# **INSTRUMENT MECHANIC**

Syllabus e S.No.	Name of the items	Quantity of DGET norm's
1	Steel Rule 150 mm (metric and English Marking)	21 Nos.
2	Watch maker screw driver (set of six)	21 Nos.
3	Plier flat Nose 100 mm	21 Nos.
4	Hammer ball pain 250 gms. With handle	21 Nos.
5	Twiser fine point 125 mm	21 Nos.
6	File hand smooth 200 mm	21 Nos.
7	File Flat 2 <sup>nd</sup> cut 200 mm	21 Nos.
8	Screw driver set of 5 pieces	21 Nos.
9	Adjustable spanner	21 Nos.
	B. Tool, Measuring Instruments & General Shop Outfit	
1	Try square hardened blade 100 mm	4 Nos.
2	Neon (phase) tester 230 volt	4 Nos.
3	Eye glass 3" focus watch maker	4 Nos.
4	Surface plate 400×400 mm	2 Nos.
5	Universal scribing block 250 mm plier	2 Nos.
6	Angle plate 150×100	2 Nos.
7	Vee block with clamp pair	2 Nos.
8	Punch frame set 2 mm	2 Nos.
9	Hacksaw frame adjustable 200 – 300 mm	8 Nos.
10	Hammer ball pain 450 gms, with handle	2 Nos.
11	Electric soldering iron 6 watt pencil tip	4 Nos.
12	Vice bench jaw 100 mm	4 Nos.
13	Pointer extractors (puller)	4 Nos.
14	Screw pitch gauge B.A. & metric each	1 each
15	Punch center 100×10 mm	2 nos.
16	Tool maker's clamps 65×15×25 mm opening	2 nos.
17	Plier side cutting 150 mm	2 nos.
18	Sine bar 125 mm plate	1 no.
19	Flaring tool set	1 set
20	Micrometer outside 0 to 25 mm	2 nos.
21	Micrometer outside 25 to 50 mm	1 no.
22	Vernier height gauge 300 mm	2 nos.
23	Combination set 300 mm	1 no.
24	Vernier caliper 150 mm	2 nos.
25	Standard wire gauge	1 no.
26	Feeler gauge leaf type, 26 blades, eng.& metric	1 no.
27	Radius gauge leaf type 1 to 15 mm	1 no.
28	Dial test indicator in mm with accessories.	1 No.
29	Micrometer inside 25 mm with extension up to 150 mm	1 Nos.
30	Combination plier heavy duty 150 mm	6 no.
31	Fire buckets	4 no.
32	Tube cutter	1 no.
33	Tube bender	1 no.
34	Pinching tool	1 no.

35	Allen key set (metric)	2 sets.
36	Allen key set ( English	2 sets
37	Soldering station (temp. controlled)	2 nos.
38	Screw driver 200 mm	3 nos.
39	Philips screw driver 200 mm	2 sets.
40	Round nose plier 150 mm	4 nos.
41	Magnifying glass 75 mm	2 nos.
42	Slip Gauges (workshop grade)	2 nos
43	Fire extinguishers	2 nos
	C.MECHANICAL PRECISION INSTRUMENTS	
1	Plug gauge	2 nos.
2	Ring gauge	1 no.
3	Snap gauge	1 no.
4	Surface gauge	2 nos.
5	Telescopic gauge	1 no.
6	Vernier bevel protractor	2 nos.
7	Dividers, 250 mm	3 nos.
8	Gauge blocks	3 nos.
9	Monochromatic light source	1 no.
10	Wire type strain gauge (load cell/cantilever beem) instrument	4 nos. (each 2 no)
11	Vibrometer sensing elements	2 nos.
12	Accelomerter	1 no
13	Sesmic instruments	2 nos.
14	Load cells of various ranges	2 nos.
	5	
	D. Rotational/velocity Instruments	
1	Speedometers (at least four different popular make) with adopters of various sizes	1 no. each.
2	Centrifugal type tachometer	1 nos.
3	Drag cup type tachometer	1 nos.
4	Electrical tachometer	1 nos.
5	Chronometric type tachometer	1 nos.
6	Digital type tachometer	1 no.
7	Stroboscope	1 no.
	1	· · · · · · · · · · · · · · · · · · ·
	E.Precision Instruments	
1	Digital panel meters, 4 digit	6 nos.
2	Digital line frequency indicator	2 nos.
3	D.C. regulated power supply (+/-15V / +/- 30V)	2 nos.
1		
	Technical Specifications:	
	Technical Specifications: Variable Output	
	-	
	Variable Output Output Voltage:0 ~ 30VDC	
	Variable Output Output Voltage:0 ~ 30VDC Output Current:0 ~ 2A	
	Variable Output Output Voltage:0 ~ 30VDC Output Current:0 ~ 2A Source Regulation:< 0.05% +10mV	
	Variable Output Output Voltage:0 ~ 30VDC Output Current:0 ~ 2A Source Regulation:< 0.05% +10mV Load Regulation:< 0.05% +10mV	
	Variable Output Output Voltage:0 ~ 30VDC Output Current:0 ~ 2A Source Regulation:< 0.05% +10mV Load Regulation:< 0.05% +10mV Ripple & Noise:<1mV (rms)	
	Variable Output Output Voltage:0 ~ 30VDC Output Current:0 ~ 2A Source Regulation:< 0.05% +10mV Load Regulation:< 0.05% +10mV	

Fixed Output Output Voltage:Fixed 5VDC/3.3VDC Output Current:1A Source Regulation:<5mV Load Regulation:<15mV Ripple & Noise:<2mV (rms) Power requirement: 220 VAC +10%, 50 Hz Weight: 4.0Kg Approx. Dimensions (mm): 120(L) x 250(B) x 150(H) **Standard Accessories:** Power cable, Instruction manual 4 Digital multi signal generator (1 MHz) with frequency counter (8 digit 1 no. or 10 MHz) **Technical Specifications:** Frequency range: 0.2Hz ~ 2MHz Digital Output waveform: Sine, Triangle, Square, Pulse, Ramp Output impedance: 50ohms + 10% Amplitude : >20Vp-p (1Mohm Load) :>10Vp-p (50ohm Load) DC offset : 0~+10V (1Mohm Load) :0~+5V (50ohm Load) Symmetry range: 10% ~ 90% Output attenuation: 20dB, 40dB, 60dB Sine wave distortion:20Hz ~ 20kHz<1 % Frequency response:  $2Hz \sim 2MHz < +1dB$ Square wave rise or fall time: <30ns TTL output :<50ns Low level :<0.4V High level :>3.5V Impedance :100ohm VCF Input Input voltage: -5V~0V Input impedance: 10kohm +10% 50Hz Output :2Vp-p, main synchrony **Frequency Counter** Display :6 Digit Measuring range: 0.5Hz ~ 30MHz Input impedance: 10kohm +10% Sensitivity : 200mV rms Accuracy : 0.1Hz / 1Hz Error :<0.1%+1digit Max. Input voltage:50Vp-p Power requirement: 220 VAC +10%, 50 Hz Weight : 3.0Kg Approx. Dimensions (mm): 250(L) x 275(B) x 100(H)

