技术参数 Technical parameters:

Model	型号	GS200	GS400
capacity (L)	容量	200	400
Pot diameter (mm)	锅内径	840	1080
Working pressure	工作压力	0.3~0.5	0.3~0.5
Design temperature℃	设计温度	140~160	140~160
dimension (mm)	外形尺寸	1180×865×915	1540×1115×1050

## 热风循环干燥机 Hot air circulating drying machine



### 适用范围:

热风循环干燥机适用于软糖、果糕、冻米籽、中药材等的干燥处理。

### Scope:

Hot air circulation drying machine for candy, fruit cakes, frozen rice seeds, medicines, etc. dried.

### 技术参数 Technical parameters:

Model	Drying capacity	Temperature control range	Power	Dimensions	Weight
型号	干燥能力	温度控制范围	功率	外形尺寸	重量
204型	204c/times	0~150℃	4.8kw	5600×1600×1600	800kg
408型	408c/times	0~150℃	4.8kw	8600×1600×1600	1200kg



## FK-280B 280D 280E 280S伺服控制枕式包装机 Servo control pillow packing machine

适用范围:

伺服控制枕式包装机主要用于饼干、面包、月饼、糖果、蛋卷酥、沙琪玛、日用品、五金零件、纸盒或托盘等各类固体有规则的物体的包装。

Scope:

Servo control pillow packing machine is mainly used for biscuits, bread, moon cake, instant noodles, candy, eggs, sweet potato cakes, Sha Qima, wheat, rice pass, daily necessities, hardware parts, cartons or pallets and other solid objects with the packaging rules .



技术参数 Technical parameters:

Machine type	Film width	Bag length	Bag width	Height	Film roll diameters	Packing speed	Power supply	Machine size	Weight
机型	薄膜宽度	制袋长度	制袋宽度	产品高度	膜卷直径	包装速度	电源规格	机器尺寸	重量
FK280B	280mm	65-190 or 120-280mm	30-120mm	40mm	320mm	40-230box/min	220V 50/60Hz 2.4KW	(L) 3770×(W) 670×(H) 1450mm	800kg
FK280D	280mm	90-220mm	30-120mm	55mm	320mm	40-230box/min	220V 50/60Hz 2.4KW	(L) 3770×(W) 670×(H) 1450mm	800kg
FK280E	180mm	50-115mm	30-80mm	350mm	320mm	60-330box/min	220V 50/60Hz 2.8KW	(L) 3770×(W) 670×(H) 1450mm	800kg
FK280S	180mm	45-90mm	30-80mm	350mm	320mm	60-330box/min	220V 50/60Hz 2.8KW	(L) 3770×(W) 670×(H) 1450mm	800kg

## FK-360B 360D伺服控制枕式包装机 Servo control pillow packing machine

适用范围:

伺服控制枕式包装机主要用于饼干、面包、月饼、糖果、蛋卷酥、沙琪玛、日用品、五金零件、纸盒或托盘等各类固体有规则的物体的包装。

Scope:

Servo control pillow packing machine is mainly used for biscuits, bread, moon cake, instant noodles, candy, eggs, sweet potato cakes, Sha Qima, wheat, rice pass, daily necessities, hardware parts, cartons or pallets and other solid objects with the packaging rules .



技术参数 Technical parameters:

Machine type	Film width	Bag length	Bag width	Height	Film roll diameters	Packing speed	Power supply	Machine size	Weight
机型	薄膜宽度	制袋长度	制袋宽度	产品高度	膜卷直径	包装速度	电源规格	机器尺寸	重量
FK360B	360mm	65-190 or 120-280mm	50-160mm	40mm	320mm	40-230box/min	220V 50/60Hz 2.4KW	(L) 4020×(W) 770×(H) 1450mm	900kg
FK360D	360mm	90-220mm or 150-330mm	50-160mm	60mm	320mm	40-230box/min	220V 50/60Hz 2.4KW	(L) 4020×(W) 770×(H) 1450mm	900kg



## 自动理料机械 Automatic feeder management

### 主要性能和结构特点:

该生产线由自动理料机和一台或多台的包装机组成,也可单独生产使用,也可以与加工生产线直接。无缝对接,完成物料输送分流,料理、进料和包装。完全解决人工放料的模式,料理速度准确。此生产线可选配不同型号包装机。

该生产线有伺服系统,变频器,光电传感器,人机界面组成整线驱动和控制核心,操作方便,生产速度快、自动化程度高。无规律分布在输送带上的物料通过多级变频控制方式实现全自动分流排列,再通过双伺服系统实现物料产规则有序地自动进入包装机自动包装。可根据客户的技术需求而设计生产。

### 适用范围:

适合于米花糖、花生酥,月饼、米通、雪饼、蛋黄派、巧克力、糖果、面包、方便面、饼干、药品、日用品、工业零件、纸盒或托盘等各类有规则物体的包装。



### 技术参数 Technical parameters:

dimension (L×W×H)	Packing speed	Power
(40-300) mm× (15-80) mm× (5-50) mm	50-300袋/min	2.8kw

### Main performance and structural characteristics:

The production line by the automatic cooking machine and one or more of the packaging machine composed of a single production can also be used either directly with the processing line. Seamless, complete material handling triage, food, feed and packaging. Complete solution manual discharge mode, keeping the speed accurately. This production line can be different types of packaging

The production line has servo system, inverter, photoelectric sensors, composed of human-machine interface drive and control the entire line core, easy operation, production speed, high degree of automation. Irregular distribution of the material on the conveyor belt through the realization of multi-stage automatic frequency control diversion order, and then double servo system to achieve through the production rules for orderly production of materials into the packaging machine automatic packaging automatically. According to technical requirements of customers design and production.

### Scope:

For Mihua Tang, peanut cakes, moon cake, rice, snow cake, pie, chocolate, candy, bread, instant noodles, biscuits, medicines, daily necessities, industrial parts, paper boxes or pallets and other packing regular objects.



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