	Standard Accessories :	
	Power cable, BNC to Crocodile Clip Probes - 1No & BNC to BNC Probe	
	- 1No.,	
	Instruction manual	
5	Digital function generator	1 no.
6	Pulse generator	1 no.
7	Digital insulation tester	1 nos.
	Features:	
	Multi test voltage	
	Auto range	
	LCD background light	
	Data hold	
	Working LED indicator	
	Low battery warning	
	Function symbol display	
	AC Voltage test	
	Technical Specification	
	Test voltage :250/500/1000/2500V	
	Insulation resistance:0.1Mohm~20Gohm	
	Accuracy :+(3%Rdg+5Digit)	
	Resolution :0.01Mohm	
	AC Voltage range:600VAC	
	Accuracy : +(2%Rdg+5Digit)	
	Weight : 1.0Kg Approx.	
	Dimensions (mm): 190(L) x 155(B) x 75(H)	
	Standard Accessories :	
	Probes, Batteries, Instruction manual	
0	Probes, Batteries, Instruction manual	2 nos
8	Probes, Batteries, Instruction manual  Digital multimeter	2 nos.
8	Probes, Batteries, Instruction manual  Digital multimeter Features:	2 nos.
8	Probes, Batteries, Instruction manual  Digital multimeter  Features:  LCD Display, Max. Upto 1999	2 nos.
8	Probes, Batteries, Instruction manual  Digital multimeter Features:  LCD Display, Max. Upto 1999  Manual operation	2 nos.
8	Probes, Batteries, Instruction manual  Digital multimeter Features:  LCD Display, Max. Upto 1999  Manual operation Diode test, Triode test, Continuity test, Low Battery indication, Data	2 nos.
8	Probes, Batteries, Instruction manual  Digital multimeter Features:  LCD Display, Max. Upto 1999  Manual operation Diode test, Triode test, Continuity test, Low Battery indication, Data hold,	2 nos.
8	Probes, Batteries, Instruction manual  Digital multimeter Features:  LCD Display, Max. Upto 1999  Manual operation  Diode test, Triode test, Continuity test, Low Battery indication, Data hold,  Auto power off, Function protection, Self recover protection, Shock	2 nos.
8	Probes, Batteries, Instruction manual  Digital multimeter Features:  LCD Display, Max. Upto 1999  Manual operation Diode test, Triode test, Continuity test, Low Battery indication, Data hold, Auto power off, Function protection, Self recover protection, Shock Protection	2 nos.
8	Probes, Batteries, Instruction manual  Digital multimeter Features:  LCD Display, Max. Upto 1999  Manual operation  Diode test, Triode test, Continuity test, Low Battery indication, Data hold,  Auto power off, Function protection, Self recover protection, Shock Protection  Measure AC, DC Voltage & AC, DC Current , Resistance,	2 nos.
8	Probes, Batteries, Instruction manual  Digital multimeter Features:  LCD Display, Max. Upto 1999  Manual operation Diode test, Triode test, Continuity test, Low Battery indication, Data hold, Auto power off, Function protection, Self recover protection, Shock Protection  Measure AC, DC Voltage & AC, DC Current , Resistance, Capacitance,	2 nos.
8	Probes, Batteries, Instruction manual  Digital multimeter Features: LCD Display, Max. Upto 1999 Manual operation Diode test, Triode test, Continuity test, Low Battery indication, Data hold, Auto power off, Function protection, Self recover protection, Shock Protection Measure AC, DC Voltage & AC, DC Current , Resistance, Capacitance, Temperature	2 nos.
8	Probes, Batteries, Instruction manual  Digital multimeter Features:  LCD Display, Max. Upto 1999  Manual operation Diode test, Triode test, Continuity test, Low Battery indication, Data hold, Auto power off, Function protection, Self recover protection, Shock Protection  Measure AC, DC Voltage & AC, DC Current , Resistance, Capacitance, Temperature Technical Specifications:	2 nos.
8	Probes, Batteries, Instruction manual  Digital multimeter Features: LCD Display, Max. Upto 1999 Manual operation Diode test, Triode test, Continuity test, Low Battery indication, Data hold, Auto power off, Function protection, Self recover protection, Shock Protection Measure AC, DC Voltage & AC, DC Current , Resistance, Capacitance, Temperature Technical Specifications: DC Voltage range:200mV, 2V, 20V, 200V, 1000V	2 nos.
8	Probes, Batteries, Instruction manual  Digital multimeter Features:  LCD Display, Max. Upto 1999  Manual operation Diode test, Triode test, Continuity test, Low Battery indication, Data hold, Auto power off, Function protection, Self recover protection, Shock Protection  Measure AC, DC Voltage & AC, DC Current , Resistance, Capacitance, Temperature Technical Specifications:	2 nos.

	AC Voltage range: 2V, 20V, 200V, 750V	
	Accuracy :+ (0.8% + 5 Digit)	
	AC Current range:2mA, 200mA, 20A	
	Accuracy $:+(1.5\% + 3 \text{ Digit})$	
	Resistance range:200ohm, 2Kohm, 20Kohm, 200Kohm, 2Mohm,	
	20Mohm	
	Accuracy :+ (0.8% + 3 Digit)	
	Capacitance range: 20nF, 200nF, 20microF, 200microF	
	Accuracy :+ (2.5% + 20 Digit)	
	Temperature :- 40OC ~ 1000OC	
	*	
	Accuracy :+ (0.8% + 4 Digit )	
	Input impedance:10Mohm	
	Sampling Rate:3s	
	AC Frequency Response:40 ~ 400Hz	
	Power requirement:Battery 9V (Included)	
	Standard Accessories :	
	Probes, Batteries, Instruction manual	
	110000, Datteries, instruction munitar	
9	Analog multimeter	1 no
	Technical Specifications :	T IIO
	DC Voltage range : 0.1, 0.5, 2.5, 10, 50, 250, 1000V	
	Accuracy at FSD : 4%	
	Sensitivity : 20Kohm / V	
	DC Current range : 50microA(at 0.1VDC position),2.5~25mA, 0.25A	
	Accuracy at FSD : +3%	
	Volt drop : 250mV	
	AC Voltage range : 10, 50, 250, 1000V	
	Accuracy at FSD : 5%	
	Sensitivity : 9Kohm / V	
	Decibel meter : $-10 \sim +50 \mathrm{dB}$ , $0 \mathrm{dB} = 1 \mathrm{mw}/600$	
	Resistance range : X1~0.20hm up to 2Kohm, Mid scale at 200hm	
	: X10~20hm up to 20Kohm, Mid scale at 2000hm	
	: X1K~200ohm up to 2Mohm, Mid scale at 20Kohm	
	: X1K~2Kohm up to 20Mohm, Mid scale at 200Kohm ICEO (leakage current test : 150microA, 15mA, 150mA	
	hFE (DC amplification) : 0-1000	
	Power requirement : Battery AA, 1.5V x 2nos. &9V (Included)	
	Weight : 300g Approx.	
	Standard Accessories :	
	Probes, Batteries, Instruction manual	
10	Digital L.C.R. bridge	1 no
	Technical Specifications :	
	R: 0.0001ohm - 99.99 Mohm ,	
	C: 0.01 pF -19999microF,	
	L:0.01 microH - 9999H	
	D: 0.0001 - 9.999,	
	·	
	Q: 0.01 - 9999	
	Measuring parameters:L-Q, C-D, R-Q	
	Test frequency:100 Hz, 1 kHz, 10 kHz	

	Level	:0.3Vrms		
	Accuracy	:0.25%		
	1	ge:R, 0.0001ohm -99.99		
	Display falls			
		:C, 0.01 pF -19999 mi		
		:L, 0.01microH -9999	H	
		:D, 0.0001 - 9.999		
			: Q, 0.01 - 9999	
	Sampling ra		5 times/sec.	
	Equivalent of	eircuit	: Series, Parallel	
	Test Mode	:	Auto, Hold	
	Calibration	:Open circuit, Short cir	cuit and ZeroingTest Ports 5 terminals	
	Display mod	de:	Direct readout	
	Power requi		: 220 VAC +10%, 50 Hz	
	1	: 3.0Kg Approx.	,	
	Dimensions		: 360(L) x 340(B) x 120(H)	
	Standard A	* *	120(2) 1120(11)	
		, Instruction manual		
	1 ower casic	, mondon manda		
11	Digital I.C. te	ester		1 no
	Features:	C4 (+ 40 : 10 : DID	1	
		t the 6 to 40 pin ICs in DIP pace esting of variety of Ics	ekage as per give in Test Library	
		e 40 pin universal ZIF socket		
		egment/16x2 LCD Display		
		keys for its operation to user whenever it is required		
	Power requir		: 220 VAC +10% , 50 Hz	
	Weig	ght : 1.0Kg Approx.		
12	Analog dual	trace CRO 30MHz		1 no
	Features :	wee cite out in		
	30MHz			
	Inbuilt 6 Dig	git seven segment display		
	Dual channe			
		athode ray tube, sensitivity triggenous separation circuit to obser		
		ersal, CH 1Sync output	ve stable i v signal	
	Technical Spec			
	CRT	: 6" Rectangular screen with	internal graticule,	
		8 x 10 Div (1Div=1cm)		
	Vertical Defl		2 4 DD 44 T GWOD (GW1 GW2)	
	Vertical Ope Sensitivity	: 5mV/div to 5V/div +3%,	2, ADD, ALT, CHOP (CH1, CH2)	
	Sensitivity	1 mV/div to  3 V/div + 5%, $1 mV/div to  1 V/div + 5%  (so that the solution of the solution$	x5) 10 stens	
	Rise time	:<17.2ns	(3),10 steps	
	Input impeda	ance : 1Mohm		
	Max. Input v		C+AC peak value) at 1kHz	
		/		
	Innut carrell	(250V, DC+AC)		
	input couplii	ng : AC, DC, GND		

	D 1 '/ 1 /' (OHO 1)	
	Polarity selection : +(CH2 only)	
	Display mode: 1, 10, X-Y	
	H : I D A :	
	Horizontal Deflection	
	Sweep time : 0.2micros/div to 0.2s/div	
	Sweep expansion : x10	
	Accuracy : 3%	
	Trigger System	
	Triggering mode : Auto, NORM, TV-V, TV-H	
	Trigger source: VERT,CH1, LINE, EXT	
	Sensitivity auto : 20Hz~30MHz(VERT)	
	Frequency norm : 0.5div INT, 0.5Vp-p EXT	
	TV-H : At least 1div or 1Vp-p	
	Input impedance : 1M ohm	
	X-Y Phase Difference : <30, DC-50KHz	
	Calibration waveform : Frequency: 1kHz 20%, Voltage: 0.5V 1%	
	Power requirement : 220 VAC +10%, 50 Hz	
	Weight : 8.0Kg Approx.	
	Dimensions (mm) : 310 (L) x370(B) x 130(H)	
	Standard Accessories :	
	Power cable, Probe - 2Nos., Instruction manual	
13	Decade resistance boxes	1 no
	Technical Specifications:	
	High quality standard laboratory tool to fulfill the requirement of different	
	values of standard resistance	
	Each dial consisting of 10 steps	
	High quality band switches	
	Housed in plastic molded box	
	Resistance Type: Metal Film Resistance (MFR), 0.5 Watt	
	Accuracy: +1.5%	
	Dial range :Three Dials of 1, 10, 100ohms	
	Total range:1 ~ 11110hms	
14	Decade capacitance boxes	1 no
	Technical Specifications:	
	High quality standard laboratory tool to fulfill the requirement of different	
	values of standard capacitance	
	Each dial consisting of 10 steps	
	High quality band switches	
	Housed in plastic molded box	
	Working Voltage : 250V	
	Capacitance Type : Polyester & Paper Type	
	Accuracy :+1.5%	
	Did T Did . CO 001 0.01 ' . F.	
	Dial range : Two Dials of 0.001, 0.01 microF	
1.7	Total range : $0.001 \sim 0.11 \text{microF}$	1
15	Decade inductance boxes	1 no
	Technical Specifications:	
	High quality standard laboratory tool to fulfill the requirement of different	
	values of standard inductance	
	Each dial consisting of 10 steps	
	High quality band switches	
I	Housed in plastic molded box	

	Inductance Type: Copper wou	and air agra type	
	Accuracy: +2%	ind an core type	
	Dial range :Two Dials of 0.1,	1 mal I	
		Imn	
1.6	Total range: 0.1 ~ 11mH		1
16	Transistor tester		1 no
	Features:	to the transfer of the transfe	
	_	parameters transistor, diode, triac, FET	
	Capacitor withstand voltage		
	Electrical appliance insulation		
	78 & 79 series voltage regul		
	Neon bulb and lamp starting	voltage	
	AC voltage test		
	<b>Technical Specifications:</b>		
	Breakdown Voltage V(BR)		
	Measuring range	: 1000V, Display 0~1000 Resolution 1V	
		: 200V, Display 0~199.9 Resolution 0.1V\	
	Operating condition	: Breakdown current less then 1mA	
	1 0		
	Collector Emitter Saturation		
	Voltage Drop VCE(sat)		
	Measuring range	: 2A (IC), Display 0~6.00, Resolution 0.01	
	Operating condition	: IC approx 2000mA	
	Operating condition	: Ibapprox 200mA	
	Managaring range 800m A (IC	C), Display 0~6.00, Resolution 0.01	
	Operating condition:IC appr		
	Managaring range: 100m A (IC	: Ibapprox 80mA C), Display 0~6.00, Resolution 0.01	
	Operating condition	: IC approx 100mA	
		: Ibapprox 10mA	
	Measuring range:	10mA (IC), Display 0~6.00, Resolution 0.01	
	Operating condition	: IC approx 10mA	
		: Ibapprox 1mA	
	hFE DC Current		
	Measuring range:	10mA (IB), Display 0~199.9, Resolution 0.1	
	Operating condition	: IC approx 10mA	
	Measuring range	: 1mA (IC), Display 0~1999, Resolution 1	
	Operating condition	: Ibapprox 1mA	
	Measuring range:	10microA (IC), Display 0~1999, Resolution 1	
	Operating condition	: Ibapprox 0.01mA	
	Reverse Leakage Current		
	0 0	A, Display 0~1999 Resolution 1microA	
	Operating condition	: Testing voltage approx 27V	
	78 & 79 Voltage Regulation		
	Measuring range:	78XX / 79XX, Display 0~24 Resolution 0.1V	
	Operating condition	: Testing voltage approx 27V	
	Weight	: 500gm Approx.	
	Dimensions (mm)	: 150(L) x 100(B) x 65(H)	
	Standard Accessories :	. 100(L) A 100(D) A 00(H)	
	Probes, Batteries, Ins	truction manual	
1	Instrumentation amplifier tra		1 no
1	Technical Specifications:	inioi	1 110
	Inbuilt Variable / Fixed DC R	egulated Power Supplies	
	Inount variable / Fixed DC K	oguiated i ower puppiles	

Output Voltages: 0-5VDC (2 Nos.) : + 15VDC On Board Digital Panel Meter Voltmeter : 2V/ 20VDC ( Duel Range) IC & Components Provided : 741 IC Potentiometer : 5 Nos. High quality Aluminum used as front panel of 300mm x 220mm & mounted on light weight shock proof plastic cabinet Symbol diagram printed on Aluminum Front Panel & all important test Points are brought out on front panel Power requirement : 230 VAC 10%, 50Hz. Weight : 1.5 Kg Approx. Dimensions (mm) : 330( L) x 225(B) x 75(H) Standard Accessories: Power chord, Patch chords & Instruction manual. 2 Trainers on network circuits i.e. Kirchoff's law resonance 1 no Technical Specifications: Inbuilt Variable DC regulated power supply Output Voltage : 0-3VDC On Board Analog Moving Coil Meters ( 60 mm x 35 mm ) : 0-3VDC Voltmeter : 0-250mA Components Provided Resistance : 5 ohms (5W) : 10 ohms (5W) : 22 ohms (5W) : 33 Ohms (5W) High quality Aluminum used as front panel of 270mm x 170mm & mounted on light weight shock proof plastic cabinet Symbol diagram printed on Aluminum Front Panel & all important test Points are brought out on front panel Power requirement: 230 VAC 10%, 50Hz. Weight : 1.5 Kg Approx. Dimensions (mm) : 300( L) x 175(B) x 75(H) Standard Accessories Power chord. Patch chords & Instruction manual. LCR Resonance Apparatus with Inbuilt Sine wave Ocillator Objective: Plot the frequency v/s current characteristics of L, C & R when connected in series & parallel Technical Specifications: On Board Analog Moving Coil Meters (60 mm x 35 mm) : 0-5V AC Voltmeter : 0-25mA AC. Ammeter Inbuilt Sine wave oscillator: Range: 100Hz to 100KHz (Variable) Components provided Resistances : 3 Nos. Capacitors : 3 Nos. Inductance : 2 Nos. High quality Bakelite used as front panel of 400mm x 225mm & mounted on light weight shock proof plastic cabinet

	Circle 1: Programme 1 and 1 and 1: Programme 1 to 11: Programme 1 to 1	
	Circuit diagram printed on Bakelite Front Panel & all important test Points are brought out on front panel	
	Power requirement : 230 VAC 10%, 50Hz.	
	Weight: 2.5 Kg Approx.	
	Dimensions (mm) : 430( L) x 230(B) x 90(H)	
	Standard Accessories:	
	Power chord, Patch chords & Instruction manual.	
3	electromagnetic and transformer	1 no
4	Trainers on linear circuits i.e. operational amplifiers	1 no
	Technical Specifications:	
	Inbuilt Fixed DC Regulated Power Supplies	
	Output Voltages: 1.5VDC (2 Nos.)	
	On Board Analog Moving Coil Meters (60 mm x 35 mm)	
	Voltmeter : 5 VDC / 20VDC ( 2 Nos.)	
	IC , Diode & Components Provided	
	IC : 741	
	Diode: 4148	
	: Zener Diode 2 Nos.	
	Resistances	
	Capacitors	
	High quality Aluminum used as front panel of 270 mm x 170mm & mounted on	
	light weight shock proof plastic cabinet	
	Circuit diagram printed on Aluminum Front Panel& all important test Points	
	are brought out on front panel	
	Power requirement : 230 VAC 10%, 50Hz.	
	Weight: 1.0Kg Approx.	
	Dimensions (mm) : 300( L) x 175(B) x 75(H)	
	Standard Accessories :	
	Power chord, Patch chords & Instruction manual	
5	Trainer on basic digital electronics i.e. logic gates Boolean Expression	1 no
	adder subtractor flip flop counter register converter etc	
	Technical Specifications:	
	DC Regulated Power Supplies	
	Output voltages : One fixed DC regulated power supply of	
	+5V/1Amp	
	: One fixed DC regulated power supply of -5V/500mA	
	: One variable DC regulated power supply of+ 3 - +12V /500mA	
	Load regulation :+ 0.2%	
	Line regulation :+ 0.05%	
	Ripple : Less than 3mV RMS Protections : Short circuit & over load protected	
	*	
	Pulse Generator Operating modes : Square	
	Operating modes : Square : 1Hz to 1MHz in 6 Steps (Amplitude 3V~15V	
	(CMOS), 5V (TTL)	
	Duty Cycle : 50%, TTL/CMOS output	
	Switches/LED/Display	
	2 nos. Push to on Pulser Switches	
	8 Nos toggle switches for both TTL & CMOS mode	
	8 Nos. LED Display (TTL/CMOS Mode)	
	3 Nos. Seven Segment Display	
	Logic Probe Logic level indicator for TTL/CMOS (7 Seg.)	
	Power requirement : 220 VAC +10%, 50 Hz	
	Weight : 3.0Kg Approx.	
	weight . J.org Approx.	

	Dimensions (mm) : 330 (L) x225( B) x 75(H) Standard Accessories :	
	5 mtr.hookup wire, 10 nos. Patch Chords with2mm banana plug on one end,	
	Power Chord & Instruction Manual Bread Board Strips 2 Nos vertically common strips (640 Tie points each), 4 Nos horizontally common strips(100 Tie points each)	
	modules Logic Gates Binary Adder/Subtractor Flip-Flops (R-S,D,J-K,T Flip-Flops) 4Bit Synchronous Binary Counter (Up Counter) Shift Resistors 4 Bit Serial n-Parallel Out Digital to Analog Converter (R-2R Ladder)	
6	Trainers on power supplier's half wave rectifier full wave rectifier bridge rectifier and power supply regulated power supply Technical Specifications: Inbuilt variable AC power supplies Output Voltage: 8-0-8VAC : 10-0-10VAC	1 no
	On Board Analog Moving Coil Meters (60 mm x 35 mm )  Voltmeter : 0-15VDC  Ammeter : 0-250mADC  Components provided  Diode : 4 Nos.  Filter : 2 Nos.  Load Resistances : 50 ohm to 500 ohm .  High quality Aluminum used as front panel of 270mm x 170mm & mounted on light weight shock proof plastic cabinet  Circuit diagram printed on Aluminum Front Panel & all important test Points	
	are brought out on front panel  Power requirement : 230 VAC 10%, 50Hz.  Weight : 1.8 Kg Approx.  Dimensions (mm): 300( L) x 175(B) x 75(H)  Standard Accessories  Power chord, Patch chords & Instruction manual.	
7	rectifier bridge rectifier and power supply regulated power supply	1 no
8	SCR driven/controlled power supply trainer	1 no
9	Discreet component trainer  Technical Specifications:  Inbuilt Variable / Fixed DC Regulated Power Supplies  Output voltages: 0-3VDC  : 0-30VDC  : +5VDC	1 no

			<u> </u>
	Inbuilt AC Power Supplies		
	Output voltages : 10 - 0 - 10VAC/ 500mA		
	Glass Epoxt PCB used as front panel of 270 mm x 170 mm & mounted on		
	light weight shock proof plastic cabinet		
	Symbol diagram printed on Glass Epoxt PCB & all important test Points	are	
	brought out on front panel		
	Power requirement: 230 VAC 10%, 50Hz.		
	Weight : 2.2 Kg Approx.		
	Dimensions (mm) : 300( L) x 175(B) x 75(H)		
	List of Experiments under above Topics:		
	PN Junction Diode V-I Characteristics		
	Zener Diode V-I Characteristics		
	Voltage Stabilization of Zener Diode		
	LED Characteristics		
	Resistance in Series & Parallel		
	Charging & Dischrging of Condensor		
	LCR Resonace Circuit		
	Clipping & Clamping		
	Half Wave, Full Wave & Bridge Rectifier		
	Common Base Transistor Amplifier		
	Common Emitter Transistor Amplifier		
	Common Collector Transistor Amplifier		
	RC Coupled Amplifier		
	Basic Logic Gates		
	RC Passive Filter Circuits		
	Standard Accessories :		
	Power cable, Patch Chord & Instruction manual		
10	Trainer on RS485 to RS232 converter.		1 no each
	G. Electrical Instruments		
1	DC moving coil miliammeters( various ranges)		3 nos.
2	Centre zero galvanometers		2 nos.
3	AC moving iron type voltmeter (various ranges)		3 nos.
	( ( (		
4	AC moving iron type ammeter (various ranges)		3 nos.
7	Ac moving non type animeter (various ranges)		3 1108.
	Watterstandensonsussantenso		1
5	Wattmeter dynamometer type		1 no.
6	Power factor meter		l no.
	Single Phase Dynamometer Type Portable Power Factor Meter		
	Select any one range:		
	Scient any one range.		
	Current Coil/Potential Coil: 5A/250V		
	Current Con/1 otential Con . 3/1/230 v		
7	Watt hour meter induction type 1 ph		2 nos.
8	Ampere hour meter		1 no.
9	Ohm meter		
)	Features:		2 nos.
	Auto range		
	200mohms, 20hms, 20ohms, 200ohms, 2kohms, 20kohms, 200kohms		
	Resolution 10micro ohms		
	Single/Repent measuring		
	Four terminal measuring		
	Percentage error three steps selectable		

	Dual Display			
	+(0.5%+2digit) LED D	isplay sampling rate	17 Times/s	
	<b>Technical Specification</b>	200 1		
	Measuring range 20kohm 200kohm	: 200mohm	, 20hm, 200hm, 200hm, 2kohm,	
	Output current :	100mA at 200m	ohm , 20hm	
	Output current.	10mA at 200hm	-	
		1mA at 200hm		
	:	100microA at 2k	cohm. 20kohm	
	:	10microA at 200	1	
	Resolution :	10micro ohm	at 200mohm , 20hm	
	:	0.1micro ohm	at 20ohm	
	:	1mohm	at 200ohm	
	:	10mohm	at 2kohm	
	:	100mohm	at 20kohm	
	:	1ohm	at 200kohm	
	Open circuit voltage	: <1.0V	at 200mohm, 20hm, 20ohm	
	:		n, 2kohm, 20kohm, 200kohm	
	Power requirement	: 220 VAC +10%	6,50 Hz	
	Weight : 3.0Kg		)) 00/JD	
	Dimensions (mm)	: 280(L) x 220(E	3) x 90(H)	
	Standard Accessories :			
		struction manual		
10	Synchronoscope			1 No
11	Potentiometer / thermo	couple test set		1 no.
	Technical Specifications :			
	circuit of constant current			
	meter with resolution of 0	.01mV.		
12	Autotransformer			2 nos.
13	Calibration test bench f	for AC and DC vol	tmeter, AC and DC Ammeter,	1no
	ohmmeter			
	H.Pressure Instrumen	its		
1	"U" tube manometers			1 no.
2	Well type manometer			1 no.
3	Inclined limb manomet			1 no.
4	Bourdon tube type gau		ges	5 nos.
5	Capsule type pressure g	gauges		3 nos.
6	Aneroid barometers	Aneroid barometers		
7	Dead weight tester			1 no.
8	Pressure regulators with	h filter and input &	z output gauges	1 no.
9	Differential pressure tra	ansmitter (pneuma	tic)	1no.
10			ic -HART/field bus type)	1 no.
	r r	(	Jr - /	
11	Diaphragm type pressu	re gauges of variou	us ranges	2 nos.

# 12 Transducers training kits

Potentiometer

Specifications: The system facilitates measurement of linear displacement in the range 0 to 20 mm with digital indicator, power supply and cable. Typical accuracy of  $\pm 1.5\%$  of the range is claimed.

#### Capacitive

Specifications: Inductive pick up is mounted on a rigid base holding 25 to 50 mm precision micrometer with least count of 10 microns. The displacement of the magnetic core of the micrometer can be measured with an accuracy which is better than  $\pm$ 2% in the range 0 to 5mm. Appropriate test points are provided on the rear of the panel display with 3 ½ DPM.

#### Reluctive

#### strain gauge

Strain Gauge Trainer Kit (with Cantilever Beam)

The instrument is designed to study the Strain Gauge

Transducer as a Direct Weighing machine's to obersve the effect

of weight on the strain or resistivity of the Strain Gauge.

DC Regulated Power Supply of for +12V Signal Generationing circuit.

DC Regulated Power Supply for 5V.

Power Requirement :  $230V, \pm 10\%, 50Hz$ Range : 0-500m Strain

Sensor : Strain Gauge fitted on Strain Bar.

Weight Capacity : 2 Kg. (Minimum)

#### LVDT

Specifications: Linear variable differential transform with  $\pm$  10mm isplacement. On Board Digital Panel Meter with displacement Signal. Output Available for Control & Monitoring. Micrometer for reference Displacement Reading using screw gauge. Provided with excitation frequency. Waveform display on CRO. Test pins for monitoring. Inbuilt power supply, signal conditioning using IC 5521.

# Load cell

Strain gauge with load cell with 3.5 Digital Panel Meter.

Measurement up to 2Kg.

Weight set 50gm, 100gm, 200gm, 500gm.

Power requirement 230VAC ±10% 50Hz

Detailed instruction manual.

## Servo type

Technical Specifications:

Control Unit

In built fixed AC power supply for AC servo motor:

- 100VAC/ mA for reference winding
- $0 \sim 60 \text{VAC/mA}$  for control winding

RPM meter provide on board for speed measurement

Ammeter provided on board for load current measurement

Loading arrangement provided for Servo Motor

Front panel of 400mm x 225mm & mounted on light weight shock proof plastic cabinet

Circuit diagram printed on panel & all important test points are brought out on

1 no. each

	front panel	
	Power requirement : 220 VAC +10%, 50Hz	
	Weight : Kg Approx.	
	Dimensions (mm) : 430( L) x 230(B) x 90(H)	
	Motor Unit	
	AC Servo Motor with 2 phase windings having both side shaft coupled with	
	loading arrangement on one end and 20 holes disc provided on other end.	
	Photoelectric pickup and photo transistor act as a optocoupler in between disc for	
	speed sensing	
	Standard Accessories :	
	Motor Unit, Power Chord, Patch Chords & Instruction Manual	
	170001 Olini, 1 0 Wel Chord, 1 delli Chords & Institution 17dahadi	
13	Experimental set up for pressure measurement consisting of air compressor	1 no.
	pressure vessel pressure transmitter controller recorder and final control	
	element, computer i.e. closed loop system or full scope system i.e.	
	pressure instrumentation process control trainer / simulator	
14	HART device communicator and calibrator	1 No.
15	Pneumatic calibrator	1 No. 1 no.
16		1 no.
	Electronic (HART/Field bus/profibus type device compatible) calibrator	
17	Pressure switches of various ranges	4 nos.
18	Low pressure measuring gauges such as thermal conductivity gauge and	1 no.
	Mcloyd gauge	
19	P to I and I to P converters	1 no. each.
20	Vacuum tester with pump	1 no. each.
21	Vacuum gauge 100 mm dial bourdon tube type	1 no.
	I. Flow meters / Instruments	
1	Simple tank type quantity meter	1 no.
2	Impeller type flow meter	1 no.
3	Below and liquid seal drum type flow meter	1 no. each.
4	Deflecting and rotating vane type flow meter	1 no. each.
5	Helical and turbine flow meter	1 no.
6	Pitot tube flow meter	1 no.
7	Orifice type flow meter	1 no.
8	Ventury tube flow meter	1 no.
9	Rotameter	1 no.
10	Magnetic flow meter	1 no.
11	Vortex flow meter	1 no.
12		
12	Flow control loop set with flow controller recorder, D.P. transmitter, receiver, unit control valve and impulse line, computer complete	1 no.
	experimental set- up for flow measurement	
	experimental set- up for now measurement	
13	Experimental closed loop set up for solid flow measurement and Control	1 no.
	with storage vessel, hopper, solid flow sensor, controller, Recorder and	
	final control element	
14	Coriolis mass flow meter	1 no.
15	Flow nozzle	1 no.

J. Level Instruments	
Integrated direct level indicator trainer (Hook type, sight glass type, float type level indicator)	1 no.
Static pressure and air purge type level indicator  SPECIFICATIONS:  1. For Static Pressure Type Level Indicator:  • One No. of MS tank ( 300mm*300 mm*300 mm)  • One no. of static pressure switch fitted inside the tank.  • Connecting Lead for connecting the indication unit  • Indication unit consists of:  • Power socket for Mains Supply.  • One no. of ON/OFF Switch & indications for ON/OFF indications.  • One no. of Red indicator for Tank Empty indication  • One no. of Green Indicator for Tank full indication  • One no. of Line Connector for connecting sensor to the unit  2. For Air Purge Type Level Indicator  • One no. of purge Sensor fitted with "T" joint for further connections  • One no. of Purge Rotameter 91-10 LPM) with control knob	lno.
<ul><li>Metal Frame for Assembly</li><li>One no. of Acrylic tank</li></ul>	lno. each
, , , , , , , , , , , , , , , , , , , ,	Tho. each
Level control set up with level transmitters level recorder Controller & control valve complete Experimental set up or level simulator	1 no.
Level measurement equipments for solid, sonic solid level, microwave, capacitance probes, diaphragm switches, nuclear gauge, sonic and microwave solid level detectors point level detector, conductivity type	1 no. each
K Temperature Instruments	
Mercury in glass thermometer (various ranges)	3 nos (consumable item)
Alcohol or other liquid in glass thermometers (consumable item)	2 nos. (consumable item)
Stem and dial type bimetallic thermometer( various ranges)	2 nos.
Mercury in steel remote indicating thermometers	2 nos.
	Integrated direct level indicator trainer (Hook type, sight glass type, float type level indicator)  Static pressure and air purge type level indicator  SPECIFICATIONS:  1. For Static Pressure Type Level Indicator:  0. One No. of MS tank (300mm*300 mm*300 mm)  0. One no. of static pressure switch fitted inside the tank.  1. Connecting Lead for connecting the indication unit Indication unit consists of:  1. Power socket for Mains Supply.  1. One no. of ON/OFF Switch & indications for ON/OFF indications.  2. One no. of Red indicator for Tank Empty indication  2. One no. of Green Indicator for Tank full indication  2. One no. of Line Connector for connecting sensor to the unit Connector for connecting sensor to the unit Connector for connections  2. One no. of Purge Sensor fitted with "T" joint for further connections  One no. of Purge Rotameter 91-10 LPM) with control knob  One no. of Manometer (0-40 mm)  Metal Frame for Assembly  One no. of Acrylic tank  Level transmitter (inter face)(HART/Field bus/profibus compatible)  Level control set up with level transmitters level recorder Controller & control valve complete Experimental set up or level simulator  Level measurement equipments for solid, sonic solid level, microwave, capacitance probes, diaphragm switches, nuclear gauge, sonic and microwave solid level detectors point level detector, conductivity type  K Temperature Instruments  Mercury in glass thermometer (various ranges)

5	Resistance bulb Wheatstone bridge type	2 nos.
6	Thermocouple type pyrometer with milivoltmeter (with different types of	1 no.
	thermocouples)	
7	Optical pyrometer with all accessories	1 no.
8	Radiation Pyrometer with all accessories	1 no.
9	Vapour pressure thermometer	2 nos.
10	Temperature transmitter, pneumatic	1 no.
11	Temperature transmitter electronic((input RTD ,TC )	1 no.
12	Experimental set up for measuring and controlling of temperature- Consisting of measuring, controlling, indicating, recording and final controlling elements, complete closed loop system with simulator	1 no.
13	Digital temperature calibrator, mV/mA injector and measuring unit	1 no.
	L. Recorders	
1	Pneumatic and electronic recorders ( single point and multi point) both circular and strip chart types	1no.each
2	Paperless LCD/LED recorder setup	1 no.
	M. Controllers	
1	PID controller trainer consisting of instrument panel, digital computer and interface system	1 no.
2	Real PID controller training kit Technical Specifications: In built DC regulated power supply +15V Amplifier circuit using IC Ad741 Control circuits using operational amplifier IC 741 Controller unit provided with all controls. Complete circuit is viewable in terms of connections & PCB circuits Model process unit consist of: - Electrically heated arrangement using high wattage bulbs (3Nos.) - 2 Analog moving coil meter to display temperature deviation and percentage of Power applied - RTD (PT 100) sensor placed to monitor the process temperature - Fan controller Power requirement : 220 VAC +10%, 50Hz Weight: 10.0Kg Approx. Standard Accessories: 3nos. High wattage bulbs, Electrical fan, Power Chord, Patch Chords &	1 no.
3	Instruction Manual With HART/Field bus devices, consisting operations of feed forward,, cascade, ratio controlling	1 no.

4 Programmable logic controller (micro PLC) trainer

ME-1125 - PLC Trainer

Features:

Input switches (16)- 13 Nos. of toggle switches, and 3 Nos of push to on switches for input data to PLC.

Output - 8 nos. of output shown by LED and terminals also provided.

Connectors - Connector facilities is also given for Input and output data

# **Technical Specification**

Description: Specification: Delta

Power Supply Voltage 100-240V AC (-15%~10%), 50/60Hz

Connector European standard removable terminal block (pin

pitch:5mm)

Operation DVP24ES2 start to run when the power rises to 95~100VAC and stops when the power drops to 70VAC. if the power is suddenly cut off,the MPU will continue running for 10ms.

Power consumption 30VA DC 24V current output 500mA

Power Supply Protection DC 24V output short circuit protection.

Voltage withstand 1,500VAC (primary-secondary),

1,500VAC(primary-PE),500VAC (secondary-PE)

Insulation resistance 5 M OHM.at 500VDC(between all 1/0

points and ground)

NOISE IMMUNITY ESD: 8KV Air Discharge

EFT: Power line: 2KV, Digital 1/0: 1KV, Analog

&communication 1/0: 1KV

RS: 26MHz~1GHz, 10V/m

Grounding The diameter of grounding wire shall not be less than that of L, N terminal of the power supply.

Environment Operation: 0 degree to 55 degree C (temperature), 50`95% (humidity), pollution degree 2 storage: -25 degree C to 70 degree C

(temperature), 5~95% (humidity)

Optional Ready to use Modules applications for above PLC Trainer

ME PLC A Module for Traffic Light Control using PLC

ME PLC B Module for DOL Starter using PLC
ME PLC C Module for Star Delta Starter using PLC

ME PLC D Module For Conveyer Belt Control

1 no.

Timers , Counters and Motor Forward & Reverse direction control using PLC  ME PLC F Module for DOL & Star Delta Starter using PLC  ME PLC G Module for Water Level Control using PLC  ME PLC I Module for Temperature Control using PLC  ME PLC I Module for Sequence Control System using PLC  ME PLC I Module for Elevator Control using PLC  ME PLC J Module for Elevator Control using PLC  ME PLC J Module for Elevator Control using PLC  ME PLC J Module for Elevator Control using PLC  5 HART/filed bus communicator 1 no. each  1 no. each  4 HART/filed devices (pressure/ flow/level) 1 no. each  7 Multifunction process control system consisting of level, flow, remperature, pressure with remote set point control, ratio, cascade and feed forward with feedback loops with computer interface and software  N. Final Controlling Elements  1 Electric actuators 1 no.  2 Pneumatic and hydraulic actuators 1 no.  3 Different type of control valves such as gate valves, globe valves, Ball valves, diaphragm valves, butterfly valves etc. eclectically actuated, pneumatic actuated and hydraulic actuated  4 Valve petitioners, booster relays, gland pickings etc. 1 no. each  5 Cut section models of various type of control valve 1 no. each  6 FIART/ field bus final control elements(two different type) 1 no. each  O. Equipment for Microprocessors  1 Training kits or trainers as available on microprocessors applicable to process control and instrumentation and accessories 4 nos  P. Computers (latest configuration) with tables(For operating various control system trainers)  2 Data acquisition system (DAS) 1 no.  3 ADC to DAC cards 4 nos  P. Computers (latest configuration) with tables(For operating various control system trainers)  4 nos  P. Computers (latest configuration) with tables(For operating various control system trainers)  5 Licensed operating system (latest version) 6 no.  4 Latest Office (licensed version) 1 no.  5 LCD multimedia projector with trolley 1 no.  6 Rivorking tool kit  Q. Equipment on Hydraulies and pneumatics		ME PLC E Module for Motor start and stop operation using	
using PLC ME PLC F Module for DOL & Star Delta Starter using PLC ME PLC G Module for Water Level Control using PLC ME PLC H Module for Temperature Control using PLC ME PLC I Module for Sequence Control System using PLC ME PLC J Module for Sequence Control System using PLC ME PLC J Module for Elevator Control using PLC  5 HART/filed bus communicator			
ME PLC F   Module for DOL & Star Delta Starter using PLC   ME PLC G   Module for Water Level Control using PLC   ME PLC H   Module for Femperature Control using PLC   ME PLC I   Module for Sequence Control System using PLC   ME PLC I   Module for Elevator Control using PLC   ME PLC I   Module for Elevator Control using PLC   ME PLC I   Module for Elevator Control using PLC   ME PLC I   Module for Elevator Control using PLC   ME PLC I   Module for Elevator Control using PLC   I no. each   Multifunction process control system consisting of level, flow   I no. each   Multifunction process control system consisting of level, flow   I no. each   Temperature, pressure with remote set point control, ratio, cascade and feed forward with feedback loops with computer interface and software   N. Final Controlling Elements   I no.   I no.   I no.   I no.   Electric actuators   I no.		· ·	
ME PLC G Module for Water Level Control using PLC ME PLC H Module for Temperature Control using PLC ME PLC J Module for Sequence Control System using PLC ME PLC J Module for Elevator Control using PLC ME PLC J Module for Elevator Control using PLC ME PLC J Module for Elevator Control using PLC  5 HART/filed bus communicator 1 no. each 1 no. each 1 no. each 1 no. each 2 Multifunction process control system consisting of level, flow, 1 more remperature, pressure with remote set point control, ratio, cascade and feed forward with feedback loops with computer interface and software  N. Final Controlling Elements 1 Electric actuators 1 no. 2 Pneumatic and hydraulic actuators 3 Different type of control valves such as gate valves, globe valves, Ball valves, diaphragm valves, butterfly valves etc. eclectically actuated, pneumatic actuated and hydraulic actuated 4 Valve petitioners, booster relays, gland pickings etc. 1 no. each 5 Cut section models of various type of control valve 1 no. each 6 FIART/ field bus final control elements(two different type) 1 no. each  O. Equipment for Microprocessors  1 Training kits or trainers as available on microprocessors applicable to process control and instrumentation and accessories 2 Data acquisition system (DAS) 3 ADC to DAC cards 4 Digital I/O cards 4 Digital I/O cards 5 P. Computer and software 1 Computers (latest configuration) with tables(For operating various control system trainers) 2 Lap top (for convenient to field bus system/control system) 2 Lap top (for convenient to field bus system/control system) 3 Licensed operating system (latest version) 4 Latest Office (licensed version) 5 LCD multimedia projector with trolley 6 Broad band internet connection 7 Printer (Scan/copy) 1 no. 8 Networking tool kit  O. Equipment on Hydraulics and pneumatics			
ME PLC H Module for Temperature Control using PLC ME PLC I Module for Sequence Control System using PLC ME PLC J Module for Elevator Control using PLC ME PLC J Module for Elevator Control using PLC  5 HART/filed bus communicator			
ME PLC I Module for Sequence Control System using PLC ME PLC J Module for Elevator Control using PLC  5 HART/filed bus communicator 1 no. 6 HART/Field devices (pressure/ flow/level) 7 Multifunction process control system consisting of level, flow, Temperature, pressure with remote set point control, ratio, cascade and feed forward with feedback loops with computer interface and software  N. Final Controlling Elements 1 Electric actuators 1 no. 2 Pneumatic and hydraulic actuators 1 no. 3 Different type of control valves such as gate valves, globe valves, Ball valves, diaphragm valves, butterfly valves etc. eclectically actuated, pneumatic actuated and hydraulic actuated 4 Valve petitioners, booster relays, gland pickings etc. 1 no. each 5 Cut section models of various type of control valve  6 FIART/ field bus final control elements(two different type) 1 no. each  O. Equipment for Microprocessors  1 Training kits or trainers as available on microprocessors applicable to process control and instrumentation and accessories  2 Data acquisition system (DAS) 3 ADC to DAC cards 4 Digital I/O cards 4 Digital I/O cards 5 P. Computers (latest configuration) with tables(For operating various control system trainers)  2 Lap top (for convenient to field bus system/control system) 2 Lap top (for convenient to field bus system/control system) 3 Licensed operating system (latest version) 4 Latest Office (licensed version) 5 LCD multimedia projector with trolley 6 Broad band internet connection 7 Printer (Scan/copy) 1 no. 8 Networking tool kit 9 P. Equipment on Hydraulics and pneumatics			
ME PLC J Module for Elevator Control using PLC  5 HART/filed bus communicator  6 HART/Field devices (pressure/ flow/level)  7 Multifunction process control system consisting of level, flow, Temperature, pressure with remote set point control, ratio, cascade and feed forward with feedback loops with computer interface and software  N. Final Controlling Elements  1 Electric actuators  2 Pneumatic and hydraulic actuators  3 Different type of control valves such as gate valves, globe valves, Ball valves, diaphragm valves, butterfly valves etc. eclectically actuated, pneumatic actuated and hydraulic actuated  4 Valve petitioners, booster relays, gland pickings etc.  5 Cut section models of various type of control valve  6 FIART/ field bus final control elements(two different type)  1 no. each  O. Equipment for Microprocessors  1 Training kits or trainers as available on microprocessors applicable to process control and instrumentation and accessories  2 Data acquisition system (DAS)  3 ADC to DAC cards  4 Digital I/O cards  4 Digital I/O cards  P. Computer and software  1 Computers ( latest configuration) with tables(For operating various control system trainers)  2 Lap top (for convenient to field bus system/control system)  3 Licensed operating system (latest version)  4 Latest Office (licensed version)  5 LCD multimedia projector with trolley  1 no.  6 Broad band internet connection  7 Printer (Scan/copy)  8 Networking tool kit  O. Equipment on Hydraulics and pneumatics			
5 HART/filed bus communicator 6 HART/Field devices (pressure/ flow/level) 7 Multifunction process control system consisting of level, flow, Temperature, pressure with remote set point control, ratio, cascade and feed forward with feedback loops with computer interface and software  N. Final Controlling Elements 1 Electric actuators 1 no. 2 Pneumatic and hydraulic actuators 1 no. 3 Different type of control valves such as gate valves, globe valves, Ball valves, diaphragm valves, butterfly valves etc. eclectically actuated, pneumatic actuated and hydraulic actuated 4 Valve petitioners, booster relays, gland pickings etc. 1 no. each 5 Cut section models of various type of control valve 1 no. each 6 FIART/ field bus final control elements(two different type) 1 no. each  O. Equipment for Microprocessors  1 Training kits or trainers as available on microprocessors applicable to process control and instrumentation and accessories 2 Data acquisition system (DAS) 3 ADC to DAC cards 4 Digital I/O cards 4 Digital I/O cards 4 Digital I/O cards 9 Computer and software 1 Computers ( latest configuration) with tables(For operating various control system trainers)  2 Lap top (for convenient to field bus system/control system) 2 Lap top (for convenient to field bus system/control system) 3 Licensed operating system (latest version) 4 Latest Office (licensed version) 5 LCD multimedia projector with trolley 1 no. 6 Broad band internet connection 7 Printer (Scan/coppy) 1 no. 8 Networking tool kit 9 C Equipment on Hydraulics and pneumatics		ME PLC I Module for Sequence Control System using PLC	
6 HART/Field devices (pressure/ flow/level) 7 Multifunction process control system consisting of level, flow, Temperature, pressure with remote set point control, ratio, cascade and feed forward with feedback loops with computer interface and software  N. Final Controlling Elements 1 Electric actuators 2 Pneumatic and hydraulic actuators 3 Different type of control valves such as gate valves, globe valves, Ball valves, diaphragm valves, butterfly valves etc. eclectically actuated, pneumatic actuated and hydraulic actuated 4 Valve petitioners, booster relays, gland pickings etc. 5 Cut section models of various type of control valve 1 no. each 6 FIART/ field bus final control elements(two different type) 1 no. each  O. Equipment for Microprocessors  1 Training kits or trainers as available on microprocessors applicable to process control and instrumentation and accessories 2 Data acquisition system (DAS) 3 ADC to DAC cards 4 Digital I/O cards 4 Digital I/O cards Computers ( latest configuration) with tables(For operating various control system trainers)  2 Lap top (for convenient to field bus system/control system) 2 Lap top (for convenient to field bus system/control system) 3 Licensed operating system (latest version) 4 Latest Office (licensed version) 5 LCD multimedia projector with trolley 6 Broad band internet connection 7 Printer (Scan/copy) 8 Networking tool kit  O. Equipment on Hydraulics and pneumatics		ME PLC J Module for Elevator Control using PLC	
Multifunction process control system consisting of level, flow , Temperature, pressure with remote set point control, ratio, cascade and feed forward with feedback loops with computer interface and software  N. Final Controlling Elements  I Electric actuators I no.  Different type of control valves such as gate valves, globe valves, Ball valves, diaphragm valves, butterfly valves etc. celectically actuated, pneumatic actuated and hydraulic actuated  Valve petitioners, booster relays, gland pickings etc. I no. each  Cut section models of various type of control valve  FIART/ field bus final control elements(two different type) I no. each  O. Equipment for Microprocessors  Training kits or trainers as available on microprocessors applicable to process control and instrumentation and accessories  Data acquisition system (DAS) I no.  ADC to DAC cards 4 nos  P. Computer and software  Computers (latest configuration) with tables(For operating various control system trainers)  P. Computers (latest configuration) with tables(For operating various control system trainers)  Licensed operating system (latest version) 6 no.  Licensed operating system (latest version) 1 no.  Element of the decomposition of the printer (Scan/coppy) 1 no.  Retworking tool kit 2 no.  Q. Equipment on Hydraulics and pneumatics	5	HART/filed bus communicator	1 no.
Temperature, pressure with remote set point control, ratio, cascade and feed forward with feedback loops with computer interface and software  N. Final Controlling Elements  1 Electric actuators  1 no.  2 Pneumatic and hydraulic actuators  3 Different type of control valves such as gate valves, globe valves, Ball valves, diaphragm valves, butterfly valves etc. eclectically actuated, pneumatic actuated and hydraulic actuated  4 Valve petitioners, booster relays, gland pickings etc.  5 Cut section models of various type of control valve  6 FIART/ field bus final control elements(two different type)  1 no. each  O. Equipment for Microprocessors  1 Training kits or trainers as available on microprocessors applicable to process control and instrumentation and accessories  2 Data acquisition system (DAS)  3 ADC to DAC cards  4 nos  P. Computer and software  1 Computers (latest configuration) with tables(For operating various control system trainers)  2 Lap top (for convenient to field bus system/control system)  3 Licensed operating system (latest version)  4 Latest Office (licensed version)  5 LCD multimedia projector with trolley  6 Broad band internet connection  7 Printer (Scan/copy)  8 Networking tool kit  Q. Equipment on Hydraulics and pneumatics	6	HART/Field devices (pressure/ flow/level)	1 no. each
Feed forward with feedback loops with computer interface and software   N. Final Controlling Elements   1 no.	7	Multifunction process control system consisting of level, flow,	1 no.
N. Final Controlling Elements   1   Electric actuators   1   no.			
1 Electric actuators 1 no. 2 Pneumatic and hydraulic actuators 1 no. 3 Different type of control valves such as gate valves, globe valves, Ball valves, diaphragm valves, butterfly valves etc. eclectically actuated, pneumatic actuated and hydraulic actuated 4 Valve petitioners, booster relays, gland pickings etc. 1 no. each 5 Cut section models of various type of control valve 1 no. each 6 FIART/ field bus final control elements(two different type) 1 no. each  O. Equipment for Microprocessors  1 Training kits or trainers as available on microprocessors applicable to process control and instrumentation and accessories 2 Data acquisition system (DAS) 1 no. 3 ADC to DAC cards 4 nos 4 Digital I/O cards 4 nos P. Computer and software 1 Computers (latest configuration) with tables(For operating various control system trainers) 2 Lap top (for convenient to field bus system/control system) 2 no. 3 Licensed operating system (latest version) 1 no. 4 Latest Office (licensed version) 1 no. 5 LCD multimedia projector with trolley 1 no. 6 Broad band internet connection 1 no. 7 Printer (Scan/copy) 1 no. 8 Networking tool kit 2 no.			
2			
Different type of control valves such as gate valves, globe valves, Ball valves, diaphragm valves, butterfly valves etc. eclectically actuated, pneumatic actuated and hydraulic actuated			
valves, diaphragm valves, butterfly valves etc. eelectically actuated, pneumatic actuated and hydraulic actuated  4 Valve petitioners, booster relays, gland pickings etc.		·	
5 Cut section models of various type of control valve	3	valves, diaphragm valves, butterfly valves etc. eclectically actuated,	1 no. each
6 FIART/ field bus final control elements(two different type) 1 no. each  O. Equipment for Microprocessors  1 Training kits or trainers as available on microprocessors applicable to process control and instrumentation and accessories  2 Data acquisition system (DAS) 1 no.  3 ADC to DAC cards 4 nos  4 Digital I/O cards 4 nos  P. Computer and software  1 Computers ( latest configuration) with tables(For operating various control system trainers)  2 Lap top (for convenient to field bus system/control system) 2 no.  3 Licensed operating system (latest version) 6 no.  4 Latest Office (licensed version) 1 no.  5 LCD multimedia projector with trolley 1 no.  6 Broad band internet connection 1 no.  7 Printer (Scan/copy) 1 no.  8 Networking tool kit 2 no.  Q. Equipment on Hydraulics and pneumatics	4	Valve petitioners, booster relays, gland pickings etc.	1 no. each
O. Equipment for Microprocessors  1 Training kits or trainers as available on microprocessors applicable to process control and instrumentation and accessories  2 Data acquisition system (DAS)  3 ADC to DAC cards 4 nos  4 Digital I/O cards  P. Computer and software  1 Computers (latest configuration) with tables(For operating various control system trainers)  2 Lap top (for convenient to field bus system/control system)  2 Lap top (for convenient to field bus system/control system)  3 Licensed operating system (latest version)  4 Latest Office (licensed version)  5 LCD multimedia projector with trolley  1 no.  6 Broad band internet connection  7 Printer (Scan/copy)  1 no.  8 Networking tool kit  2 no.	5	Cut section models of various type of control valve	1 no. each
Training kits or trainers as available on microprocessors applicable to process control and instrumentation and accessories  Data acquisition system (DAS) ADC to DAC cards ADC to DAC cards Digital I/O cards ADC to DAC cards ADC	6	FIART/ field bus final control elements(two different type)	1 no. each
process control and instrumentation and accessories  2 Data acquisition system (DAS) 1 no. 3 ADC to DAC cards 4 nos 4 Digital I/O cards 4 nos  P. Computer and software  1 Computers ( latest configuration) with tables(For operating various control system trainers)  2 Lap top (for convenient to field bus system/control system) 2 no.  3 Licensed operating system (latest version) 6 no. 4 Latest Office (licensed version) 1 no. 5 LCD multimedia projector with trolley 1 no. 6 Broad band internet connection 1 no. 7 Printer (Scan/copy) 1 no. 8 Networking tool kit 2 no.  Q. Equipment on Hydraulics and pneumatics		O. Equipment for Microprocessors	
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4 Digital I/O cards P. Computer and software  Computers ( latest configuration) with tables(For operating various control system trainers)  Lap top (for convenient to field bus system/control system)  Licensed operating system (latest version)  Latest Office (licensed version)  LCD multimedia projector with trolley  Broad band internet connection  Printer (Scan/copy)  Networking tool kit  Q. Equipment on Hydraulics and pneumatics	2	Data acquisition system (DAS)	1 no.
P. Computer and software  Computers ( latest configuration) with tables(For operating various control system trainers)  Lap top (for convenient to field bus system/control system )  Licensed operating system (latest version)  Latest Office (licensed version)  LCD multimedia projector with trolley  Broad band internet connection  Printer (Scan/copy)  Networking tool kit  Q. Equipment on Hydraulics and pneumatics	3		4 nos
Computers ( latest configuration) with tables(For operating various control system trainers)  Lap top (for convenient to field bus system/control system)  Licensed operating system (latest version)  Latest Office (licensed version)  LCD multimedia projector with trolley  Broad band internet connection  Printer (Scan/copy)  Networking tool kit  Q. Equipment on Hydraulics and pneumatics	4	Digital I/O cards	4 nos
system trainers)  2 Lap top (for convenient to field bus system/control system)  2 no.  3 Licensed operating system (latest version)  4 Latest Office (licensed version)  5 LCD multimedia projector with trolley  6 Broad band internet connection  7 Printer (Scan/copy)  8 Networking tool kit  2 no.  Q. Equipment on Hydraulics and pneumatics			
3 Licensed operating system (latest version) 6 no. 4 Latest Office (licensed version) 1 no. 5 LCD multimedia projector with trolley 1 no. 6 Broad band internet connection 1 no. 7 Printer (Scan/copy) 1 no. 8 Networking tool kit 2 no.  Q. Equipment on Hydraulics and pneumatics	1		4 no.
4 Latest Office (licensed version) 1 no. 5 LCD multimedia projector with trolley 1 no. 6 Broad band internet connection 1 no. 7 Printer (Scan/copy) 1 no. 8 Networking tool kit 2 no. Q. Equipment on Hydraulics and pneumatics	2	Lap top (for convenient to field bus system/control system )	2 no.
4 Latest Office (licensed version) 1 no. 5 LCD multimedia projector with trolley 1 no. 6 Broad band internet connection 1 no. 7 Printer (Scan/copy) 1 no. 8 Networking tool kit 2 no. Q. Equipment on Hydraulics and pneumatics	3	Licensed operating system (latest version)	6 no.
6 Broad band internet connection 1 no. 7 Printer (Scan/copy) 1 no. 8 Networking tool kit 2 no. Q. Equipment on Hydraulics and pneumatics	4	1 1 1	
7 Printer (Scan/copy) 1 no. 8 Networking tool kit 2 no. Q. Equipment on Hydraulics and pneumatics	5	LCD multimedia projector with trolley	1 no.
8 Networking tool kit 2 no.  Q. Equipment on Hydraulics and pneumatics		Broad band internet connection	1 no.
Q. Equipment on Hydraulics and pneumatics	7	Printer (Scan/copy)	1 no.
- 1 1 v	8	Networking tool kit	2 no.
		· · · · · · · · · · · · · · · · · · ·	
	1	Hydraulic trainer	1 no
Technical Specification:		Technical Specification:	

## **Hydraulic Components**

- Hydraulic Power pack with following features
- Operating pressure 40 bar approx., Flow rate 4-8lpm approx.
- Hydraulic Tank capacity 20 liters
- Geared pump coupled with induction motor 2HP 220V AC,50 Hz, and mounted externally over the tank with anti vibration pads
- Having non return valve, pressure relief valve Different type of valves
- 4/3 Double solenoid valve AC operated
- 4/2 Single solenoid valve AC operated
- 4/3 Way hand lever valve (Manual)
- Flow control valve and Pressure reducing valve (Manual) Pressure gauges 0-1500Psi 3nos.
- Pressure gauges (glycerin filled) to measure the pressure at Pressure line, reduced pressure line Hydraulic Cylinders - 2nos.
- Double acting cylinder (Stroke length 100mm & diameter 32mm)
- Piston rod: Chrome plated and hardened

Hydraulic pipe for fittings

- Connection type 3/8", Length 600mm 15nos
- Connection type 3/8", Length 1000mm 2nos

#### Hvdraulic motor

- Type: Gear motor and Bi -directional

## **Electronic Controller**

- 220 V AC operated
- 8051 CPU, Memory 64kB Flash
- Line indicator
- DOL starter start/stop button for Induction motor
- Double solenoid control switch (Manual and Automatic)
- Single solenoid control switch (Manual and Automatic)
- Push buttons for manual control for actuators I, II, & III
- USB cable connector

Power requirement: 220VAC +10%, 50Hz Weight: - 65Kg Approx. (Main Control Unit)

- 70Kg Approx. (Hydraulic Power Pack)

Dimensions (mm): 900(L) x 380(B) x 670(H)

## **Standard Accessories:**

Hydraulic Power Pack Hydraulic oil 20ltr Instruction Manual

USB cable and Program CD with Software

2 Pneumatic trainer

## **Technical Specification:**

**Pneumatic Components** 

- Air compressors with following features
  - Displacement 3cfm
  - Working pressure 0- 10kg / cm2 (10 bar)
  - Capacity of cylinder 180 Psi
  - 1HP Electric motor 230V, 50Hz, Auto cut facility

1 no.

- 0-10 Bar Pressure Gauge & Shut off valve with

## suitable hose and end connector

- Filter regulator and lubricator (FRL) unit with pressure gauge
- Direction control valves of different configuration
  - 5/2 Double solenoid valve
  - 5/2 Single solenoid valve
  - 5/2 Single solenoid timer operated valve
  - 5/2 Pilot operated valve
  - 5/3 Hand lever operated valve
  - 3/2 Roller Switch
  - 4 Way manifold
  - Pneumatic cylinders
- Double acting cylinder (Stroke length 100mm & diameter 32mm)
- Double acting cylinder (Stroke length 125mm & diameter 40mm)

#### **Electronic Controller**

- 220 V AC operated
- 8051 CPU
- Memory 64kB Flash
- Selection for Auto / Manual operation through SPST,

## SPDT & DPDT switches

- System control manually through Push to ONswitches
  - Power Indicator LED
  - Reset button for micro controller
  - USB Connector type B

Power requirement: 220VAC +10%, 50Hz

Weight: - 30Kg Approx. (Main Control Unit)

- 10Kg Approx. (Air Compressor)

Dimensions (mm): 900(L) x 380(B) x 670(H)

**Standard Accessories:** 

Air Compressor

Instruction Manual

**USB Cable** 

Program CD with Software

	R. Analytical equipments	
1	Conductivity meter	1 no.
2	pH meter	1 no.
3	Experimental set up for online conductivity measurement	1 no.
4	Experimental set up for online pH measurement	1 no.
5	Experimental set up for online dissolved oxygen measurement	1 no
	S. WORKSHOP FURNITURE:	
1	Work benches (1800 x 900 x 900 mm)	4 Nos
2	Instrument test bench with cup boards	4 no.
3	Steel cup boards with eight lockers for trainees (100×1200×450 mm)	2 no.
4	Steel cup boards/ almirah 1800×1200×450(with five shelves)	4 no.
5	Steel cup boards with eight lockers for trainees (100×1200×450 mm)	2 no.